

Bostrom[®]

S E A T I N G

(OPTIONAL) AIR LUMBAR, ADJUSTABLE DAMPER, THIGH EXTENSION, HEADREST, DRIVER/PASSENGER SWIVEL, MOTION MASTER RIDE SYSTEM AND DUAL DAMPER SUSPENSION.

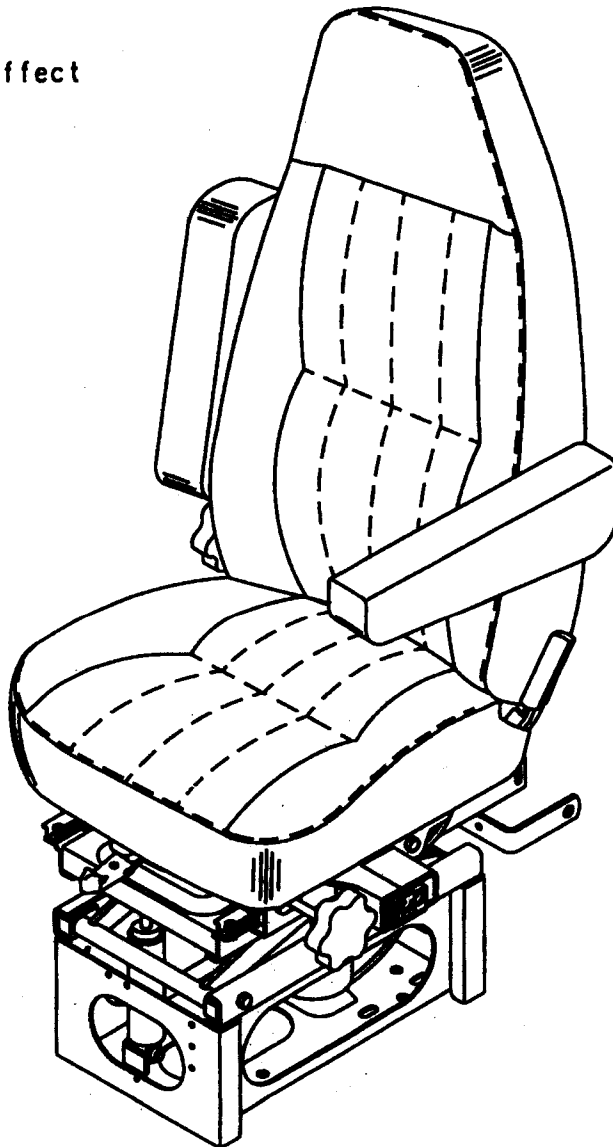
T-SERIES[™]

914/915/LSO

AIR SUSPENSION SEATS

OPERATION AND SERVICE PARTS MANUAL

This seat conforms to FMVSS 207 and 302 in effect at time of manufacture



High Back Seat Shown
with Optional Armrests

CATALOG NO.
1201694-001

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REV F - 01/2003

OPERATION WARNING

WARNING

SERIOUS INJURY MAY OCCUR IF HEAD CLEARANCE IS NOT ADEQUATE. BEFORE DRIVING OR RIDING IN VEHICLE, ENSURE THAT THERE IS ADEQUATE HEAD CLEARANCE AT MAXIMUM UPWARD TRAVEL OF SEAT. SEE OPERATION MANUAL.

To check for adequate head clearance, sit in the seat and slowly raise it to its maximum upward position (see Comfort Adjustments).

SEAT BELTS SHOULD BE WORN AT ALL TIMES WHEN OPERATING THE VEHICLE.

Federal Motor Vehicle Safety Standard

This seat conforms to Federal Motor Vehicle Safety Standards (FMVSS) 207 and 302 in effect on the date of manufacture.

It is the responsibility of the installer to ensure that proper seat fastening hardware and seat belt anchorages (seat belt and tether belt system) are used in accordance with FMVSS 209 and 210.

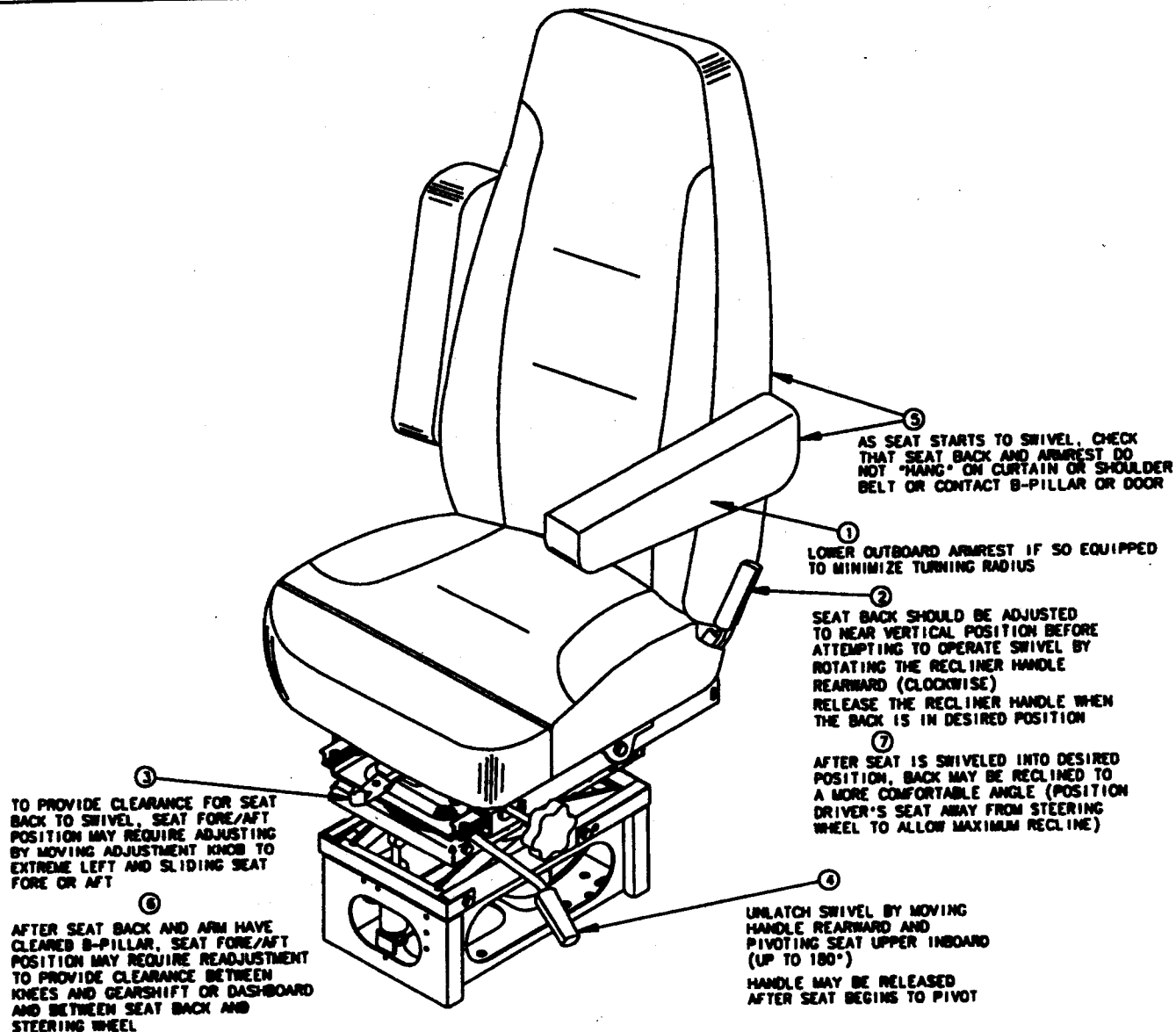
To achieve compliance with FMVSS 207, use only high strength fasteners and heavy duty washers when installing seat assembly.



