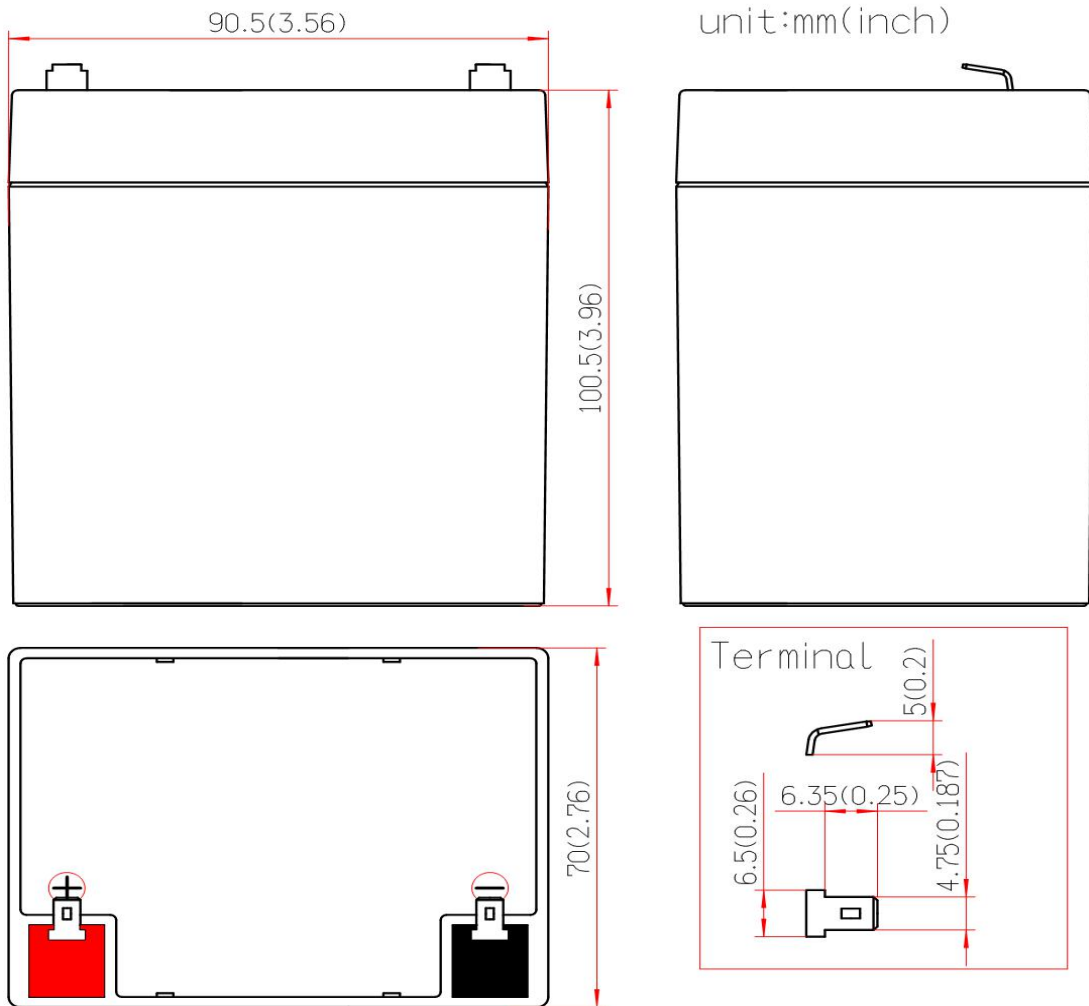


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## I • Structure

The battery consists mainly of positive plates, negative plates, separators, electrolyte, valves, a container and a cover.  
The electrolyte is absorbed in both positive/negative plate and separators.



## II. Performance Specifications

- Nominal Voltage (V).....12V (6 cells in series) ;
- ◆ 20 Hour rate F.V.(1.75V/cell) (0.25A to10.5volts).....5. 0AH;
- ◆ 10 Hour rate F.V.(1.75V/cell) (0.475A to10.5volts).....4. 75AH;
- ◆ 5 Hour rate F.V.(1.75V/cell) (0.85A to10.5volts)..... 4. 25AH;
- ◆ 3 Hour rate F.V.(1.75V/cell) (1.25A to10.5volts)..... 3. 75AH;
- ◆ 27 Min rate F.V.(1.6V/cell) (5.0A to 9.6volts) .....2. 25AH;
- ◆ 7 Min rate F.V.(1.6V/cell) (15.0A to 9.6volts) .....1. 75AH;
- ◆ Approximate Weight .....1. 65kg;
- ◆ Terminal..... F1(tab no. 1870 );
- ◆ Maximum Discharge Current For 5 sec. (A) ..... 75A;
- ◆ Maximum Charge Current (A) ..... 1. 5A;

