



Control Union Gözetim ve Belgelendirme Ltd. Sti.
Cinarli Mah. Sehit Polis Fethi Sekin Cad. No: 3 Sunucu Plaza K:11 Konak , 35040 , Izmir , Turkey , TR
+90 232 3479920
www.controlunion.com.tr

SCOPE CERTIFICATE

Scope Certificate Number: CU17908GRS-2022-00170194

Control Union Certifications certifies that

Sanko Tekstil Isletmeleri Sanayi ve Ticaret A.S.

License Number: CB-CUT- 17908
3. Osb 83209 Nolu Cad. No: 4 Şehitkamil
Gaziantep , Gaziantep , TR-27 , Turkey , TR

has been audited and found to be in conformity with the
Global Recycled Standard (GRS)
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Greige yarns (PC0030), Dyed fabrics (PC0025), Greige fabrics (PC0026), Dyed yarns (PC0029)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Mechanical recycling (PR0017)*, Knitting (PR0015), Spinning (PR0027)*, Trading (PR0030), Dyeing (PR0008)*, Finishing (PR0012)*, Preparatory (PR0022)*, Washing, laundering (PR0032)*, Weaving (PR0033)*, Embroidery, embellishment (PR0009), Manufacturing (PR0016), Pre-treatment (PR0021)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:
2023-08-02

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.2

Place and date of issue:



Izmir, 2022-08-04
Last updated: 2022-11-26

On behalf of the Managing Director
Hüma Koyuncuoğlu | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUT

Certification body accredited by: IOAS Inc., contract no 86

Inspection Body: Control Union Gözetim ve Belgelendirme Ltd. Sti.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Certification Body



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Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Label grade	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	80.0%Cotton (RM0102) 20.0%Recycled pre-consumer Cotton (RM0106)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	1.0%Elastane (Spandex) (RM0160) 79.0%Cotton (RM0102) 20.0%Recycled post-consumer Cotton (RM0107)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	21.0%Recycled pre-consumer Cotton (RM0106) 2.0%Elastane (Spandex) (RM0160) 77.0%Cotton (RM0102)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	20.0%Recycled post-consumer Cotton (RM0107) 80.0%Cotton (RM0102)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	2.0%Elastane (Spandex) (RM0160) 20.0%Recycled pre-consumer Cotton (RM0106) 78.0%Cotton (RM0102)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	20.0%Recycled pre-consumer Cotton (RM0106) 80.0%Cotton (RM0102)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	1.0%Elastane (Spandex) (RM0160) 77.0%Cotton (RM0102) 22.0%Recycled pre-consumer Cotton (RM0106)	No label	1126800 25274 27147 35212 55281
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	70.0%Organic Cotton (RM0104) 24.0%Recycled post-consumer Polyester (RM0189) 6.0%Elastane (Spandex) (RM0160)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	75.0%Cotton (RM0102) 25.0%Recycled post-consumer Cotton (RM0107)	No label	25274

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Product category	Product details	Material composition(*)	Label grade	Facility number
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	27.0%Recycled post-consumer Polyester (RM0189) 69.0%Cotton (RM0102) 4.0%Elastane (Spandex) (RM0160)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	20.0%Recycled post-consumer Cotton (RM0107) 2.0%Elastane (Spandex) (RM0160) 78.0%Cotton (RM0102)	No label	25274
Dyed fabrics (PC0025)	Denim fabrics (PD0061)	1.0%Elastane (Spandex) (RM0160) 78.0%Cotton (RM0102) 21.0%Recycled pre-consumer Cotton (RM0106)	No label	25274 40006
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	36.0%Recycled post-consumer Polyester (RM0189) 64.0%Organic Cotton (RM0104)	No label	25274
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	40.0%Recycled pre-consumer Cotton (RM0106) 60.0%Cotton (RM0102)	No label	25274
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	70.0%Cotton (RM0102) 30.0%Recycled pre-consumer Cotton (RM0106)	No label	25274
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	48.0%Cotton (RM0102) 4.0%Elastane (Spandex) (RM0160) 48.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Dyed yarns (PC0029)	Carded yarns (PD0067)	95.0%Recycled post-consumer Polyester (RM0189) 5.0%Organic Cotton (RM0104)	GRS	1126800 25274 27147 35212 55281
Greige fabrics (PC0026)	Knitted fabrics (PD0058)	30.0%Recycled post-consumer Cotton (RM0107) 70.0%Cotton (RM0102)	No label	25274
Greige fabrics (PC0026)	Knitted fabrics (PD0058)	66.0%Cotton (RM0102) 29.0%Recycled pre-consumer Cotton (RM0106) 5.0%Elastane (Spandex) (RM0160)	No label	25274

