# CHNICAL D

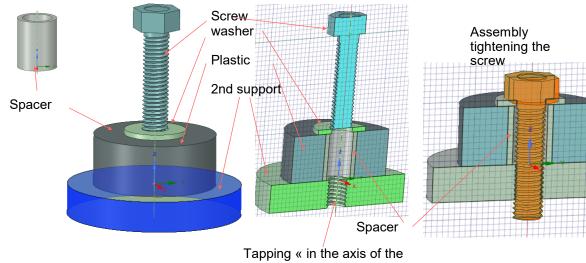


### RIVETNUT TECHNOLOGY SYSTEMS LIMITED

### Ring-Oblong®

To date, when fixing a plastic part to another (plastic or metal), it is imperative to use a spacer to limit the compression of the plastic when tightening the screw.

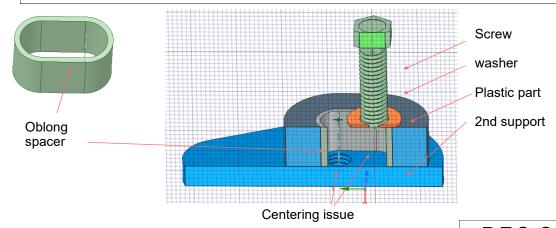
# The issue

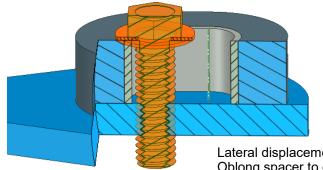


screw »

In most cases the parts are fixed by more than one screw and we have a problem of tolerances between the axes. It is difficult to keep the tolerances between a plastic part and a second part. Customers ask for clearance on one or more positions.

To date, they use Oblong spacers in order to position their plastic part as well as possible. Catching up on the interaxial clearance.





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Lateral displacement of the screw in the Oblong spacer to center in the thread to make the assembly

The issue is obtaining the oblong spacer and it's positioning in the plastic part ( for both manufacturing and installation cost)



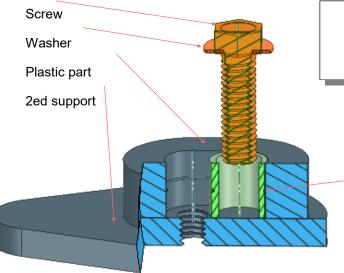
CHNICAL

### RIVETNUT TECHNOLOGY SYSTEMS LIMITED

### **Ring-Oblong®**

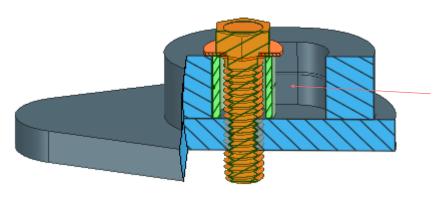
**NEW SHAPE** 

# The solution

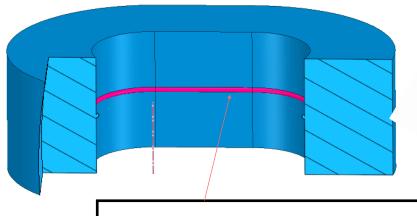


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Cylindrical spacer with groove to maintain in the plastic housing raw moulding. Assembly by clipping, by several lips of form defined by calculation SIMAF.



Centering of the screw in the threaded hole.



Shape to be obtained in the mould of the plastic part In order to maintain the spacer

Shape to put on the spacer to hold it in the plastic part

order to maintain the space

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### Ring-Oblong® Specification 1

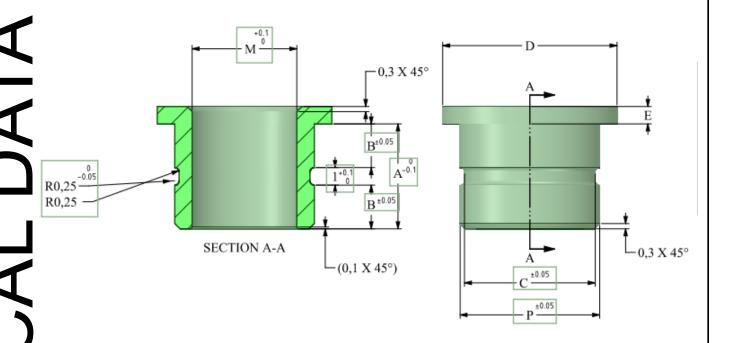
### <u>NOTA</u>

OBLONG<u>4A</u> =  $\frac{4}{4}$  for a screw M4  $\frac{A}{4}$  length of insert 4 or 6

A Lenght will be every 2mm ex: A=4-8 A can be 4-6 or 8mm

Any other size available on request 48/XXX 01/2022

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Part n°	Α	В	ØC	Ø۵	E	ØΡ	М
OBLONG4A	4-6	(A/2)-1	5,5	8	0,8	6	4
OBLONG5A	4-6	(A/2)-1	6,5	9	0,8	7	5
OBLONG6A	4-8	(A/2)-1	7,5	10	1	8	6
OBLONG8A	4-10	(A/2)-1	9.5	12	1	10	8

Notes

### Other sizes on request

For more information, please contact RTS or your sales representative. SIMAF reserves the right to modify the specifications at any time.

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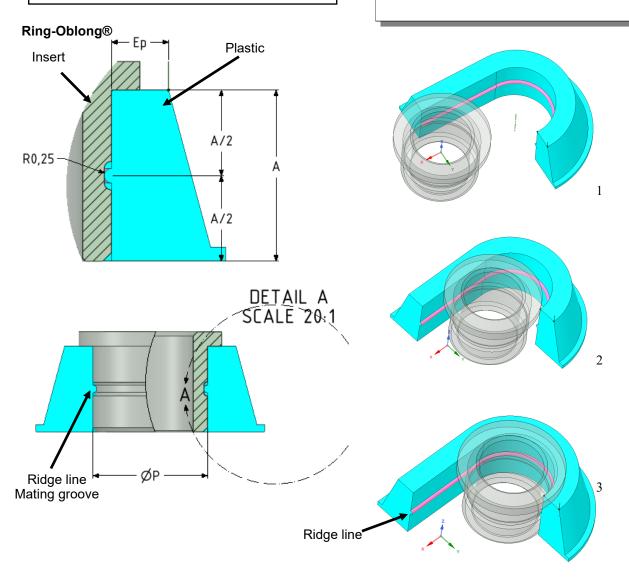
# RIVETNUT TECHNOLOGY SYSTEMS LIMITED

### Ring-Oblong® Specification 2

**V** SHEET

Plastic to be injected to receive the insert Ep housing thickness Ep =M/2 48/XXX 01/2022

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The **Ring-Oblong®** spacer insert is pressed into the pre-made plastic part of your design. The ridge line (which is formed as part of the plastic molding) compresses and allows the insert to pass through the plastic part. Once the insert is pressed into the plastic part, the groove in the insert locks onto the ridge line preventing vertical movement but allowing for lateral movement within the plastic parts channel. This in turn allows easy insertion and placement of a fixing through the spacer insert. The channel in the plastic molding allows the spacer insert to be moved into place, in turn allowing for easy alignment of the plastic part with the fixing that it is being attached.

For more information, please contact RTS or your sales representative. SIMAF reserves the right to modify the specifications at any time.

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