



FB2 FLAT REAR FENDER FLARES INSTALLATION INSTRUCTIONS

PART NO. RS-FFF-006

**Fits:
2021-2024 FORD BRONCO 4 DOOR**



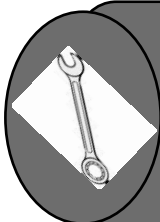
90-180min
Installation time is
different according
to individual person.



Cutting Not Required

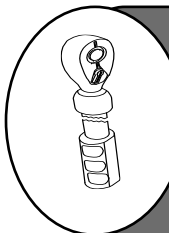


Drilling Not Required



TOOLS REQUIRED

WRENCH/SOCKET SET



DO NOT OVER TORQUE. PLEASE FOLLOW THE TIGHTEN OPERATING
LOAD STANDARD BELOW:

6mm BOLTS & NUTS: FROM 7 TO 8.5 FOOT POUND.

8mm BOLTS & NUTS: FROM 18 TO 20 FOOT POUND.

10mm BOLTS & NUTS: FROM 35 TO 40 FOOT POUND.

12mm BOLTS & NUTS: FROM 60 TO 70 FOOT POUND.

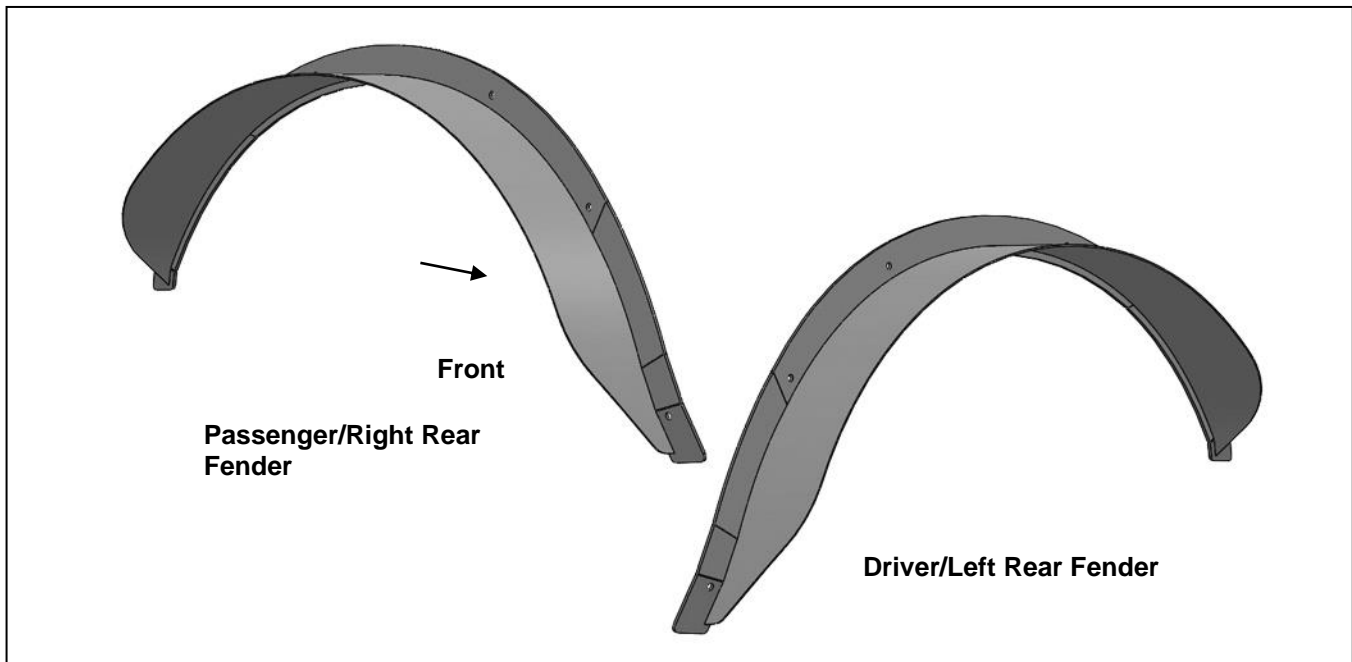


**TO PROTECT YOUR INVESTMENT, DO NOT USE ANY TYPE OF POLISH
OR WAX THAT MAY CONTAIN ABRASIVES THAT COULD DAMAGE THE
FINISH. MILD SOAP MAY BE USED TO CLEAN THE PRODUCTS.**

PARTS LIST:

Description	Qty	Image	Remark
Driver/Left Rear Fender Flare	1		
Passenger/Right Rear Fender Flare	1		
6mm x 25mm Button Head Bolts	12		
6mm x 12mm OD x 1.6mm Flat Washers	12		
6mm Lock Washers	12		
6mm T-Nut Plates	2		
6mm Nut Plates	4		
4mm Hex Wrench	1		

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PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.

