

FOLDING BICYCLE

FOR SERVICE

CALL TOLL FREE 1.800.451.5368 Monday - Friday 9:00 a.m. to 4:00 p.m. Eastern Standard Time

Congratulations on the purchase of your new bike! With proper assembly and maintenance it will offer you years of enjoyment.

Carefully read and follow this manual (and any others included with this bike) before riding your bike. Please retain this manual for future use.

This manual is provided to assist you and is not intended to be a comprehensive manual covering all aspects of maintaining and repairing your bicycle. The bicycle you have purchased is a complex piece of equipment that must be properly assembled and maintained in order to be ridden safely. If you have any doubts about your ability to properly assemble your bicycle, you must have it assembled by a professional bicycle mechanic.

Failure to properly assemble and maintain your bicycle could result in serious injury or death.

RESPONSIBILITY OF THE OWNER!

Reading and following the information and instructions in this manual are essential to your ability to ride safely.

1. It is the responsibility of the owner or in the case of a younger rider the parents of the rider to be certain all assembly instructions are followed even if the bike has been assembled by the seller or a professional assembly company.

2. Brakes are essential to safety. Be sure they are checked and working properly before each use. Remember that any mechanical system changes condition during use and must be maintained.

3. Rules for bicycle use (bicycle laws)vary from location to location so be certain the rider knows and understands the rules that apply to bicycle usage in your area. Wearing a helmet and using lights and reflectors are two examples of rules that make sense as safety precautions at all times. 4. Know how to operate the bicycle and all equipment on it before first use and be certain anyone else allowed to use the bike knows as well. 5. There are many different types of bicycles and often these types are designed for different uses. Make sure you know what type unit you have and do not exceed its service limitations. Be sure you check and understand the bicycle classifications set forth below including size of the unit which is proper for the rider to insure good control during use. Do not overload a unit with a rider which is too heavy or too large and do not attempt to carry loads on the bicycle in excess of its capacity. Do not attempt to use street bikes for off road riding.

Mountain Bikes. (Max weight of rider+luggage+bike = 320lbs/145kg). These bikes are intended for use off road on trails where tree-roots and rocks are likely to be encountered. The use of a bike in hazardous conditions such as on changeable and uneven surfaces can put very high unpredictable loads on the bike and it's components. Lack of rider skill and experience of these conditions can further increase these loads leading to the possibility of serious damage to the bike and injury to the rider. Wear a helmet at all times. Check your bike frequently for loose or damaged parts and do required maintenance.

Trekking, Comfort & Cruiser Bikes. (Max weight of rider+luggage+bike = 320lbs/145kg). These bikes are intended for use on public roads, paths or tracks that are in good condition. These bikes are NOT intended for off-road use. Wear a helmet at all times. Check your bike regularly and do required maintenance.

Folding Bikes. (Max weight of rider+luggage+bike = 230lbs/105kg). These bikes are intended for use on public roads, paths or tracks that are in good condition. These bikes are NOT intended for off-road use. Wear a helmet at all times. Check your bike regularly and do required maintenance.

Racing Bikes. (Max weight of rider+luggage+bike = 298lbs/135kg). These bikes are intended for high speed amateur use on public roads, paths or tracks that are in good condition. These bikes are not to be considered specialized racing bikes for use in sanctioned competitive events. These bikes are NOT intended for off-road use. Wear a helmet at all times. Check your bike regularly and do required maintenance.

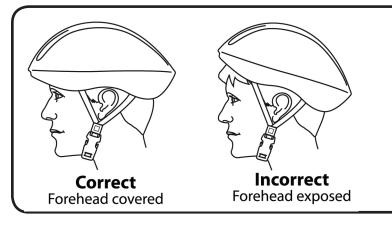
Children's Bikes. (Max weight of rider+luggage+bike = 231lbs/105kg). These bikes are intended for use by children in safe areas that are in good condition and free of traffic. Children must always ride within their abilities and should wear a safety helmet at all times. A parent should check the bike regularly and do required maintenance.

OWNER'S RESPONSIBILITY continued

NOTE. Carefully read this manual and follow instructions. Your bicycle may come with additional instruction sheets that cover features unique to your bike. Please ensure that you read and become familiar with their contents. Always wear a CPSC approved helmet when riding your bike. Familiarize yourself with local and state traffic laws.

Any major service or adjustments on your bike should be carried out by a professional bike mechanic. If you wish to make adjustments yourself, this manual contains important tips on how to do it. **CAUTION**: Any adjustments you make are entirely at your own risk. Do NOT use your bike for freestyle and stunt riding, jumping or competitive events. Even if you are riding a mountain bike, you should know that off-road use or any similar activities can be dangerous and you are warned that you assume the risk for personal injury, damages or losses incurred from such use. Do not ride your bike when any part is damaged. If you are unsure how to carry out repairs or maintenance on your bike it is vital that you consult a local bike mechanic for professional support.

WARNING: As with all mechanical components, the bicycle is subjected to wear and high stresses. Different materials and components may react to wear or stress fatigue in different ways. If the design life of a component has been exceeded, it may suddenly fail, possibly causing injuries to the rider. Any form of crack, scratches or change of coloring in highly stressed areas indicate that the life of the component has been reached and should be replaced.



Always Wear A Helmet– It Could Save Your Life!

A properly fitting, CPSC approved, bicycle helmet should be worn at all times when riding your bicycle. In addition, if you are carrying a passenger in a child safety seat, they must also be wearing a helmet.

The correct helmet should:

- be comfortable
- be lightweight
- have good ventilation
- fit correctly
- cover the forehead

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WARNING / CAUTION

Throughout this manual you will see the words WARNING and CAUTION. Please pay special attention to this information, as it could affect your safety as you assemble and ride your bike.

ALWAYS WEAR A PROPERLY FITTED HELMET WHEN YOU RIDE YOUR BICYCLE.

DO NOT RIDE AT NIGHT. AVOID RIDING IN WET CONDITIONS.

BEFORE RIDING:

Your new bicycle was assembled and tuned in the factory and then partially disassembled for shipping. The following instructions will enable you to prepare your bicycle for years of enjoyable cycling. For more details on inspection, lubrication, maintenance and adjustment of any area please refer to the relevant sections in this manual. If you have questions about your ability to properly assemble this bicycle, please consult a professional bicycle mechanic before riding.

RULES OF THE ROAD

In the interest of safe cycling, make sure you read and understand the owner's manual.

Throughout this manual you will find WARNING, CAUTIONS, and NOTES or NOTICES.

WARNINGS: Pay special attention to these since failure to do so could result in injury to the rider or others.

CAUTIONS: If not followed these could result in mechanical failure or damage.

NOTES or **NOTICES**: These specify something that is of special interest. Before you ride this bicycle, read this RULES OF THE ROAD section and check that all parts are installed as per this instruction manual. If you understand how the bicycle operates, you will get the best performance. When you read this instruction book, compare the illustrations to the bicycle. Learn the location of all the parts and how they work. Keep this book for future reference. Before you ride the bicycle, check the brake and other parts of the bike. Make sure all parts are assembled correctly and working properly. Take your first ride in a large, open, level area. If you have a problem, check the assembly instructions and follow the maintenance procedures in this book. If you do not feel comfortable with your skills in assembling or adjusting the bike, please take your bike to a professional bike repairman.

1. WARNING ON AND OFF ROAD CONDITIONS: The condition of the riding surface is very important. If the surface is wet, or has sand, small rocks or other loose debris on the surface, carefully decrease the speed of the bicycle and ride with extra caution. It will also take a longer time and more distance to stop. Apply the brake earlier than normal and with less force to help keep the bicycle from sliding.

2. NOTICE: some state and local laws may require that your bike be equipped with a warning device, such as a horn or bell and a light. Do NOT ride at night. Vision is quite limited at dawn and dusk.

3. Always wear shoes when riding a bicycle and avoid loose fitting clothes. Wear a cuff band or trouser clip to keep pants from getting caught in the chainwheel. Long sleeves, long pants, gloves, eye protection and elbow and knee pads are also recommended.

4. CAUTION: WET WEATHER WARNING: Check your brakes frequently. The ability to stop your bicycle is critical. Roads are slippery in wet weather so avoid sharp turns and allow more distance for stopping. Brakes may become less efficient when wet. Leaves, loose gravel and other debris on the road can also effect stopping distance.

5. Don't wear anything that restricts your hearing.

6. When riding, ALWAYS WEAR A CPSC APPROVED BIKE HELMET.

RULES OF THE ROAD continued

7. Obey all traffic regulations. Most traffic regulations apply to bike riders as well as automobile operators. Observe all state and local traffic regulations, signs and signals. Check with your local police station on bicycle licensing and inspection, and where it is legal to ride your bike.

8. Keep to the RIGHT SIDE. Follow the traffic flow in a straight line close to the curb. Watch out for opening car doors and cars moving in and out of traffic. Use caution at intersections and keep both hands on the handlebars.

