



Installation Instructions

ARK Exhaust System

DT-S Cat-Back

(SM0403-0010D)

for

Chevrolet Camaro (3.6L V6 LLT/LFX, 6.2L V8 LS3/L99)

www.arkperformanceusa.com

Congratulations on purchasing an ARK Performance premium exhaust system! Please read and understand the installation instructions before beginning work on the installation of your new ARK Performance exhaust system. If you do not fully understand the instructions, please give us a call at 909-947-1275 or email us at info@ARKPerformanceusa.com

We recommend that this exhaust system be **installed by someone qualified for this work or by a certified mechanic** with access to the appropriate hand or power tools. It is also recommended that a lift or hoist be used during the installation. By installing this ARK Performance exhaust system, you indicate that you have read the installation instructions and you agree with the terms and conditions stated.

It is your responsibility to **follow the installation instructions provided** for this ARK Performance exhaust system and exercise all necessary safety precautions. ARK Performance assumes no responsibility for damages occurring from improper installation, operation, maintenance, or from incompatibility with other manufacturer's products.

Important Information:

Exclusion of Certain Liability

1. The manufacturer, importer, and dealer of ARK Performance products hold no responsibility for any incidental damage such as personal injury or any other damages due to improper installation or operation of an ARK Performance exhaust system. When installing an ARK Performance exhaust system, make sure the exhaust system does not touch other parts of the vehicle that are sensitive to high temperature.
2. ARK Performance will not warranty any damages caused by improper installation, use, and maintenance of the ARK Performance exhaust system. The warranty is limited to defects that are recognized by our technical department, this excludes items subject to normal wear such as the flange gaskets. This warranty is void in the case of an accident, modification, improper use, or competition use.
3. Do not install any ARK Performance exhaust system on a vehicle model for which it was not intended for.
4. The exhaust system will be very hot during and immediately after operation of the vehicle, please be careful not to burn yourself on the exhaust system or parts which are in direct contact with it. Also please protect other people, especially children, from any injuries due to the hot exhaust system.
5. Technical specifications of ARK Performance exhaust systems and related products are subject to change without notice.
6. Before removing the original exhaust system from your vehicle, please compare the parts that you received with the list of materials provided in the installation instructions. If anything is missing, contact ARK Performance before beginning installation.
7. The instructions for installation should serve as a guideline only, actual installation of the exhaust system may not correspond with the pictures entirely.
8. The process of uninstalling the original exhaust system may vary depending on the existing exhaust system so please follow the original exhaust system manufacturer's instructions for removal.

Trademarks

The ARK Performance logo is a registered trademark of ARK Performance Inc. USA.

ARK Performance website

Information about ARK Performance exhaust systems and related products is available on the ARK Performance website at: <http://www.arkperformanceusa.com/>

Copyright

No part of the ARK Performance exhaust system or its documentation may be reproduced or distributed in any form or by any means without the authorization and permission from ARK Performance Inc. USA.

© ARK Performance Inc. USA. All rights reserved.



Contents

- Rear Section Muffler— 2
- X-Pipe—1
- Mid Pipe—2
- Flange Gasket—full set
- Bolts & Nuts—full set

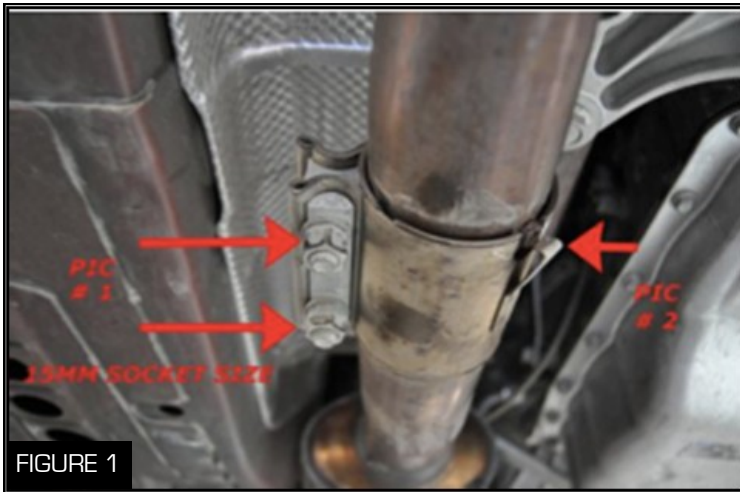
Tools Required

- Socket Wrench/Wrench:
 - 14 mm
 - 15 mm
 - 16 mm (5/8 in)
 - 17 mm
- Socket Wrench Extension
- Lubricant (WD-40)
- **Recommended Tools:**
 - TIG/MIG Welder

Warning

- Before removing the original exhaust system, be sure to give sufficient time for the exhaust piping and surrounding parts to cool down. They can be extremely hot!
- If any items in the package are missing please contact your authorized dealer before installation.
- We advise you to have an experienced person or certified mechanic install the exhaust system.
- Loosely fasten all nuts and bolts until everything is installed, then tighten them down to the proper torque specs as you align the exhaust system.
- These instructions are specific to the 2010+ Chevrolet Camaro (3.6L V6 LLT/LFX , 6.2L V8 LS3/L99). However, please be sure to specify the exact year and model when purchasing the exhaust system.