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BOSTROM T-SERIES SEAT SWIVEL OPERATION

⚠WARNING THE SWIVEL FEATURE OF THIS SEAT IS INTENDED SOLELY FOR OPERATION WHEN THE VEHICLE IS NOT IN MOTION. WHEN THE VEHICLE IS MOVING, THE SEAT MUST BE LOCKED IN THE FORWARD FACING POSITION AND THE SEAT BELT WORN FOR MAXIMUM OCCUPANT SAFETY



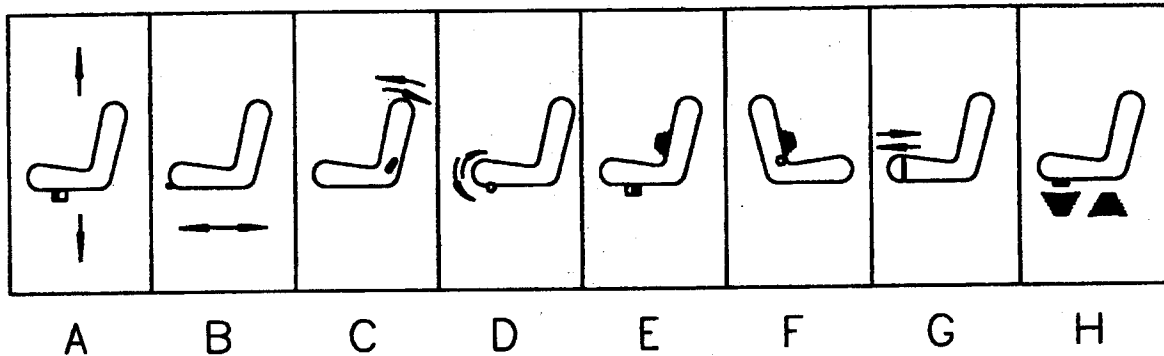
SWIVEL OPERATION SEQUENCE SUMMARY (SEE DETAILS ABOVE)

- ① OUTBOARD ARMREST DOWN
- ② BACK NEAR VERTICAL POSITION
- ③ ADJUST FORE/AFT AS REQUIRED
- ④ UNLATCH SWIVEL LATCH AND PIVOT
- ⑤ CHECK ARM AND BACK CLEARANCE
- ⑥⑦ READJUST SEAT AND BACK AS DESIRED

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COMFORT ADJUSTMENTS

After installation the following comfort adjustments can be made to ensure the best performance.

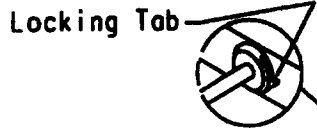


F - LUMBAR ADJUSTMENT
Rotate knob forward to increase or rearward to decrease the support in the lumbar area.

C - BACK ANGLE ADJUSTMENT
Lean forward slightly to remove pressure from seat back, hold handle rearward to adjust to any position within range.

G - THIGH EXTENSION ADJUSTMENT
Depress tab and pull out on thigh extension to unlock. Release tab and adjust by pulling out or by pushing in.

E - OPTIONAL AIR LUMBAR ADJUSTMENT (UPPER AND LOWER)
To increase lumbar support press control valve forward. To decrease lumbar support press control valve rearward.



B - FORE AND AFT SEAT POSITION ADJUSTMENT/OR FORE AND AFT ISOLATION
Hold lever to left to adjust seat position forward or backward. Isolation is provided when lever is in center (straight forward) position. To lock out, move lever to right.

