

Can-Am Maverick X3 (2017 - 2020+) UHMW Skid Plate Installation



#1

<u>Remove</u> Stock Skid Plate. Carefully Drill Out Rivets In <u>ALL</u> (A) Locations.

Use caution while drilling. You will need to re-use mounting holes with self tapping bolts *Recommended: Use of a 1/4 x 20 Tap in all drilled locations. See: *Drilling instructions* at bottom of page, prior to drilling.



Install: (13x) <u>¼"-20 x ¾" Self Tapping Bolts</u> *in Rear skid: (A) locations.* Loosely mount bolts first, to aid positioning of skid and chassis frame before tightening bolts securely. If installing X-Brace: Place In-between rear skid plate and chassis frame during installation.



Main Skid Plate :

Install: (26x) <u>¼"-20 x ¾" Self Tapping Bolts</u> *in Main Skid: (A) locations, *Align edge with rear skid.* Loosely mount bolts first, to aid positioning of skid and chassis frame before tightening securely (Note *RS if installing with Rock Sliders)



Front Diff. Skid Plate :

Install: <u>(6x) ¼"-20 x ¾" Self Tapping Bolts</u> *in Diff. Skid : (A) locations.* * *Align edge with Main Skid.* (See: *<u>Drilling instructions</u>* below) Mark, drill and Install: (2x) ¼"-20 x ¾" Self Tapping Bolts *in Diff. Skid : (B) locations.*





*If Installing Rock Sliders :

Install: Rock Sliders in-between Skid plate and chassis frame, drill out rivets and Use: (10x) <u>¼″-20 x 1¼″ Self Tapping Bolts</u> *in Main Skid: (A*) locations, (in lieu of 10x (A) bolts)*

*Drilling Instructions : *

」 了 <u>Nutsert tool NDT included</u>

Use a : #Nº7 (13/64^{th"}) drill bit.

(one size above the commonly available 3/16th" bit) Recommend the use of : 4'' - 20 Tap *(Optional)

To drill and thread self tapping bolts in to chassis frame.

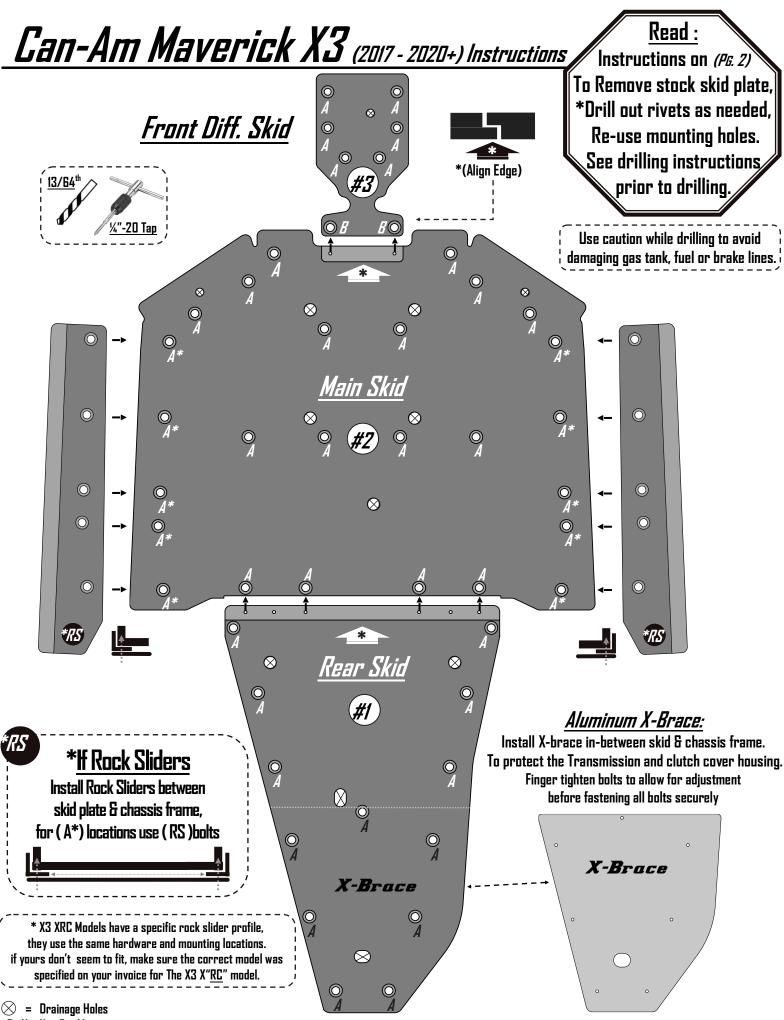
Finger Thread All Bolts Prior To Fastening Securely With Power Tools.

