Contact Us: FACTORY UTV LLC.

9237 Beatty Drive Sacramento, CA 95826



U.H.M.W. Skid Plate / Under Armor Package

Ultra. High. Molecular. Weight. polyethylene all terrain skid plate / under armor kit for UTV's

Installation Guide (Ultimate Package) Honda Talon 1000 4X



Honda Talon 1000 4X (2019+) Instructions

Remove stock skid plate and re-use stock washers as needed

Install: 2x Extension Brackets: Using (3x) M6- 1.0 x 20mm Flange Bolts in (-C-) locations on each bracket, with out counter sunk washers Or/ 1x Extension Bracket with Aluminum X-Brace: Using (3x) M6- 1.0 x 20mm Flange Bolts in (-C-) locations, on each bracket, with out counter sunk washers. Fasten bolts loosely, to be Re-installed with washers during main skid installation.



Main and Mid Skid Plate:

Once Extension Brackets and/or X-brace is installed.

Install: (9x) M6-1.0 x 20mm Flange Bolts and counter sunk washers in main skid: (C) locations.

In (-C-) Extension Bracket locations, remove and reinstall bolt with countersunk washer, repeat steps for remaining (-C-) Locations. Install: (7x) M6-1.0 x 20mm Flange Bolts and counter sunk washers in mid skid: (C) locations.

Fasten bolts loosely to allow for adjustment during install, disregard drilled (B*) locations until Rear skid plate is installed.



Rear Skid Plate:

Align edge with main skid plate,

Install: (9x) M6-1.0 x 20mm Flange Bolts in rear skid: (C) locations. Fasten bolts loosely for installation adjustments. *(Align Edge) (* If installing with X-brace in place, use (F) bolts in lieu of: (E) bolts and spacers, X-brace does not require spacers.)

Install: (6x) M6-1.0 x 30mm Flange Bolts with (6x) $\frac{1}{2}$ " Nylon Spacers in rear skid: (E+) locations.

Mark (A^*) locations, drill ($^{9}/_{32}$) mounting holes and lnstall:

(2x) ¼"-20 x ¾" Flange Bolts with (2x) ¼"-20" Flange Nuts in rear skid: (A*) locations.

Fasten all Rear skid bolts securely.



For remaining Main & Mid Skid: (B*) locations:

Once rear skid is fastened securely, mark, drill, and install: (6x) ¼"-20 x ¾" Self Tapping Bolts in remaining Main & Mid skid: (B*) locations.

Front Diff Skid Plate:

Align edge with main skid plate, hold front diff skid in place using * Clamps. Once positioned, mark and drill (4x) 13/64th mounting holes in front diff skid (B) locations, Install: (4x) 1/20 x 3/1 Self Tapping Bolts. Drill (4x) 9/32nd mounting holes in front diff skid (\underline{D}) locations, Install: (4x) $\underline{4}''$ -20 x $\underline{4}''$ Flange Bolts with (4x) $\underline{4}''$ -20 x $\underline{4}''$ Flange Nuts moving clamps along to help shape and bend up front of skid to frame during installation.

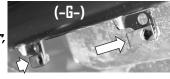


Rock sliders :

Once main skid is installed, before installing Rock sliders:

Temporarily remove stock side plastic /or pull aside, drill (4x) 3/8" holes in stock metal bracket in (-G-) rear locations. Install: (4x) J-clips in rear *(-6-) locations* on each side, with J-clip tip pointing inward, towards UTV : see *(-6-)* diagrams.

> Install: (14x) M6 1.0 x 25mm Hex Flange Bolt in (H) locations from the bottom. Then Install: (18x) M6 1.0 x 35mm Button head Bolt in (G) and (-G-) locations, Fasten forward bolts first, then fasten remaining bolts, starting from front to rear. do not over tighten. UHMW will form as fastened, to contour and fit side of UTV. When installation is complete, ensure all bolts are fastened securely.



