

304 Stainless Steel DPF-Back Performance Exhaust Kit - Single Exit 3.0L Duramax

(117050020, 117050030, 117053020, 117053030)

Installation Guide

DISCLAIMER OF LIABILITY

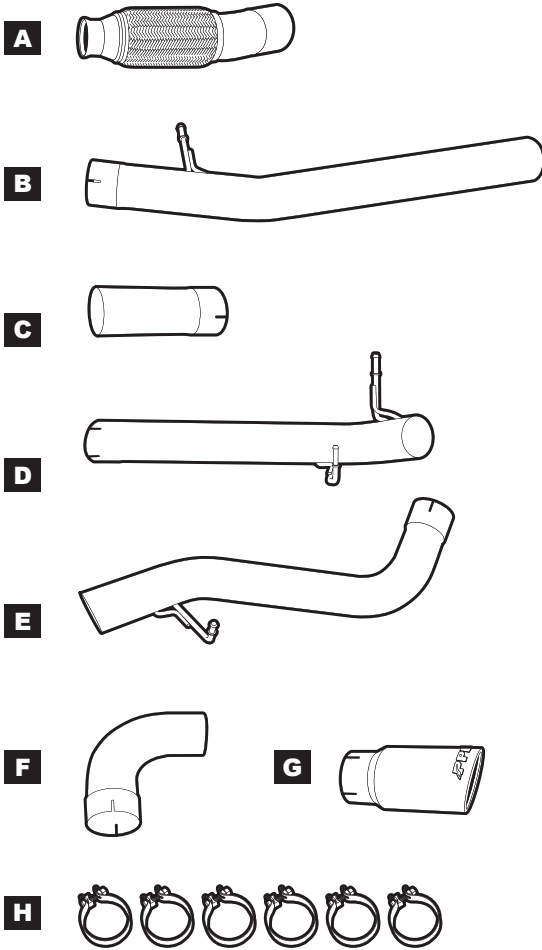
Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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CONTENTS:

- A** (1) Woven 304 stainless steel bellows
- B** (1) 4" angled tube
- C** (1) 4" straight extension tube
- D** (1) 4" angled tube
- E** (1) 4" compound bend tube
- F** (1) 4" 90 degree bend tube
- G** (1) 5" Exhaust Tip
- H** (6) Exhaust Kit Clamps

PREPARATION:

Step 1. Vehicle off. Engine cool. Secure vehicle.

Step 2. Loosen factory connector clamp and tab that secures factory exhaust system to catalytic converter. Retain factory connector clamp.

Step 3. Remove stock exhaust system by releasing hangers suspended from the rubber exhaust hangers (x4).



INSTALLATION:

It's recommended the PPE Exhaust System be installed in sections. Keep clamps loose to allow for proper installation. Tighten only when kit is installed completely and to your satisfaction.

Refer to the assembled view drawing (**Fig 1**) on pages 5 and 6 for reference.

Step 1. Install the factory connector clamp on to the Woven Bellows section (**A**) and fit to the catalytic converter. Loosely secure clamp.



Step 2. Fit clamp on 4" angled tube (**B**) and install on to the Woven Bellows section (**A**). Secure hanger rod on to factory rubber exhaust hangers. Loosely secure clamp.

Step 3. Install kit clamp (**H**) and straight extension tube (**C**) if your model is the extended cab. Skip this step for shorter wheelbase models.

Step 4. Install kit clamp (**H**) over angled tube (**D**) and secure hanger rod on to factory rubber exhaust hangers. Loosely secure clamp.

Step 5. Route compound bend tube (**E**) over rear axle. Install kit clamp (**H**). Secure hanger rod on to factory rubber exhaust hangers. Loosely secure clamp.

Step 6. Install kit clamp (**H**) over 90 degree bend tube (**F**). Loosely secure clamp.

