

Thank you for trusting in our product. Welcome to the Herd!

# HYDBOND INSTRUCTIONS

Hydbond is an industrial heat activated adhesive manufactured for bonding patches to hats. It works extremely well with genuine leather, faux leather, PVC, embroidered, & many other types of patches.

## UNROLLING/CUTTING

- Unroll your Hydbond over a cutting mat, making sure that it will not be contaminated by dust, dirt, or other debris.
- Excessive contamination may have an affect on proper bonding.
- If you happen to get it dirty, just wipe the glue side with a damp microfiber cloth.
- Cut out just enough Hydbond to cover your material. You can use a razor blade or rotary blade.

## APPLICATION: HOUSEHOLD IRON

- When using an iron, make sure to keep it between 220-300 degrees Fahrenheit.
- Usually this is the cotton/linen setting.
- Once your iron is preheated, make sure your Hydbond is glue side (glossy side) down and you are ironing the paper transfer side.
- To get started, iron down a corner with medium pressure and slowly work your way across the material. (This can be in a circular or fixed motion moving side to side.)
- It shouldn't take long to see your Hydbond sticking to the material. This process is almost immediate.
- Once you see that the back side is fully adhered, it is ready for your projects.

## APPLICATION: HEAT PRESS

- Set your heat press temperature to 220 degrees.
- Press at medium pressure for 10-12 seconds. This applies for most materials.
- If you have a question about a specific material please reach out to us at info@hydbond.com.

**\*\*YOU CAN EITHER KEEP OR REMOVE THE TRANSFER PAPER AFTER IRONING\*\***

## PRESSING INSTRUCTIONS FOR STAHL'S HOTRONIX 360

1. Make sure you set the temperature to 280 degrees Fahrenheit on top, and 320 degrees Fahrenheit on bottom.
2. Keep pressure between 3 and 6 ( MEDIUM PRESSURE )
3. Press for 45 seconds! ( Flip the sweatband out before loading )

ALL of our testing was done using a Hotronix 360 Hat press.