

# Honda Talon 1000 X-R (2019+) Instructions

#### Remove stock skid plate and re-use stock washers as needed

Install <u>Extension Bracket:</u> Using (3x) M6- 1.0 x 20mm Flange Bolts in ( <u>-C-</u> ) locations, with out counter sunk washers. / Or Aluminum X-Brace: Using (3x) M6- 1.0 x 20mm Flange Bolts in ( -C- ) locations, with out counter sunk washers.

Fasten bolts loosely, to be Re-installed with washers during main skid installation.

### Main Skid Plate :

Once Extension Bracket or X-brace is installed,

Install: (9x) M6-1.0 x 20mm Flange Bolts and counter sunk washers in main skid: ( C ) locations.

In (<u>-C-</u>) locations, remove and reinstall bolt with countersunk washer, repeat steps for remaining (<u>-C-</u>) Locations. Fasten bolts loosely to allow for adjustment during install, disregard (<u>B</u><sup>\*</sup>) locations until Rear skid plate is installed.

#### Rear Skid Plate :

Align edge with main skid plate,

Install: ( 9x ) <u>M6-1.0 x 20mm Flange Bolts</u> in *rear skid: ( C ) locations. Fasten bolts loosely for installation adjustments.* Install: (6x) <u>M6-1.0 x 30mm Flange Bolts</u> with (6x) <u>½</u>" <u>Nylon Spacers</u> *in rear skid: ( <u>E+</u> ) locations.* <u>\*If installing with X-brace in place, use ( F ) bolts in lieu of: ( E ) bolts and spacers, X-brace does not require spacers.</u> <u>Mark ( A\* ) locations , drill</u> ( <sup>9</sup>/<sub>32</sub> ) mounting holes and *Install :* 

(2x) <u>¼"-20 x ¾" Flange Bolts</u> with (2x) <u>¼"-20" Flange Nuts</u> in rear skid: (<u>A\*</u>) locations.

Fasten all Rear skid bolts securely.

#### For remaining <u>Main Skid</u>: ( B\* ) locations:

Once rear skid is secure, mark, drill, and install : (4x) <u>1/4</u> -20 x <u>3/4</u> Self Tapping Bolts in remaining main skid: ( B\* ) locations.



#F

#### Front Diff Skid Plate :

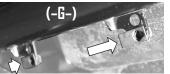
Align edge with main skid plate, hold front diff skid in place using \* Clamps. Once positioned, mark and drill (4x) 13/64<sup>th</sup> mounting holes in front diff skid (<u>B</u>) locations, Install: (4x) <u>¼"-20 x ¾" Self Tapping Bolts</u>. Drill (4x) 9/32<sup>nd</sup> mounting holes in front diff skid (<u>D</u>) locations, Install: (4x) <u>¼"-20 x ¾" Flange Bolts</u> with (4x) <u>¼"-20 x ¾" Flange Nuts</u> moving clamps along to help shape and bend up front of skid to frame during installation.



Once main skid is installed, before installing Rock sliders:

Temporarily remove stock side plastic /or pull aside, drill (4x) 3/8" holes in stock metal bracket in (–G–) rear locations. Install: (4x) <u>J-clips</u> in rear *(-G-) locations* on each side, with J-clip tip pointing inward, towards UTV : <u>see *(-G-)* diagrams.</u>

Install: (8x) <u>M6 1.0 x 25mm Hex Flange Bolt</u> in *(H) locations from the bottom.* Then Install: (4x) <u>M6 1.0 x 35mm Button head Bolt</u> in *(G) and (–G–) locations,* Fasten forward bolts first, then fasten remaining bolts, starting from front to rear, do not over tighten. UHMW will form as fastened, to contour and fit side of UTV.



 $\square$ 

(-G-) 🔿

### \* Drilling Instructions : \*

When installation is comolete, ensure all bolts are fastened securely.

For Self tapping bolt locations: Use a : (13/64<sup>tr'</sup>) drill bit,

(one size above the commonly available 3/16<sup>th</sup> bit ) Recommended ¼"-20 Tap \*(Optional ) To drill and thread self tapping bolts in to chassis frame.

<u>Drilling required for nut and bolt locations</u>: Use a :  $(\frac{9}{32} + \frac{1}{32})$  drill bit.

Finger Thread All Bolts Prior To Fastening Securely With Power Tools.