9. Never carry passengers. This is dangerous and it makes the bicycle harder to control. Never carry packages that can hinder your vision or control of the bike.

10. When riding in pairs or in larger groups, form a single line along the right side of the road. Set up a sensible distance between riders. Don't follow too closely.

11. Always be alert. Animals or people may dart in front of you. Give pedestrians the right-of-way. Don't ride too close to pedestrians, and don't park your bicycle where it can get in the way of foot/vehicle traffic.

12. Be careful at all intersections. Slow down and look both ways before crossing.

13. Use hand signals. Always let other drivers and pedestrians know what you are going to do. Signal 100 ft. before turning unless your hand is needed to control the bike.

14. WARNING: NIGHT TIME OPERATION: We do NOT recommend riding your bike at night. If you have an emergency that requires you to ride at night, you must have proper lights and reflectors. NEVER ride at night without a headlight, taillight, a white front reflector, a red rear reflector, pedal reflectors and white wheel reflectors.

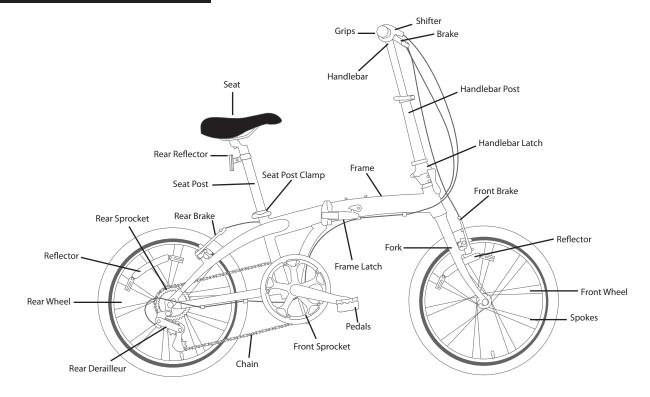
15. Cover your stem, handlebar, and top tube with safety pads for additional protection.

16. Never hitch rides. Never hold onto moving vehicles while riding. Never stunt ride or jump on your bike.

17. ON AND OFF ROAD OPERATION: Avoid the following road hazards: drain grates, pot holes, ruts, soft road edges, gravel, leaves (especially when they are wet), uneven pavement, railroad crossings, manhole covers, curbs, speed bumps, puddles, and debris call all have effect on your riding and result in loss of control.

18. Do not ride your bicycle if the chain cover is not attached.

Folding Bike Identification



Owner's Record:

Keep this information as a permanent record.

In the event of theft or loss, your law enforcement agency will require this information for identification purposes. The same information will be required when ordering parts and service.

Serial number (located on bottom of bike):	
Wheel size (on tire sidewall):	
Model number:	
Color of bike:	
Name of bike (on frame):	
Date of purchase:	
Where purchased:	

ALWAYS WEAR A HELMET DO NOT RIDE AT NIGHT

SAFETY WARNINGS

Before you ride, please read all the following items making sure you understand them. Failure to do so could cause damage to the bicycle or possible injury to yourself or others. Your bicycle meets or exceeds industry standards. It is NOT designed for offroad use. Jumping, stunts and other types of abusive riding.

BRAKE PRECAUTIONS

- Do not ride the bicyde until you have checked for proper brake adjustments See "Hand brake lever Assembly" and "Caliper Brake Adjustment" Sections.
- When riding your bicycle for the first time. Test the brakes at a slow speed on a large level surface without obstructions. Also, never attempt to stop suddenly using the front brake only, as this could throw the rider off the front of the bicycle.
- Check and adjust the brakes, if necessary, at the first sign of failure. This will enable the rider to make a quick and smooth stop. On caliper brakes, if a brake lever touches the grip when it is squeezed, adjust the brakes.
- Going downhill fast is dangerous since you can't stop nearly as fast as you can on level ground. A curve at the bottom of a hill could force you into oncoming traffic or off the road if you are going at an excessive speed.
- 5. Use the front brake slowly and carefully, especially while turning or when the road is wet or covered with gravel, sand or leaves. Start braking sconer under these conditions and with less force to reduce the chances of skidding. Wet brake shoes mean that it will require more distance to stop. Start braking sconer than normal in wet conditions.
- 6. Nighttime riding:
 - a. You can't see the controls on your bicycle at night so you must know where they are by touch.
 - b. Slow down. Debris and holes are much harder to see at night.
 - c. If posible, ride on streets that are familiar to you. Terrain that you have never seen during the day is dangerous at night.
 - d. Use well lighted streets whenever possible. Avoid unlighted bike paths.
 - e. Comply with all legal requirements in your state. You should at least have a "white light". (not just a white reflector) On the front and a rear red reflector. All states require that a lamp be used that emits a white light.
 - f. Children generally should not be allowed to ride a bicycle at night or during periods of low visibility such as dawn, dusk or bad weather. Adults should avoid night riding if possible.
 - g. It is a good idea day or night to wear a helmet and have a rear view mirror.
- If the stem is not inserted into the head tube to at least the minimum insertion line, it is possible to over-tighten the handlebar stem bolt and damage the fork stem body. This could cause an unsafe condition and risk injury to the rider.
- For safe operations, you must secure the pedal spindle tightly against the crank arm with a wrench that fits the shoulder of the pedal spindle. This is important: it avoids stripping threads. Always replace damage pedals.
- When adjusting the seat height, you must have the minimum insertion mark on the seat post inserted inside the frame.

SAFETY CHECKLIST

Perform each check list below after all assembly instructions and any necessary adjustments have been completed.

Warning: Failure to perform these checks could result in serious injury to yourself and others.

- STEERING: Make certain that the stem is inserted into the head tube to at least the minimum insertion line. Check the clamp nut and stem bolt to make sure they are tightened securely. (See handlebar and stem assembly sections for recommended torque)
- BRAKES: Check and adjust, if necessary (see brake assembly and adjustment section) WARNING: before riding activate front and rear brakes 20 to 25 times then make final brake adjustments. This procedure take care of initial cable stretch.
- 3 **SEAT:** Check for tightness of seat clamp and seat post clamp and that the minimum insertion line is inside the frame. See that the seat is at the proper height for the intended rider.
- 4. **PEDALS:** Check pedal spindles making sure they fit tightly against the crank arms.
- TIRES: Check and inflate, if necessary, using a hand pump. NEVER INFLATE TIRES WITH AN AIR COMPRESSOR AT A GAS STATION. The correct pressure is marked on the side of the tire. DO NOT OVERINFLATE.
- 6. **GENERAL INSPECTION:** See that all reflectors have been properly installed. Replace any missing or damaged reflectors. Check all fasteners and tighten if necessary.
- TO THE RIDER OF THIS BIKE: Make certain that you know how to operate the bike. We recommend that you read all safety and warning information in the manual before riding.



Unfolding Process





Flip up Pedal

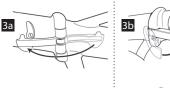


Pedal will snap into place.



Unfold bike by swinging the front away from the rear.

7





Swing handlebar post up to vertical position.

3a: Swing lever over so the hook part of the lever attaches onto other half of frame.

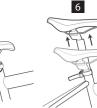
3b: Swing back lever so that it tightens the tab in place and is a tight fit.

4a: Push down the tab over the lever that is now laying flush to the frame.

4b: Make sure the tab fits over the lever all the way and that the frame is now securely in place.

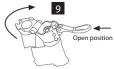


5



Open guick release lever.

Raise saddle to desired height.



Make sure the lever is in the open position when the handlebar post is swung into position.



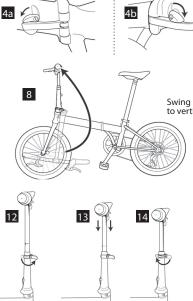
When Handlebar post is in position push lever down.



Close quick release. Making sure it's snug.



When lever is in closed position the handlebar post will be tight and secure.

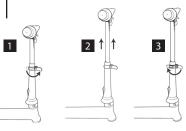


Open the quick release to raise the handlebars to desired height. Once at correct height close quick release.



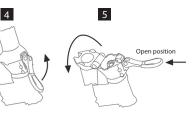
Enjoy your ride and remember always wear a helmet and follow the rules of the road.





Folding Process

Open the quick release to pull up handlebars to desired height. Once at correct height close quick release.



Pull up to open lever to be able to swing down handlebar post.

Once lever is in open position start to swing handlebar post down.



Swing handlebar post all the way down so that it hangs vertically down and flush to the bike.



13a: Put finger through pedal so you can pull the tab in pedal.



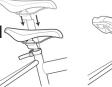
13c

13b: Pull tab away from the bicycle. This will free the pedal so it can be rotated.



13c: Rotate the pedal down so that it's now 90degrees from the starting position.





Open quick release lever.

11a: Push up tab so that it

11a

releases lever.

