Contact Us: FACTORY UTV LLC.

9237 Beatty Drive Sacramento, CA 95826



U.H.M.W. Skid Plate / Under Armor Package

Ultra. High. Molecular. Weight. polyethylene all terrain skid plate / under armor kit for UTV's

Installation Guide

Can-Am Defender Max (2018)

A-Arm Guards fit: Cab XT and Lone Star models only



Can-Am Defender Max (2018) UHMW Skid Plate Installation

Remove Stock Skid Plate. Carefully Drill Out Riveted Locations.

Use caution while drilling. You will need to re-use mounting holes with self tapping bolts.

(See: *Drilling instructions* below prior to drilling)

#0

Mounting Brackets :

Install brackets with J-clip tips pointing up and inwards, along diagonal frame, note left and right configuration. Install (1:A) Bolts in stock rivet locations with out washer, in to chassis frame, keeping brackets in place. (See diagram on pg. 3) Continue with main skid installation after installing brackets. During skid plate installation, you will need to remove bolt and replace bolt with washers individually

to keep brackets in place during installation.

Bracket & J-clip Tip pointing inwards towards UTV



Main Skid Plate:

Install using: (16x) ¼"-20 x ¾" Self Tapping Bolts in main skid: (A) locations. Loosely mount bolts first, to aid positioning of skid and chassis frame during install. (1:A) Locations: individually remove mounting bolt, and re-install with washer, keeping bracket in place in (1:A) locations. Disregard side bolt (A) locations until later steps.



Mid Skid Plate:

Install: (15x) ¼"-20 x ¾" Self Tapping Bolts in center of mid skid: (A) locations. Align edge. Loosely mount bolts first, to aid positioning of skid and chassis frame during install. Install: (2x) M6 1.0 x 20mm Self Tapping Bolts through bracket in mid skid: (B) locations. Install: (2x) ¼"-20 x ¾" Flange Bolts with ¼" Zinc Washers, and ¼"-20 Nv-Lock nuts in mid skid: (<D>) locations. Disregard side bolt (A) locations until later steps.



Rear Diff. Skid Plate:

* Align edge with main skid. (See: *Drilling instructions* below) Mark, drill and install: (12x) ¼"-20 x ¾" Self Tapping Bolts in rear diff. skid : (A) locations.





Front Diff. Skid Plate :

Use a mallet to bend metal tab inwards, *(See diagram), Align edge with main skid. Install: (4x) ¼"-20 x ¾" Flange Bolts and (4x) ¼"-20 Flange nuts in front diff. skid: (A) locations.





Side Bolts :

Once skid plates are installed, using skid plate as a template, mark, drill and Install: (20x) ¼"-20 x ¾" Self Tapping Bolts in side main & mid skids : (A) locations.





*If Installing Rock Sliders :

Install: Rock Sliders in-between skid plate and chassis frame using side bolt locations. Use: (20x) 4"-20 x 14" Self Tapping Bolts in side main and mid Skid: (A*) locations, (in lieu of 20x (A) side bolts)



* Drilling Instructions : *

Use a : **#Nº**7 (13/64^{th"}) drill bit.

(one size above the commonly available $3/16^{th''}$ bit) Recommended $\frac{1}{4}$ " - 20 Tap *(Optional)

To drill and thread self tapping bolts in to chassis frame.

Finger Thread All Bolts Prior To Fastening Securely With Power Tools.

