ADS-5322

LS Sanden 508 A/C Relocation Bracket Kit

<u>Bolts</u>	Nuts/Washers	<u>Spacers</u>
2 4 3/8"	5 Nuts	2 2 1/8"
5 2"	12 Washers	5 1"
4 2 5/8"	1 M10	3 ½"

Installation Steps

- 1. Install the brackets using the 2 4-3/8" bolts, 2 2-1/8" and 1" spacers to hold the bracket in place. Use the 1" spacers up against the head.
- 2. Use the 2" bolt and 1 spacer to bolt the bracket to the bottom bolt hole of the head.
- **3.** Install **2** 2-5/8" bolts and 1" spacers into the water pump.
- **4.** Install the a/c compressor using 2" bolts and nuts. Use the spacers on the front ears of the compressor to help alignment for serpentine belt.
- **5.** Install the belt tensioner with the M10 nut provided.

Must use Gates Tensioner #38114