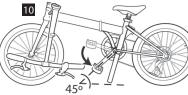
Open position



8

Close quick release. Making sure it's snug.

9



Make sure pedals are at a 45degree angle, this will make it easier to fold.



11b: Swing lever so that it releases from the frame. Move lever away from frame.



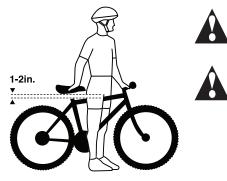
Fold the frame in half by swinging the front half of frame back until the two wheels are parallel.



CORRECT FRAME SIZE

When selecting a new bicycle, the correct choice of frame size is a very important safety consideration. Most full sized bicycles come in a range of frame sizes. These sizes usually refer to the distance between the center of the bottom bracket and the top of the frame seat tube.

The ideal clearance will vary between types of bicycles and rider preference. This makes straddling the frame when off the saddle easier and safer in situations such as sudden traffic stops. Women can use a men's bicycle to determine the correct size women's model.



THERE SHOULD BE A CLEARANCE OF NO LESS THAN 1-2 INCHES BETWEEN THE GROIN AREA OF THE INTENDED RIDER AND THE TOP TUBE OF THE BICYCLE, WHILE THE RIDER STRADDLES THE BICYCLE WITH BOTH FEET FLAT ON THE GROUND.

THE SEATPOST "MINIMUM INSERTION" / "MAXIMUM HEIGHT" MARK SHOULD NOT BE VISIBLE WHEN THE SEAT POST IS INSERTED INTO THE SEAT MAST OF THE BIKE. DO NOT RAISE THE SEAT POST BEYOND THIS MARK. THE SEAT POST MAY BREAK CAUSING YOU TO LOSE CONTROL AND FALL. ALWAYS CHECK TO MAKE SURE SEAT POST ADJUSTING MECHANISM IS TIGHTENED SECURELY BEFORE RIDING.



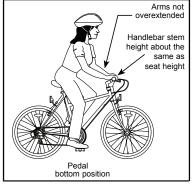
RIDING POSITION

SADDLE HEIGHT

In order to obtain the most comfortable riding position and offer the best possible pedaling efficiency, the seat height should be set correctly in relation to the rider's leg length. The correct saddle height should not allow leg strain from over-extension, and the hips should not rock from side to side when pedaling. While sitting on the bicycle with one pedal at it's lowest point, place the ball of your foot on the pedal. The correct saddle height will allow the knee to be slightly bent in this position.

REACH

To obtain maximum comfort, the rider should not over extend his or her reach when riding. There should be a slight bend in the rider's elbows. Refer to the section regarding Seat and Seat posts to learn how to adjust the seat post height.



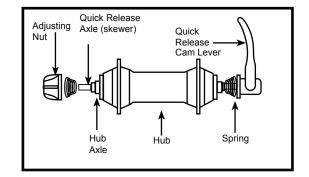
QUICK RELEASE FRONT WHEEL

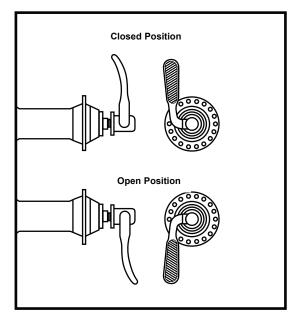
Some bicycles have wheel axles that incorporate a Quick Release (QR) mechanism. This allows easy wheel removal without the need for tools. The mechanism uses a long bolt (called a skewer) with an adjusting nut on one end, and a lever operating a cam-action tensioner on the other.

With the quick release lever in the open position, insert the front wheel into the open ends of the fork. Turn the adjusting nut so that the locking lever is moved to the closed position with a firm action. At the halfway closed position of the quick release lever, you should start to feel some resistance to this motion. Do not tighten the quick release by using the quick release lever like a wing nut. If the quick release lever is moved to the closed position with no resistance, clamping strength is insufficient. Move the quick release lever to the open position, tighten the quick release adjusting nut, and return the quick release lever to the closed position.

Correct Quick Release Axle Setting

- 1. To set, turn the lever to the open position so that the curved part faces away from the bicycle.
- 2. While holding the lever in one hand, tighten the adjusting nut until it stops.
- 3. Pivot the lever towards the closed position. When the lever is halfway closed, there must be firm resistance to turn it beyond that point. If resistance is not firm, open the lever and tighten the adjusting nut in a clockwise direction.
- 4. Continue to pivot the lever all the way to the closed position so that the curved part of the lever faces the bicycle.





KICKSTAND

Your bike will be equipped with either a standard kickstand, rear mount kickstand or no kickstand. Please follow the instructions below that correspond with your bike.

- 1. Place the bicycle in an upright position.
- 2. Remove the top plate from the kickstand.

3. From the left side of the bicycle (opposite side from chainring), place the kickstand in position beneath the two rear fork legs.

4. Place the top plate, flange down, onto the mounting bolt.

5. Replace the washer and nut onto the mounting bolt. Hold the kickstand arm in an up position aligned with the frame stay, then securely tighten the mounting bolt.

6. Leave the leg of the kickstand down so it will support the bicycle during the rest of the assembly process.

WARNING! THE KICKSTAND IS DESIGNED TO SUPPORT THE BICYCLE ONLY, NOT THE THE BICYCLE AND RIDER.

REAR MOUNT KICKSTAND

Your bike will be equipped with either a standard kickstand, rear mount kickstand or no kickstand. Please follow the instructions below that correspond with your bike.

1. Lean the bike against a wall for support, so that the the right side (chainring side) is facing the wall and the left side of the bike is facing out.

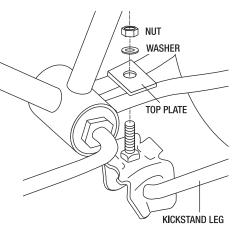
2. Remove the rear axle nut and washer from the left side rear wheel.

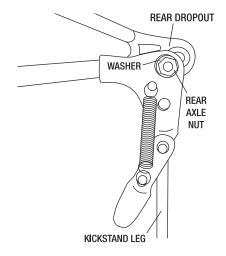
3. Slide the kickstand plate onto the axle, so that it is seated against the rear dropout.

4. Slide the washer and nut back onto the axle and tighten securely.

5. Leave the leg of the kickstand down so it will support the bicycle during the rest of the assembly process.

WARNING! THE KICKSTAND IS DESIGNED TO SUPPORT THE BICYCLE ONLY, NOT THE THE BICYCLE AND RIDER.





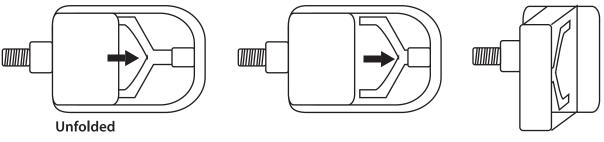
PEDAL INSTALLATION

For your convenience, your pedals have already been assembled to the bicycle. When you first unpack your bike the pedals will be in the upright FOLDED position. You will need to fold them out into the correct UNFOLDED position to ride your bike.

To fold and unfold pedals, press down on the Y shaped release lever, while moving pedal into desired position. Make surepedal is locked into place in the UNFOLDED position before attempting to ride your bike.

A WARNING! IMPROPERLY INSTALLED AND TIGHTENED PEDALS CAN WORK LOOSE, DAMAGING THE BICYCLE AND CAUSING POSSIBLE SERIOUS INJURY OR DEATH TO THE RIDER. CHECK PEDALS REGULARLY TO MAKE SURE THEY ARE SECURELY ATTACHED TO THE BIKE.

Torque Requirement 15-18 ft. lbs.



SEAT & SEAT POST ASSEMBLY

1. Loosen the seat clamp nuts.

2. Insert the top portion of the seat post into the seat clamp. Be sure the seat post is completely inserted into the seat clamp and butted tightly against the underside of the seat.

3. Tighten seat clamp nuts securely.

4. Insert the seat post (with seat attched) into the bike frame. Be sure that the seat post is inserted past the minimum insertion line.

5. Tighten the seat post binder bolt securely at the desired height.

6. Adjust the angle of the seat so that the top of the seat is parallel to the ground or comfortable to the rider.

7. Retighten the seat clamp nuts securely. Check for tightness by attempting to twist the seat. If the seat is loose, be sure to tighten the clamp nuts and binder bolt securely. Torque requirement 15-20 ft. lbs.

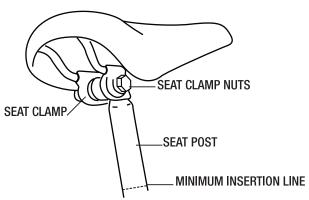
THE SEATPOST "MINIMUM INSERTION" / "MAXIMUM HEIGHT" MARK SHOULD NOT BE VISIBLE WHEN THE SEAT POST IS INSERTED INTO THE SEAT MAST OF THE BIKE. DO NOT RAISE THE SEAT POST BEYOND THIS MARK. THE SEAT POST MAY BREAK CAUSING YOU TO LOSE CONTROL AND FALL.