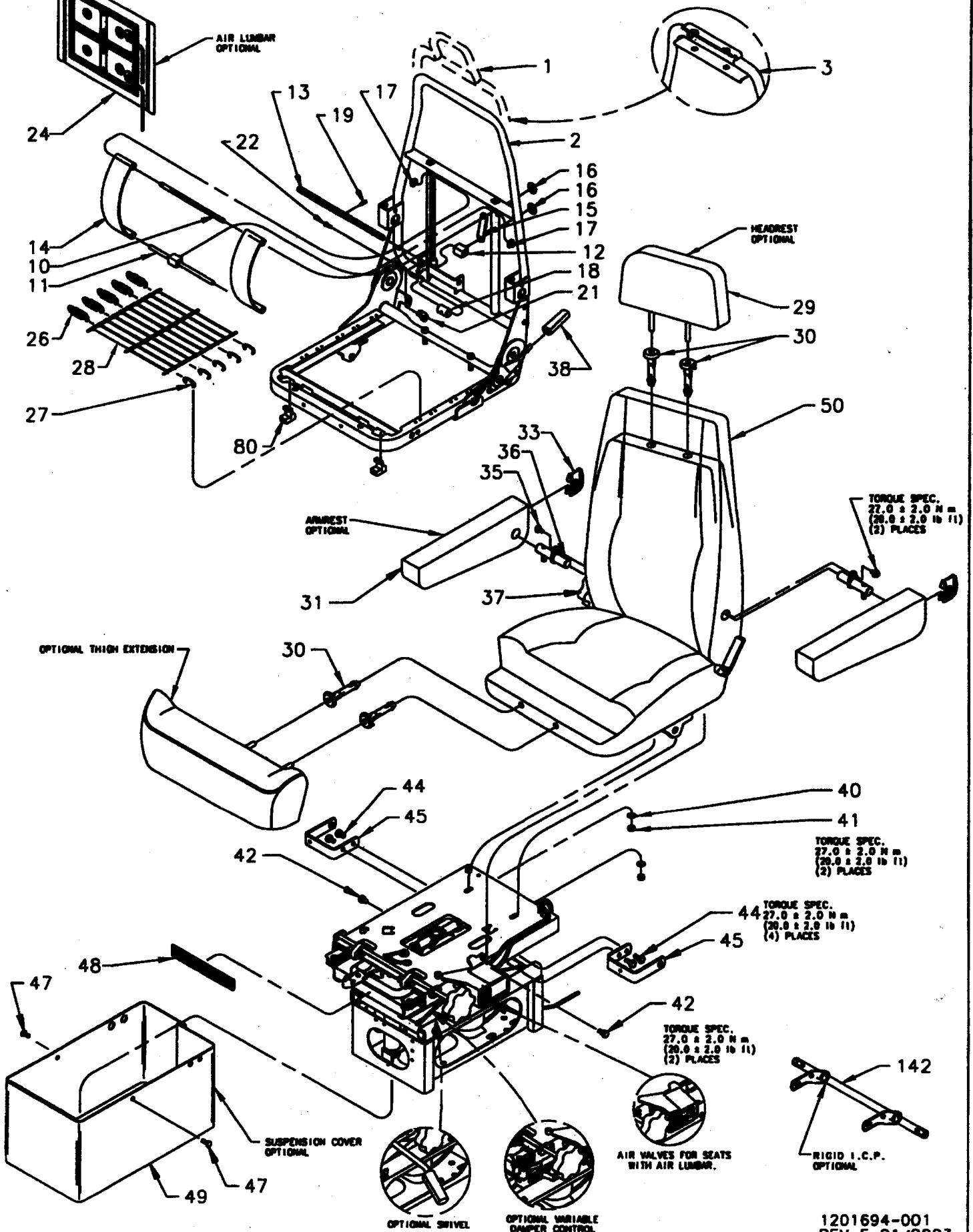
A - WEIGHT AND HEIGHT ADJUSTMENT
To raise seat, push the air valve lever upwards. To lower seat, push the air valve lever downwards. When adjusted properly and under normal driving conditions. The seat should not top nor bottom against the end limits of the vertical travel. Adjusted height position should aide drivers visibility and vehicle control.

H - VARIABLE DAMPER CONTROL
To adjust firmness of ride, slide control forward for soft ride. Rearward for firm ride.

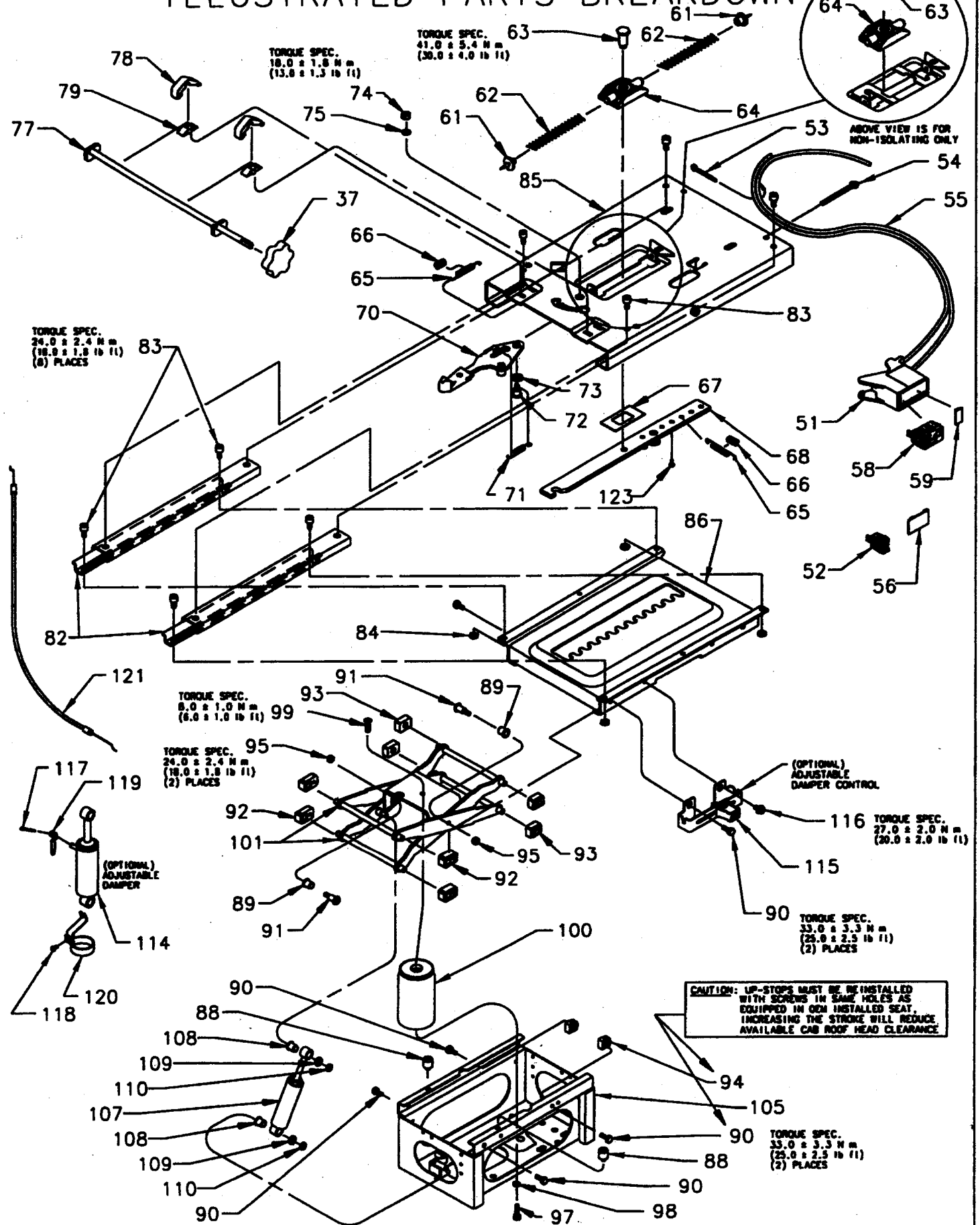
D - SEAT CUSHION TILT ADJUSTMENT
Rotate seat tilt knob to decrease or increase seat tilt.