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Product category	Product details	Material composition(*)	Label grade	Facility number
Greige fabrics (PC0026)	Knitted fabrics (PD0058)	75.0%Cotton (RM0102) 25.0%Recycled pre-consumer Cotton (RM0106)	No label	25274
Greige fabrics (PC0026)	Woven fabrics (PD0059)	20.0%Recycled post-consumer Cotton (RM0107) 80.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	25.0%Recycled pre-consumer Cotton (RM0106) 75.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	25.0%Recycled pre-consumer Cotton (RM0106) 75.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	50.0%Polyester (RM0186) 50.0%Recycled pre-consumer Cotton (RM0106)	GRS	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	50.0%Recycled post-consumer Polyester (RM0189) 50.0%Recycled pre-consumer Cotton (RM0106)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	61.0%Cotton (RM0102) 20.0%Recycled post-consumer Cotton (RM0107) 19.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	20.0%Recycled post-consumer Polyester (RM0189) 38.0%Cotton (RM0102) 21.0%Recycled pre-consumer Cotton (RM0106) 21.0%Recycled post-consumer Cotton (RM0107)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	15.0%Recycled post-consumer Polyester (RM0189) 63.0%Cotton (RM0102) 22.0%Recycled pre-consumer Cotton (RM0106)	No label	25274

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Product category	Product details	Material composition(*)	Label grade	Facility number
Greige yarns (PC0030)	Carded yarns (PD0067)	77.0%Cotton (RM0102) 23.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	25.0%Recycled post-consumer Cotton (RM0107) 75.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	14.0%Recycled post-consumer Polyester (RM0189) 26.0%Recycled pre-consumer Cotton (RM0106) 60.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	28.0%Recycled post-consumer Polyester (RM0189) 72.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	30.0%Recycled pre-consumer Cotton (RM0106) 70.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	17.0%Recycled post-consumer Polyester (RM0189) 24.0%Recycled post-consumer Cotton (RM0107) 24.0%Recycled pre-consumer Cotton (RM0106) 35.0%Cotton (RM0102)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	35.0%Cotton (RM0102) 26.0%Recycled pre-consumer Cotton (RM0106) 26.0%Recycled post-consumer Cotton (RM0107) 13.0%Recycled post-consumer Polyester (RM0189)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	17.0%Recycled post-consumer Polyester (RM0189) 39.0%Cotton (RM0102) 22.0%Recycled pre-consumer Cotton (RM0106) 22.0%Recycled post-consumer Cotton (RM0107)	GRS	25274

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Product category	Product details	Material composition(*)	Label grade	Facility number
Greige yarns (PC0030)	Carded yarns (PD0067)	30.0%Recycled pre-consumer Cotton (RM0106) 30.0%Recycled post-consumer Cotton (RM0107) 40.0%Cotton (RM0102)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	28.0%Recycled pre-consumer Cotton (RM0106) 28.0%Recycled post-consumer Cotton (RM0107) 44.0%Cotton (RM0102)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	45.0%Recycled post-consumer Polyester (RM0189) 55.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	24.0%Recycled pre-consumer Cotton (RM0106) 48.0%Cotton (RM0102) 28.0%Recycled post-consumer Cotton (RM0107)	GRS	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	25.0%Cotton (RM0102) 25.0%Recycled pre-consumer Cotton (RM0106) 50.0%Recycled post-consumer Polyester (RM0189)	GRS	1126800 25274 27147 35212 55281
Greige yarns (PC0030)	Carded yarns (PD0067)	59.0%Viscose (rayon) (RM0238) 15.0%Elastane (Spandex) (RM0160) 26.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	6.0%Elastane (Spandex) (RM0160) 73.0%Organic Cotton (RM0104) 21.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	40.0%Recycled pre-consumer Cotton (RM0106) 60.0%Cotton (RM0102)	No label	25274

