

Inverter Control All-in-one Machine

TW-AO-MB51300-USA 10KW Series TW-AO-MB51400-USA 10KW Series

Long life and safety

Vertical industry integration ensures more than 6000 cycles with 80%DOD.

Easy to install and use

Integrated inverter design, easy to use and quick to install. Small size, minimizing installation time and cost Compact and stylish design suitable for your sweet home environment.

Multiple working modes

The inverter has a variety of working modes. Whether it is used for main power supply in the area without electricity or backup power supply in the area with unstable power to deal with sudden power failure, the system can respond flexibly.

Fast and flexible charging

A variety of charging methods, which can be charged with photovoltaic or commercial power, or both at the same time.

Scalability

3 units can be paralleled for 3-phase output Maximum support for 6 until in parallel.



Application scenario >>>



**51.2V 400AH
BATTERY PACK**

BUILT IN 10KW INVERTER

- 200A High Current, 10240W Large Power Output
- Built-in 16S 200A BMS
- 6000+ Long Cycle Life
- No Need Installation



**51.2V 300AH
BATTERY PACK**

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- 200A High Current, 10240W Large Power Output
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1. Instruction

1.1 How to use this manual

- This manual contains important information, guidelines, operation and maintenance for the following products: TW-AO-MB51300-USA10KW, TW-AO-MB51400-USA10KW.
- The manual must be followed during installation and maintenance.

1.2 Symbols in this manual

Symbol	Description
 DANGER	DANGER indicates a hazardous situations which if not avoided will result in death or serious injury.
 WARNING	WARNING indicates a hazardous situations which if not avoided could result in death or serious injury.
 CAUTION	CAUTION indicates a hazardous situations which if not avoided could result in minor or moderate injury.
 NOTICE	NOTICE provide some tips on operation of products.

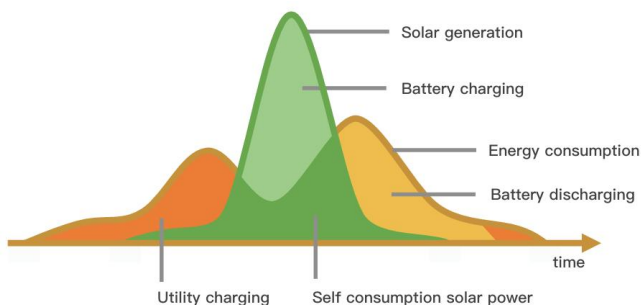
1.3 Safety instructions

DANGER

- This chapter contains important safety instructions. Read and keep this manual for future reference.
- Be sure to comply the local requirements and regulation to install this inverter.
- Beware of high voltage. Please turn off the switch of each power sources before and during the installation to avoid electric shock.
- For optimum operation of this product, please follow required specification to select appropriate cable size and necessary protective device.
- Do not connect or disconnect any connections when the inverter is working.
- Do not open the terminal cover when the inverter working.
- Make sure the inverter is well grounding.
- Never cause AC output and DC input short circuited.
- Do not disassembly this unit, for all repair and maintenance, please take it to the professional service center.
- Never charge a frozen battery.
- Please keep children away from touching or mishandling the inverter.
- Please make sure that this inverter is the only input power source for the load, do not use it in parallel with other input AC power sources to avoid damage.

2. Production Instructions

2.1 Instructions



2.2 Features

- Using the lithium iron phosphate battery cell technology process, with higher safety, 80% DOD charging and discharging under standard conditions, over 6000 cycles.
- Integrated serial port IC, high voltage accuracy ($\leq 20\text{mV}$), high current accuracy ($\leq 2\%$ @ FS).
- Short circuit protection function, adjustable overcurrent protection, multiple sleep and wake-up modes, low power consumption.
- Dual RS485 communication, adjustable parameter settings, buzzer alarm function, LED status indication function, and charging equalization function
- Wide temperature range: $-20\text{ }^{\circ}\text{C}\sim 60\text{ }^{\circ}\text{C}$.
- With a dual activation function when the li-ion battery is dormant; either mains/photovoltaic power supply access can trigger the activation of the li-ion battery.
- Support split-phase and single-phase pure sine wave output.
- Supports four different voltage levels of 100\105\110\120Vac per phase.
- Supports two solar inputs and simultaneous tracking of two solar maximum power charging/carrying capacity functions.
- Dual MPPT with 99.9% efficiency and maximum 22A current in a single circuit, perfectly adapted to high power modules.
- 4charging modes are available: solar only, mains priority, solar priority, and mixed mains/PV charging.
- With the time-slot charging and discharging setting function, you can set the time period for cutting in/out of mains charging and switch the time period between battery discharging and mains bypass power supply mode.
- Energy saving mode function to reduce no-load energy losses.
- With two output modes of utility bypass and inverter output, with uninterrupted power supply function.
- LCD large screen dynamic flow diagram design, easy to understand the system data and operation status.
- 360° protection with complete short circuit protection, over current protection, over under voltage protection, overload protection, backfill protection, etc.
- Support CAN, USB, and RS485 communication.

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2.3 System connection diagram

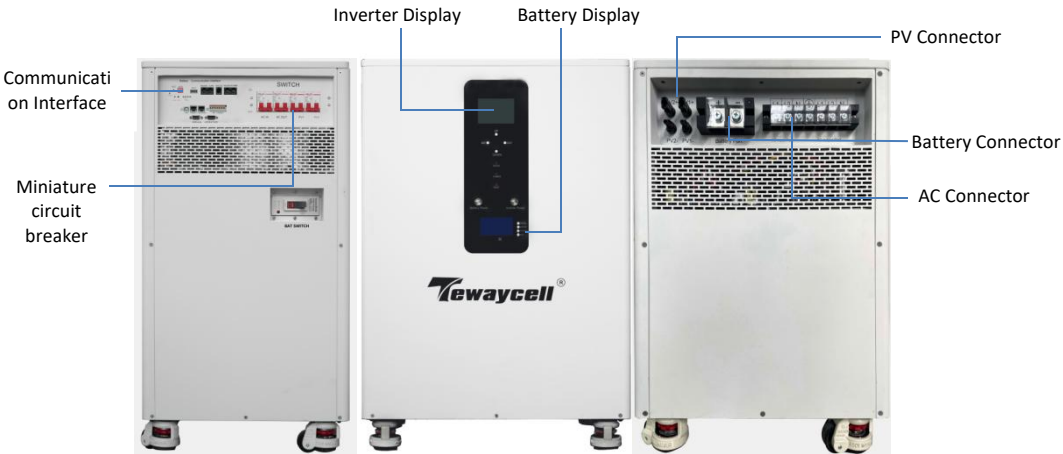
The diagram below shows the system application scenario of this product. A complete system consists of the following components:

1. PV modules: converts light energy into DC energy, which can be used to charge the battery via an inverter or directly inverted into AC power to supply the load.
2. Utility grid or generator: connected to the AC input, it can supply the load and charge the battery at the same time. The system can also operate generally without the mains or generator when the battery and the PV module power the load.
3. Battery: The role of the battery is to ensure the regular power supply of the system load when the solar energy is insufficient and there is no mains power.
4. Home load: Various household and office loads can be connected, including refrigerators, lamps, televisions, fans, air conditioners, and other AC loads.
5. Inverter: The energy conversion device of the whole system.

