

Spectrum Color Catalyst Chart

<u>Batch Size</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Catalyst - MEKP</u>		
<u>Ounces</u>	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz	oz			
		5%		8%		10%		15%		20%		30%	1.50%	2.00%	2.50%
4 oz	3.8 oz	0.2 oz	3.68 oz	0.32 oz	3.6 oz	0.4 oz	3.4 oz	0.6 oz	3.2 oz	0.8 oz	2.8 oz	1.2 oz	0.06 oz	0.08 oz	0.1 oz
8 oz	7.6 oz	0.4 oz	7.36 oz	0.64 oz	7.2 oz	0.8 oz	6.8 oz	1.2 oz	6.4 oz	1.6 oz	5.6 oz	2.4 oz	0.12 oz	0.16 oz	0.2 oz
12 oz	11.4 oz	0.6 oz	11.04 oz	0.96 oz	10.8 oz	1.2 oz	10.2 oz	1.8 oz	9.6 oz	2.4 oz	8.4 oz	3.6 oz	0.18 oz	0.24 oz	0.3 oz
16 oz	15.2 oz	0.8 oz	14.72 oz	1.28 oz	14.4 oz	1.6 oz	13.6 oz	2.4 oz	12.8 oz	3.2 oz	11.2 oz	4.8 oz	0.24 oz	0.32 oz	.4 oz

<u>Batch Size</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Gel Coat</u>	<u>Patch Aid</u>	<u>Catalyst - MEKP</u>		
<u>cc/ml</u>	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml	cc/ml			
		5%		8%		10%		15%		20%		30%	1.50%	2.00%	2.50%
100 cc/ml	95 cc/ml	5 cc/ml	92 cc/ml	8 cc/ml	90 cc/ml	10 cc/ml	85 cc/ml	15 cc/ml	80 cc/ml	20 cc/ml	70 cc/ml	30 cc/ml	1.5 cc/ml	2 cc/ml	2.5 cc/ml
200 cc/ml	190 cc/ml	10 cc/ml	184 cc/ml	16 cc/ml	180 cc/ml	20 cc/ml	170 cc/ml	30 cc/ml	160 cc/ml	40 cc/ml	140 cc/ml	60 cc/ml	3 cc/ml	4 cc/ml	5 cc/ml
300 cc/ml	285 cc/ml	15 cc/ml	276 cc/ml	24 cc/ml	270 cc/ml	30 cc/ml	255 cc/ml	45 cc/ml	240 cc/ml	60 cc/ml	210 cc/ml	90 cc/ml	4.5 cc/ml	6 cc/ml	7.5 cc/ml
400 cc/ml	380 cc/ml	20 cc/ml	368 cc/ml	32 cc/ml	360 cc/ml	40 cc/ml	340 cc/ml	60 cc/ml	320 cc/ml	80 cc/ml	280 cc/ml	120 cc/ml	6 cc/ml	8 cc/ml	10 cc/ml
500 cc/ml	475 cc/ml	25 cc/ml	460 cc/ml	40 cc/ml	450 cc/ml	50 cc/ml	425 cc/ml	75 cc/ml	400 cc/ml	100 cc/ml	350 cc/ml	150 cc/ml	7.5 cc/ml	10 cc/ml	12.5 cc/ml