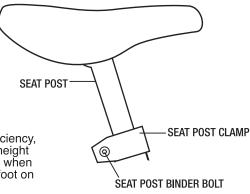
ALWAYS CHECK TO MAKE SURE SEAT POST ADJUSTING MECHANISM IS TIGHT-ENED SECURELY BEFORE RIDING. RIDING WITH AN IMPROPERLY TIGHTENED SEAT POST CAN ALLOW THE SEAT TO TURN OR MOVE AND CAUSE THE RIDER TO LOSE CONTROL

SADDLE HEIGHT

In order to obtain the most comfortable riding position and offer the best possible pedaling efficiency, the seat height should be set correctly in relation to the rider's leg length. The correct saddle height should not allow leg strain from over-extension, and the hips should not rock from side to side when pedaling. While sitting on the bicycle with one pedal at it's lowest point, place the ball of your foot on the pedal. The correct saddle height will allow the knee to be slightly bent in this position.

To obtain maximum comfort, the rider should not over extend his or her reach when riding. There should be a slight bend in the rider's elbows.





SEAT & QUICK RELEASE SEAT POST ASSEMBLY

1. Loosen the seat clamp nuts.

2. Insert the top portion of the seat post into the seat clamp. Be sure the seat post is completely inserted into the seat clamp and butted tightly against the underside of the seat.

3. Tighten seat clamp nuts securely.

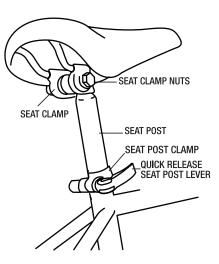
4. Insert the seat post (with seat attched) into the bike frame. Be surethat the seat post is inserted past the Minimum Insertion Line. Review SADDLE HEIGHT guidelines on page 19. 5. Tighten the tension adjusting nut by hand and move the quick release lever to the closed position. NOTE: Turning the tension adjusting nut clockwise while keeping the lever from rotating reduces clamping force. Less than half a turn of the tension adjusting nut can make the difference between safe clamping force and unsafe clamping force. You should feel considerable resistance while moving the lever. If not, re-open and retighten the lever, then move it to the closed position so it is in line with the top tube of the frame (as shown in the top illustration).

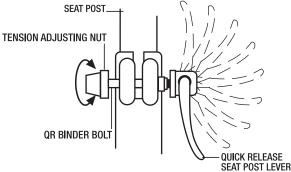
6. Adjust the angle of the seat so that the top of the seat is parallel to the ground or comfortable to the rider.

7. Retighten the seat clamp nuts securely. Check for tightness by attempting to twist the seat. If the seat is loose, be sure to tighten the clamp nuts and binder bolt securely. Torque requirement 15-20 ft. lbs.

THE SEATPOST "MINIMUM INSERTION" / "MAXIMUM HEIGHT" MARK SHOULD NOT BE VISIBLE WHEN THE SEAT POST IS INSERTED INTO THE SEAT MAST OF THE BIKE. DO NOT RAISE THE SEAT POST BEYOND THIS MARK. THE SEAT POST MAY BREAK CAUSING YOU TO LOSE CONTROL AND FALL.

ALWAYS CHECK TO MAKE SURE SEAT POST ADJUSTING MECHANISM IS TIGHTENED SECURELY BEFORE RIDING. RIDING WITH AN IMPROPERLY TIGHTENED SEAT POST CAN ALLOW THE SEAT TO TURN OR MOVE AND CAUSE THE RIDER TO LOSE CONTROL AND FALL.



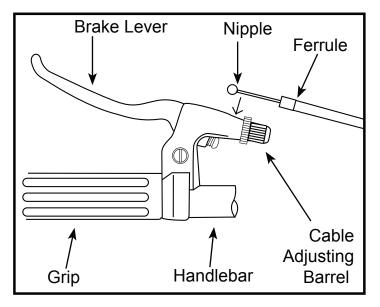


HAND BRAKES

Determine which type of brake your bike is equipped with and refer to the appropriate assembly instructions. If your bike comes equipped with a foot brake ONLY, no brake adjustment is required. For more information on brake adjustment and maintenance, refer to the maintenance section of this manual.

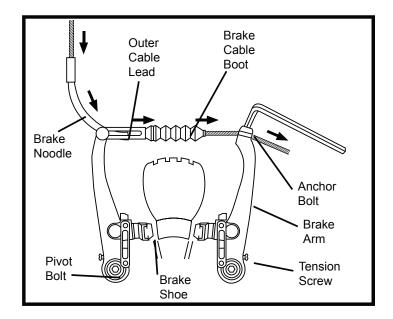
NOTE: A greater force is required to activate the rear brake due to longer cable length. It is advisable to mount the rear brake on the side of the stronger hand. It is important to become familiar with the use of hand brakes. When properly adjusted, hand brakes are an efficient braking system. Keep the rim and brake shoes clean and free from wax, lubricants and dirt at all times. Keep brakes properly adjusted and in good working condition at all times.

Open the brake lever and place the nipple end of the short brake cable into the lever, then close the lever. Secure the ferrule against the lever using the cable adjusting barrel.



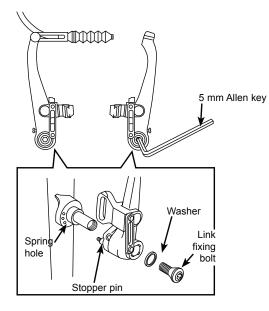
V-Brake Assembly & Adjustment

If not already assembled, take the brake noodle from the parts box and slide the cable through the larger opening. The cable housing will then seat into the end of the noodle. Slide the cable through the cable lead on the end of the left brake arm, this will cause the noodle to fit into the lead. Slip the brake cable boot over the cable and position it between both brake arms. Next, loosen the 5mm anchor bolt at the end of the right brake arm and slide the cable under the retaining washer. Pull the slack out of the cable making sure a distance of 39mm or more remains between the end of the lead and the start of the anchor bolt. Once the cable is secured to the brake arms. engage the brake lever several times, checking the position of the brake shoes at the rim. The brake shoes should be 1mm away from the rim when in a relaxed position. When the brake lever is engaged, the brake shoe should hit the rim flush (never the tire) with the front brake pad touching the rim slightly before the rear. This is called "toeing-in" your brake shoe. If this position is not achieved, adjustments to the brake shoe are required. Loosen the brake shoe hardware and reposition the brake shoe. It may take several shoe and cable adjustments before the required position is accomplished.

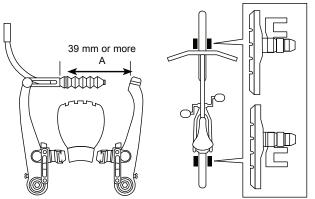


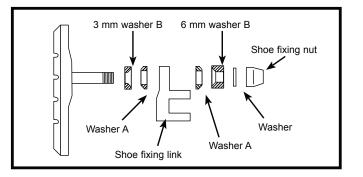
V-Brake continued...

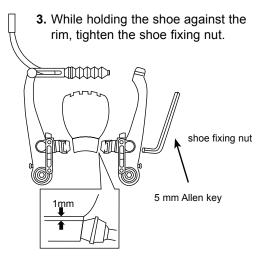
1. If fitted with V-Brakes, insert the brake body into the center spring hole in the frame mounting boss, and then secure the brake body to the frame with the link fixing bolt.



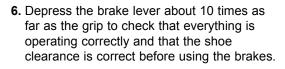
2. While holding the shoe against the rim, adjust the amount of shoe protrusion by interchanging the position of the B washers (i.e. 6 mm and 3 mm) so that dimension A is kept at 39 mm or more.

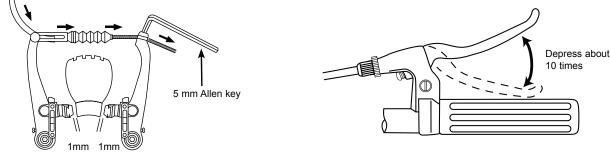






- 5. Adjust the balance with the spring tension adjustment screws.
- **4.** Pass the inner cable through the inner cable lead. Set the cable with a clearance of 1mm between each brake pad and the rim, tighten the cable fixing bolt.





Tires and Tubes

After assembling your bike, it will be necessary to inflate the tires. Check the sidewall of the tire for the correct tire pressure (PSI) and inflate tires accordingly with a MANUAL BICYCLE PUMP. Improper inflation is the biggest cause of tire failure. Due to the slightly porous nature of bicycle inner tubes, it is normal for your bike tires to lose pressure over time. For this reason it is critically important to maintain the proper tire inflation on your bike.