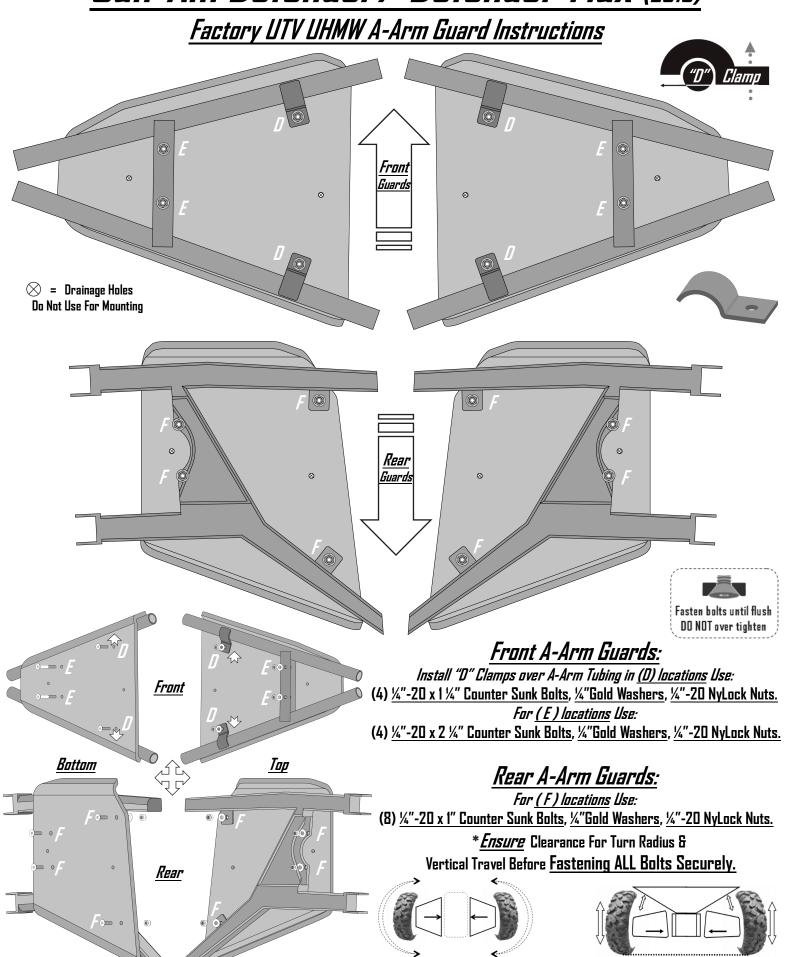
We strongly recommend the use of a "Thread Locking Compound" when installing any mounting hardware. (When installation is complete . ensure all bolts are fastened securely.)

Can-Am Defender Max (2018) Instructions Read: Instructions on (PG. 2) Remove stock skid plate, **Bend Tab** *Carefully Drill out rivets inwards Re-use mounting holes. Tighten bolts when secure. 0 0 10 0 \otimes \otimes *(Align Edge) AO A O <u>(0)</u> $A \odot$ A O \otimes " Locations A O Require Drilling " * " Locations $A \odot$ Use RS hardware \otimes \otimes " < > " Locations 0 Use nut/washer 🛇 = Drainage Holes Do Not Use For Mounting *[]>* Install tip: If Installing Rock sliders: Install Rock sliders in-between Fasten bolts loosely during install for adjustments, skid and chassis frame using RS bolts Tighten bolts securely when done Factory UTV Can-Am Defender Max (2018) UHMW Ultimate Skid Package Instructions v3.0 PG. 3

Can-Am Defender Max (2018) Hardware kit



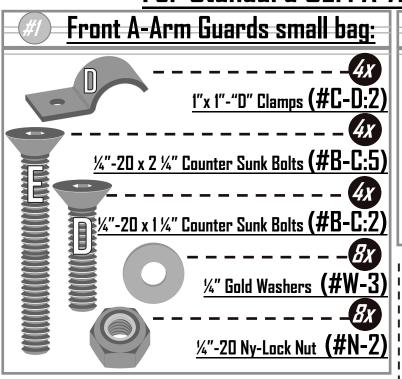
Can-Am Defender / Defender Max (2018)

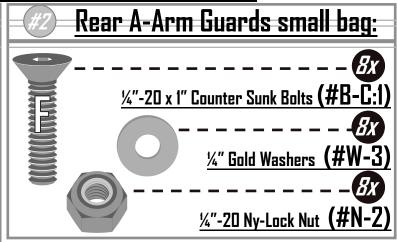


Factory UTV-Can-Am Defender Max (2018) UHMW Ultimate Skid Package Instructions $_{
m v3.0}$ **PG. 5**

Can-Am Defender / Defender max (2018) A-Arm Hardware

For Standard OEM A-Arm Guard Hardware:





If Installing CabXT/Lonestar Guards :

Install in a similar fashion to standard A-Arm guards. Use "D" clamps with short bolts over a-arm tubing in inner locations. Use the longer bolts through the frame at the ends of the A-Arms. Rear arms: hold guard in place on A-arm, place bolts through guard. Fasten "D" clamp over a-arm tubing in the arrow directions below.



For CabXT/Lonestar OEM A-Arm Guard Hardware:

