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www.tigware.com.au

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Product Information Sheet



Aussie Inovation



Back-Cap Models and Sizes

Long Series Unit #9 / #20

Short Series Unit #9 / #20

Long Series Unit #17 / #18 / #26

Short Series Unit #17 / #18 / #26

Recommended Gas Flow Rate for AC (Yes that's right a Gas Flow Rate for a Back-Cap)

32 CFH / 15 > L / Min

Maintaining a minimum Gas Flow will keep the Back-Cap cool

AC & DC Application.

Avoid Direct contact with HOT Surfaces.

Colour: White

Material: TEFLON

Use with Gas Cooled and or Liquid Cooled Torch Heads

If you are using a Liquid Cooled Torch Head be sure to have the Cooling unit Switched ON. Reason for this is that Liquid Cooled Torch Heads overheat with no Active Liquid Cooling and this will effect the Endurance of the Product

Welding Parameters:

- 2.4mm Tungsten (3/32")
- 150 amps or Greater Increase Gas Flow as Needed

TIGWARE Back-Caps are Dual Rated for AC & DC

Enjoy you're new product and please let me know if you have any problems.

Regards John +61 (0) 448527996 / info@tigware.com.au

**All TEFLON Units are HAND made in
Melbourne Australia
by TIGWARE.**

**Support the Little Guy and
Buy Australian**

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