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ILLUSTRATED PARTS BREAKDOWN



ILLUSTRATED PARTS BREAKDOWN



SUSPENSION ASSEMBLY

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1 Preparation for Installation

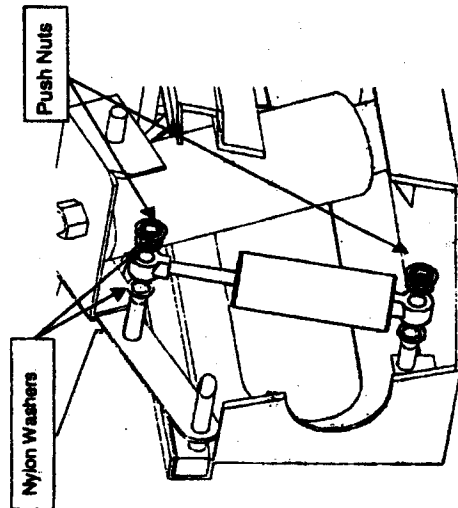
Before beginning the installation process, you should:

- Review the parts list for each component and make sure that you have all the parts.
- Gather the necessary tools and materials.
- Raise your truck seat suspension to the maximum height.

2 Installing the Motion Master™ Damper

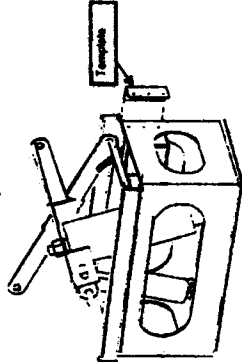
Note: Use extreme care when handling the Motion Master™ damper. Damage to the rod could result in damper leakage if you scrape or nick it during installation.

- Remove the existing damper assembly per seat manufacturer instructions. *Save the nylon washers.*
- Install one set of nylon washers, as shown below.
- Fully compress the damper, and attach the damper connector wire to the 9-volt battery.
- Adjust the truck seat downward to accommodate the compressed length of the damper, and install the new damper with the rod in the upward position. *Do not tap on with hammer.*
- Add washer with slot, nesting small black wires in the slot. Add the second set of nylon washers and secure the damper with the new push nuts.
- Disconnect the 9-volt battery and connector from the damper.

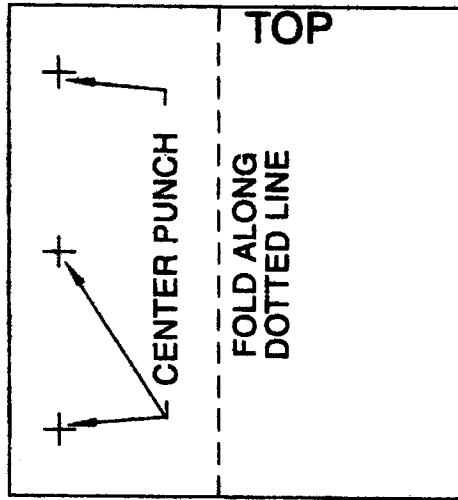
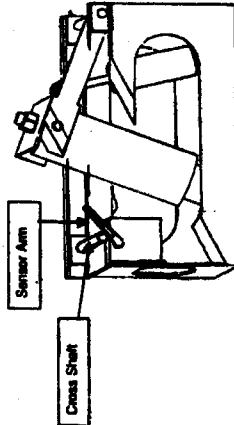


3 Installing the Controller Unit

- Use the paper template included with these instructions to locate the exact position of the controller unit.
- Fold the paper template and align the top edge of the template with the top back corner of the suspension assembly.



- Center-punch the position of the three mounting holes.
- Drill the three 3/16" holes. Take care not to puncture air spring or damage lines. Deburr inside.
- Install the controller making sure the sensor arm is in front of the cross shaft. Secure the unit using the supplied bolt. (10-32 x 1/2" Bolt and Nut) The bolt should be installed from the outside.



4 Connecting Power

There are three sets of wires on the Controller Unit:

Color	Connects to:
Red-Black	Truck 12-volt Power source
White-White/Red	Damper
Orange-White/Orange-Yellow	Ride Mode Switch

Connect the wires as follows:

- Red-Black Pair**
- Disconnect the truck battery.
 - Connect the red wire to the truck 12-volt SWITCHED power.
 - Connect the black wire to the truck 12-volt ground.

Note: Switched power is available only when the ignition is ON.

White-White/Red Pair

- Connect to the Motion Master™ Damper
- Reconnect the truck battery.

You will connect the third set of wires after the calibration procedure is completed.

5 Calibrating the System

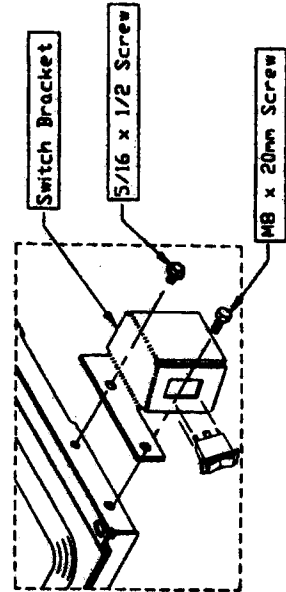
Note: Ensure seat is raised fully against the upper stop.

- Grasp the three-wire strand with the shorting block in one hand.
 - Remove the "See Instructions" label from the shorting block.
 - Turn on the truck ignition switch. Wait one second.
 - Lower the seat all the way down.
 - Disconnect the shorting block.
 - Turn off the truck ignition switch.
- This completes the calibration procedure.