The actual application scenario determines the specific system wiring method.



2.4 Production Overview



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3. Inspections before Installation

3.1 Inspection of outer package

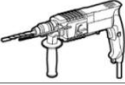






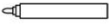





Before opening outer package of the all-in-one machine, check if there is any visible damage on the outer package, such as holes, cracks or other signs of possible internal damage, and check the type of all-in-one machine. If there is any abnormality on the package or model of the all-in-one machine is inconsistent, do not open it and contact us as soon as possible.

3.2 Inspection of deliverables

After opening outer package of the all-in-one machine, check if the deliverable is complete and whether there is any visible external damage. If any items are missing or damaged, please contact us.

No.	Picture	Item	Quantity	Specification
1		All-in-one machine	1	
2		Wiring ring	7	SC16-6/cold-pressed terminal head thickened wire terminal
3		Wiring ring	2	SC50-8/cold-pressed terminal head thickened wire terminal
4		PV Connector	2	Panel MC4 photovoltaic connector
5		Product Manual	1	

3.3 Preparation of Tools and Meters

Types	Tools and meters		
Installation tool			
			
			
Personal protective equipment			
			

4. Installation

4.1 Select the mount location

TW-AO series are designed for INDOOR USE ONLY (IP20). Please consider the followings before selecting the location.

- Adequate heat dissipation space must be provided for the product.
- The ambient temperature should be between -10~55 °C (14~131 °F) to ensure optimal operation.

⚠ DANGER

- Do not install the inverter where highly flammable materials are near by.
- Do not install the inverter in potential explosive areas.
- Do not install the inverter with lead-acid batteries in a confined space.

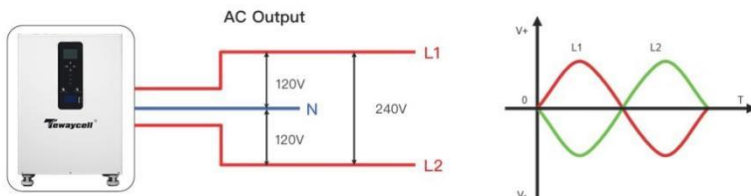
⚠ CAUTION

- Do not install the inverter in direct sunlight.
- Do not install or use the inverter in a humid environment.

5. Connection

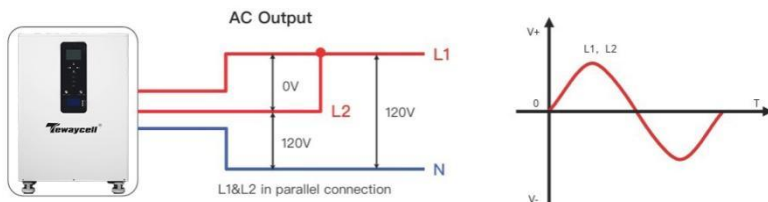
5.1 Connection Overview

- **Split-phase mode(default)**



Item	Description	
Applicable Model	TW-AO-MB51300-USA10KW	TW-AO-MB51400-USA10KW
Output Voltage Range (L-N)	100~120Vac, 120Vac default	
Output Voltage Range (L-L)	200~240Vac, 240Vac default	

- **Single-phase mode**



Items	Description	
Applicable Model	TW-AO-MB51300-USA10KW	TW-AO-MB51400-USA10KW
Output Voltage Range (L-N)	100~120Vac, 120Vac default	

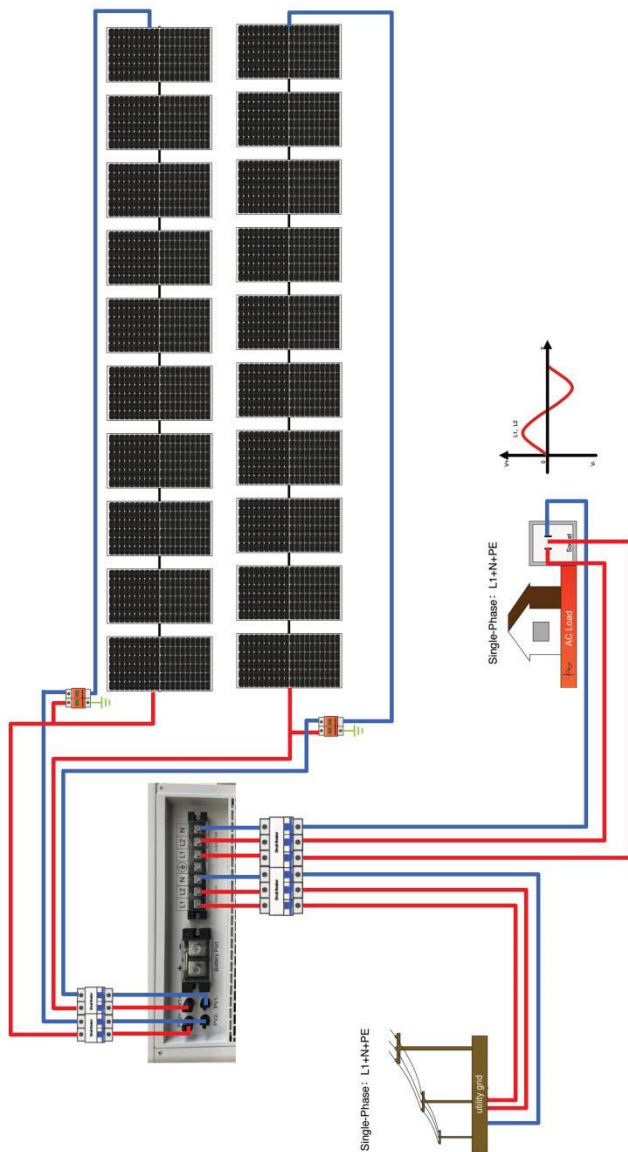
Notice:

Users can change the output phase mode and output voltage by setup menu. Please read the chapter 6.2 Setting.

Output phase mode corresponds parameter 39 , when option is 180 indicates split-phase, when option is 0 indicates single-phase.