* Drilling Instructions: *

For Self tapping bolt locations: Use a: (13/64th") drill bit,

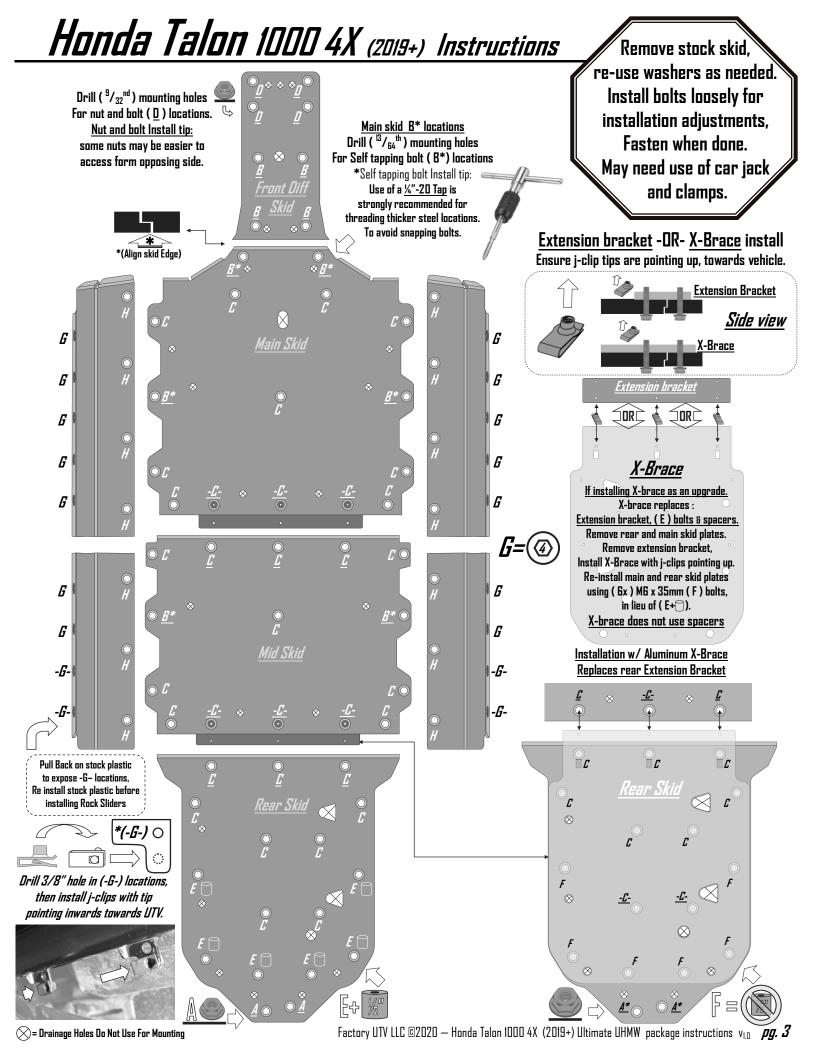
(one size above the commonly available 3/16th bit) Recommended 1/2"-20 Tap *(Optional) To drill and thread self tapping bolts in to chassis frame.

Drilling required for nut and bolt locations: Use a: (9/32th') drill bit.

