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U.H.M.W. Skid Plate / Under Armor Package

Ultra. High. Molecular. Weight. polyethylene all terrain skid plate / under armor kit for UTV's

Polaris RZR 170

<u>(2009 - 2021+)</u>

Installation Guide



Polaris RZR 170 (2009 - 2021+) Instructions

#1

Remove: 8x stock bolts in floorboard

Remove: (8x) stock bolts in floorboard and replace with (A) Bolts in Main Skid: (A) locations. (See diagram on page 2)

#2

Front Main Skid Plate:

You may need assistance, or the use of a car jack, to help hold skid in place.

Install: (8x) M6-1.0 x 45mm Flange Bolts and (8x) 1/4" Silver Zinc Washers, Down Through Floorboard with (8x) Counter sunk washers, and (8x) M6-1.0 flange Nuts in Main Skid: (A) locations.

#3

Rear Main Skid Plate:

Install: (4x) $1" \times 1 \frac{1}{4}" - "D"$ Clamps each with (1x) $\frac{1}{4}" - 20 \times 1"$ Counter Sunk Bolt,

(1x) ½" Gold Washer, and (1x) ½"-20 Ny-Lock Nut

Install "D" clamps over vehicle tube framing In Main Skid: (B) locations.

Tighten counter sunk bolts until bolt head is <u>Flush</u> with UHMW. DO NOT Over Tighten Bolts



Front Diff. Skid Plate:

Holding the front diff skid in place, loosely Install: (2x) $1" \times 1 \frac{1" \times 1 \frac{1"}{"}$ Clamps ".2" with (1x) $\frac{1}{2}$ Counter Sunk Bolts "C", (1x) $\frac{1}{2}$ Gold Washer, and (1x) $\frac{1}{2}$ Counter Sunk Bolts "C", (1x) $\frac{1}{2}$ Gold Washer, and (1x) $\frac{1}{2}$ Counter Sunk Bolts "C", (1x) $\frac{1}{2}$ Gold Washer, and (1x) $\frac{1}{2}$ Skid: (C.2) locations.

Install: (1x) $1'' \times 1''$ -1'' Clamp ".1" with (1x) 1''-10 Ny-Lock Nut (1x) 11 Gold Washers, and (1x) 12 Ny-Lock Nut

in front Diff. Skid : <u>(C.1)</u> location, Fasten all bolts securely. Do not over tighten.



(2009-2013) <u>Rear Swing Arm Guard :</u>

Align swing arm guard, hold or clamp in place

Install: (3x) $1'' \times 1 \frac{1}{4}'' - "D"$ Clamps over swingarm frame tubing with

(3x) $\frac{1}{2}$ Counter Sunk Bolts, (3x) $\frac{1}{2}$ Gold Washers, and (3x) $\frac{1}{2}$ -20 Ny-Lock Nuts

in Rear Swing Arm : <u>(B)</u> locations.

Align, mark and *<u>Drill</u> remaining (2x) rear holes in <u>(D)</u> locations.

Install: (2x) ½"-20 x 1" Counter Sunk Bolts, (2x) ½" Gold Washers, and (2x) ½"-20 Ny-Lock Nuts in (D) locations.



(2014-2020+) Rear Swing Arm Guard :

*(if ordered a full replacement swingarm kit, hardware is pre-assembled)
Install: (6x) 1" x 1 4"-"D" Clamps over swingarm frame tubing with
(6x) 4"-20 x 1 4" Counter Sunk Bolts, (6x) 4" Gold Washers, and (6x) 4"-20 Ny-Lock Nuts
in Rear Swing Arm: (C) locations.

* Drilling Instructions : *

Use a : #Nº7 (13/64^{th"}) drill bit,

(one size above the commonly available $3/16^{h''}$ bit) Recommended $\frac{1}{4}$ - 20 Tap *(Optional)

To drill and thread self tapping bolts in to chassis frame.

Finger Thread All Bolts Prior To Fastening Securely With Power Tools.

We strongly recommend the use of a "Thread Locking Compound" when installing any mounting hardware.

(When installation is complete , ensure all bolts are fastened securely.)





Polaris RZR 170 (2009-2021+)

#4 C.1
Front Diff. Skid
C.2 C.2

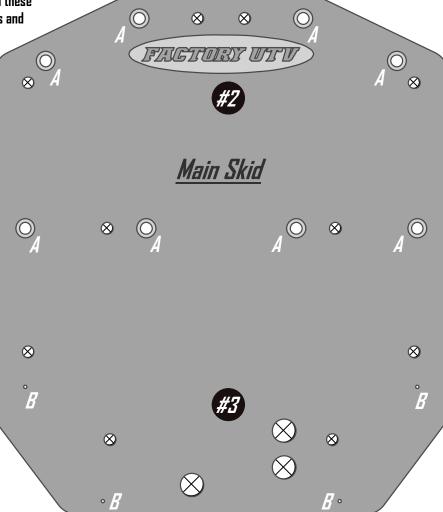
⊗ = Drainage Holes Do Not Use For Mounting

Read :

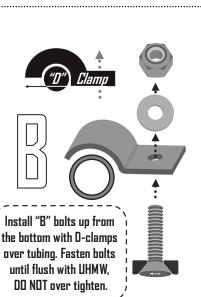
Instructions on pg.#2
Remove stock skid plate.
You May need assistance
holding skid in place,
or the use of a car jack
during install.

Remove stock bolts from these
(A) floorboard locations and
reinstall with (A) bolts.
From the bottom use
counter sunk washers

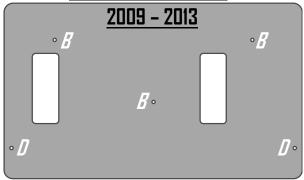
and Nylock nuts.



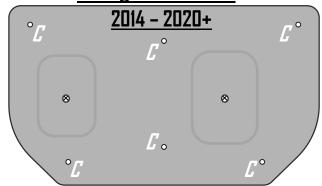
Install "A" bolts
facing down through
floor board, fasten with
counter sunk washer
and ny-lock nut



<u>Swing Arm Guard</u>



Swing Arm Guard



Polaris RZR 170

(2009-2021+) Hardware kit