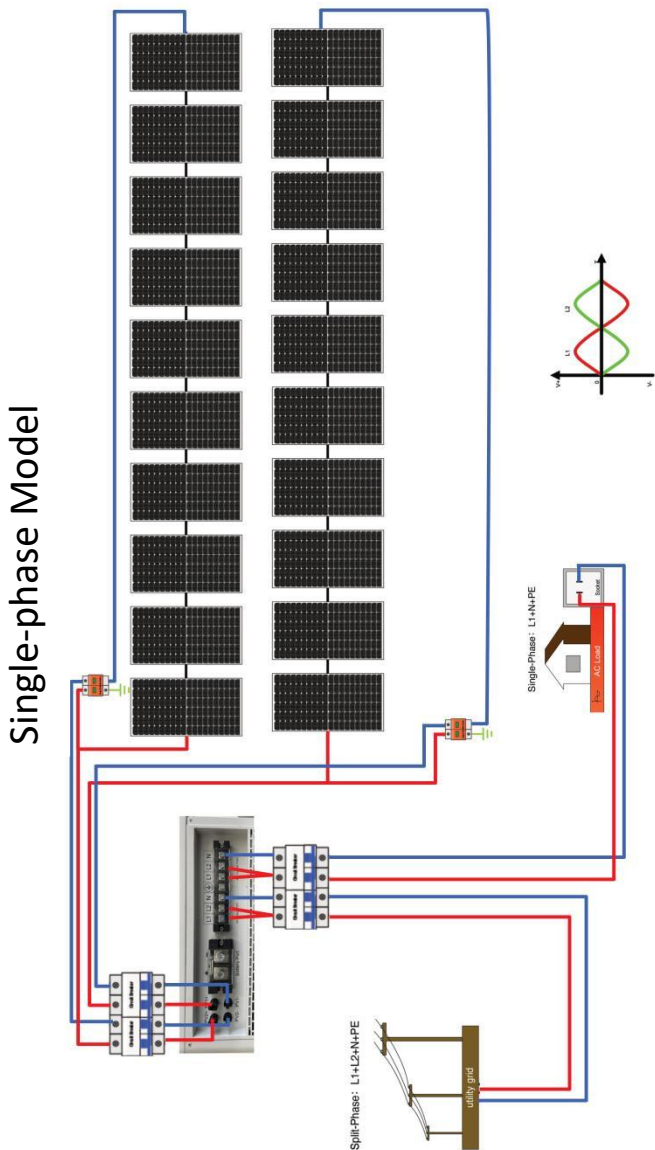
Output voltage corresponds parameter 38 , the output voltage can be set from 100V to 120V.

Split-phase Model



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5.2 Cable & circuit breaker requirement



• PVINPUT

Models	Cable Diameter	Max. PV Input Current	Circuit Breaker Spec
TW-AO-MB51300-USA10KW	5mm ² /10AWG	22A	2P-25A
TW-AO-MB51400-USA10KW	5mm ² /10AWG	22A	2P-25A

• AC INPUT

Models	Output mode	Diagram	Max. Input Current	Cable diameter	Circuit Breaker Spec
TW-AO-MB51300-USA10KW TW-AO-MB51400-USA10KW	Split-phase		63A(L1/L2/N)	13mm ² /6AWG (L1/L2/N)	3P-63A
	Singl-phase		63A(L1/L2) 126A(N)	13mm ² /6AWG(L1/L2) 26mm ² /3AWG(N)	2P-125A

• AC OUTPUT

Models	Output mode	Diagram	Max. Input Current	Cable diameter	Circuit Breaker Spec
TW-AO-MB51300-USA10KW TW-AO-MB51400-USA10KW	Split-phase		63A(L1/L2/N)	13mm ² /6AWG (L1/L2/N)	3P-63A
	Singl-phase		63A(L1/L2) 126A(N)	13mm ² /6AWG(L1/L2) 26mm ² /3AWG(N)	2P-125A

• Battery

Models	Cable Diameter	Max. Battery Current	Circuit Breaker Spec
TW-AO-MB51300-USA10KW	42mm ² /1AWG	63A(L/N)	13mm ² /6AWG
TW-AO-MB51400-USA10KW	42mm ² /1AWG	63A(L/N)	13mm ² /6AWG

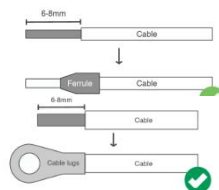
! NOTICE

• ACINPUT、ACOUTPUT

1. Use a stripper to remove the 6~8mm insulation of the cable.
2. Fixing a ferrule at the end of the cable. (ferrule needs to be prepared by the user)

• BATTERY

1. Use a stripper to remove the 6~8mm insulation of the cable.
2. Fixing cable lugs that supply with the box at the end of the cable.

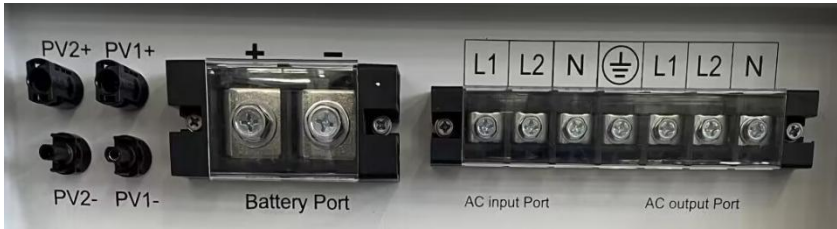


The wire diameter is for reference only. If the distance between the PV array and the inverter or between the inverter and the battery is long, using a thicker wire will reduce the voltage drop and improve the performance of the system.

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5.3 AC input & output connection



Connect the live, neutral and ground wires according to the cables' position and order shown in the diagram below.

⚠ DANGER

- Before connecting AC inputs and outputs, the circuit breaker must be opened to avoid the risk of electric shock and must not be operated with electricity.
- Please check that the cable used is sufficient for the requirements, too thin, poor quality cables are a serious safety hazard.

5.4 PV connection



Connect the positive and negative wires of the two strings of PV according to the diagram below.

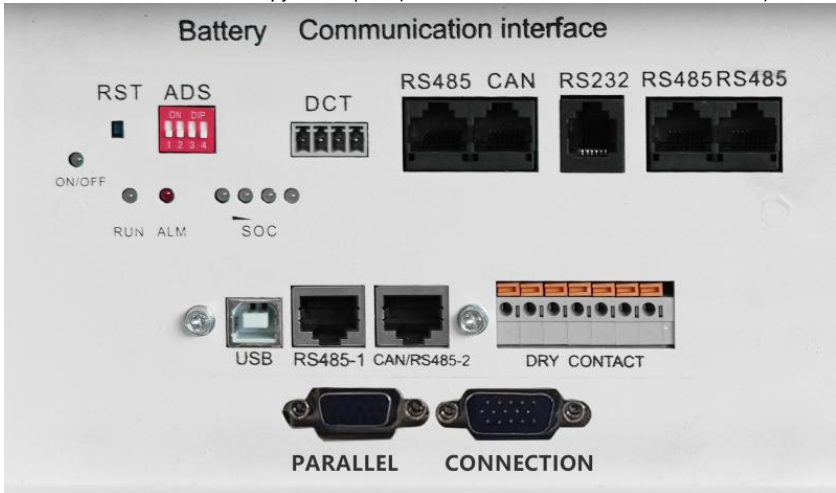
⚠ DANGER

- Before connecting PV, the circuit breaker must be opened to avoid the risk of electric shock and must not be operated with electricity.

Please make sure that the open circuit voltage of the PV modules in series does not exceed the Max. Open Circuit Voltage of the product (this value is 500V), otherwise the inverter maybe damaged.

