

## TORQUE SPECS 5.3/6.0 STYLE ENGINES

	1st pass	2nd pass	Final	
Cam sprocket 3 bolt			26 Lb-Ft	
Cam sprocket 1 bolt	55 Lb-ft		50 Deg	
Cam retainer plate			18 Lb-Ft	
Crank bolt	Red loctite and tight			
Timing cover			18 Lb-Ft	
Valley cover			18 Lb-Ft	
Valve cover			106 Lb-Inch	
Rocker Arms			22 Lb-Ft	
Water Pump	11 Lb-Ft		22 Lb-Ft	
Oil pan, sides and front			18 Lb-Ft	
Oil pan, rear			106 Lb-Inch	
Cylinder heads Long	22 Lb-ft	90 Deg	70 Deg	Gen 4
Cylinder heads Short	22 Lb-ft	90 Deg	50 Deg	
Header bolts/exh man.			18 Lb-Ft	
Lifter tray bolts			106 Lb-Inch	
m8 head bolts	22 lb ft			
Intake manifold	44 lb in	89 lb in		

Make sure all head bolt treads are chased and clean, sealer comes on new bolts.

All gaskets but head gaskets can be re used.