



TECHNICAL DATA SHEET

CA ACTIVATOR P/N 11155, 21155

DESCRIPTION

ICKYSTICKY® CA ACTIVATOR is a single component, solvent based surface accelerator designed to increase the speed cure of ICKYSTICKY® Thin, Medium and Thick CA hobby glues.

- FORCES IMMEDIATE CURE OF CYANOACRYLATE ADHESIVES.
- USE PRE OR POST-APPLIED TO THE BOND.
- USE FOR DIFFICULT TO BOND MATERIAL COMBINATIONS.
- FAST ACTING FORMULA.

PHYSICAL PROPERTIES

Liquid

Chemical Type	Organic Activator
Appearance	Clear
Viscosity	1 cps @ 25°C Brookfield LVF
Drying Time @ 20°C	<25 seconds
On Part Life	<1 minute



APPLICATION INSTRUCTIONS

• All surfaces must be clean, dry, dust and grease free. Best result will be achieved with surfaces that have been lightly abraded immediately prior to bonding

DIRECTIONS FOR USE

TEST ON SCRAP MATERIAL BEFORE USE.

1. To be used in conjunction with ICKYSTICKY® CA range of hobby glue.
2. Ensure parts are clean and dry.
3. Protect clothing and work surfaces. Use in a well-ventilated area.
4. Carefully open bottle while keeping bottle pointed away from face.
5. Avoid contact with bottles of ICKYSTICKY® CA as this will harden the contents.
6. STORE UPRIGHT IN A COOL AREA AWAY FROM SUNLIGHT OR HEAT SOURCES.

POST ACTIVATION:

1. Apply ICKYSTICKY® CA to the parts to be bonded or fixed.
2. Apply CA ACTIVATOR over adhesive by spray or drop, using one drop per one drop of adhesive.

SURFACE ACTIVATION:

1. Apply one coating of CA ACTIVATOR to one surface to be bonded by spray, brush or dipping.
2. Allow the solvent time to evaporate until the surfaces are completely dry (approx 25 seconds).
3. Apply ICKYSTICKY® CA immediately after drying to other surface or not more than 45 seconds.
4. CA ACTIVATOR can be re-applied if necessary if there is a delay of more than 45 seconds between original CA ACTIVATOR and adhesive application.

CAUTION

WARNING: HIGHLY FLAMMABLE. Contains Acetone. Use and store in a well-ventilated area, away from heat, sparks, open-flames and other ignition sources. Avoid contact with eyes and skin and breathing of vapours. In the event of skin or eye contact, flush thoroughly with water. In the event of accidental inhalation, remove to fresh air. If irritation persists, seek medical attention. STORE IN A WELL-VENTILATED PLACE PROTECTED AGAINST DIRECT SUNLIGHT AND HEAT SOURCES. KEEP CONTAINER TIGHTLY CLOSED. KEEP OUT OF REACH OF CHILDREN.



ICKYSTICKY® is a registered trademark of AFC INTERNATIONAL PTY LTD
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