6 Installing the Ride Mode Switch Assembly

1. **Wiring**
Orange-White/Orange-Yellow 3-wire Bundle
 (a) Feed the wires through the small cutout in the ride mode switch bracket and then through the rectangular cutout.
 (b) Attach one wire to each of the three Ride Mode Switch assembly spade terminals as follows:
 (Numbers are printed on side of switch.)
 1) Connect the Orange wire to the top spade terminal (1).
 2) Connect the White/Orange wire is connected to the middle spade terminal (2).
 3) Connect the Yellow wire to the bottom spade terminal (3).

2. **Mounting**
 (a) Orient the ride mode switch such that the spade terminal "1" is aligned with "SOFT" on the bracket label and snap the switch into the bracket.
 (b) Bend the wires into an "S" curve inside the bracket.
 (c) Slide the supplied wire sleeving over the wiring outside the bracket and slide it into the round hole.
 (d) De-pressurize the suspension air spring to let it all the way down. Remove the pivot block bolt from the suspension and retain. Attach the bracket to the suspension as shown below using the pivot block bolt and the self-tapping bolt supplied. Tighten both bolts to 25 ft. lbs.
 (e) If your seat has a vinyl suspension cover, remove the ICP bracket(s) and retain. Cut plastic "Christmas tree clips" and fully remove cover if desired.
 (f) Route the wire sleeving to the ICP bracket area and feed through the plastic sleeve if your seat has one. If not, route it under the ICP bracket and tie wrap it.



7 Final Checks

1. Ensure the seat travels freely up and down without pinching, pulling, or rubbing any wires in the scissors mechanism, or at the ICP.
2. Ensure that the sensor arm lever follows the movement of the seat.
3. With the seat against the bottom stop, ensure sensor arm moves freely when pushed with your finger. Relocate (tie back) any cables that may impact this arm.

This completes the installation of the Motion Master™ Ride Management System

8 Troubleshooting Guide

Symptom	Possible Cause/Solution
Ride mode switch has no effect when switched from Soft to Medium to Firm	<ul style="list-style-type: none"> > Ride mode switch may be wired incorrectly. See Step 6 to verify correct wiring.
No damping	<ul style="list-style-type: none"> > Verify that power is connected > Verify the damper is connected > Failure to remove shoring block. Recalibrate per section 5 > Sensor lever is not properly located. See Step 3 > Controller malfunction. Call Customer Support

FOR CUSTOMER SUPPORT, CALL:

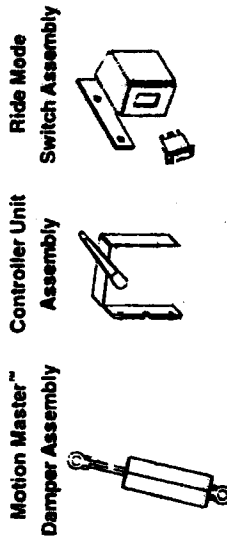
1-800-459-7328
 FAX: 1-256-447-1921

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MOTION MASTER™
 RIDE MANAGEMENT SYSTEM

Installation Instructions for the Bostrom® 914 and 915 Seat
 The Motion Master™ Ride Management System consists of the following parts and assemblies:



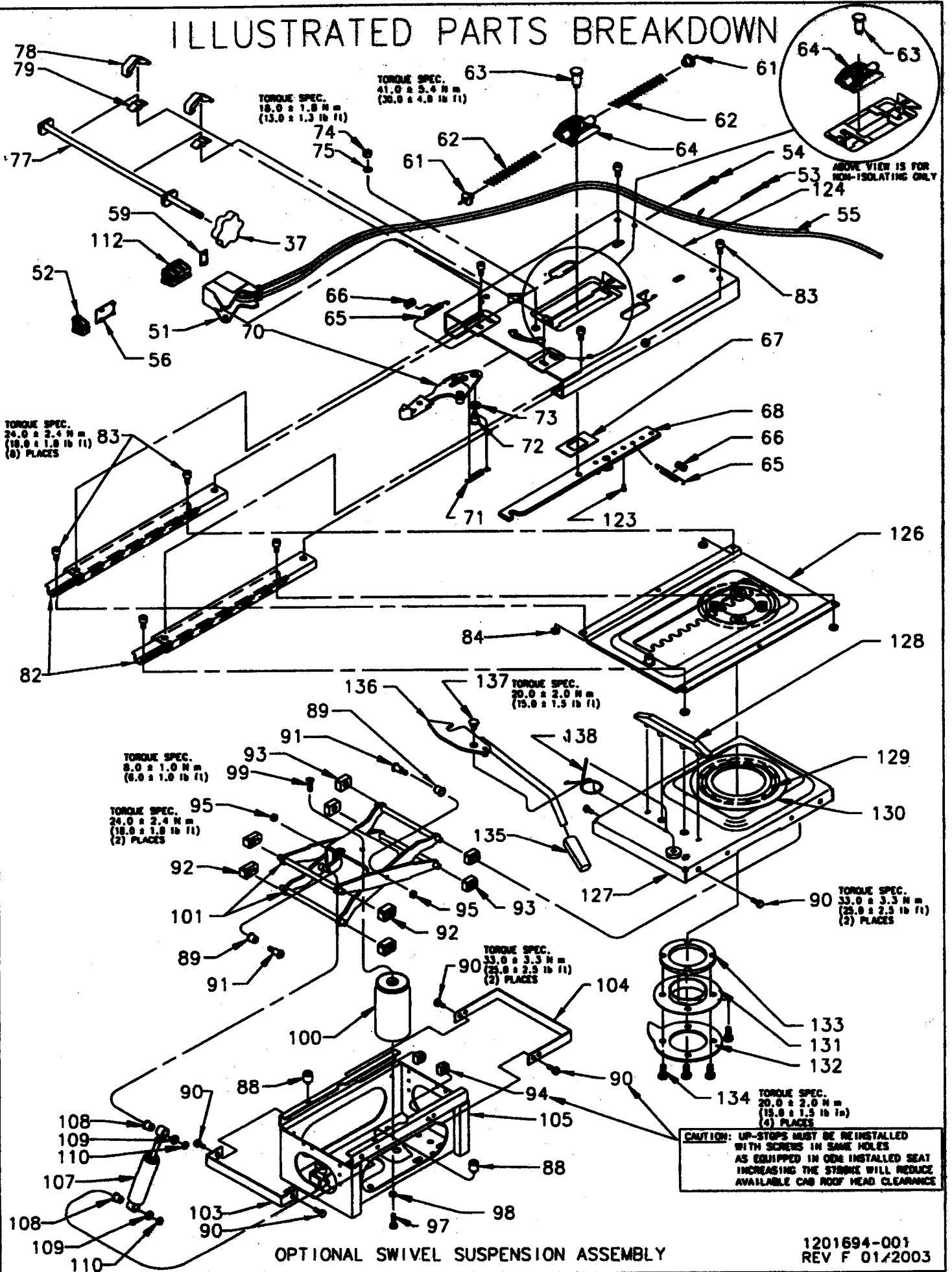
Switch Bracket Mounting Bolt (5/16)
 Damper Retainers (2)
 Controller Mounting Screw
 Plastic Washers (2)
 Split Plastic Washer (1)

