

Heavy-Duty Cast Aluminum Deep Transmission Pan GM 10L1000 Transmission

(128051400, 128051410, 128051420)

Installation Guide



A



B



C



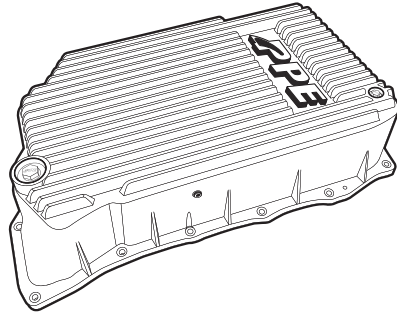
D



E



F



CONTENTS:

- A** (1) 9/16" ORB Neodymium Magnetic Plug (installed)
- B** (1) 1/8" NPT plug (installed)
- C** (16) M6-1.0 x 25mm Socket Head Cap Screws
- D** (16) M6 Flat Washers
- E** (1) One-inch Neodymium Magnet equipped Drain Plug (installed)
- F** (1) PPE Deep Transmission Pan (GM 10L1000)

INSTALLATION:

- Step 1. Vehicle off. Engine cool.
- Step 2. Remove stock pan bolts. Carefully drain fluid.
Save and clean reusable gasket.
- Step 3. Fit reusable gasket on to new PPE Transmission Pan.
- Step 4. Position Pan in place.
Check that gasket is aligned correctly. Install two bolts on either side of the Pan to hold pan in place. Finger tight for now.
- Step 5. Install remaining bolts.
Tighten in crossing pattern as depicted in Fig 1.
Torque bolts 8-10 ft. lbs.
- Step 6. Tighten NPT snug. Tighten drain plug 18-22 ft lbs.
(Be mindful not to crush the O-ring)
- Step 7. Fill with manufacturer recommended (ULV) transmission fluid.
- Check for leaks.

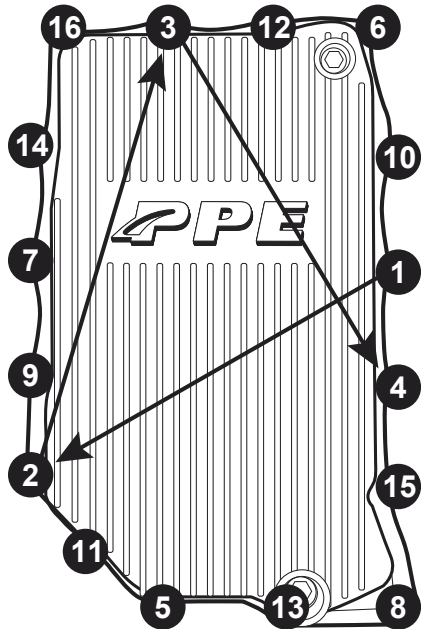


Fig.1

This completes the PPE Pan installation.

Refer to the manufacturer's recommendations for additional procedures relating to the transmission.

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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