Fadal Machining Centers



SERVICE BULLETIN 2004-04

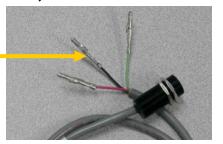
January 20, 2004

Hall Effect Switches / Reed Switches

ELE-0145 Hall Effect Switch:

The Hall Effect is a potential difference (voltage) on opposite sides of a thin sheet of conducting or semi conducting material (the Hall element) through which an electric current is flowing, created by a magnetic field applied perpendicular to the Hall element. One important feature of the Hall Effect is that it differentiates between positive charges moving in one direction and negative charges moving in the opposite. By measuring the Hall voltage across the element, one can determine the strength of the magnetic field. We use Hall Effect sensors that are analog (or linear), which outputs a voltage that is proportional to the applied magnetic field. The Hall Effect switches generally consist of a Hall Effect sensor, one or more logic gates and a transistor used to switch the electric current on or off. Alternately, by applying a known magnetic field (permanent magnet) you can use the Hall voltage to instead measure the current though the element. (3 wire connector)

ELE-0145 Hall Effect Switch





ELE-1202 Magnetic Reed **Switch**

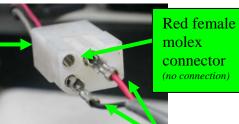
ELE-1202 Magnetic Reed Switch:

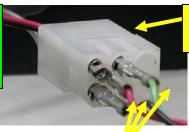
A **Reed switch** is an electric switch that consists of a pair of metal contacts in a sealed glass envelope. A permanent magnet placed in close proximity to the switch will cause the contacts to pull together, thus completing an electrical circuit. (2 wire connector)

A Hall Effect sensor switch is a faster acting switch then the Reed Switch. In Fadal's VMC's the Reed switch can replace the Hall Effect switch on the (Drawbar cylinder position, ATC home/extend, Hi range idlers, Pallet changer arm, and A pallet/B pallet). Orientation sensor requires a faster acting switch, and Low range Reed sensor hits the idler bell crank, so the Hall Effect switch should be used.

Installation: If you are replacing an existing Hall Effect switch with the magnetic Reed switch, since the Reed switch has only 2 wires they should be installed on the Shield and Black wires as shown below (not polarity sensitive).

Magnetic Reed Install





Hall Effect Switch install

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Open/Red, Black, Green/ Shield and Black

Red /Red, Black/Shield and Green/Black