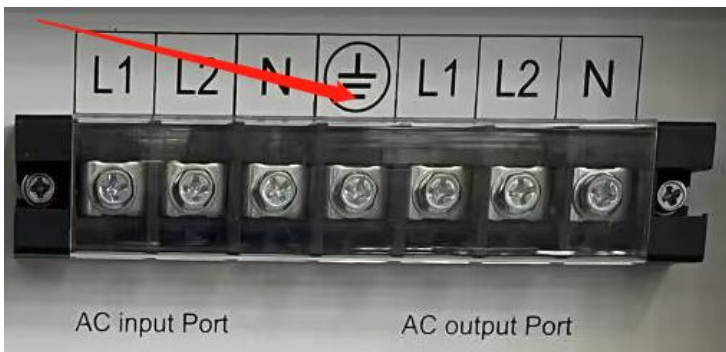
5.5 Dry contact connection

Use a small screwdriver to push back the direction indicated by the arrow, then insert the communication cable into the dry junction port. (Communication cable diameter 0.2~1.5mm²)



5.6 Grounding connection

Please make sure the grounding terminal connect to the Grounding Bar.



NOTICE

- The grounding cable should have a diameter of not less than 4 mm² and be as close as possible to the grounding point.

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5.7 Final assembly

After ensuring that the wiring is reliable and the wire sequence is correct, install the terminal protection cover in place.

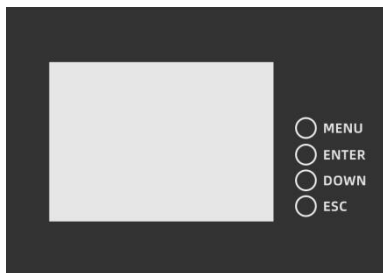
5.8 Start up the inverter

- Step 1: Press the switch on the bottom of inverter , close the circuit breaker of the battery.
- Step 2: Press the switch on the bottom of inverter, the screen and indicators light up to indicate that the inverter has been activated.
- Step 3: Sequential close of the circuit breakers for PV, AC input and AC output.
- Step 4: Start the loads one by one in order of power from small to large.

6. Operation

6.1 Operation and display panel

6.1.1 Battery display



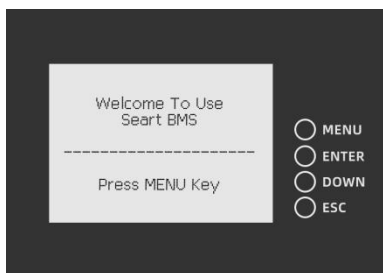
Button Description:

MENU: enter the management system.

ENTER: enter the submenu.

DOWN: moves the cursor down or to the next page.

ESC: returns to the previous one



Battery protection status:

Overvoltage: OV

Low voltage: LV

Overtemperature: OTt

Low temperature: IT

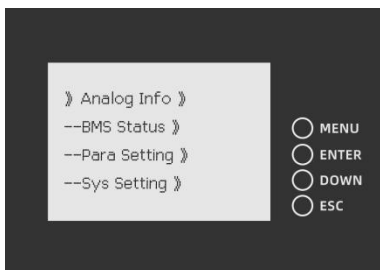
Over current: OC

Short circuit: SC

Note: when the battery is protected, the corresponding protection status will be displayed; otherwise, the protection status will not be

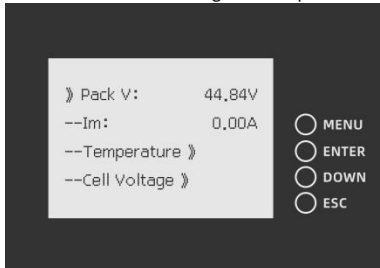
Press "MENU" to enter the main menu

Note: "»" indicates that there is a submenu. Press "enter" to enter the submenu



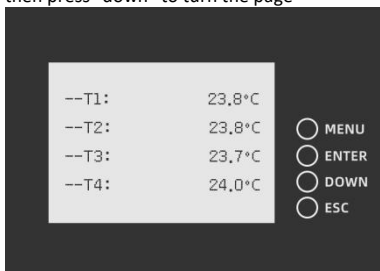
Analog Info	»
BMS Status	»
Para Setting	»
Sys Setting	»

Move the cursor to Analog info and press enter



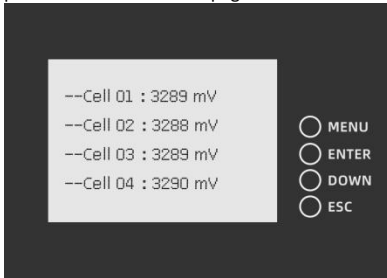
Pack V	
Im	
Temperature	»
Cell Voltage	»
CellCapacity	»

Move the cursor to "temperature" and press "enter" to check the battery temperature information, then press "down" to turn the page



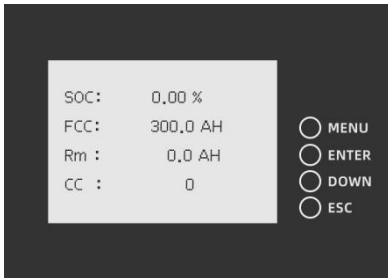
T1	XX°C
T2	XX°C
T3	XX°C
T4	XX°C
PCB-T	XX°C
ENV-T	XX°C

Move the cursor to "cell voltage" and press "enter" to check the battery voltage information, then press "down" to turn the page



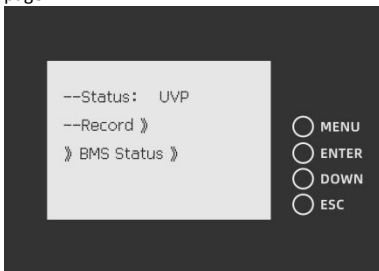
Cell 01	xxxxmV
Cell 02	xxxxmV
Cell 03	xxxxmV
Cell 04	xxxxmV

Move the cursor to "Cell Capacity" and press Enter to check the battery capacity information



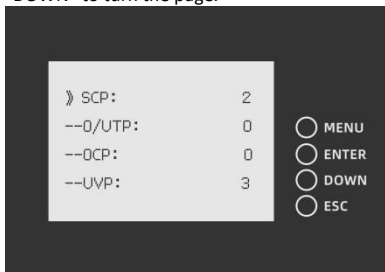
SOC	X%
FCC	XAH
Rm	XAH
CC	0

Move the cursor to "BMS Status", press Enter to check the battery status, and press "▼" to turn the page



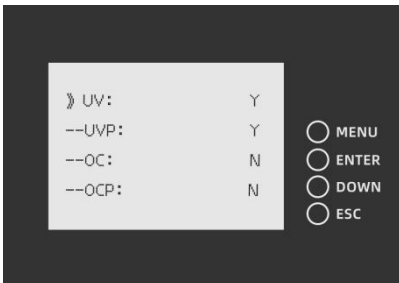
Status	
Record	»
BMS Status	»

Move the cursor to "Record", then press "Enter" to check the battery alarm information, then press "DOWN" to turn the page.