Removal of OEM exhaust system



1. Unbolt the clamps by using a 15 mm socket wrench, these clamps will be used later with the ARK Performance exhaust system (Figure 1,2)



3. Put the bolts back into the heat shield so that it does not rattle when driving (Figure 4)

Removal of OEM exhaust system



FIGURE 5

4. Unbolt the rear valence with a 14 mm socket wrench (Figure 5)

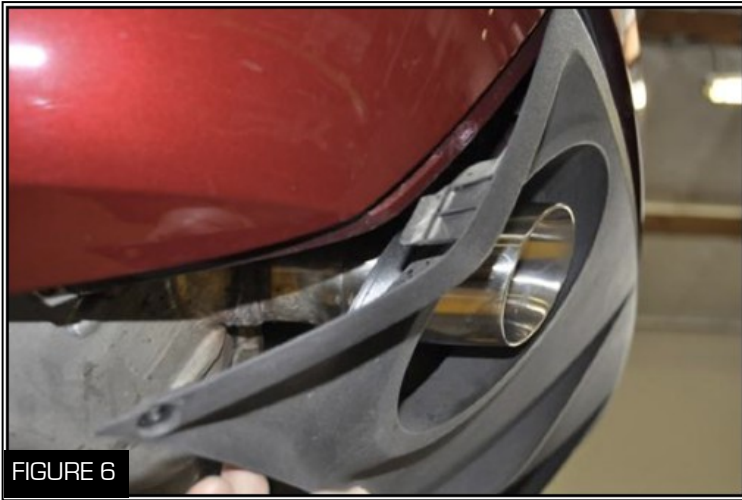


FIGURE 6

9. Loosen the valence and disconnect the bottom portion from the bumper (Figure 6)



FIGURE 7

10. Spray each rubber insulator and metal hanger on the exhaust system with a lubricant (Figure 7).



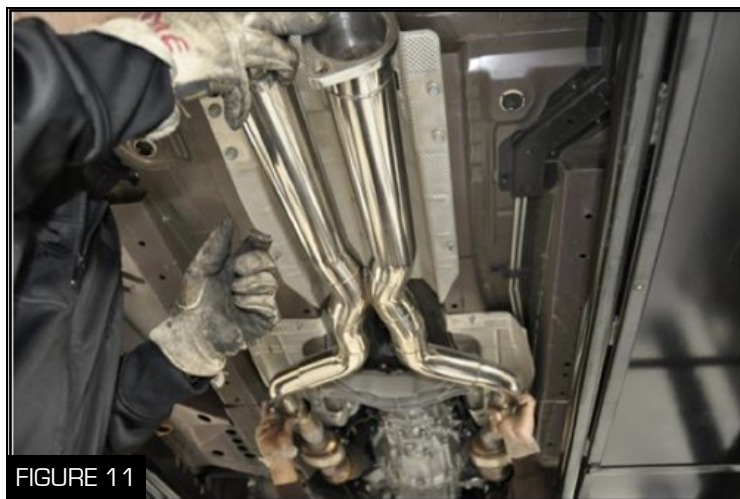
FIGURE 8

11. Remove the entire exhaust system as one piece, if not you will have to cut the exhaust and remove it in multiple pieces (Figure 8).

Installation of ARK Performance DT-S exhaust system



14. Measure about 1.5" from the end of the X-pipe and make a mark, on both sides (Figure 9)



16. Slide the X-pipe into the clamps until the mark you made and tighten down the clamps with a 15 mm socket wrench (Figure 11)



15. Make sure the clamps are loose enough to slide the exhaust piping in (Figure 10)



17. Remove the rubber insulators from the rear of the car for the mufflers then spray them with a lubricant and put them on the ARK N-II mufflers (Figure 12)