1. Start installation on the Driver/Left side of the vehicle. Locate the plastic clips attaching the fender to the body of the vehicle, **(Figure 1)**. Rotate counter clockwise to release the clips. Carefully pry the fender away from the vehicle and place in a safe location, **(Figure 2)**.
2. Locate the hardware attaching the fender liner to the outer edge of the wheel well. Temporarily remove the hardware to access the backside of the fender location.
3. Select the Driver/Left Fender. With assistance, hold up the Fender to the mounting location. Determine the holes needed in the body. Locate the third hole from the bottom in the front of the fender. Attach the Fender to the body with (1) 6mm Button Head Bolt, (1) 6mm Lock Washer and (1) 6mm Flat Washer, **(Figures 3 & 5)**. Repeat this step to attach the top (2) holes in the rear of the fender to the body, **(Figure 4)**. Do not tighten hardware.
4. Attach the front (2) holes in the Fender to the body with (2) 6mm Button Head Bolts, (2) 6mm Lock Washers, (2) 6mm Flat Washers and (2) 6mm Nut Plates, **(Figures 3 & 5)**. Do not tighten hardware.
5. Attach the bottom rear hole of the fender to the body with (3) 6mm Button Head Bolts, (3) 6mm Lock Washers, (3) 6mm Flat Washers and (1) 6mm T-Nut Plate, **(Figures 4 & 6)**. Do not tighten hardware.
6. Adjust the position of the Fender and fully tighten all hardware.
7. Repeat **Steps 1—6** for Passenger/Right side Fender installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Driver/Left Side Installation Pictured

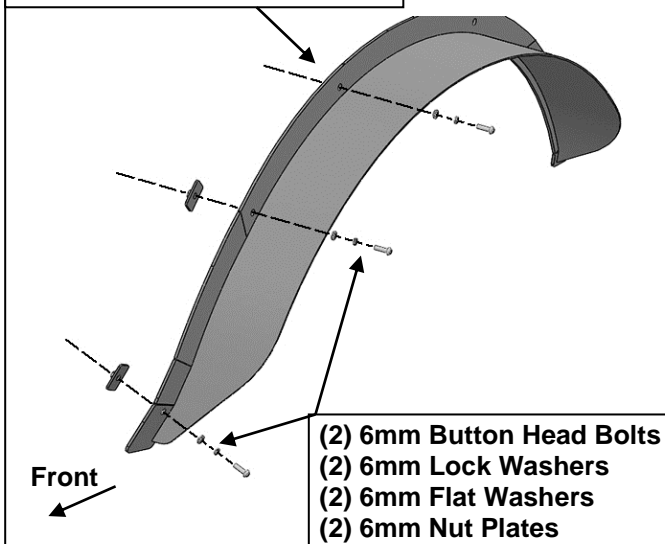


(Fig 1) Locate the clips under the factory fender, turn the clips counter clockwise. Carefully pry the fender away from vehicle



(Fig 2) Locate and temporarily remove the hardware attaching the fender liner to the edge of the wheel well

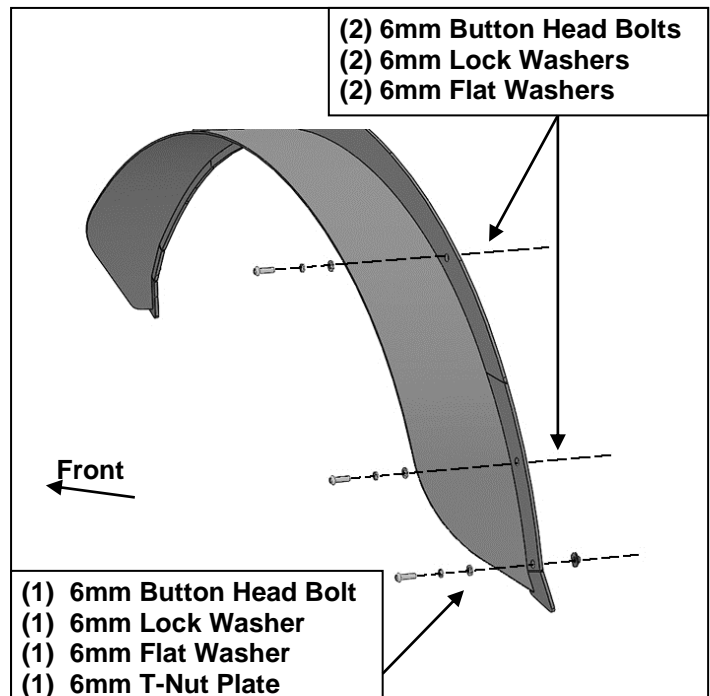
- (1) 6mm Button Head Bolt
- (1) 6mm Lock Washer
- (1) 6mm Flat Washer



- (2) 6mm Button Head Bolts
- (2) 6mm Lock Washers
- (2) 6mm Flat Washers
- (2) 6mm Nut Plates

(Fig 3) Attach the front of the Fender to the vehicle

- (2) 6mm Button Head Bolts
- (2) 6mm Lock Washers
- (2) 6mm Flat Washers



- (1) 6mm Button Head Bolt
- (1) 6mm Lock Washer
- (1) 6mm Flat Washer
- (1) 6mm T-Nut Plate

(Fig 4) Attach the rear of the Fender to the vehicle

Driver/Left Side Installation Pictured



(Fig 5) Front of Fender attached to the vehicle



(Fig 6) Rear of Fender attached to the vehicle



(Fig 7) Level and adjust the Fenders and tighten all hardware. (Passenger/Right side shown)