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Product category	Product details	Material composition(*)	Label grade	Facility number
Greige yarns (PC0030)	Carded yarns (PD0067)	63.0%Cotton (RM0102) 22.0%Recycled post-consumer Cotton (RM0107) 15.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	34.0%Recycled post-consumer Polyester (RM0189) 66.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	31.0%Recycled post-consumer Polyester (RM0189) 69.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	25.0%Recycled post-consumer Polyester (RM0189) 7.0%Elastane (Spandex) (RM0160) 68.0%Organic Cotton (RM0104)	No label	1126800 25274 27147 35212 55281
Greige yarns (PC0030)	Carded yarns (PD0067)	30.0%Recycled pre-consumer Cotton (RM0106) 70.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	26.0%Recycled post-consumer Polyester (RM0189) 74.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	75.0%Cotton (RM0102) 25.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	76.0%Cotton (RM0102) 24.0%Recycled post-consumer Cotton (RM0107)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	21.0%Recycled post-consumer Polyester (RM0189) 79.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	80.0%Cotton (RM0102) 20.0%Recycled post-consumer Polyester (RM0189)	No label	25274
Greige yarns (PC0030)	Carded yarns (PD0067)	20.0%Recycled pre-consumer Cotton (RM0106) 80.0%Cotton (RM0102)	No label	25274

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Product category	Product details	Material composition(*)	Label grade	Facility number
Greige yarns (PC0030)	Normally combed yarns (PD0102)	30.0%Recycled pre-consumer Cotton (RM0106) 70.0%Cotton (RM0102)	No label	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	75.0%Cotton (RM0102) 25.0%Recycled post-consumer Cotton (RM0107)	No label	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	40.0%Cotton (RM0102) 30.0%Recycled pre-consumer Cotton (RM0106) 30.0%Recycled post-consumer Cotton (RM0107)	GRS	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	50.0%Cotton (RM0102) 50.0%Recycled pre-consumer Cotton (RM0106)	GRS	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	80.0%Cotton (RM0102) 20.0%Recycled pre-consumer Cotton (RM0106)	No label	25274
Greige yarns (PC0030)	Open-end yarns (PD0066)	20.0%Recycled pre-consumer Cotton (RM0106) 80.0%Cotton (RM0102)	No label	25274

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name & number	Address	Process categories
Sanko Tekstil Isletmeleri San. Ve Tic. A.S. Baspınar Sube 3 (facility) 40006	2. Osb Celal Doğan Bulvarı No: 20 Başpınar Şehitkamil Gaziantep Turkey, TR	Mechanical recycling (PR0017)
Sanko Tekstil Isletmeleri Sanayi ve Ticaret A.S. (main) 25274	3. Osb 83209 Nolu Cad. No: 4 Şehitkamil Gaziantep Turkey, TR	Knitting (PR0015) Spinning (PR0027) Trading (PR0030)
Sanko Tekstil Isletmeleri Sanayi ve Ticaret A.S. / Adiyaman OSB Subesi (facility) 35212	Petrol Mah. Organize San. Bolgesi 15. Cadde No:1 Merkez Adiyaman Turkey, TR	Spinning (PR0027)

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Facility name & number	Address	Process categories
Sanko Tekstil Isletmeleri Sanayi ve Ticaret A.S. / Dyehouse (facility) 27147	3. Organize Sanayi Bolgesi Baspinar Gaziantep Turkey, TR	Dyeing (PR0008) Embroidery, embellishment (PR0009) Manufacturing (PR0016) Pre-treatment (PR0021) Preparatory (PR0022) Washing, laundering (PR0032) Weaving (PR0033)
Sanko Tekstil Isletmeleri Sanayi ve Ticaret A.S. / Melanj İplik İşletmesi (facility) 1126800	3.Organize Sanayi Bolgesi Baspinar Gaziantep Turkey, TR	Spinning (PR0027)

Associated Subcontractor Appendix

Subcontractor name & number	Address	Process categories
No subcontractors		

Independently Certified Subcontractor Appendix

Subcontractor name & number	Certification body	Expiry date	Address	Process categories
Sanko Tekstil Isletmeleri Sanayi ve Ticaret A.S./ ISKO branch 55281	null	2023-07-15	Organize Sanayi Bolgesi 3. Cad. No: 19 Inegol 16425 Bursa Bursa, TR-16 Turkey, TR	Dyeing (PR0008) Finishing (PR0012) Mechanical recycling (PR0017) Preparatory (PR0022) Spinning (PR0027) Washing, laundering (PR0032) Weaving (PR0033)

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