

Transmission Fluid Thermal Bypass Block

(125065000)
2017-2019 GM 6.6L Duramax (L5P)

Installation Guide

DISCLAIMER OF LIABILITY

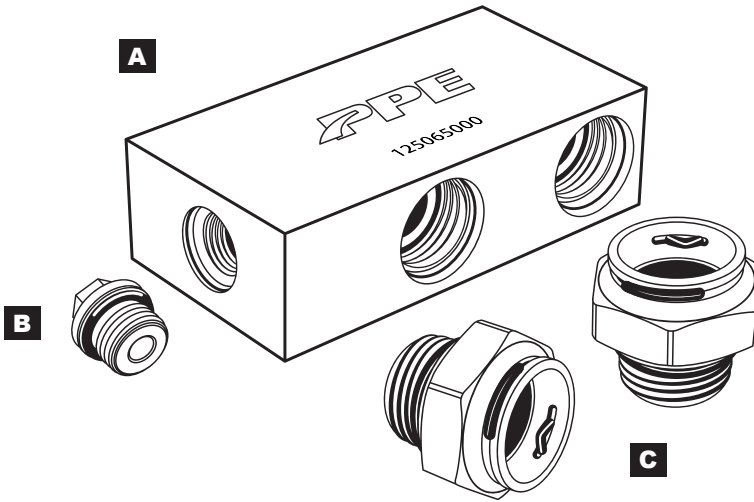
Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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LIMITATION OF WARRANTY

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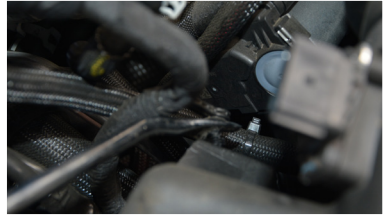
- A: Thermal Bypass Block (1)
- B: Neodymium Magnet-Equipped Inspection Plug with O-ring (1)
- C: Transmission line fittings and clips (2)

Engine off and cool.

1. *Disconnect MAF (Mass Air Flow sensor).*



2. *Disconnect fastener on the back side of the air box housing.*



3. *Loosen clamp securing air filter box.*



4. *Remove air filter box.*



5. *Remove base bracket support for air box.*



6. Remove lower support bracket.



7. Disconnect the fluid lines from the stock bypass valve.
TIP: Put a towel under the lines before disconnecting to absorb fluid spill.
8. Remove bolt from behind the stock bypass block using a 10mm wrench.
9. Remove stock thermal bypass valve.



Installation

1. Brush on transmission fluid or silicone sealant on fitting threads.



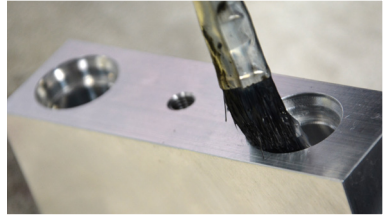
2. Tighten fittings using a 1 1/4" wrench to compress seals.



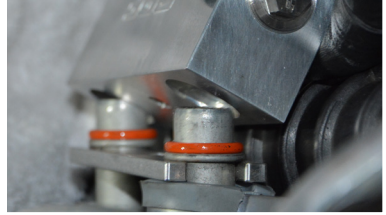
3. Lubricate threads, install and tighten to compress seal on Neodymium Magnet-Equipped Inspection Plug using a 10mm wrench.
Check this periodically for debris. Clean as needed.



4. Lubricate intake and return surfaces.



5. Install PPE Thermal Bypass Block, securing the lines firmly.



6. Install bolt on the back of the PPE Thermal Bypass Block and tighten to secure.



7. Install clips on the fittings.

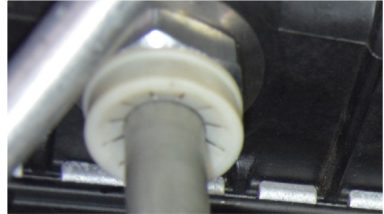


8. Snap lines into place.



9. Slip plastic retainers over fittings.

10. Reinstall remaining retaining clips on intake and outlet connectors. Check that they are engaged and secure.



11. Reinstall lower bracket.



12. Reinstall air filter support bracket base.



13. Reinstall air box and tighten to secure. Reconnect MAF and air box housing fastener.



*Top off fluid as needed.
Start engine. Check for leaks.*

Installation complete.



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