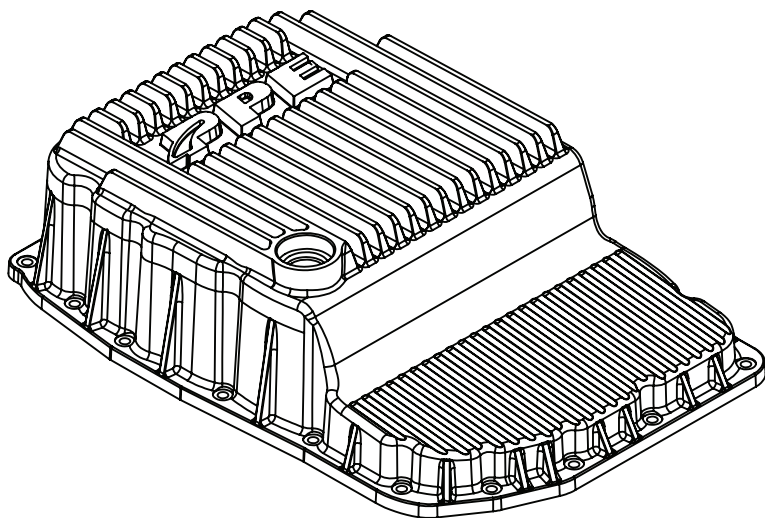




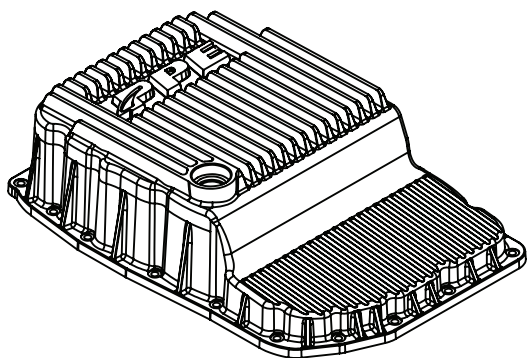
Heavy-Duty Cast Aluminum Transmission Pan GM 6L80

(128051600, 128051610, 128051620)

Installation Guide



A



B



C



D



E



CONTENTS:

- A** (1) PPE Deep Transmission Pan (GM 6L80)
- B** (1) One-inch Neodymium Magnet-equipped Drain Plug (installed)
- C** (1) 1/8" NPT plug (installed)
- D** (18) M6-1.0 x 25mm Socket Head Cap Screws
- E** (18) M6 Flat Washers

INSTALLATION:

- Step 1. Vehicle off and secure. Engine cool.
- Step 2. Unbolt exhaust flanges on both driver and passenger sides to give clearance for installation. **(Fig. 1)**



- Step 3. Prepare a fluid receptacle. Carefully remove stock pan screws. **Use caution:** pan removal will cause fluid to spill over the flange. Recycle fluid.

- Step 4. Retain and thoroughly clean stock gasket. Fit stock gasket onto PPE Pan.

Fig.1

- Step 5. Replace filter if necessary.

- Step 6. Preassemble M6 washers and M6 screws **(D, E)**.

- Step 7. Position Pan in place and secure by installing two pair of preassembled hardware on each side of the PPE Pan **(Fig. 2 - 1, 2)**. Finger tight for now.

- Step 8. Install remaining M6 screw assemblies. Tighten in crossing pattern as depicted **(Fig. 2)**. Torque hardware to **8-10 lb-ft**

- Step 9. Tighten Drain Plug **(B)** **25 lb-ft**
Tighten NPT Plug **(C)** snug.

- Step 10. Reinstall both driver and passenger side exhaust flange bolts and torque to manufacturer specification.

- Step 11. Refer to manufacturer recommendations for fluid type and fill procedure.

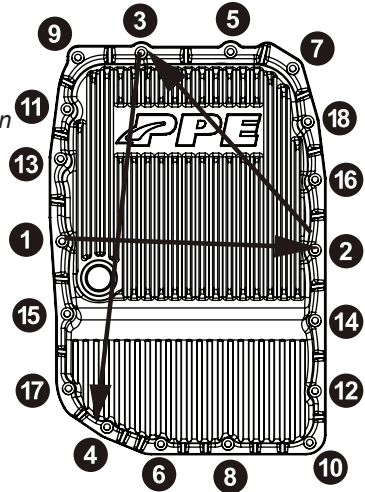


Fig.2

Start engine and bring transmission up to operating temperature.

Check for leaks.

This completes the installation.

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

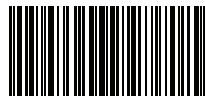
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