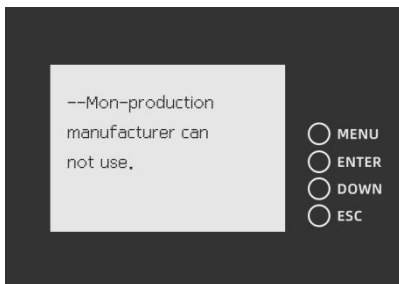
SCP	
O/UTP	
OCP	
UVP	
OVP	

Move the cursor to "BMS Status", then press "Enter" to check the battery protection information, and then press "DOWN" to turn the page.

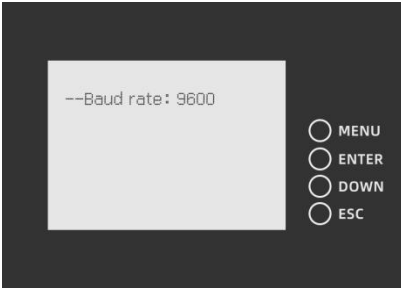


UV	Y/N
UVP	Y/N
OC	Y/N
OCP	Y/N
OT	Y/N
OTP	Y/N
OV	Y/N
OVP	Y/N
SCP	Y/N
Failure	Y/N

Move the cursor to "Para Setting and press "Enter to check the gyroscope information, then press "▼" to turn the page.



Move the cursor to "Sys Setting", then press Enter to check the version information, and then press "▼" to turn the page.



6.1.2 Inverter display

- The INVERTER DISPLAY

The operation and display panel is as shown below, including 1 LCD screen, 3 indicators and 4 operation buttons.



- **Operation buttons introduction**

Function buttons	Description
SET	To enter/exit the setting menu
UP	To next selection
DOWN	To last selection
ENT	To confirm/enter the selection in setting menu

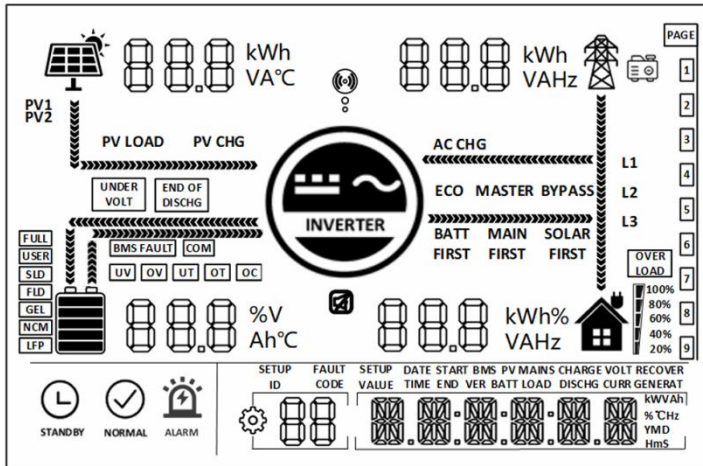
- **LED Indicators**

Indicators	Colors	Description
AC/INV	Green	Continued: utility grid by-pass output
		Flash: inverter output
CHARGE	Yellow	Continued: charging complete
		Flash: charging
FAULT	Red	Flash: error occur

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6.2 Display panel



Icons	Functions	Icons	Functions
	Indicates the PV panel		Indicates the utility grid
	Indicates the battery		Indicates the generator
	Indicates the inverter is working		Indicates the home load
	Indicates the inverter is communicating with data collector		Indicates the buzzer muted
			Indicates the direction of energy flow
	Indicates the inverter is standby		Indicates the inverter is working normally
	Indicates error occur		Indicates setting

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	Indicates load power 80%~100%		Indicates battery SOC 80%~100%
	Indicates load power 60%~79%		Indicates battery SOC 60%~79%
	Indicates load power 40%~59%		Indicates battery SOC 40%~59%
	Indicates load power 20%~39%		Indicates battery SOC 20%~39%
	Indicates load power 5%~19%		Indicates battery SOC 5%~19%
UNDER VOLT	Indicates battery under-voltage	END OF DISCHG	Indicates battery discharge
OVER LOAD	Indicates over-load	BMS FAULT	Indicates BMS fault
COM	Indicates system communication error	UV	Indicates system under-voltage
OV	Indicates system over-voltage	UT	Indicates system under-temperature
FULL	Indicates battery is full	OC	Indicates system over-current
SLD	Indicates sealed lead-acid battery	USER	Indicates user defined battery
GEL	Indicates gel lead-acid battery	FLD	Indicates flooded lead-acid battery
LFP	Indicates LFP li-ion battery	ECO	Indicates energy-saving mode
PV LOAD	Indicates PV energy is carrying the load	PV CHG	Indicates PV energy is charging the battery
AC CHG	Indicates ACIN energy is charging the battery	MAIN FIRST	Indicates the inverter output mode is mains power first
BYPASS	Indicates the inverter output mode is bypass	SOLAR FIRST	Indicates the inverter output mode is solar first
BATT FIRST	Indicates the inverter output mode is battery first		

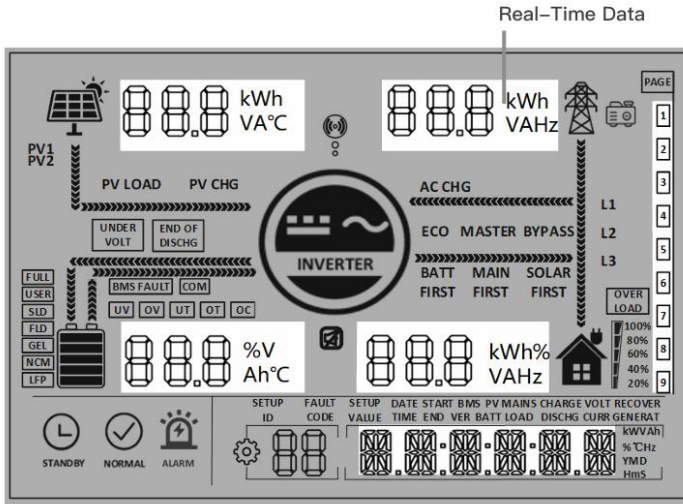
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● **View real-time data**

In the main screen, press the UP/DOWN keys to view the real-time data of the inverter during operation.

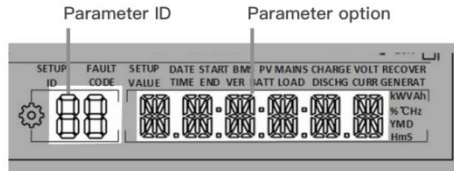
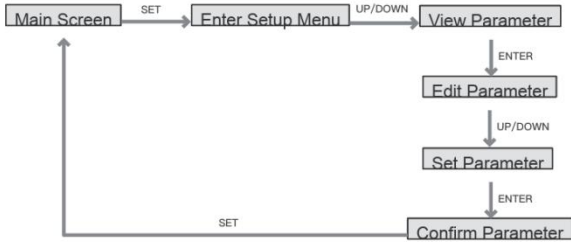
NOTICE