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### Ambient Temperature

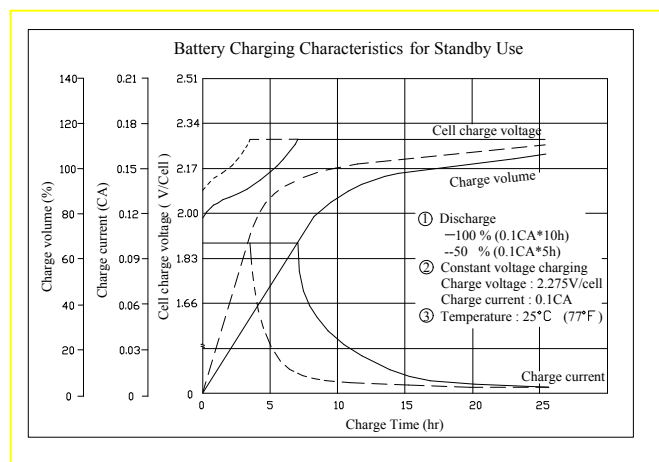
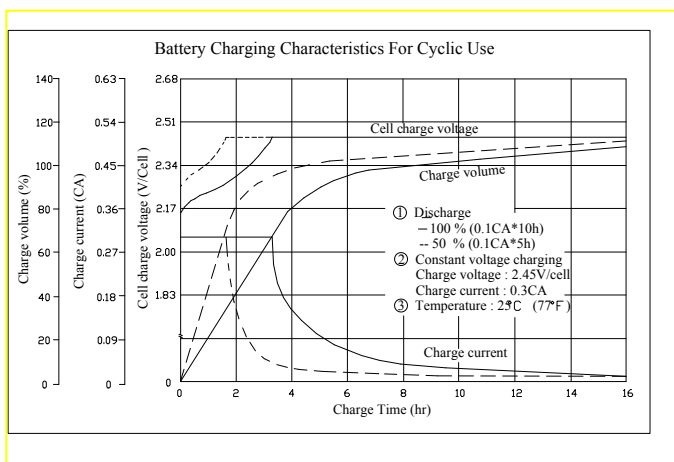
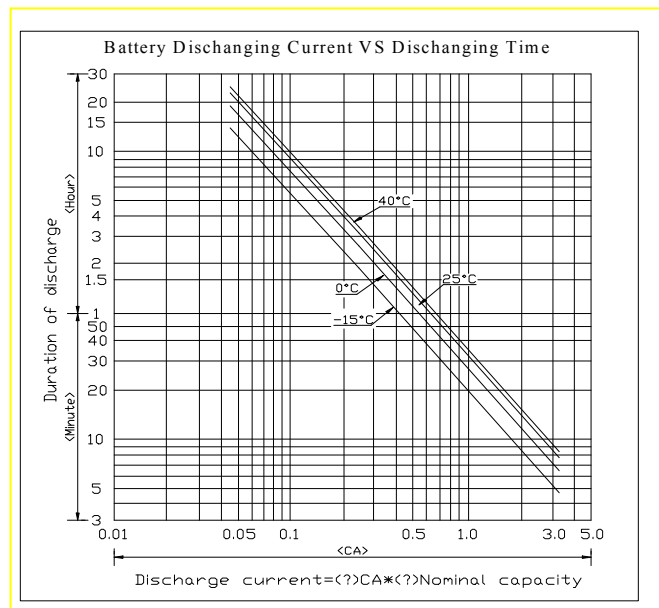
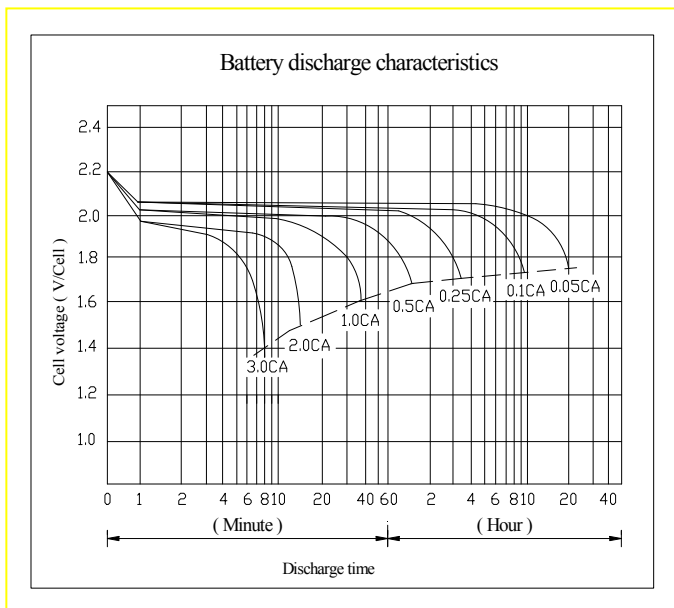
- Charge.....0°C (32°F) ~ 40°C (104°F);
- Discharge.....-20°C (-4°F) ~ 50°C (122°F);
- Storage .....-20°C (-4°F) ~ 40°C (104°F);
- ◆ Expected Life for Standby Use at 25°C..... 3~5 years;
- ◆ Case.....ABS;

### Dimension (mm/inch)

- Length (±1.5mm)..... 90.5;
- Width (±1.5mm)..... 70.0;
- Container Height (±2.0mm)..... 100;
- Total Height (±2.0mm)..... 105;

Application.....UPS, Laboratory Equipment, Toy-Cars, Power Packs, Fishing Lights.

### Battery Characteristics Graph



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### Effect of temperature on capacity (20HR)

Temperature	Dependency of Capacity (20HR )
40°C	102%
25°C	100%
0°C	85%
-15°C	65%

### Self-discharge Characteristics

Aging Time	Residual Capacity
3 Months	91%
6 Months	82%
12 Months	64%

**Note: The data mentioned above just for full charged battery.**

### III · Charging Procedure

Application	Charging method	Charge voltage at 25°C (V/cell)	Temperature compensation coefficient of charging voltage (mV/°C·cell)	Max. charging current (CA)	Charging time 0.15CA, 25°C (h)		Temp (°C)
					100% DOD	50% DOD	
For standby power source	Constant voltage charging (with current restriction)	2. 25~2. 30	-3	0. 3	24	20	0~40°C (32~104°F)
For cycle service		2. 40~2. 50	-4	0. 3	16	10	

**Note:**

Temperature compensation of charging voltage is not needed, when using the batteries within 15°C to 35°C range.

Manufacturer		Customer	
Drafted by	Approved by	Audited by	Approved by