1. Your bicycle has been equipped with tires which the bike's manufacturer felt were the best balance of performance and value for the use for which the bike was intended. The tire size and pressure rating are marked on the sidewall of the tire. CAUTION: Pencil type automotive tire gauges and gas station air hose pressure settings can be inaccurate and should not be relied upon for consistent, accurate pressure readings. Instead, use a high quality dial gauge.

WARNING: Never inflate a tire beyond the maximum pressure marked on the tire's sidewall. Exceeding the recommended maximum pressure may blow the tire off the rim, which could cause damage to the bike and injury to the rider and others. The best way to inflate a bicycle tire to the correct pressure is with a bicycle pump. Gas station air hoses move a large volume of air very rapidly, and will raise the pressure in your tire very rapidly. We do not recommend using gas station air hoses.

Tire pressure is given either as maximum pressure or as a pressure range. How a tire performs under different terrain or weather conditions depends largely on tire pressure. Inflating the tire to near its maximum recommended pressure gives the lowest rolling resistance; but also produces the harshest ride. High pressures work best on smooth, dry pavement. Very low pressures, at the bottom of the recommended pressure range, give the best performance on smooth, slick terrain such as hard-packed clay, and on deep, loose surfaces such as deep, dry sand. Tire pressure that is too low for your weight and the riding conditions can cause a puncture of the tube by allowing the tire to deform sufficiently to pinch the inner tube between the rim and the riding surface.

Some special high-performance tires have unidirectional treads: their tread pattern is designed to work better in one direction than in the other. The sidewall marking of a unidirectional tire will have an arrow showing the correct rotation direction. If your bike has unidirectional tires, be sure that they are mounted to rotate in the correct direction.

2. The tire valve allows air to enter the tire's inner tube under pressure, but doesn't let it back out unless you want it to. There are primarily two kinds of bicycle tube valves: The Schraeder Valve and the Presta Valve. The bicycle pump you use must have the fitting appropriate to the valve stems on your bicycle. The Schraeder is like the valve on a car tire, this is the type of valve stem you should have on your bike. To inflate a Schraeder valve tube, remove the valve cap and push the air hose or pump fitting onto the end of the valve stem. To let air out of a Schraeder valve, depress the pin in the end of the valve stem with the end of a key or other appropriate object.

Schraeder Valve Presta Valve

REFLECTORS

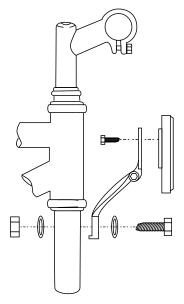
Your bike is supplied with one front (white), one rear (red), two wheel (white) reflectors and four pedal (orange) reflectors. These are an important safety and legal requirement, and should remain securely fitted and in good condition at all times. Periodically, inspect all reflectors, brackets and mounting hardware for signs of wear or damage. Replace immediately if damage is found. Some bicycles will require you to install your reflectors onto your bicycle. Please refer to the following section for instructions on all types of bicycle reflectors.

WARNING! REFLECTORS ARE IMPORTANT SAFETY DEVICES WHICH ARE DESIGNED AS AN INTEGRAL PART OF YOUR BICYCLE. FEDERAL REGULATIONS REQUIRE EVERY BICYCLE TO BE EQUIPPED WITH FRONT, REAR, WHEEL, AND PEDAL REFLECTORS. THESE REFLECTORS ARE DESIGNED TO PICK UP AND REFLECT STREET LIGHTS AND CAR LIGHTS IN A WAY THAT HELPS YOU TO BE SEEN AND RECOGNIZED AS A MOVING BICYCLIST. CHECK REFLECTORS AND THEIR MOUNTING BRACKETS REGULARLY TO MAKE SURE THEY ARE CLEAN, STRAIGHT, UNBROKEN AND SECURELY MOUNTED. HAVE YOUR DEALER REPLACE DAMAGED REFLECTORS AND STRAIGHTEN OR TIGHTEN ANY THAT ARE BENT OR LOOSE.

FORK MOUNT REFLECTORS

First insert one washer onto the hex bolt and insert hex bolt through the reflector bracket and then through the fork. Next, insert a second washer onto the bolt and thread a hex nut onto the bolt behind the fork. Tighten bolts until snug, making sure the reflector is in an upright position.

CAUTION: Be sure the reflector is vertical to the ground. If the reflector is aimed up or down, oncoming headlights may not reflect properly in the reflector.



FRONT REFLECTOR MOUNT WITH CALIPER BRAKE ASSEMBLY

First remove the hex nut from the back of the fork and pull the brake from the fork. insert a spacer, washer and reflector bracket on to the caliper bolt. Insert the caliper bolt back into the fork and secure firmly with a concave spacer, washer and hex nut. Finally, adjust the reflector such that it is in an upright position. Tighten bolts until snug.

CAUTION: Be sure the reflector is vertical to the ground. If the reflector is aimed up or down, oncoming headlights may not reflect properly in the reflector.

FRONT REFLECTOR MOUNT ON HANDLEBAR

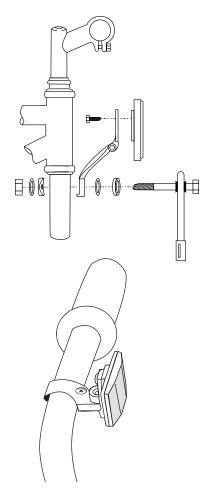
1. Remove the clamp screw from the reflector bracket.

Push open the bracket loop and slide in over the handlebar tube. If there is a sizing insert included with the bracket, please be sure it is inside the clamp loop before mounting.
 Position the reflector bracket on the handlebar between the grip and crossbar, about 5"

from the end of the handlbar.

4. Tighten the clamp screw securely.

CAUTION: Be sure the reflector is vertical to the ground. If the reflector is aimed up or down, oncoming headlights may not reflect properly in the reflector.



REAR REFLECTOR MOUNT ON SEAT POST

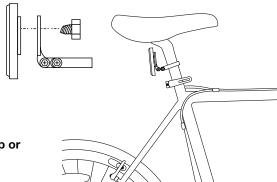
First attach the reflector to the bracket with the reflector screw, see the top diagram. Next, remove the clamp screw and open the clamping reflector bracket. place clamping reflector bracket around the seat post. If the clamp is too loose, insert the shim inside the clamp. Tighten the clamp screw to hold the reflector assembly in place. Finally adjust the reflector assembly in place and ensure that it is upright and facing away from the brike.

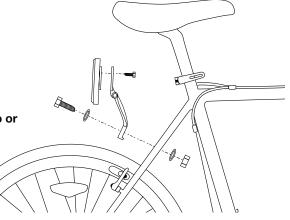
CAUTION: Be sure the reflector is vertical to the ground. If the reflector is aimed up or down, oncoming headlights may not reflect properly in the reflector.



First insert one washer onto the hex bolt and insert hex bolt through the reflector bracket and then through the seat stay bridge bracket. Next, insert a second washer onto the bolt and thread a hex nut onto the bolt behind the seat stay bridge bracket. Tighten bolts until snug. Finally adjust the reflector assembly in place and ensure that it is upright and facing away from the brike.

CAUTION: Be sure the reflector is vertical to the ground. If the reflector is aimed up or down, oncoming headlights may not reflect properly in the reflector.





SHIFTING GEARS

If your bike is a speeded bike, please read the information below to familiarize yourself with the basics of shifting gears.

Your multi-speed bicycle will have a derailleur drivetrain (see 1. below), an internal gear hub drivetrain (see 2. below) or, in some special cases, a combination of the two.

1. How A Derailleur Drivetrain Works

If your bicycle has a derailleur drivetrain, the gear-changing mechanism will have:

- ~ a rear cassette or freewheel sprocket cluster
- ~ a rear derailleur
- ~ usually a front derailleur
- ~ one or two shifters
- ~ one, two or three front sprockets called chainrings
- ~ a chain

a. A Brief Note About Shifting Gears

There are several different types and styles of shifting controls: levers, twist grips, triggers, combination shift/brake controls, push-buttons, and so on. If you are not comfortable shifting gears, ask your local bike mechanic to explain the type of shifting controls that are on your bike, and to show you how they work. The vocabulary of shifting can be pretty confusing. A downshift is a shift to a "lower" or "slower" gear, one which is easier to pedal. An upshift is a shift to a "higher" or "faster", harder to pedal gear. What's confusing is that what's happening at the front derailleur is the opposite of what's happening at the rear derailleur (for details, read the instructions on Shifting the Rear Derailleur and Shifting the Front Derailleur below). For example, you can select a gear which will make pedaling easier on a hill (make a downshift) in one of two ways: shift the chain down the gear "steps" to a smaller gear at the front, or up the gear "steps" to a larger gear at the rear. So, at the rear gear cluster, what is called a downshift looks like an upshift. The way to keep things straight is to remember that shifting the chain in towards the centerline of the bike is for accelerating and climbing and is called a downshift. Moving the chain out or away from the centerline of the bike is for speed and is called an upshift. Whether upshifting or downshifting, the bicycle derailleur system design requires that the drive chain be moving forward and be under at least some tension. A derailleur will shift only if you are pedaling forward.