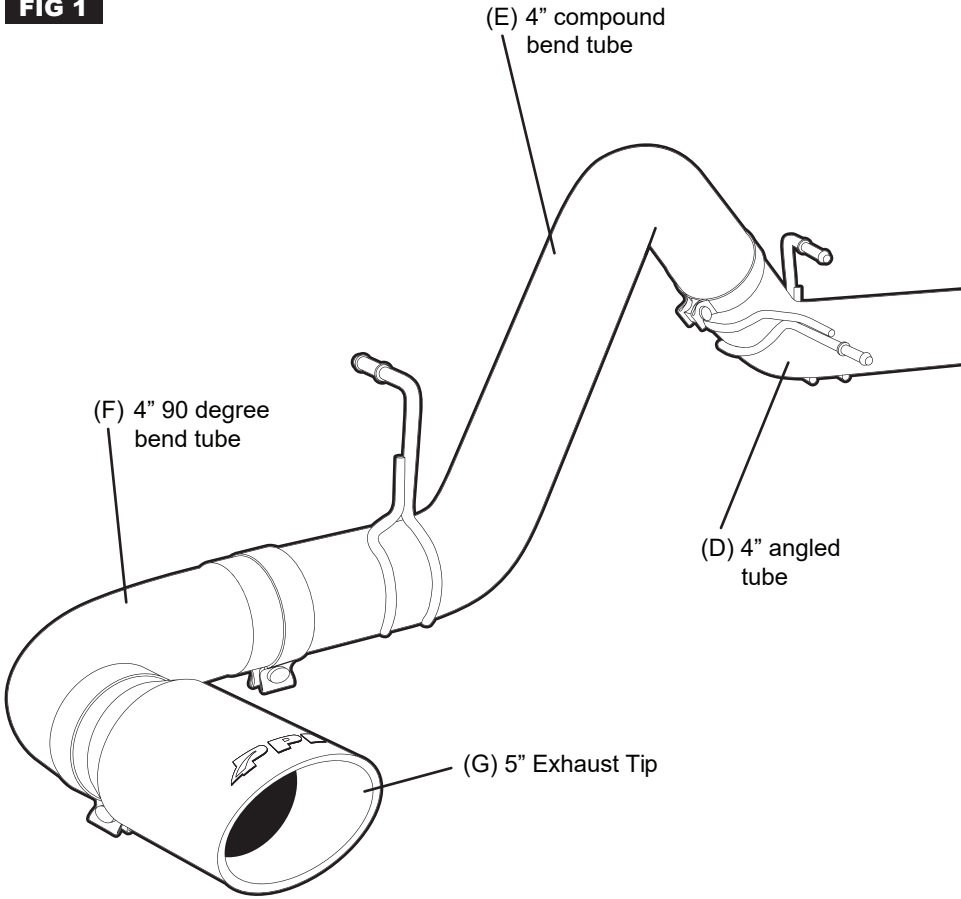
Step 7. Install kit clamp (**H**) over Exhaust Tip (**G**). Loosely secure clamp.

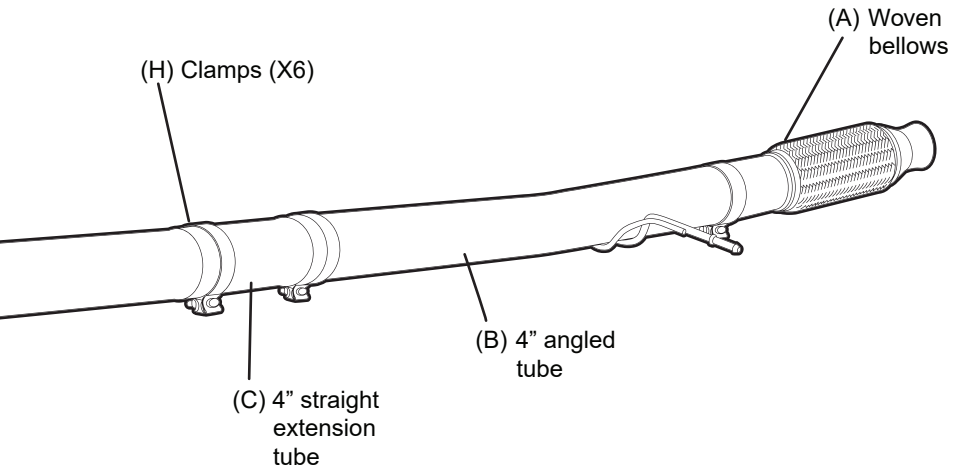
Step 8. Install kit clamp (**H**) over Exhaust Tip and fit to 90 degree bend tube (**F**). Loosely secure clamp.

Step 9. Adjust fit and tighten kit clamps (**H**) starting from front to back, adjusting angle of the Exhaust Tip to your liking.

Installation complete.

FIG 1







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