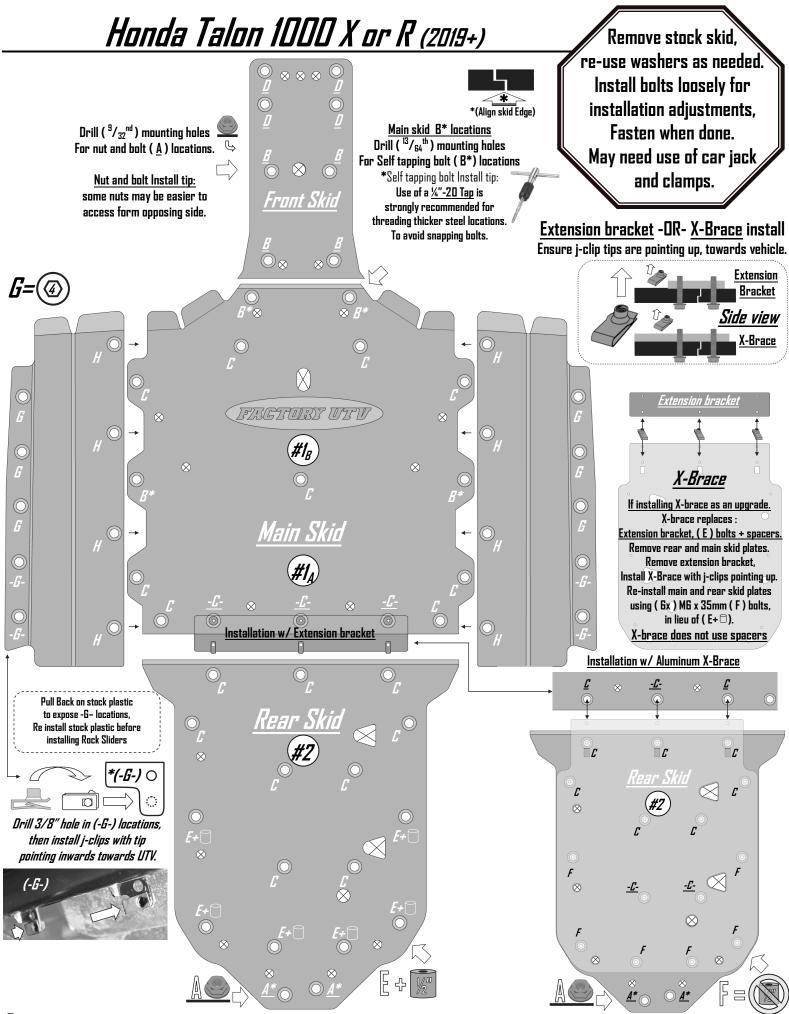
We strongly recommend the use of a "<u>Thread Locking Compound</u>" when installing any mounting hardware.

(When installation is complete, ensure all bolts are fastened securely.)

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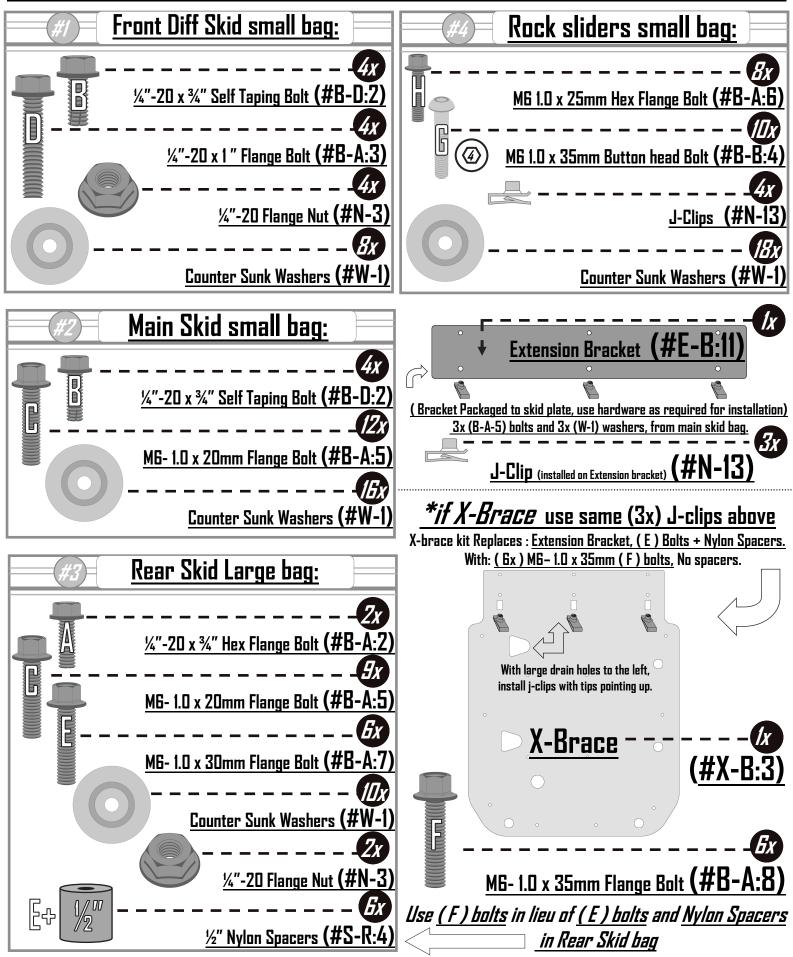






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### Honda Talon 1000 X-R (2019+) Skid Plate Hardware