Tools Needed to Complete Installation

High-speed drill
 Electrical wire cutting/stripping/ crimping tool
 3/16" drill bit
 Pliers
 9 volt battery
 Center punch
 Screwdriver, Phillips (small head, medium length)
 Torque Wrench (with 13mm socket and extension)
 File
 Hammer
 3/8" Open end wrench

Thank you for purchasing the Motion Master™ Ride Management System; the most advanced ride and comfort enhancement product available today!
 Please read these instructions carefully. If you have questions or concerns, please call the customer support hotline.

ILLUSTRATED PARTS BREAKDOWN



PARTS REPLACEMENT LIST HIGH PROFILE SUSPENSION SEAT

ORDERING INSTRUCTIONS: Order by Part Number, NOT Reference Number.

HOW TO USE: Find the corresponding part that you wish to replace on the exploded view illustration and note its reference number. Refer to list below and record part number, quantity required and description. Order cover pad kits or armrests by color and material.

ORDER FROM: Your truck dealer or Bostrom Authorized Distributor for your area.

REF NO	PART NO	DESCRIPTION	QTY	REF NO	PART NO	DESCRIPTION	QTY
1	6200908-001	Frame Assy. - High Back		28	*	Flex-o-lator support (Grid)	1
2	6200908-001	Frame Assy. - Mid Back		29	**	Headrest Assembly	
3	6201118-001	Frame Assy- Adj Headrest With ParaBar II Lumbar		30	6201133-001	Grommet	1 Set
4	6201316-001	Frame Assy-Adj Headrest With Air Lumbar.(Not Shown)		31	**	Armrest Assembly	
5	6201023-001	Frame Assy-Mid Back With Air Lumbar.(Not Shown)		32	6222159-001	Kit Armrest Insert , Includes Items 33	
6	6201025-001	Frame Assy-High Back With Air Lumbar.(Not Shown)		33	*	Insert	1
7	6201593-001	Frame Assy-High Back With Air Lumbar/Thigh Ext (Not Shown)		34	6222160-001	Kit Armrest Bracket , Includes Items 35 and 36	
8	6201599-001	Frame Assy-High Back With ParaBar II Lumbar / Thigh Extension.(Not Shown)		35	*	Screw 5/16x1/2 Hex Tap	1
9	6222137-001	ParaBar II Lumbar Kit , Includes Items 10-19		36	*	Armrest Bracket	1
10	*	Lumbar Supt Shaft	1	37	6200413-002	Lumbar Knob / Tilt Knob	1
11	*	Lumbar Slide Shaft	1	38	6201619-001	Recliner Handle	1
12	*	Lumbar Adj.Block	1	39	6222007-001	KitFastener Mounting Includes Items 40- 42	
13	*	Lumbar Adj,Shaft	1	40	*	Washer Flat	2
14	*	Lumbar Spring	2	41	*	Nut M8x1.25	2
15	*	Lumbar Linkage	1	42	*	Shoulder Bolt M8	2
16	*	Push Nut 3/8"	2	43	6222005-001	ICP Bracket Kit, Includes Items44- 45	
17	*	Push Nut 5/16"	2	44	*	Screw Cap M8x12MM	2
18	*	Spacer	1	45	*	ICP Bracket	2
19	*	Roll Pin	1	46	**	Suspension CoverKit,Includes Items 47- 49	3
20	6107030-001	Back Restriction Kit ,Includes Items 21-22		47	*	Fastener	2
21	*	Stop Block	1	48	*	Velcro	1
22	*	Screw 10-32	1	49	*	Suspension Cover	1
23	6222141-001	Lumbar Kit (Air) Includes Item 24		50	**	Upper Seat Assembly	
24	*	Lumbar Bladder	1				
25	6222202-001	Foam Support Kit , Includes Items 26, 27 and 28			6222207-001	Air Valve (Height Control) Actual kit not shown.	
26	*	Flex-o-lator spring	5	51	*	Valve Mounting Pod	1
27	*	Flex-o-lator clip	5	52	*	Air Valve, Height Control Valve	1