Page	PV side	BAT side	AC IN side	LOAD side	General
1	PV voltage	Batt Voltage	AC in voltage	Single phase voltage	Current Time
2	PV current	Batt Current	AC in current	Single phase Current	Current Date
3	PV power	Batt Voltage	Total AC charging power	Single phase active power	PV Total kWh
4	PV today kWh sink	Batt Current	Today AC charging kWh	Single phase apparent power	Load Total kWh
5	PV side heat temperature	INV Heat Sink Temperature	AC frequency	AC output frequency	RS485 Address
6	PV rated voltage	Batt Rated Voltage	Busbar voltage	AC output rated power	Software Version
7	Max. PV charging current	Max. Batt charging current	Max. AC charging Current	Total AC output active power	/
8			/	Total AC output apparent power	/

● **Setting**

🕒 **NOTICE**



ID	Parameter Meaning	Options	Description
00	Exit	ESC	Exit the setup menu.
01	AC output source priority	UTI <i>default</i>	Utility at first priority, utility and solar provide power to load at the same time when solar is available, battery will provide power to load only when utility power is not available.
		SbU	Solar power and battery at first priority, Utility will provide power to load when solar power is not available and the battery voltage below parameter [04] value.
		SOL	Solar power at first priority, Utility will provide power to load when solar power is not available and the battery voltage below parameter [04] value .
02	AC output frequency	50.0	AC output frequency will adaptive utility frequency in bypass mode. Otherwise the output default will follow the preset value.
		60.0 <i>default</i>	
03	AC input voltage range	UPS <i>default</i>	When output range is 120/110V, input voltage range 90~140V.
		APPL	When output range is 100/105V, input voltage range 85~140V.
04	Voltage point of battery switch to utility	43.6	When parameter 01 = SbU/SOL, output source will switch to utility from battery when the battery voltage below the preset value. Setting range:40~60V
05	Voltage point of utility switch to	56.8	When parameter 01 = SbU/SOL, output source will switch to battery from utility when the battery

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	battery		voltage above the preset value. Range:40~60V
06	Battery charging mode	SNU <i>default</i>	Solar and utility charging the battery at the same time, solar at the first priority, utility power as a supplement when solar power is not sufficient. Notice: Solar and utility charging the battery at the same time only in bypass mode, only solar charging can be used when the invert circuit is in operation.
		CU6	Utility is the first priority in charging, Solar charging the battery only when utility is not available.
		CS0	Solar is the first priority in charging, Utility charging the battery only when solar is not available.
		DS0	Only solar charging the battery.
07	Battery charging current	60	Current setting range: 0~200A.
08	Battery type	USER	User-defined, user can set all battery parameter
		SLd	Sealed lead-acid battery.
		FLd	Flooded lead-acid battery.
		GEL <i>default</i>	Gel lead-acid battery.
		L14/L15/L16	LFP li-ion battery, 14\15\16 corresponds battery cells number in series.
		N13/N14	Ternary li-ion battery.
09	Battery bulk charging voltage	57.6	Setting range: 48V~58.4V, increment of each click is 0.4V, parameter can be set only when battery type is USER and L14/15/16,N13/14
10	Battery bulk charging delay time	120	Indicates the duration when battery voltage reached parameter 09 value in bulk charging procession, Setting range: 5min~900min, increment of each click is 5min, parameter can be set only when battery type is USER and L14/15/16, N13/14.
11	Battery float charging voltage	55.2	Setting range: 48V~58.4V, parameters cannot be set only after successful BMS communication.
12	Battery over-discharge voltage (delay off)	42	When the battery voltage falls below this voltage point and parameter 13 value is reached, the inverter output will be switched off. Setting range: 40V~48V, increment of each click is 0.4V, parameter can be set only when battery type is USER and L14/15/16, N13/14.
13	Battery over-discharge voltage delay time	5	Indicates the duration when battery voltage reached parameter 12 value in over-voltage procession. Setting range: 5s~50s, increment of each click is 5s, parameter can be set only when battery type is USER and LFP14/15/16,

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			NCM13/14.
14	Battery under-voltage alarm	44	When the battery voltage falls below this voltage point, alarm will be displayed on the screen and indicator. Setting range: 40V~52V, increment of each click is 0.4V, parameter can be set only when battery type is USER and L14/15/16, N13/14.
15	Battery under-voltage limit voltage	40	When the battery voltage falls below this voltage point, the inverter output is switched off immediately. Setting range is 40V~52V, increment of each click is 0.4V, parameter can be set only when battery type is USER and L14/15/16, N13/14.
16	Battery equalization charging	dis	Disable equalization charging.
		ENA <i>default</i>	Enable equalization charging, parameter can be set only when battery type is FLd\SLd\USER.
17	Battery equalization charging voltage	58	Setting range: 48V~58V, increment of each click is 0.4V, parameter can be set only when battery type is FLd\SLd\USER.
18	Battery equalization charging duration	120	Setting range: 5min~900min, increment of each click is 5min, parameter can be set only when battery type is FLd\SLd\USER.
19	Battery equalization charging delay time	120	Setting range: 5min~900min, increment of each click is 5min, parameter can be set only when battery type is FLd\SLd\USER.
20	Battery equalization charging interval	30	Setting range: 0~30days, increment of each click is 1day, parameter can be set only when battery type is FLd\SLd\USER.
21	Battery equalization charging stop-start	dis <i>default</i>	Stop equalization charging immediately.
		ENA	Start equalization charging immediately.
22	Power saving mode	dis <i>default</i>	Disable power saving mode.
		ENA	Enable power saving mode, When the load power below 50W, the inverter output will switch off after a 5min delay. When the load is more than 50W, the inverter automatic restart.
23	Over-load restart	dis	When overload occurs and the output is switched off, the machine will not restart.
		ENA <i>default</i>	When overload occurs and the output is switched off, the machine will restart after a delay of 3minutes. After it reaches 5 cumulative time, the machine will not restart automatically.
24	Over-temperature restart	dis	When over temperature occurs and the output is switched off, the machine will not restart.
		ENA <i>default</i>	When overload occurs and the output is switched off, the machine will restart when the temperature drops.
25	Buzzer alarm	dis	Disable buzzer alarm.
		ENA <i>default</i>	Enable buzzer alarm.
26	Power source	dis	Disable reminder when the status of the input