CAUTION: Never move the shifter while pedaling backward, nor pedal backward immediately after having moved the shifter. This could jam the chain and cause damage to the bicycle.

b. Shifting The Rear Derailleur

The rear derailleur is controlled by the right shifter. The function of the rear derailleur is to move the drive chain from one gear sprocket to another. The smaller sprockets on the gear cluster produce higher gear ratios. Pedaling in the higher gears requires greater pedaling effort, but takes you a greater distance with each revolution of the pedal cranks. The larger sprockets produce lower gear ratios. Using them requires less pedaling effort, but takes you a shorter distance with each pedal crank revolution. Moving the chain from a smaller sprocket of the gear cluster to a larger sprocket results in a downshift. Moving the chain from a larger sprocket to a smaller sprocket results in an upshift. In order for the derailleur to move the chain from one sprocket to another, the rider must be pedaling forward.

c. Shifting The Front Derailleur

The front derailleur, which is controlled by the left shifter, shifts the chain between the larger and smaller chainrings. Shifting the chain onto a smaller chainring makes pedaling easier (a downshift). Shifting to a larger chainring makes pedaling harder (an upshift).

d. Which Gear Should I Be In?

The combination of largest rear and smallest front gears is for the steepest hills; the smallest rear and largest front combination is for the greatest speed. It is not necessary to shift gears in sequence. Instead, find the "starting gear" which is right for your level of ability (a gear which is hard enough for quick acceleration but easy enough to let you start from a stop without wobbling) and experiment with upshifting and downshifting to get a feel for the different gear combinations. At first, practice shifting where there are no obstacles, hazards or other traffic, until you've built up your confidence. Learn to anticipate the need to shift, and shift to a lower gear before the hill gets too steep. If you have difficulties with shifting, the problem could be mechanical adjustment. See your local bike mechanic for help.

WARNING! Never shift a derailleur to the largest or the smallest sprocket if the derailleur is not shifting smoothly. The derailleur may be out of adjustment and the chain could jam, causing you to lose control and fall.

WARNING! Do not force the sfift levers. Shift only when pedaling forward and without strong force. Do not backpedal. Backpedaling and shifting while not pedaling can damage the sprockets and stretch the cable wire.

e. What If It Won't Shift Gears?

If moving the shift control one click repeatedly fails to result in a smooth shift to the next gear chances are that the mechanism is out of adjustment. Take the bike to your bike mechanic to have it adjusted.



MAINTENANCE & REPAIR

Correct routine maintenance of your new bike will ensure a longer life for your bike and a safer ride for you.

Every time you ride your bike, its condition changes. The more you ride, the more frequently maintenance will be required. We recommend you spend a little time on regular maintenance tasks. The following schedules will assist you in knowing what tasks need to be performed and how often. If you have any doubts about your abilities to accomplish these tasks, we recommend you take your bike to a professional bicycle mechanic periodically to have them done.

Frequency	Component	Lubricant	How to Lubricate
Weekly	chain	chain lube or light oil	brush on or squirt
	derailleur wheels	chain lube or light oil	brush on or squirt
	derailleurs	oil	oil can
	brake calipers	oil	3 drops from oil can
	brake levers	oil	2 drops from oil can
Monthly	shift levers	lithium based grease	disassemble
Every Six Months	freewheel	oil	2 squirts from oil can
	brake cables	lithium based grease	disassemble
Yearly	bottom bracket	lithium based grease	Bicycle Mechanic
	pedals	lithium based grease	disassemble
	derailleur cables	lithium based grease	disassemble
	wheel bearings	lithium based grease	Bicycle Mechanic
	headset	lithium based grease	Bicycle mechanic
	seat pillar	lithium based grease	disassemble

Schedule 1 - Lubrication

Note: The frequency of maintenance should increase with use in wet or dusty conditions. Do not over lubricate - remove excess lubricant to prevent dirt build up. Never use a degreaser to lubricate your chain (WD-40[™])

Schedule 2 - Service Checklist

NOTE: Many instructions for adjustments can be found in the assembly portion of this manual.

Frequency	Task
Before every ride	Check wheel and pedal tightness
	Check tire pressure
	Check brake operation
	Check wheels for loose spokes
	Make sure all fasteners are tightened securely
After every ride	Quick wipe down with damp cloth
Weekly	Lubrication as per schedule 1
Monthly	Lubrication as per schedule 1
	Check derailleur adjustment
	Check brake adjustment
	Check brake and gear cable adjustment
	Check tire wear and pressure
	Check wheels are true and spokes tight
	Check hub, head set and crank bearings for looseness
	Check pedals are tight
	Check handlebars are tight
	Check seat and seat post are tight and comfortably adjusted
	Check frame and fork for trueness
	Check all nuts and bolts are tight
Every Six Months	Lubrication as per schedule 1
	Check all points as per monthly service
	Check and replace brake pads, if required
	Check chain for excess play or wear
Yearly	Lubrication as per schedule 1

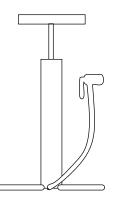
Tools Required for Maintenance

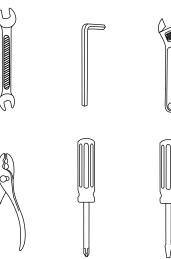
- Open ended wrench or ring wrenches: 8mm, 9mm, 10mm, 12mm, 13mm, 14mm, 15mm
- 2. Open end or pedal wrench 15mm
- 3. Allen key wrenches: 4mm, 5mm, 6mm, 8mm
- 4. Adjustable wrench
- 5. Standard flat head screwdriver
- 6. Standard Phillips head screwdriver
- 7. Standard slip joint pliers
- 8. Tire pump
- 9 Tube repair kit
- 10. Tire levers

Travel Tools

We suggest you take the following items with you when going on a long bike ride:

- 1. Spare tube
- 2. Patch kit
- 3. Pump
- 4. Tire levers
- 5. Multi-tool
- 6. Cell phone or change for a pay phone





WHEELS AND TIRES

Wheel Inspection

It is most important that wheels are kept in top condition. Properly maintaining your bicycle's wheels will help braking performance and stability when riding. Be aware of the following potential problems:

• Dirty or greasy rims:

Caution: These can render your brakes ineffective. Do not clean them with oily or greasy materials. When cleaning, use a clean rag or wash with soapy water, rinse and air dry. Don't ride while they're wet. When lubricating your bicycle, don't get oil on the rim braking surfaces.

• Wheels not straight:

Lift each wheel off the ground and spin them to see if they are crooked or out of true. If wheels are not straight, they will need to be adjusted. This is quite difficult and is best left to a professional bicycle mechanic.

• Broken or loose spokes:

Check that all spokes are tight and that none are missing or damaged. Caution: Such damage can result in severe instability and possibly an accident if not corrected. Again, spoke repairs are best handled by a mechanic.

• Loose hub bearings:

Lift each wheel off the ground and try to move the wheel from side to side. Caution: If there is movement between the axle and the hub, do not ride the bicycle. Adjustment is required.

• Axle nuts:

Check that these are tight before each ride.

• Quick release:

Check that these are set to the closed position and are properly tensioned before each ride.

Caution: Maintain the closed position and the correct adjustment. Failure to do so may result in serious injury.

Tire Inspection

Bead

Tires must be maintained properly to ensure road holding and stability. Check the following areas:

- Inflation: Ensure tires are inflated to the pressure indicated on the sidewall of the tire. Improper inflation is the biggest cause of tire failure. Due to the slightly porous nature of bicycle inner tubes, it is normal for your tires to lose pressure over time. For this reason, it is critically important to maintain the proper tire inflation on your bike. Caution: Use a hand or foot pump to inflate tires. NEVER inflate tires with an air compressor at a gas station. This can cause the tubes to over inflate and blowout.
- Seating: When inflating or refitting the tire, make sure that the bead is properly seated in the rim.
- Tread: Check that the tread shows no signs of excessive wear or flat spots, and that there are no cuts or other damage. Caution: Excessively worn or damaged tires should be replaced.
- Valves: Make sure valve caps are fitted and that valves are free from dirt. A slow leak caused by the entry of the dirt can lead to a flat tire, and possibly a dangerous situation.

Recommended Tire pressures:

The recommended pressure molded on the sidewall of your bicycle tires should match the following chart. Use this as a general guide.

BMX 35-50 p.s.i. MTB 40-65 p.s.i. Road Touring 70-90 p.s.i. Road Racing 110-125 p.s.i. Hybrid/Crossbike 60-100 p.s.i.

HOW TO FIX A FLAT TIRE

If you need to repair a tire, follow these steps:

- 1. Remove the wheel from the bicycle.
- 2. Deflate the tire completely via the valve. Loosen the tire bead by pushing it inward all the way around.