PARTS REPLACEMENT LIST HIGH PROFILE SUSPENSION SEAT CONTINUED

REF NO	PART NO	DESCRIPTION	QTY	REF NO	PART NO	DESCRIPTION	QTY
53	*	Wire Tie 3"	1	86	6201570-001	Upper Plate Assy.	1
54	*	Wire Tie 6"	1	87	6222076-001	Susp. Hardware Kit, Includes Items 88-95	
55	*	Air Line	7.5LF	88	*	Rubber Bumper	2
56	***	Item no longer available		89	*	Bearing Multilube	2
57	6222208-001	Air Lumbar Valve L.H. Actual kit not shown.		90	*	Screw Cap M8x20MM	6
58	*	Air Valve Assembly, Height Control / Lumbar Valve	1	91	*	Shoulder Bolt	2
59	*	Item no longer available		92	*	Bearing Block	4
60	6222133-001	Isolator Spring Kit, Includes Items 61-68		93	*	Slide Block	4
61	*	Rubber Bumper	2	94	*	Stop Block Assembly	2
62	*	Isolator Spring	2	95	*	Hex Nut M8x1.25LK	2
63	*	Shoulder Bolt M10x1.50	1	96	6222086-001	Air Spring Kit, Includes items 97-100	
64	*	Pivot Block Assy.	1	97	*	Screw Cap M8x30MM	1
65	*	Latch Spring	2	98	*	Flat Washer	1
66	***	Item no longer available		99	*	Screw Cap M8x1.25x25	1
67	*	Spacer	1	100	*	Air Spring Assembly	1
68	*	Latch Bar	1	101	6222113-001	Lever Assembly, Includes Items 90,92 and 93	1
69	6222134-001	Control Handle Kit, Includes Items 70-75		102	6222169-001	Strap Support Kit, Includes Items 103 and 104	1
70	*	Control Handle Assy.	1	103	*	Front Strap	1
71	*	Spring Lockout	1	104	*	Rear Strap	1
72	*	Hex Head -Shoulder Bolt	1	105	6200061-001	Riser Assembly	1
73	*	Belleville Washer	1	106	6222067-001	Standard Damper Kit, Includes Items 107-110	1
74	*	Hex Nut M8x1.25LK	1	107	*	Damper Assy.	1
75	*	Washer	1	108	*	Bearing Multilube	2
76	6222135-001	Seat Tilt Replacement Includes Items 37, 77-80		109	*	Washer	2
77	*	Tilt Rod Weldment	1	110	*	Fastener	2
78	*	Upper Tilt Rod Bracket	2	111	6222206-002	Air Lumbar Valve Kit R.H. Actual kit not shown.	
79	*	Lower Tilt Rod Bracket	2	112	*	Air Valve Assembly, R.H. Height Control / Lumbar Valve	1
80	*	Slide Block- Long	2	113	6222119-001	Adj. Damper Kit, Items 114-121	
81	6222165-001	Slide Rail Kit, Includes Items 82-84		114	*	Adjustable Damper	1
82	*	Slide Rail	2	115	*	Adjustable Damper Controls	1
83	*	Screw Socket HD M8x12	8	116	*	Screw 5/16x1/2 Hex Tap	1
84	*	Hex Nut M8	4	117	*	Cotter Pin	1
85	6222168-001	Isolator Assembly, Includes Items 61-75, 82-84 and 86	1	118	*	Screw THR Cut # 10.24	1

PARTS REPLACEMENT LIST HIGH PROFILE SUSPENSION SEAT CONTINUED

REF NO	PART NO	DESCRIPTION	QTY	REF NO	PART NO	DESCRIPTION	QTY
119	*	Control Arm	1	131	*	Swivel Spacer	1
120	*	Support Cable	1	132	*	Swivel Mount	1
121	*	Cable	1	133	*	Torque Plate	1
122	6201114-001	Fore/ Aft Restriction Kit, Includes Item 123		134	*	Screw Cap M8x20MM	4
123	*	Restriction Screw	1	135	*	Swivel Handle	1
124	6222168-003	Isolator Assy. Driver Swivel, Includes Items 81-75,82-84, 86, 126-138		136	*	Swivel Pawl Assy	1
125	6222168-006	Isolator Assy. Passenger Swivel. Not Shown.		137	*	Shoulder Bolt	1
126	*	Weldment Swivel Plate	1	138	*	Spring Torsion	1
127	*	Upper Plate	1	139	6222139-001	Swivel Rebuild Kit,(Driver Only) Includes Items 128-131,134,138	
128	*	Strike Plate	1	140	6222140-001	Swivel Rebuild Kit,(Passenger Only) Includes Items ,128-131,134,138	
129	*	Ball Spherical	12	141	6222167-001	Motion Master Ride System (Optional) Not Shown .	
130	*	Guide Plate	1	142	6222161-001	Kit ICP Bracket, Includes Item 44, (Optional)	
				143	6201771-001	Riser with washers, Not shown.	

* EXCEPT AS NOTED, KITS CONTAIN ALL ITEMS DENOTED BY ASTERISK LISTED BELOW EACH KIT PART NUMBER.

** SEE YOUR DEALER OR BOSTROM AUTHORIZED DISTRIBUTOR FOR UPPER, ARMREST, SUSPENSION COVER OR COVER PAD KIT PART NUMBERS APPROPRIATE FOR YOUR SEAT.

*** ITEM NO LONGER AVAILABLE.

REMOVAL / REASSEMBLY

Suspension Rebuild Bearing/Slide Block Replacement

1. Bleed all air from supply line. Disconnect air supply line to seat. Using air valve, exhaust all air from air spring. Remove complete seat assembly from vehicle.
2. Remove seat/back assembly (50) from suspension per procedures shown.
3. If seat assembly has a suspension cover (49), remove along with fasteners (47), after removing ICP bracket (45), and cap screws (44).
4. Block suspension up with a spacer placed between the riser (105) and the upper plate (86).
5. Disconnect air line (55) from air spring assembly (100) by pushing in collar of fitting while pulling air line out of fitting.
6. Remove top screw (99) and loosen bottom screw (97) through rear opening in riser (105). Remove air spring assembly (100) from suspension.
7. Remove damper assembly (107) by removing push-on fasteners (110) (not reusable) and washers (109) (see procedure for damper replacement).
8. Remove cap screws (90) from upper front bearing blocks (92) and lower rear stop block assemblies (94).
9. Remove Isolator assembly (85) by lifting and sliding it forward until bearing blocks (92) can be removed from cutouts in channels on upper plate (86). Then slide channel rearward until slide blocks (93) can be removed. **Be careful not to pinch fingers in lever assembly.**
10. Remove cap screws (90) from lower front bearing blocks (92) and slide lever assembly (101) forward until bearing blocks (92) are removed from channel on riser (105). Then slide lever assembly rearward until slide blocks (93) are removed from channel. **Be careful not to pinch fingers in lever assemblies.**
11. Remove shoulder bolts (91) and nuts (95) from pivots of lever assembly (101) and inspect bearings. Replace if worn.
12. Replace bearings (89) at pivots on lever assembly (101) by pushing the old out and pressing in new. Flange of bearings (89) should be on outside of inner lever assembly (105).
13. Reassemble reverse order. Torque pivot shoulder bolts (91) to 20.0 +/- 2.0 ft.-lbs.
14. Put new bearing blocks (92) and slide blocks (93) on levers with beveled surfaces outward and slide levers with blocks into channel on base riser (105). Torque screws (90) to 25.0 +/- 2.5 ft.-lbs.
15. After putting bearing blocks (92) and slide blocks (93) on levers, slide isolator assembly (85) over blocks. Line up screws (90) with bearing blocks (92) and torque screws (90) to 25.0 +/- 2.5 ft.-lbs.
16. Manually move suspension up and down to make sure there are no clearance problems. **Be careful not to pinch fingers in linkage.**
17. Block up suspension and reinstall air spring assembly (100). Torque upper screw (99) to 6.0 +/- 1.0 ft.-lbs. and lower screw (97) to 10.0 +/- 1.0 ft.-lbs. (see procedure shown for air spring reassembly).
18. Reinstall damper assembly (107) with washer (109) and push-on nuts (110) (see procedure for damper replacement).
19. Reinstall suspension cover (49) and ICP bracket (45) if removed (see step #3).
20. Install Seat / Back Assembly (50).

