

2020+ GM 6.6L Duramax 304 Stainless Steel Four Inch Performance Exhaust Upgrade

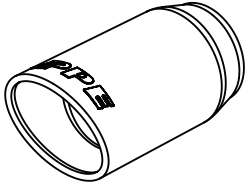
Polished (117020200)

Black (117020220)

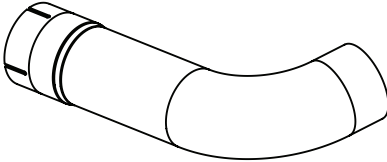
Installation Guide



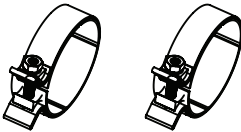
A



B



C



CONTENTS:

A *Four Inch Polished/Black Exhaust Tip*

B *Mandrel-Bent Elbow Tube*

C *Four Inch Exhaust Clamps*

INSTALLATION:

Step 1. Park the truck securely and allow the exhaust pipes to cool down

Step 2. Measure 4.0 inches from the rearmost exhaust pipe hanger, mark with a sharpie. This is the location where the cut will be Fig.1



Fig.1

Step 3. If needed, wrap the pipe with tape as a cutting guide Fig.2

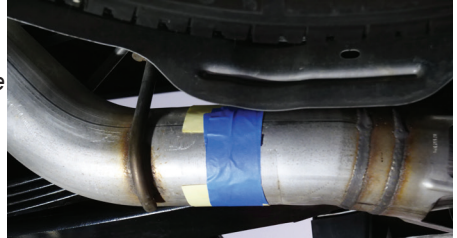


Fig.2

Step 4. Cut the factory pipe off. Fig.3

Step 5. Deburr the edge of the cut factory pipe.

Step 6. Slide the PPE L-shape turnout pipe over the end of the cut factory pipe, with the clamp loosely attached. Fig.4



Fig.3

Step 7. Slide the PPE exhaust tip over the end of the PPE turnout pipe, with the clamp loosely attached

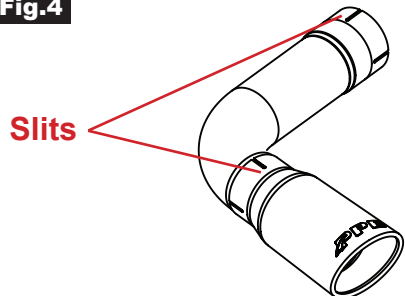
Step 8. Adjust the orientation and overlap to achieve the desired look, make sure that the tip is at least one inch away from the lower bed to avoid contact.



Fig.4

Step 9. Tighten down both clamps. Making sure the full width of the clamp is over the slits.

This completes the installation.



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