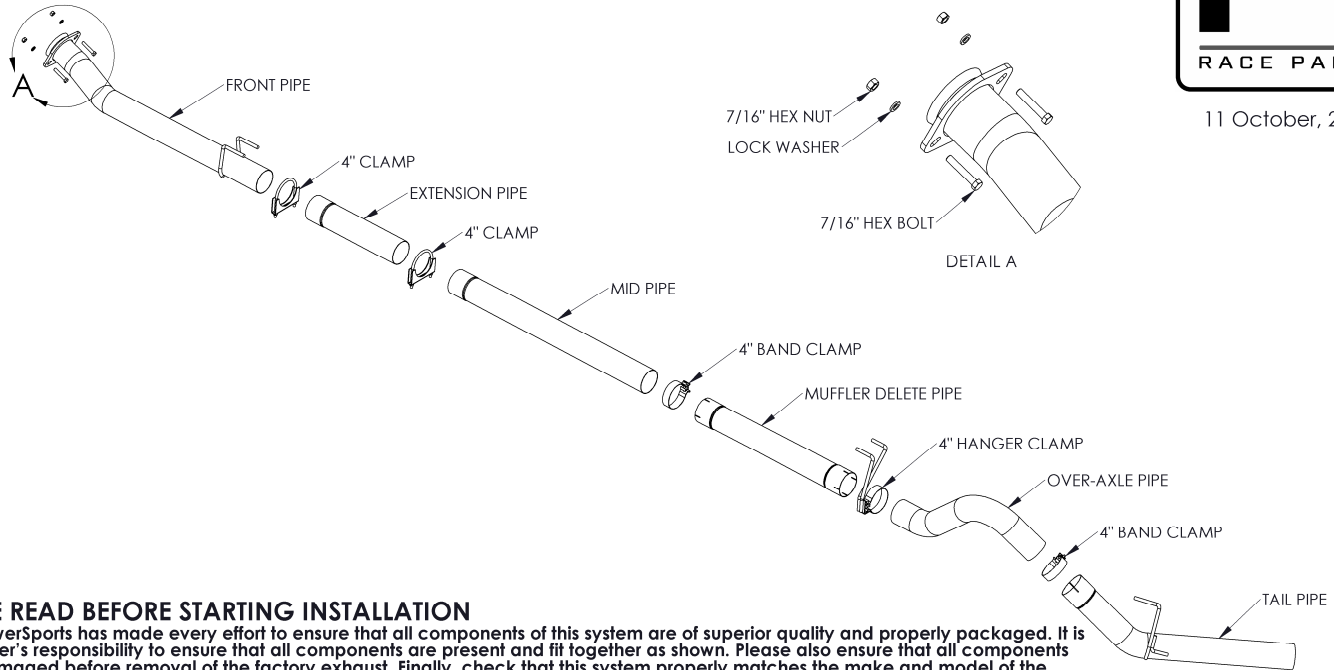


C6260PLM/SLM

2011-2016 FORD SUPER DUTY 6.7L POWERSTROKE 4" COMPETITION EXHAUST



11 October, 2018



PLEASE READ BEFORE STARTING INSTALLATION

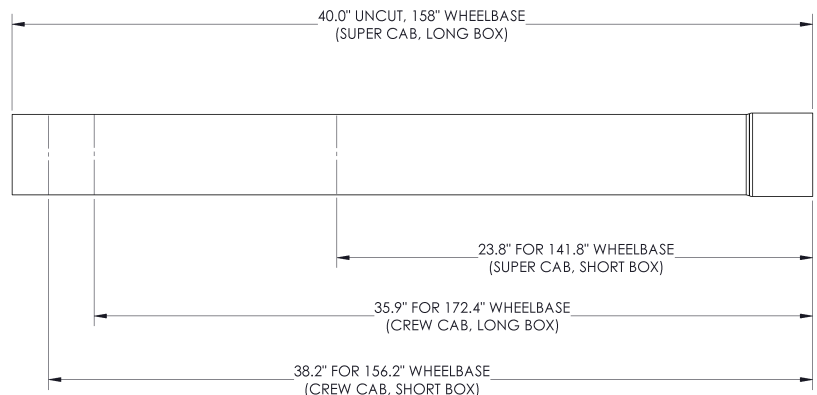
MBRP PowerSports has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock System:

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers and rubber isolators.
2. Loosen the three nuts securing the extension pipe flange to the over-axle pipe.
3. Remove the factory over-axle/tail pipe.
4. Loosen the three nuts securing the extension pipe to the flange directly behind the exhaust filter and remove the extension pipe.
5. Disconnect all exhaust sensors at their connection points to the vehicle.
6. Remove the flange connecting the catalytic converter/diesel particulate filter section (CAT/DPF) of the exhaust to the downpipe.
7. Remove the exhaust hangers from the isolator mounts and remove the CAT/DPF section from the vehicle (this step will require two people, as the stock pipe is heavy).

Installation of Competition Exhaust:

1. Install the **Front Pipe** by inserting the hangers into the factory isolator mounts and connecting the flange to the downpipe using the **7/16" Hardware** provided. To allow for adjustability, do not fully tighten the hardware until Step 8.
2. The **Mid Pipe** is pre-cut for the 158" (super cab, long box) wheelbase. If installing on a vehicle with a different wheelbase, cut the **Mid Pipe** to the appropriate length (**Refer to Diagram**). **Note: 137" (regular cab) does not require the Mid Pipe.**
3. Install the **Extension Pipe** onto the **Front Pipe** using one of the provided **4" Saddle Clamps**. Do not fully tighten the clamp yet. **Note: Extension Pipe is only required for 137" (regular cab) and 172.4 (crew cab, long box) wheelbases.**
4. Install the **Mid Pipe** onto the **Extension Pipe** using one of the provided **4" Saddle Clamps**. Do not fully tighten the clamp yet.
5. Install the **Muffler** onto the **Mid Pipe** using a **4" Band Clamp**. Insert the **4" Hanger Clamp** into the rearward rubber isolators and place the clamp over the back end of the **Muffler**.
6. Install the **Over-Axle Pipe** into the **Muffler** outlet.
7. Install the **Tail Pipe** by inserting the hanger into the rear isolator mount and inserting the pipe onto the **Over-Axle Pipe**. Secure it using a **4" Band Clamp**.
8. Align the exhaust as needed and tighten all clamps and fasteners.



*MID PIPE NOT REQUIRED FOR 137" WHEELBASE (REGULAR CAB)

Congratulations! We know you will enjoy your purchase.