Seat/Back Assembly (50) Removal/Reassembly

1. Adjust the seat upper to most rearward position and remove two nuts (41) and flat washers (40) from underside of Isolator assembly (85).
2. Remove two shoulder bolts (42) from channel assembly (85).
3. Reverse procedure to reassemble.

REMOVAL / REASSEMBLY

Air Spring Assembly (100) Removal/Reassembly

Seat need not be removed from truck.

NOTE: Seat/back assembly (50) and isolator assembly (85) need not be removed. Move isolator assembly (85) to rearmost position to gain working room (see comfort adjustments).

1. Fill air spring assembly (100) so that seat is at maximum height (see comfort adjustments).
2. Block suspension up with a spacer placed between the riser (105) and the upper plate (86).
3. Release air pressure from air spring so that seat is supported by spacer (see comfort adjustments).
4. Disconnect air line (55) from air spring assembly (100) by pushing in collar of fitting while pulling air line out of fitting.
5. Remove top screw (99) and loosen bottom screw (97) through rear opening in riser (105). Remove air spring assembly (100) from suspension.
6. Assemble bottom screw (97) with washer (98) to new air spring assembly (100). Install air spring with screw into key hole opening in bottom of base riser (105). Position air spring so that fitting at bottom of air spring is toward rear of seat.
7. Torque screw (97) at bottom of air spring assembly (100) to 10.0 +/- 1.0 ft.-lbs.
8. Install screw (99) at top of air spring assembly (100) and torque to 6.0 +/- 1.0 ft.-lbs.
9. Reconnect air line (55) to fitting in air spring assembly (100) by pushing air line into fitting.
10. Fill air spring assembly (100) (see comfort adjustment) and remove spacer block.

Damper Replacement (107)

Seat need not be removed from truck.

1. Be sure suspension is at maximum height. Add air if needed (see comfort adjustment).
2. Move isolator assembly (85) to full rearward position to gain working room.

3. Use pliers or screwdriver to twist off push-on fasteners (110) (not reusable).
4. Remove damper assembly (107).
5. Install new damper with flanges of bearings to the outside of the suspension. Add thrust washers (109) and install push-ons (110) until seated. 1/2" box end wrench works well to push fasteners on

Slide Rail (82) Replacement

1. Remove seat/back assembly (50). **NOTE:** See Seat/Back Assembly Removal/Reassembly.
2. Once seat/back is removed, slide isolator assembly (85) to the rear. Remove front screws (83) and nuts (84). Carefully, move isolator assembly (85) to the front. Remove screws (83) and nuts (84).
3. Remove top screws (83).
4. Remove and install one slide rail (82) at a time.
5. Install new screws (83) and nuts (84).
6. Reassemble seat/back assembly (50).

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S E A T I N G

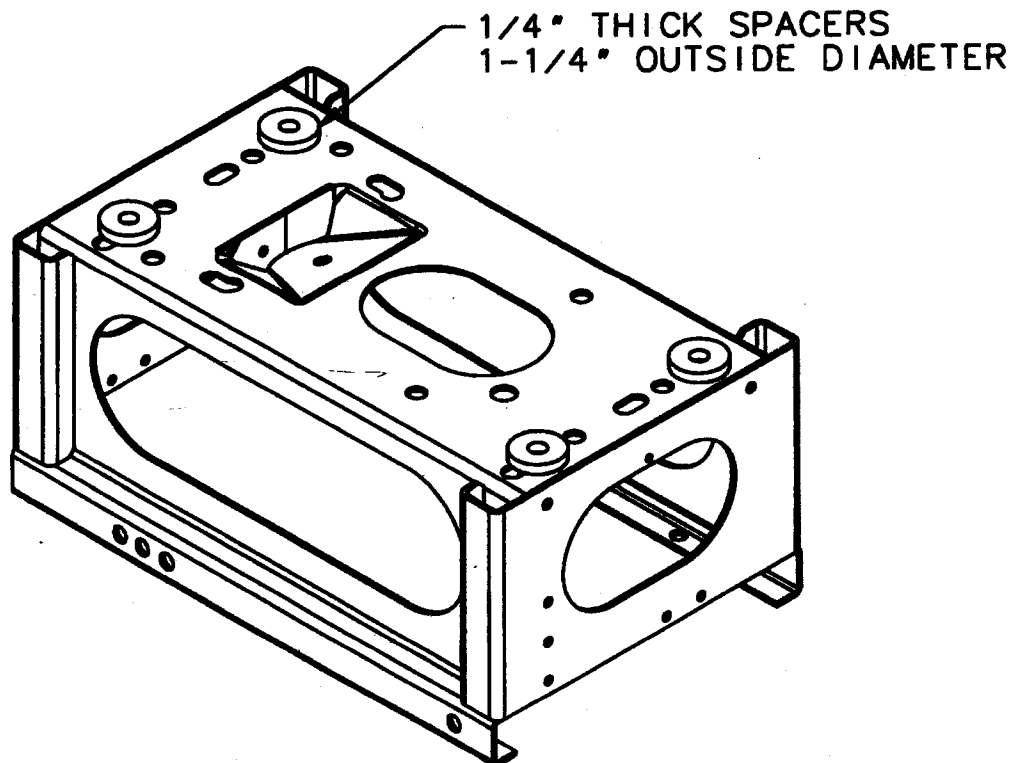
CAUTION!

READ BEFORE INSTALLATION OF SEAT.

THE RUBBER FLOORMAT OF YOUR TRUCK MAY REQUIRE ENLARGEMENT OF THE RUBBER FLOORMAT HOLES TO ACCOMODATE THE SPACERS WELDED TO THE BOTTOM OF THE SEAT. (*NOT INCLUDED ON ALL SEATS)

THE VIEW BELOW SHOWS THE SEAT RISER (BOTTOM PORTION OF THE SUSPENSION) FLIPPED OVER.

THE RECOMMENDED HOLE DIAMETER IS 1.50 INCHES.



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