3. Press one side of the tire bead up over the edge of the rim. Note: Use tire levers, not a screwdriver, otherwise you may damage the rim.

4. Remove the tube, leaving the tire on the rim.

5. Locate the leaks and patch using a tube repair kit or replace the tube. Note: Ensure that the replacement tube size matches the size stated on the tire sidewall and that the valve is the correct type for your bicycle.

6. Match the position of the leak in the tube with the tire to locate the possible cause and mark the location on the tire.

7. Remove the tire completely and inspect for a nail, glass, etc. and remove if located. Also inspect the inside of the rim to ensure there are no protruding spokes, rust or other potential causes. Replace the rim tape which covers the spoke ends.

8. Remount one side of the tire onto the rim.

9. Using a hand pump, inflate the tube just enough to give it some shape.

10. Place the valve stem through the hole in the rim and work the tube into the tire. Note: Do not let it twist.

11. Using your hands only, remount the other side of the tire by pushing the edge toward the center of the rim. Start on either side of the valve and work around the rim.

12. Before the tire is completely mounted, push the valve up into the rim to make sure the tire can sit squarely in position.

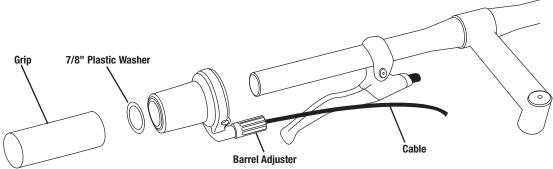
13. Fit the rest of the tire, rolling the last, most difficult part on using your thumbs. Note: Avoid using tire levers as these can easily puncture the tube or damage the tire.

14. Check that the tube is not caught between the rim and the tire bead at any point.

15. Using a hand pump, inflate the tube until the tire begins to take shape, and check that the tire bead is evenly seated all the way around the rim. When properly seated, fully inflate the tire to the pressure marked on the sidewall.

16. Replace the wheel into the frame checking that all gears, brakes and quick release levers are properly adjusted.

GRIP SHIFTERS



Grip Shift - Installation

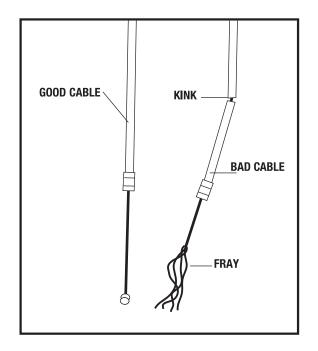
- 1. Slide front Grip Shift assembly over left side of handlebar leaving proper clearance for handlebar grip. If necessary, move the brake lever to accommodate Grip Shift and handlebar grip.
- 2. Rotate assembly until cable exits beneath brake lever with adequate clearance for brake lever movement.
- 3. Firmly tighten recessed clamp screw. Installation torque should be 20 in.-lbs.
- 4. Slide the 7/8" plastic washer over handlebar. The washer prevents the grip from interfering with Grip Shift rotation.
- 5. Slide handlebar grip over handlebar. Thread the cable inner wire through cable housings and frame, and attach to derailleur. Make sure that the cable is in the V groove at the derailleur attachment bolt. If trimming the cable housing is necessary, be sure to replace the housing end cap.
- 6. Adjust indexing.
- 7. Slide rear Grip Shift over right side of handlebar and repeat steps 2 6.
- 8. Actuate front and rear brake levers to be certain of proper operation. If Grip Shift interferes with brake lever movement, rotate brake lever or Grip Shift. Check for proper brake lever operation again.

CABLES AND CABLE HOUSING

Cables and housing are one of the most overlooked parts on the bicycle. The first indication that your cables and housing need to be replaced is an increased amount of pressure needed to operate the brakes or shifters. Before every ride, check that there are no kinks or frays in the cables and housing. Check that the brake cables are correctly routed and not wrapped around the stem or frame in a manner that prevents smooth operation or hampers control of the bicycle. Also check that the housing is seated properly into each cable stop of the bicycle. It is recommended that the cables and housing are replaced at least every riding season to prolong the life of your bike.

WARNING! Do not ride a bicycle that is not operating properly.

WARNING! Always check the brake cable routing to ensure smooth and free application of the brakes. Cables that are kinked, frayed or otherwise damaged, or cables that are wrapped around the stem or frame may affect braking power or cause unintended sudden stops and loss of control.



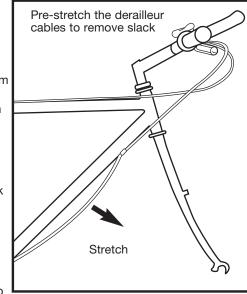
DERAILLEUR SYSTEMS

The derailleur system includes the front and rear derailleurs, the shift levers, and the derailleur control cables, all of which must function correctly for smooth gear shifting to occur. There are several different types of derailleur systems but all operate using similar principles. Your new bicycle may be fitted with a standard 'friction' type system where you will need to feel each gear shift into position. It may be fitted with an 'index' system (e.g. SIS) which links each different gear position to a positive click mechanism in the shifter, and makes shifting very simple and precise.

INSPECTION

The operation of the derailleur system should be checked at least every month. Check the operation of the rear derailleur first, then the front. The rear derailleur should shift the chain cleanly from one cog to the next without hesitation. On Index System equipped bicycles, each notched position in the shifter must equate to a new gear position. After shifting, the rear derailleur should not rub on the chain. The derailleur should never cause the chain to fall off the inner or outer freewheel cogs. The front derailleur should also shift the chain cleanly and without hesitation between each chainring. When the chain has been positioned onto a new chainring, it should not rub

on the front derailleur. The chain should not fall off a chainring at anytime. Derailleur control cables are a critical component that must be well maintained for accurate shifting performance. Check them for any sign of rust, fraying, kinks, broken strands, and any damage to the cable housing. If you find any problems, the cables may need replacing before you ride.



LUBRICATION

All the pivoting points of the front and rear derailleurs should be lubricated with light oil at least every month. Be sure to wipe off any excess oil to prevent attraction of dirt into the mechanisms. The shifting cables should be cleaned and re-coated with a thin layer of grease every six months, or whenever new cables are being installed.

ADJUSTMENT - REAR DERAILLEUR

The Low limit screw determines how far the rear derailleur will travel toward the wheel of the bicycle, while the High limit screw determines how far the cage will travel toward the frame.

1. Shift the rear shifter to the largest number indicated, disconnect the rear derailleur cable from the cable anchor bolt and place the chain on the smallest sprocket.

2. Adjust the High limit screw so the chain and the smallest sprocket are lined up vertically. Remove any slack in the cable by pulling it taut, then re-connect the cable and tighten the cable anchor bolt securely.

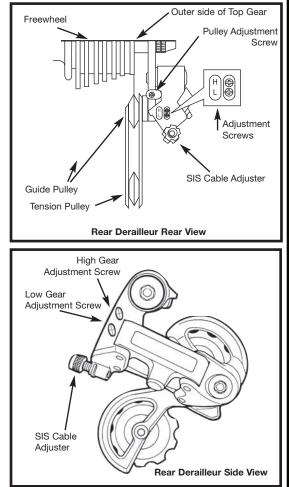
3. Some derailleurs have an adjusting barrel (see drawing). Use the adjusting barrel to fine tune the adjustment of the chain location. Turning the adjusting barrel clockwise will move the derailleur outboard - away from the wheel - while turning it clockwise will direct the chain inboard - towards the wheel.

4. Shift the chain onto the largest sprocket; adjust the low limit screw so the chain and the largest cog are lined up vertically. If you are unable to get the chain to the largest cog, turning the Low limit screw counter-clockwise will enable the chain to move towards the wheel.

5. Shift through the gears ensuring each gear is achieved quietly and without hesitation.

NOTE: It may take several adjustments to achieve the desired positioning. Please refer to the troubleshooting section for more assistance.

NOTE: Some bicycles may be equipped with a rear derailleur mechanism that works in REVERSE to the directions above.



PEDALS

Pedals are available in a variety of shapes, sizes and materials, and each are designed with a particular purpose in mind. Some pedals can be fitted with toe clips and straps. These help to keep the feet correctly positioned and allow the rider to exert pulling force, as well as downward pressure, on the pedals. Use of toe clips with straps requires practice to acquire the necessary skill to operate them safely.

Inspection: Pedals should be inspected every month, taking note of the following areas:

- Check that the pedals are tightened securely against the crank arm. If pedals are allowed to become loose, they will not only be dangerous but will also cause irreparable damage to the cranks.
- Check that pedal bearings are properly adjusted. Move the pedals up and down, and right to left, and also rotate them by hand. If you detect any looseness or roughness in the pedal bearings then adjustment, lubrication or replacement is required.
- Ensure that the front and rear pedal reflectors are clean and securely fitted.

WARNING! Never ride with loose pedals. Always wear shoes.