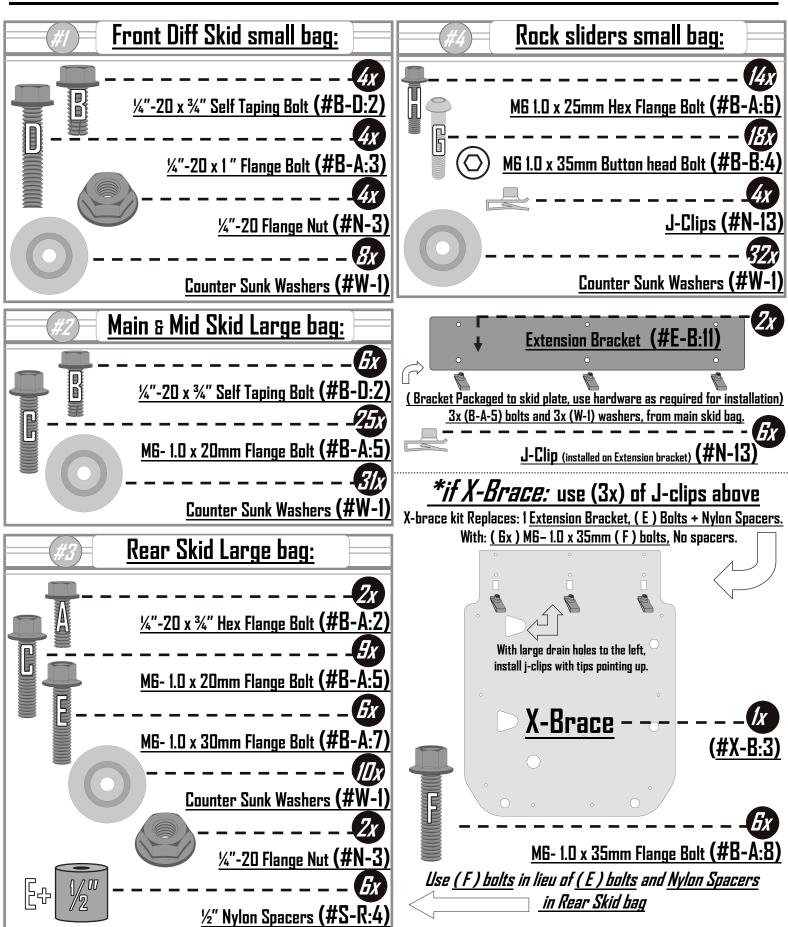
Finger Thread All Bolts Prior To Fastening Securely With Power Tools.

We strongly recommend the use of a "Thread Locking Compound" when installing any mounting hardware.

(When installation is complete, ensure all bolts are fastened securely.)



Honda Talon 1000 4X (2019+) Skid Plate Hardware



Honda Talon 1000 (R) & (X) A-Arm Guard installation

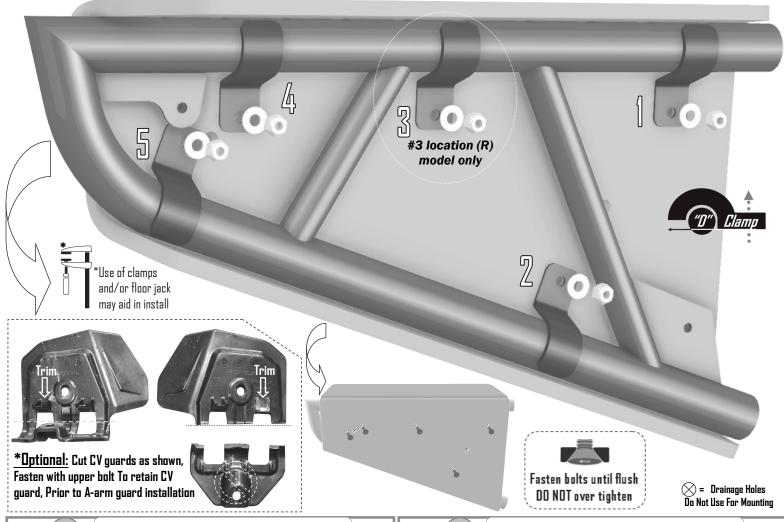
A-Arm Guard Installation

Hold A-arm guard in place, loosely install bolts through guard and "D" clamps. Fasten bolts with washers and Ny-lock nuts, fastening down in an even pattern. Securely fasten to a-arm until flush, do not over tighten bolts deep in to plastic. Installation may require the use of a floor jack and firm upwards pressure for fitment.

*Optional: to install with stock CV quards, Require modification and/or firmly applied pressure during fastening.

**Ensure* Clearance For Turn Radius & Vertical Travel before Fastening securely

Do not over tighten





Honda Talon 1000 (R) & (X) Trailing-Arm Guard Installation

Trailing-Arm Guard Installation

Hold Trailing arm guard in place,

Install: <u>¼"-20 x 3" Hex Flange Bolts</u> through Trailing arm guard,

Fasten with Zinc Washers and Ny-lock nuts in T:1 locations.

Installation may require the use of a floor jack and firm upwards pressure for fitment.

(Removal of rear wheel may be required)

* <u>Ensure</u> Clearance
For wheel and Vertical Travel
before Fastening securely

Do not over tighten

