Contact Us: FACTORY UTV LLC.

9237 Beatty Drive Sacramento, CA 95826



## In Bed Spare Tire Mount Installation Guide Can-Am Commander (-2014/2015)

Covers : 800 & 1000 Models



## Can-Am Commander 1000/800 (-2014/2015)

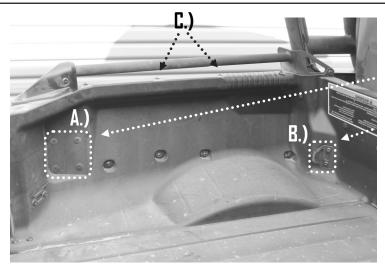
## In bed spare tire mount installation guide.

Installation will require drilling for self tapping bolt locations. Use caution while drilling,

<u>Do not drill all the way through the bed,</u> drill until rivet head comes loose or becomes removable.

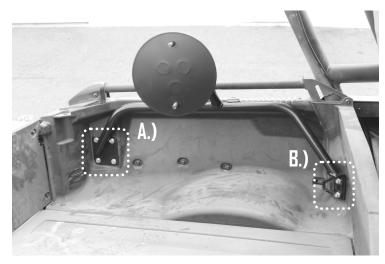
Use: #No7 (13/64<sup>th"</sup>) drill bit, (one size above the commonly available 3/16<sup>th"</sup> bit)

Fasten all bolts securely when complete, do not over tighten.





- A.) Carefully drill out 4x rivet locations,
  drill until rivet head becomes loose or removable,
  Do not widen holes.
  (these 4x locations will be used with self tapping bolts)
- **B.)** Remove front tie down bracket, tilt bed to remove nuts and bolts. Bracket can be Re-installed with spare tire mount \*Optional.
- **C.)** Remove center 2x Allen head bolts from upper drivers side of bed, Allen head bolts are re-used in later steps.





- **A.)** Install in-Bed spare tire mount.
  install 4x self tapping bolts and washers in rear bracket.
  do nit over tighten self taping bolts.
- **B.)** Tilt bed to Install 2x forward bolts, nuts, and washers.

  \*Optional: Re-use tie down bracket over spare mount bracket.

  Fasten bolts securely





**C.)** Re-install top 2x Allen head bolts in upper driver side bed location. Fasten bolts securely.

Ensure all bolts are fastened securely when complete, do not overtighten bolts.