Lubrication and Adjustment: Many pedals cannot be disassembled to allow access to the internal bearings and axle. However, it is usually possible to inject a little oil onto the inside bearings, and this should be done every six months. If the pedal is the type that can be fully disassembled, then the bearings should be removed, cleaned and greased every six to twelve months. Because of the wide variety of pedal types and their internal complexity, disassembly procedures are beyond the scope of this manual and further assistance should be sought from a professional bicycle mechanic.

Attachment

Note: The right and left pedals of a bicycle each have a different thread and are not interchangeable. Never force a pedal into the incorrect crank arm. Check for the right (R) and left (L) letters on each pedal and crank arm. Match the appropriate pedal to each crank (right to right and left to left) for assembly. Insert the correct pedal into the crank arm and begin to turn the thread with your fingers only. When the axle is screwed all the way in, securely tighten using a 15mm narrow open-ended wrench so that the shoulder of the pedal spindle is securely tightened against the crank arm. If removing a pedal, remember that the right pedal axle must be turned counter clockwise, i.e. the reverse of when fitting. If replacing the original pedals with a new set, make sure the size and the axle thread is compatible with the cranks on your bicycle. Bicycles use one of two types of cranks and these use different axle threads. Your bike may be equipped with cranks that are a one piece design with no separate axle. These operate with pedals that have a 1/2"(12.7mm) thread. Bikes equipped with three piece crank sets with a separate axle, left crank and right crank, use a slightly larger 9/16"(14mm) thread. Note: Never try and force a pedal with the wrong thread size into a bicycle crank.

CHAIN Inspection: The ch

Inspection: The chain must be kept clean, rust free and frequently lubricated in order to extend its life as long as possible. It will require replacement if it stretches, breaks, or causes inefficient gear shifting. Make sure that there are no stiff links, they must all move freely.

Lubrication

The chain should be lubricated with light oil at least every month, or after use in wet, muddy, or dusty conditions. Take care to wipe off excess oil, and not to get oil on the tires or rim braking surfaces.

Adjustment and Replacement

On derailleur geared bicycles the rear derailleur automatically tensions the

chain. To adjust the chain on single speed freewheel, coaster hub braked or 3-speed hub geared bicycles:

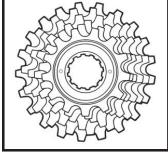
1. Loosen the rear axle nuts (and coaster brake arm clip if fitted) and move the wheel forward to loosen, or backward to tighten, in the frame.

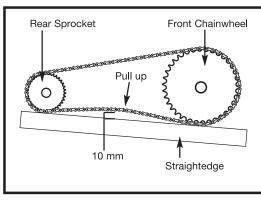
2. When correctly adjusted, the chain should have approximately 10mm of vertical movement when checked in the center between the chainwheel and rear sprocket. Center the wheel in the frame and re-tighten the axle nuts after any adjustment.

Chains require a special tool to fit and remove chain links, or to change the length. We recommend that you go to a local bicycle mechanic to replace or change the length of your chain.

FREEWHEEL

Inspection: Like the chain, the freewheel must be kept clean and well lubricated. If the chain has become worn and needs replacing, then it is likely that the freewheel will also have become worn and should also be replaced. Take the chain off the freewheel and rotate it with your hand. If you hear a grinding noise or the freewheel stops suddenly after spinning it, it may need adjustment or replacement. Such action is beyond the scope of this manual and you should consult a local bike mechanic.





Problem	Possible Cause	Remedy
Gear shifts not working properly	 Derailleur cables sticking/stretched/damaged Front or rear derailleur not adjusted properly Indexed shifting not adjusted properly 	 Lubricate/tighten/replace cables Adjust derailleurs Adjust indexing
Slipping chain	 Excessively worn/chipped chainring or freewheel sprocket teeth Chain worn/stretched Stiff link in chain Non compatible chain/chainring/ freewheel 	 Replace chainring, sprockets and chain Replace chain Lubricate or replace link Seek advice at a bicycle shop
Chain jumping off freewheel sprocket or chainring	 Chainring out of true Chainring loose Chainring teeth bent or broken Rear or front derailleur side-to-side travel out of adjustment 	 Re-true if possible, or replace Tighten mounting bolts Repair or replace chainring/set Adjust derailleur travel
Constant clicking noises when pedaling	 Stiff chain link Loose pedal axle/bearings Loose bottom bracket axle/bearings Bent bottom bracket or pedal axle Loose crankset 	 Lubricate chain / Adjust chain link Adjust bearings/axle nut Adjust bottom bracket Replace bottom bracket axle or pedals Tighten crank bolts
Grinding noise when pedaling	 Pedal bearings too tight Bottom bracket bearings too tight Chain fouling derailleurs Derailleur jockey wheels dirty/binding 	 Adjust bearings Adjust bearings Adjust chain line Clean and lubricate jockey wheels

TROUBLESHOOTING

Problem	Possible Cause	Remedy
Freewheel does not rotate	 Freewheel internal pawl pins are jammed 	 Lubricate. If problem persists, replace freewheel
Brakes not working effectively	 Brake blocks worn down Brake blocks/rim greasy, wet or dirty Brake cables are binding/stretched/damaged Brake levers are binding Brakes out of adjustment 	 Replace brake blocks Clean blocks and rim Clean/adjust/replace cables Adjust brake levers Center brakes
When applying the brakes they squeal/squeak	 Brake blocks worn down Brake block toe-in incorrect Brake blocks/rim dirty or wet Brake arms loose 	 Replace blocks Correct block toe-in Clean blocks and rim Tighten mounting bolts
Knocking or shuddering when applying brakes	 Bulge in the rim or rim out of true Brake mounting bolts loose Brakes out of adjustment Fork loose in head tube 	 True wheel or take to a bike shop for repair Tighten bolts Center brakes and/or adjust brake block toe-in Tighten headset
Wobbling wheel	 Axle broken Wheel out of true Hub comes loose Headset binding Hub bearings collapsed QR mechanism loose 	 Replace axle True wheel Adjust hub bearings Adjust headset Replace bearings Adjust QR mechanism

TROUBLESHOOTING

Problem	Possible Cause	Remedy
Steering not accurate	 Wheels not aligned in frame Headset loose or binding Front forks or frame bent Stem wedge bolt not tight 	 Align wheels correctly Adjust/tighten headset Take bike to a bike shop for possible frame realignment
Frequent punctures	 Inner tube old or faulty Tire tread/casing worn Tire unsuited to rim Tire not checked after previous puncture Tire pressure too low Spoke protruding into rim 	 Replace Inner tube Replace tire Replace with correct tire Remove sharp object embedded in tire Correct tire pressure File down spoke

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WARRANTY

This Warranty extends only to the original retail purchaser, who must produce proof of purchase in order to validate any claim. This warranty is not transferable to anyone else.

What does this Warranty cover? This Limited Warranty covers all parts of the bicycle to be free of defects in workmanship and materials.

What must you do to keep the Warranty in effect? This Warranty is effective only if:

- The bicycle is completely and correctly assembled.
- The bicycle is used under normal conditions for its intended purpose, by a person that properly fits and is capable of controlling the bicycle.
- The bicycle receives all necessary maintenance and adjustments.

What is not covered by this Warranty? This warranty does not include labour and transportation charges. The bicycle is designed for general transportation and recreational use only. This Warranty does not cover normal wear and tear, paint, rust, normal maintenance items, personal injury, or any damage, failure, or loss that is caused by accident, improper assembly, maintenance, adjustment, storage, or use of the bicycle.

This Warranty will be void if the bicycle is ever:

- Used in any competitive sport.
- Used for stunt riding, jumping, aerobatics or similar activity.
- Installed with a motor or modified in any other way.
- Ridden by more than one person at a time.
- Rented or used for commercial purposes.
- Used in a manner contrary to the instructions in this Owner's Manual.

Kent International will not be liable for incidental or consequential loss or damage, due directly or indirectly from use of this product.

For how long does this Warranty last? The frame is warranted for the usable life of the bicycle. Kent International will replace the frame at no charge, should it fail in any weld point when the cycle has been used in a normal manner, and determined by our inspection. Kent will also replace the bicycle fork if it should fail at any weld point. You must receive prior authorization from Kent Customer Service, before returning any product or parts. All other components are warranted against defects for six months from the date of purchase when properly assembled and used in a normal manner.

What will Kent do? We will replace, without charge to you, any frame, fork, or component found to be defective by Kent. CONSUMER MUST PAY ALL LABOR AND TRANSPORTATION CHARGES CONNECTED WITH THE REPAIR OR WARRANTY WORK.

How do you get service? Phone the Customer Service Department (8am - 4pm E.S.T.) at 1-800-451-KENT. All warranty claims should be made to Kent international, Inc. 60 E. Halsey Rd. Parsippany, NJ 07054 USA.

What rights do you have? This warranty gives you specific legal rights. You may also have other rights which vary from State to State.