Installation of ARK Performance DT-S exhaust system

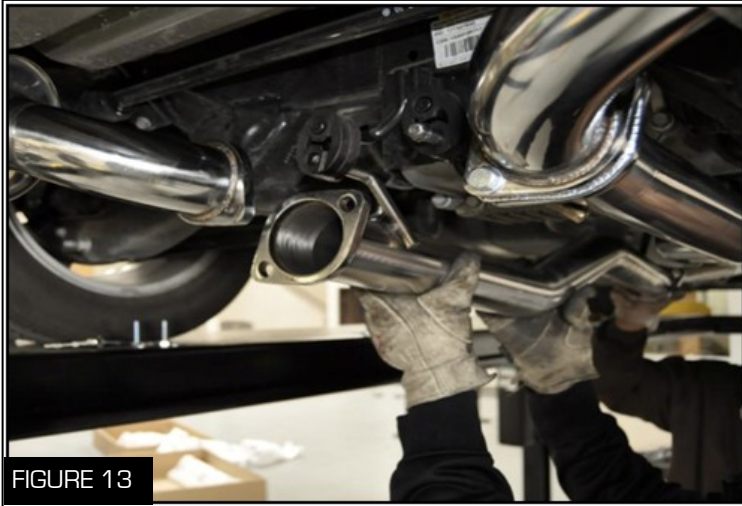


FIGURE 13

4. Attach both mufflers to the metal hangers at the rear of the vehicle (Figure 13)

5. Spray the mid pipe rubber insulators with a lubricant and slide the metal hangers for both mid pipes into the insulators (Figure 13)

6. Bolt the mid pipes to the X-pipe then bolt the other ends to the mufflers with the supplied nuts, bolts, and gaskets using both 16 and 17 mm socket wrenches (Figure 13)

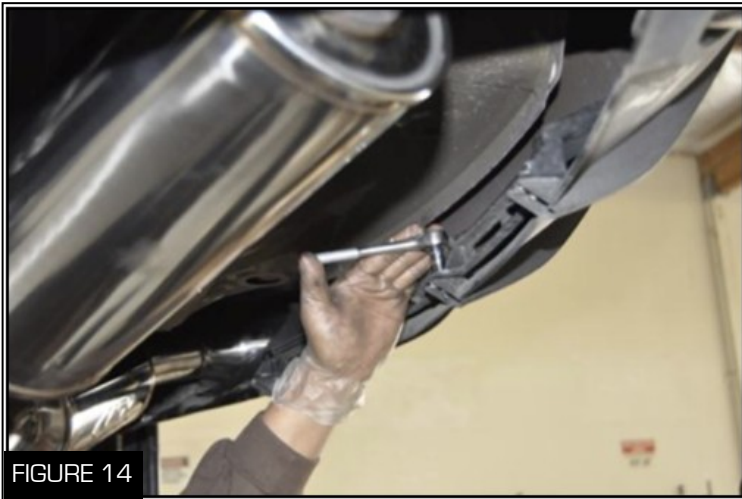


FIGURE 14

9. Reattach the rear valence and bolt it down using a 14 mm socket wrench (Figure 14)

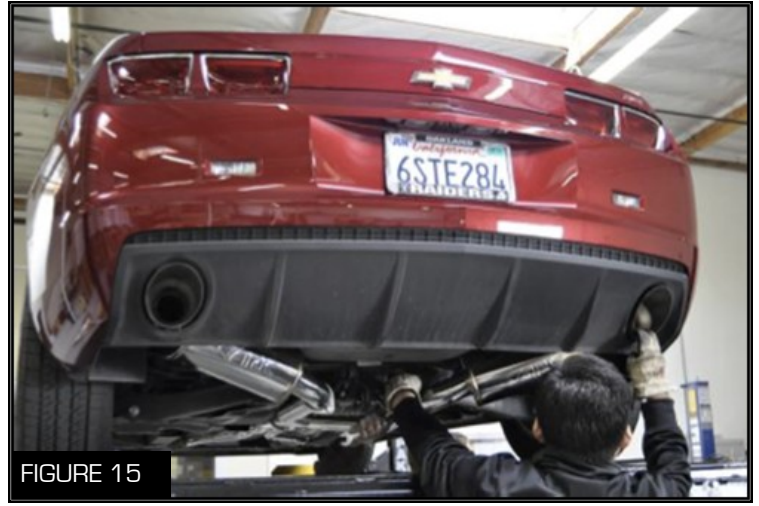


FIGURE 15

10. [N-II Shown] While one person aligns the mufflers and tips, another person should tighten down all of the nuts and bolts to the proper torque specs (Figure 15).



FIGURE 16

11. It is highly recommended to have a qualified person TIG/MIG weld the exhaust and the clamp to ensure there will never be any leaks or loose piping (Figure 16).

First Operation

Before starting the vehicle, be sure that no part of the exhaust system is touching a heat sensitive area or an area that will cause a rattle and vibration.

It is normal to have white smoke come from the exhaust system upon first start up and operation.

Be sure to check that there are no exhaust leaks, this can be done by revving the motor in neutral to 2,000-2,500 rpm and listen to the piping for any leaks.

Maintenance

Please do not use any acidic chemicals or abrasive materials when cleaning your ARK Performance exhaust system.

We recommended that you **ONLY** use water and/or automotive soap when cleaning either the Burnt or Tecno tips.

It is recommended to check the nuts and bolts periodically to make sure they have not come loose, re-tighten them if necessary.

