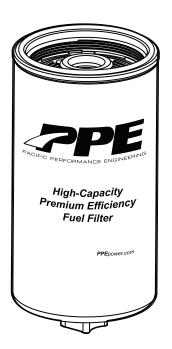


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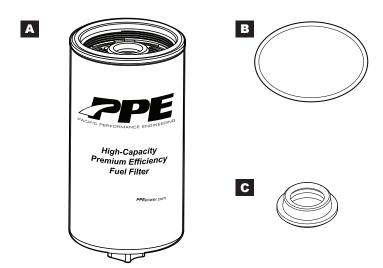
High-Capacity Premium Efficiency Fuel Filter

2001-2010 Chevrolet/GMC Silverado/Sierra 6.6L Duramax

(113059150)

Installation Guide





CONTENTS:

- A (1) High-Capacity Premium Efficiency Fuel Filter
- **B** (1) O-Ring
- C (1) Rubber Seal

Installation:

Step 1: Vehicle off, secure, and cool.



Step 2: Remove the passenger side wheel and wheel well liner. (Fig 1.)



Step 3: Disconnect the WIF (water in fuel) sensor from the harness. (Fig 2.)



Step 4: Remove the old filter and clean the mating surface around the housing. Inspect the fuel filter housing flange to ensure that all old O-rings have been completely removed and have not adhered to the surface.(Fig 3.)



Step 5: To properly install the PPE Fuel Filter, you will need to use the PPE Fuel Filter Mount Spacer (PN 113059320). This spacer is essential for a successful installation of the fuel filter. Make sure to have it ready before proceeding with the next steps. (Fig 4.)



Step 6: Begin the preparation of the PPE fuel filter by installing the provided O-rings. For ease of installation, apply a small amount of silicone lubricant to the inner O-ring.

(Fig 5.)



Step 7: Install the PPE fuel filter by handtightening until it is fully seated. Next, confirm that the water drain valve is securely shut. (Fig 6.)



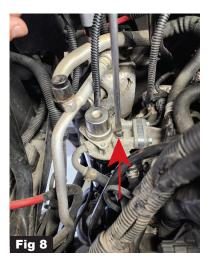
High-Capacity Premium Efficiency Fuel Filter

Note: WIF sensor will no longer be utilized. Secure the end of the harness that was connected to the sensor. (Fig 7.)

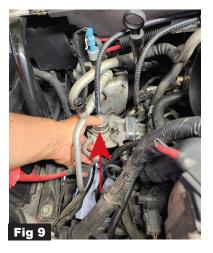


Step 8: To prime the fuel system, follow these steps:

 Begin by loosening (do not remove) the air-bleed screw positioned on the upper part of the fuel filter housing. Please take note that if the factory plastic bleed screw shows signs of wear, we strongly advise replacing it with the PPE Billet Aluminum Air Bleeder Screw (PN 513081100) to ensure superior durability and performance. (Fig 8.)



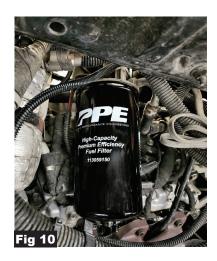
- Repeatedly pump the plunger located on the top of the fuel filter housing. Continue pumping until all air is expelled from the system, and you observe a steady flow of diesel fuel coming out of the bleed screw orifice. (Fig 9.)
- Finally, close the bleed screw.





Step 9: Start the engine and check for leaks. If it runs rough, turn off the engine. Re-bleed the fuel system at the filter and check for leaks again.

This completes the installation



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