## Polaris RZR Pro XP(2020+) Standalone Front Diff skid

Using 2 stock holes as a guide. Drill smaller 13/64<sup>th</sup> hole in backing plate for <u>A locations.</u> Install : (2x) ¼"-20 x 1 " Self Taping Bolts in <u>A</u> locations, fasten bolts loosely for adjustments.

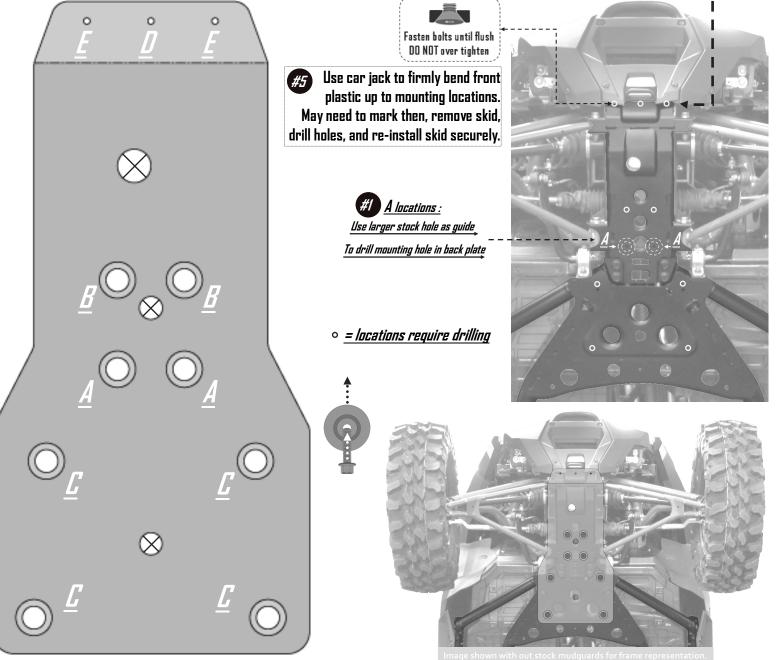
*With skid plate in place and centered: use <u>B</u> and <u>C</u> holes as a guide to mark remaining locations. <i>Drill a* 13/64<sup>th</sup> hole for self taping bolts, use of a *¼"-20 tap* is required to thread thicker metal.

*Install : (2x) ¼"-20 x ½" Self Taping Bolts in <u>B</u> <i>locations,* fasten bolts loosely for adjustments. *Install : (4x) ¼"-20 x ¾" Self Taping Bolts in <u>C</u> <i>locations,* fasten bolts loosely for adjustments.

Once all <u>A, B, C</u> Bolts are installed, and skid is centered, fasten all <u>A</u>, <u>B</u>, <u>C</u> Bolts securely.

<u>D</u> and <u>E</u> locations: Use a car jack and/or block to firmly bend diff skid up in to place, flush with plate below the tow hook. You may need to loosen front Torx bolts as skid plate lip sit's behind plastic facia "tips" - Ensure to fasten after. Mark <u>D</u> and <u>E</u> locations, Drill perpendicular to metal plate, and tap 13/64<sup>th</sup> holes. \_\_\_\_\_\_

In drilling locations you may need to remove skid plate, drill, and re install skid plate, or bend skid down for clearance. Install : (1x) ¼″-20 x ¾″ Counter Sunk Bolts in <u>D</u> location, & (2x) ¼″-20 x 1 ¾″ Counter Sunk Bolts in <u>E</u> locations. Ensure all bolts are fastened securely \* ( Use of thread locking compound is recommended)



Required

for installation: 1 x : ¼″x 20 Tap

Required

1 x : <sup>13</sup>/<sub>64</sub><sup>th</sup> Drill bit

Car Jack & Wood Block

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