	switching reminder		power source changes.
		ENA <i>default</i>	Enable reminder when the status of the input power source changes.
27	Inverter overload switch to bypass	dis	Disable switch to the bypass when the inverter is overload.
		ENA <i>default</i>	Enable switch to the bypass when the inverter is overload.
28	Max. utility charging current	60	Setting range: 0~120A.
30	RS485 address	18:1	RS485addresssettingrange:1~254.
32	RS485 communication	SLA <i>default</i>	Enabling PC and remote monitoring protocols
		485	Enabling BMS communication based on RS485
		CAN	Enabling BMS communication based on CAN.
33	BMS communication	When item 32 is set to 485 or CAN, the corresponding communication protocol must be selected in item 33.	
		PAC=PACE, RDA=Ritar, AOG=ALLGRANDBATTERY, OLT=OLITER, HWD=SUNWODA, DAQ=DAKING, WOW=SRNE, PYL=PYLONTECH, UOL=WEILAN	
34	Feed back & hybrid output function	dis <i>default</i>	Disable this function.
		MIX LOd	Hybrid output mode When parameter 01=UTI, the solar energy is prioritized to charge the batteries and any excess energy will be used to power the load. With an anti-backflow function, the PV energy is not feed back into the grid.
		ON GRd	On-grid function When parameter 01=UTI, solar energy will feed back into the grid when battery is full or disconnected.
35	Battery under voltage recover point	52	Battery recover discharge from under voltage protection when voltage above this value. Setting range: 44V~54V.
37	Battery full recharge voltage point	52	Inverter stops charging when the battery is full. Inverter resumes charging when the battery voltage below this value. Setting range: 44V~54V.
38	AC output voltage	120	Setting range: 100/105/110/120Vac.
40	1 st slot start charging	00:00:00	Setting range: 00:00:00-23:59:00
41	1 st slot end charging	00:00:00	Setting range: 00:00:00-23:59:00
42	2 nd slot start charging	00:00:00	Setting range: 00:00:00-23:59:00
43	2 nd slot end charging	00:00:00	Setting range: 00:00:00-23:59:00
44	3 rd slot start charging	00:00:00	Setting range: 00:00:00-23:59:00
45	3 rd slot end charging	00:00:00	Setting range: 00:00:00-23:59:00
46	Time slot charging function	dis <i>default</i>	Disable this function.
		ENA	Enable this function, AC output source mode will switch to SbU, utility charging the battery and carry load only in charging time slot which user set or the battery is under voltage.

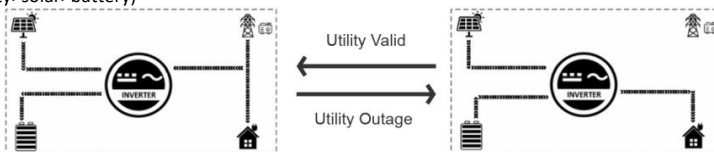
47	1 st slot start discharging	00:00:00	Setting range: 00:00:00-23:59:00
48	1 st slot end discharging	00:00:00	Setting range: 00:00:00-23:59:00
49	2 nd slot start discharging	00:00:00	Setting range: 00:00:00-23:59:00
50	2 nd slot end discharging	00:00:00	Setting range: 00:00:00-23:59:00
51	3 rd slot start discharging	00:00:00	Setting range: 00:00:00-23:59:00
52	3 rd slot end discharging	00:00:00	Setting range: 00:00:00-23:59:00
53	Time slot discharging function	dis default	Disable this function.
		ENA	Enable this function, AC output source mode will switch to UTI, battery discharging only in discharging time slot which user set or utility is not available.
54	Local date	00:00:00	YY/MM/DD. Setting range: 00:01:01-99:12:31
55	Local time	00:00:00	Setting range: 00:00:00-23:59:59
57	Stop charging current	2	Charging stops when the charging current is less than the set value (unit: amp)
58	Discharging alarm SOC	15	Triggers an alarm when the battery SOC is less than the set value (unit: %)
59	Discharging cutoff SOC	5	Stops discharging when the battery SOC is less than the set value (unit: %)
60	Charging cutoff SOC	100	Stops charging when the battery SOC is touch the set value(unit: %)
61	Switching to utility SOC	10	Switch to utility power when the battery SOC is less than this setting (unit: %)
62	Switching to inverter SOC	100	Switches to inverter output mode when SOC is greater than this setting (unit: %)
63	N-PE bonding automatic switching function	dis default	Allow automatic switching of N-PE bonding
		ENA	Prohibit automatic switching of N-PE bonding

6.3 AC output mode

The AC output mode corresponds to parameter setting item 01 and 34, which allows the user to set the AC output power source manually.

- **Utility Priority Output 01 UTI (default)**

Utility at first priority, utility and solar provide power to load at the same time when solar is available, battery will provide power to load only when utility power is not available.(Priority: utility>solar>battery)

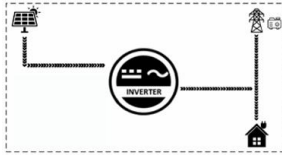


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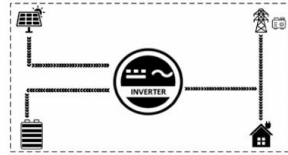
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- **Solar and Utility Hybrid Output 34 MIX LOD**

In UTI mode, when not connected to the battery or when the battery is full, the solar and the utility supply power to the load at the same time. (Priority: solar>utility>battery)



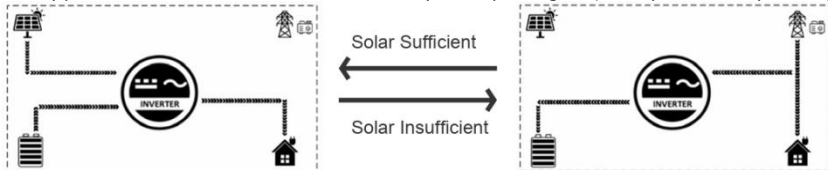
Battery disconnected



Battery Full

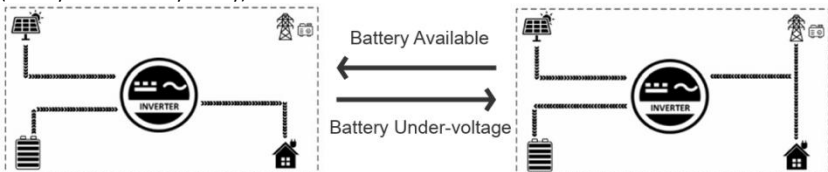
- **Solar Priority Output 01 SOL**

Solar provides power to the loads as first priority. If solar is not available, the utility will be used as a supplement to provide power to the loads. This mode maximises solar energy while maintaining battery power and is suitable for areas with relatively stable power grids. (Priority: solar>utility>battery)



- **Inverter Priority Output 01 SBU**

Solar provides power to the loads as first priority. If solar is not sufficient or not available, the battery will be used as a supplement to provide power to the loads. When the battery voltage reaches the value of parameter 04 (Voltage point of battery switch to utility) will switch to utility to provide power to the load, This model makes maximum use of DC energy and is used in areas where the grid is stable. (Priority: solar>battery>utility)

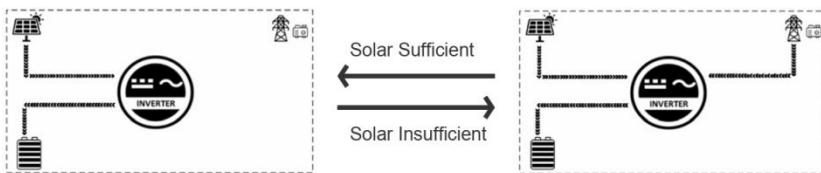


6.4 Battery charging mode

The charging mode corresponds to parameter setting item 06, which allows the user to set the charging mode manually.