We strongly recommend the use of a "<u>Thread Locking Compound</u>" when installing any mounting hardware.

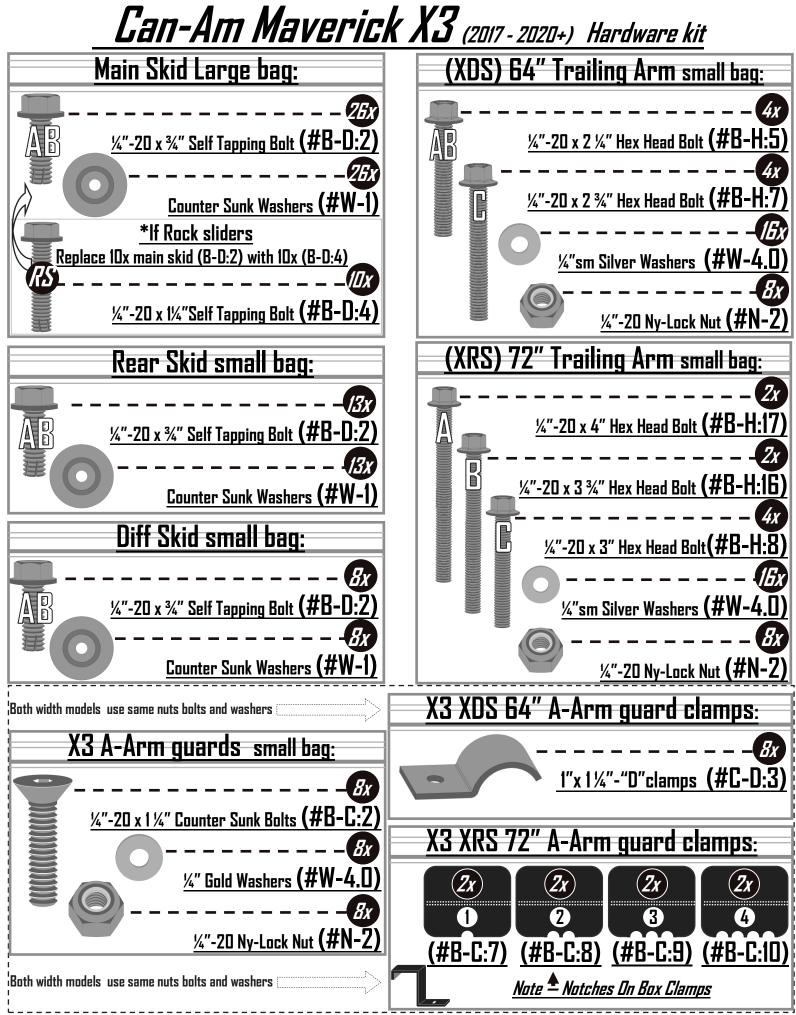
(When installation is complete, ensure all bolts are fastened securely.)

you may need to utilize a larger diameter self Tapping bolt,

or consider the use of (50x) 1/4 x 20 Nutsert's with Nutsert tool and replacement (50x) <u>4"-20 x 34" Flange bolts</u>.



