

Media

Monthly social media giveaways. Simply feature your artwork on Instagram and tag **@primoresin**.

Specifications

- Ideal workspace temperature (24° C)
- Surface must be dry and free of dust.
- Porous surfaces should be sealed first.
- If cold, place in warm water for 2-3 minutes.

Caution

Keep out of children reach, harmful if ingested.
Avoid inhalation. May cause eye/skin irritation.
First Aid: Call a physician

Note

Please read complete instructions provided for best results.



PRIMORESIN

User Manual



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Pour in a measuring cup the resin (Part A) and hardener (Part B) based on the proper mixing ratio. Make sure to wear gloves to avoid skin irritation.

Ratio 1:1 - 100ml (Part A) for 100ml (Part B)
Ratio 3:1 - 300ml (Part A) for 100ml (Part B)

STEP 1: MEASURE



Stir the mixture thoroughly for 3-4 minutes. Scrape the sides and bottom of the container while stirring to avoid unmixed resin or hardener to stick. Unmixed material may result in soft spots after curing.

STEP 2: MIX

Tips:

- Any deviations from the ratio may result in the epoxy to never fully cure.
- Mix slowly in one direction to avoid the formation of unwanted bubbles inside the mixture.
- Wait approx. 1-2 minutes prior to pouring allowing inner bubbles to reach the surface. Pass a heat gun rapidly above the mixing container to pop excess bubbles.



Apply the epoxy resin mixture on the work surface. Make sure that the work surface is properly leveled to minimize dripping.

Work Time:

- Arts & Craft : 40 minutes
- Tabletop & Bar: 30 minutes
- Deep Pour: 6 hours

STEP 3: APPLY



Let the work surface dry. Protect the work surface from dust, residue, or water by placing a protective film above it.

Ratio 1:1 - 24hrs cure time
Ratio 3:1 - 72hrs cure time

STEP 4: LET IT DRY

Tips:

- The work surface must be free of oil, grease, dust, or rust to obtain maximum adhesion.
- Pass a heat gun rapidly above the work surface to extract excess air bubbles.

WARNING: Optimal working temp. is 24°C (75°F). Cold temperatures will make mixing difficult, and result in the creation of extra air bubbles that cannot be eliminated.