



# **Hinge Wear and Neglect**

The nylon bushing inside walk-in door hinges is essential for smooth operation. When neglected, it can wear out, causing the door to sag and scrape the floor. This constant scraping can damage the layers of the door, eventually requiring door replacement.

# **Hinge Mounting Wood Rot**

Many lower-quality walk-in doors use wood behind hinges, handles, and door closers for mounting hardware. Temperature differences between the inside and outside of the door can lead to condensation, causing the wood to rot over time. This can result in the door sagging or the hardware separating from the door, necessitating door replacement.

### Freezer Door Jamb Heater Wire Break or Malfunction

Walk-in freezer doors are equipped with a door jamb perimeter heating wire to prevent condensation from freezing. If this wire breaks or malfunctions, condensation can freeze on the door jamb, preventing proper sealing of the door. Continued slamming of the door into the ice can damage both the door and the door jamb beyond repair, often requiring a full door retrofit replacement.

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# **Other Common Reasons Doors Fail**



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### Ice Buildup

Ice accumulation around the door seals or hinges can hinder proper closing or cause the door to stick, leading to failure.

# **Seal Damage**

Damage to the door seals can compromise their ability to maintain a proper seal, allowing warm air to enter the freezer and causing excessive frost buildup or inefficient cooling.

# **Hinge Wear**

Continuous opening and closing of the door can wear out hinges over time, causing misalignment or difficulty in operation.



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# **Moisture Infiltration**

Moisture infiltration into the door components can cause corrosion, rust, or freezing of moving parts, leading to failure.

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# **Temperature Fluctuations**

Fluctuations in freezer temperature can cause expansion and contraction of door components, potentially leading to warping or misalignment.

**Mechanical Issues** 

Problems with door mechanisms such as latches, closers, or gaskets can cause the door to fail to seal properly or close securely.



# Wear and Tear

Regular use can lead to wear and tear of components such as hinges, handles, and latches, leading to failure.



# **Material Degradation**

Exposure to environmental factors like moisture, extreme temperatures, or corrosive chemicals can degrade door materials, weakening their structural integrity.



# Lack of Maintenance

Neglecting regular maintenance, such as lubrication of moving parts or adjustment of door mechanisms, can accelerate wear and lead to failure.



# Impact Damage

Accidental impacts from equipment, carts, or other objects can damage the door, causing it to malfunction.



# **Faulty Components**

Defective parts or components, such as hinges, springs, or door closers, can cause the door to fail prematurely.



# **Improper Usage**

Misuse of the door, such as slamming it shut or forcing it open, can cause damage to the door and its components.



# Structural Issues

Structural problems with the building, such as settling or shifting, can affect the alignment of the door and cause it to malfunction.



# Age

Like any mechanical or structural component, walk-in doors have a finite lifespan and may fail simply due to old age and accumulated wear.

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