Do Not Use For Mounting



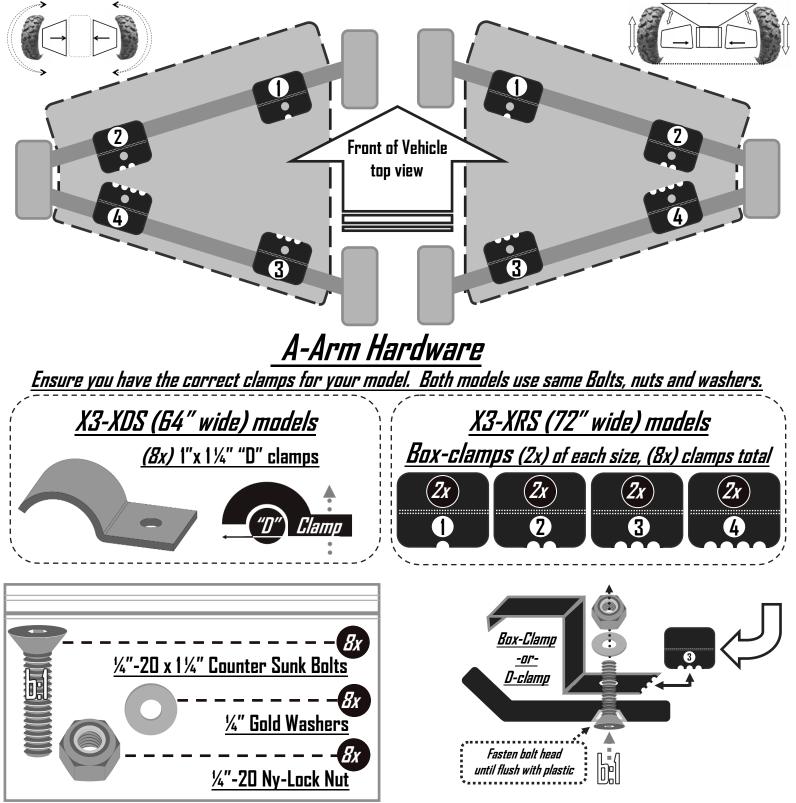
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Can-Am Maverick X3 (XDS-XRS) (2017 - 2020+)

UHMW A-Arm guard instructions :

Install: <u>¼"-20 x 1¼" Counter Sunk Bolts,</u> w/ <u>¼" Gold washers</u> and <u>¼"-20 Ny-lock nuts,</u> with appropriate <u>Clamp's</u> over tubing in each location. *Note notches at rear of box clamp for XRS models only Fasten bolts until flush with UHMW guard. Do not over tighten or pull the bolt through the UHMW guard.

* <u>Ensure</u> Clearance For Turn Radius & Vertical Travel Before Fastening ALL Bolts Securely



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Can-Am Maverick X3 (XDS / XRS) (2017 - 2020+) UHMW Trailing arm guard instructions

Secure the vehicle and Remove Rear wheel *(we recommend installing each side separately) You will need to relocate the brake line in this installation. But you do not need to fully disconnect the brakes. Drill out the first (3x) riveted brake line fasteners along the Trailing Arm (as shown bellow) and save the fasteners for reuse.

Place Trailing arm guard, may need to use force to get in to place, install Rear (A) and (B) bolts with: (2x) <u>¼" Zinc washers</u> and (1x) <u>¼"-20 Nylock nut</u> each, in each (A) and (B) locations (*Note XRS / XDS model hardware at bottom) Loosely tighten bolts to allow for adjustments in next step.

#1

#2

 Install (C) bolts: you may need to pinch or clamp plastic between the forward bolts to aid in install. Re-use (2x) Brake line fasteners with forward bolts and ensure brake line is not stressed or pinched.
Install (C) bolts w/(2x) <u>¼" Zinc washers</u>, (1x) brake line fastener, and (1x) <u>¼"-20 Nylock nut</u> *in : (C) locations.* <u>fasten all bolts securely, ensuring the travel & clearance of the trailing arm and brake lines.</u> (there will be 1 extra brake line fastener after install, optionally you can drill, rivet and reinstall if desired)

Top View Side View Drill and save the first (3x) Brake line fasteners Do not remove Rear (2x) fasteners O ÿ 6 9 0 6 Brake line fasteners Install (2x) Break line fasteners with (C) bolts Rear Mounting hole: Squeeze or clamp sides while Do not remove Rear (2x) fasteners Fastening \bigcirc Rear Mounting \bigcirc 6 B * may require the use of Clamps or L a Car jack to aid with install. Push Up Trailing-Arm Hardware X3 XDS (64") wide Hardware 72") wide Hardware ¼"-20 x 4" Hex Head Bolt Æ ¼"-20 x 2 ¼" Hex Head Bolt ¼"-20 x 3 ¾" Hex Head Bolt ¼"-20 x 2 ¾" Hex Head Bolt ¼"-20 x 3" Hex Head Bolt 1/4" Zinc Washers 1/4" Zinc Washers <u>¼"-20 Ny-Lock Nuts</u> 8x ¼"-20 Ny-Lock Nuts

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