## Honda Talon 1000 (R) & (X) A-Arm Guard installation

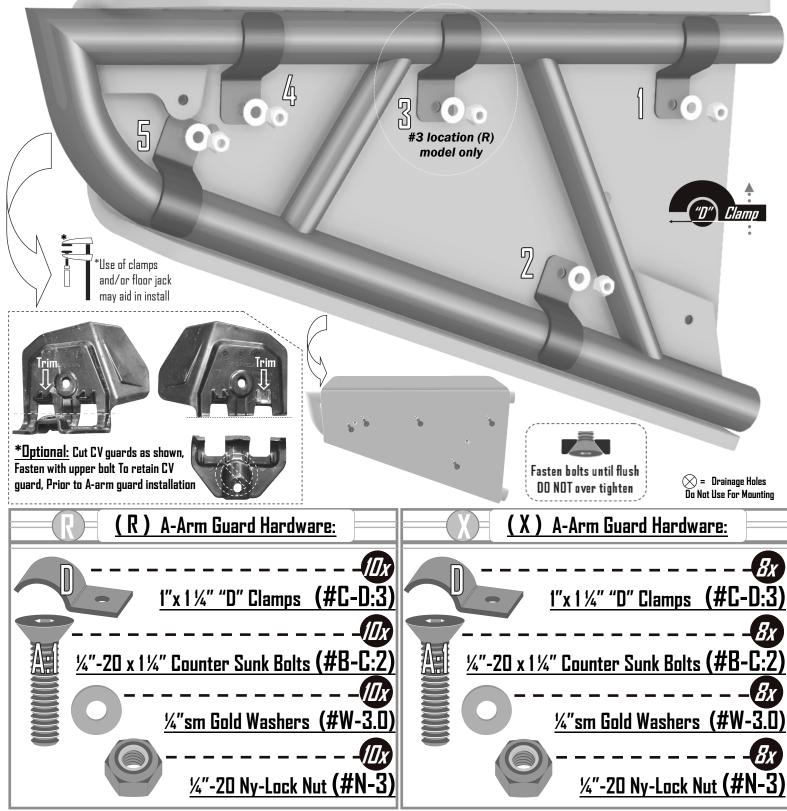
A-Arm Guard Installation Hold A-arm quard in place, loosely install bolts through quard and "D" clamps. Fasten bolts with washers and Ny-lock nuts, fastening down in an even pattern. Securely fasten to a-arm until flush, do not over tighten bolts deep in to plastic. Installation may require the use of a floor jack and firm upwards pressure for fitment.

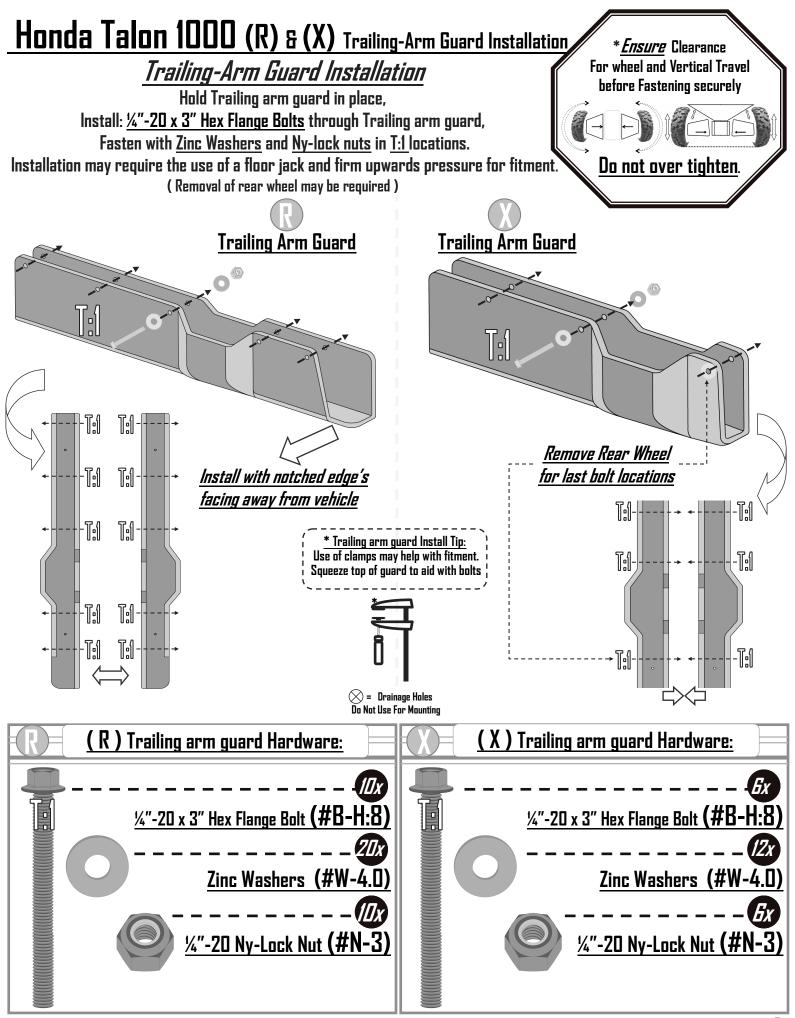
Do not over tighten

\**Ensure* Clearance For Turn Radius & Vertical Travel

before Fastening securely

\*Optional: to install with stock CV quards, Require modification and/or firmly applied pressure during fastening.





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