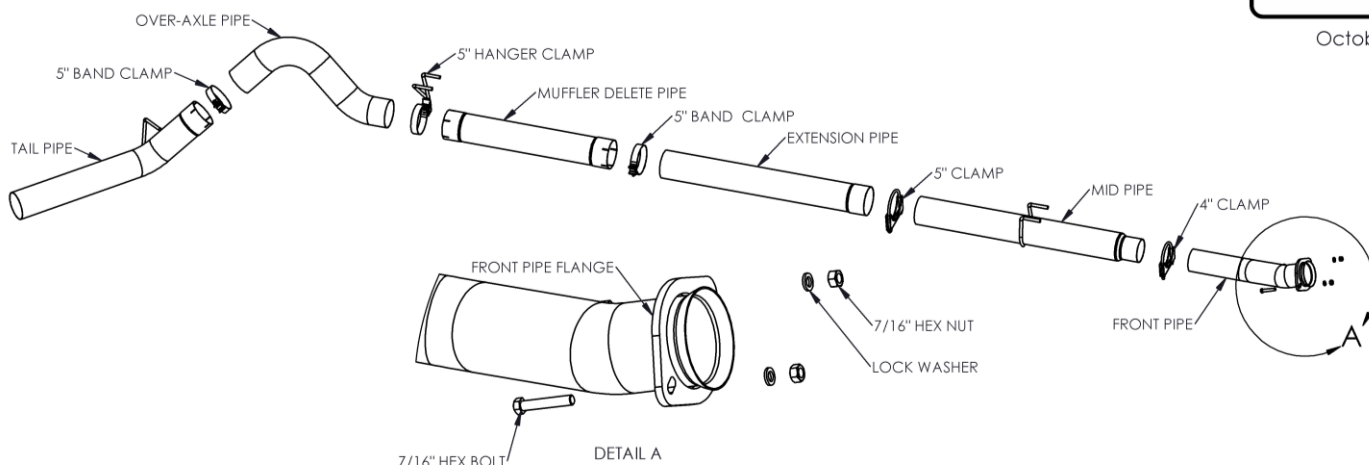


C6280PLM/SLM

2011 & UP FORD SUPER-DUTY 6.7L POWERSTROKE 5" COMPETITION EXHAUST



October 19, 2018



PLEASE READ BEFORE STARTING INSTALLATION

P1 Race Parts has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock System:

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the three nuts securing the extension pipe flange to the over-axle pipe.
3. Remove the factory over-axle/tail pipe.
4. Loosen the three nuts securing the extension pipe to the flange directly behind the exhaust filter and remove the extension pipe.
5. Disconnect all exhaust sensors at their connection points to the vehicle.
6. Remove the flange connecting the CAT/DPF section of the exhaust to the downpipe.
7. Remove the exhaust hangers from the isolator mounts and remove the CAT/DPF section from the vehicle (this step will require two people, as the stock pipe is heavy).

Installation:

1. Install the **Front Pipe** by connecting the flange to the downpipe using the **7/16" Hardware** provided. To allow for adjustability, do not fully tighten the hardware until Step 7.
2. Install the **Mid Pipe** by inserting the hangers into the isolator mounts and fitting the reduced end onto the **Front Pipe**. Secure it using the **4" Clamp** provided. Do not fully tighten the clamp yet.
3. The **Extension Pipe** is pre-cut for the 172.4" (crew cab, long box) wheelbase. If installing on a vehicle with a shorter wheelbase, cut the **Extension Pipe** to the appropriate length (**Refer to Diagram**). For the 137" wheelbase (regular cab), the **Extension Pipe** is not used.
4. Install the **Extension Pipe** onto the **Mid Pipe** using the provided **5" Clamp**. Do not fully tighten the clamp yet.
5. Install the **Muffler Delete Pipe** onto the **Extension Pipe** (or **Mid Pipe** for the 137" wheelbase) using a **5" Band Clamp**. Insert the **5" Hanger Clamp** into the rearward rubber isolators and place the clamp over the back end of the **Muffler Delete Pipe**.
6. Install the **Over-Axle Pipe** into the **Muffler Delete Pipe**.
7. Install the **Tail Pipe** by inserting the hanger into the rear isolator mount and inserting the pipe onto the **Over-Axle Pipe** securing it with the remaining **5" Band Clamp**.
8. Align the exhaust as needed and tighten all clamps and fasteners.