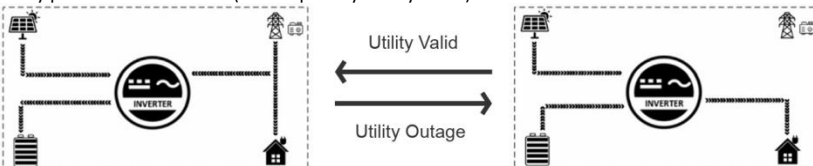
- **Hybrid Charging SNU(default)**

Solar and utility charging the battery at the same time, solar at the first priority, utility power as a supplement when solar power is not sufficient. This is the fastest way to charge and is suitable for areas with low power supply, providing customers with sufficient back-up power. (Source priority: solar>utility)



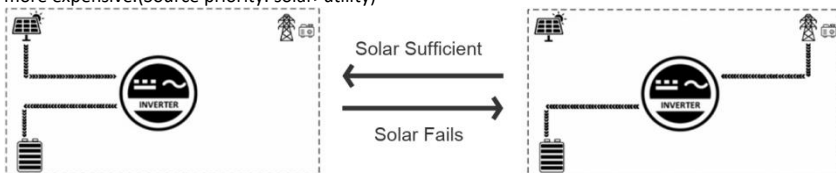
● **Utility Priority Charging CUB**

The utility power gives priority to charging the battery, and PV charging is only activated when the utility power is not available. (Source priority: utility>solar)



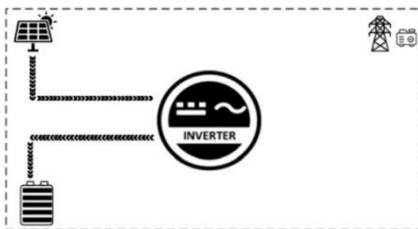
● **Solar Priority Charging CSO**

Solar priority charging, with utility charging only activated when the solar fails. By making full use of solar power during the day and switching to utility charging at night, battery power can be maintained and is suitable for applications in areas where the grid is relatively stable and electricity prices are more expensive. (Source priority: solar>utility)



● **Only Solar Charging OSO**

Solar charging only, no mains charging is activated. This is the most energy-efficient method, with all the battery power coming from solar energy, and is usually used in areas with good radiation conditions.



● **Divide grid mold settings**

Model	Item	Option	Meaning	Electric energy use priority	Characteristic
Output mode	01	UTI	Municipal Power Priority Output Mode	Municipal Electric-Photovoltaic-Battery	This mode is maximized and available, while maintaining it at the same time Holding the battery power as an emergency energy storage, it is suitable for power supply Stable area

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		SOL	Photovoltaic priority output mode	Photovoltaic-Municipal Electric-Battery	This uses photovoltaic energy to the greatest extent, while maintaining battery power as emergency energy storage
		SBU	Reverse priority output mode	Photovoltaic-Battery-City Electricity	This model uses DC electricity to the greatest extent to reduce the cost of electricity consumption. It is suitable for areas with expensive electricity but stable power supply.
Charging mode	06	SNU	Municipal Electric Phrase Mixed Charging Mode	Photovoltaic-Mixed Charging-Municipal Electricity	The fastest charging speed
		CUB	Municipal Power Priority Charging Mode	Municipal Electric-Photovoltaic	Starting photovoltaic charging when the municipal power is not available
		CSO	Photovoltaic priority charging mode	Photovoltaic-Municipal Electric	When photovoltaic failure, start the city power charging, suitable for the grid Stable and more expensive areas
		OSO	Only photovoltaic charge mode	Photovoltaic	Only photovoltaic charging, not using city power charging

● **Hybrid energy storage application**

Model	Item	Option	Meaning	Electric energy use priority	Characteristic
Output mode	34	DIS	Represents the closing of hybrid energy storage applications, and the system is switched to the application of the network by default.		
		ON GRD	Grid mode	Can be used by 46, 53, and 71 items	You can feed the excess power or battery energy storage to the power grid to help users obtain power generation income
		MIX LOD	Hybrid output mode		Anti -countercurrents can realize mixed - loading of municipal electricity and photovoltaic, support the use of battery -free, help users reduce the cost of electricity consumption,
Power charging and loading functions during the time period	46	DIS	Turn off this function, the city power does not charge the battery		
		ENA	Open the power charging and load function of the time period of the time period	After enabling this function, users can set a time period of 40-45 items. Within the set time period, if there is photovoltaic energy, priority should be given to using photovoltaic energy for charging; When the photovoltaic energy is insufficient, the municipal electricity will be mixed charged, and when there is no photovoltaic energy, the municipal electricity will be charged.	Utilize peak and valley electricity prices to store photovoltaic energy and valley price electricity in energy storage batteries
Time division	53	DIS	Turn off this function, the battery power cannot be fed back to the power		

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battery discharge function		grid or loaded			
		ENA	Enable phased battery discharge function	After enabling this function, users can set a time period between 47 and 52 items. During the set time period, if the photovoltaic energy is insufficient to load or connect to the grid at full power, it is allowed to use battery energy for load or grid connection	Peak and valley electricity prices can be utilized to reduce the use of electricity during peak periods, or to feed battery energy storage back into the grid, thereby obtaining higher grid connection benefits
Priority of photovoltaic energy	71	CHG	Priority charging of photovoltaic energy	If this option is selected, photovoltaic energy will be charged first. After the battery is fully charged, residual electricity can be connected to the grid	It is possible to maintain the battery level as emergency energy storage and connect the remaining photovoltaic energy to the grid or load it
		LOD	Priority grid connection of photovoltaic energy	If this option is selected, photovoltaic energy will give priority to feeding back energy to the grid. If the energy is sufficient, the excess energy will charge the battery	Not storing battery energy to help users gain more power generation benefits

6.5 Time-slot charging/discharging function

The TW-AO-MB51400-USA10KW/TW-AO-MB51300-USA10KW series is equipped with a time-slot charging and discharging function, which allows users to set different charging and discharging periods according to the local peak and valley tariffs, so that the utility power and PV energy can be used rationally.

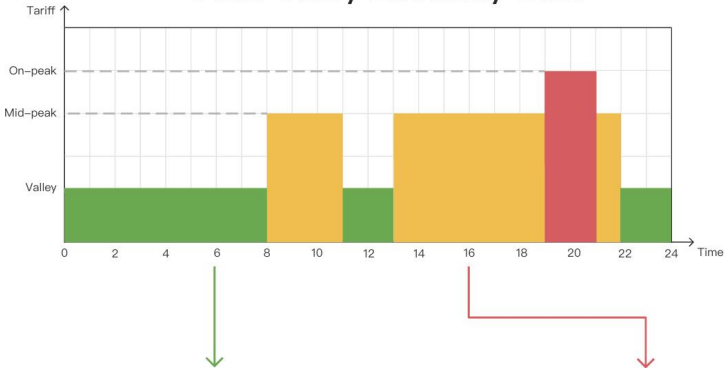
When mains electricity is expensive, the battery inverter is used to carry the load; when the mains electricity is cheap, the mains electricity is used to carry the load and charge, which can help customers to save electricity costs to the greatest extent.

The user can turn on/off the time-slot charging/discharging function in setup menu parameter 46 and 53, and set charging and discharging slot in parameter 40-45, 47-52. Below are examples for users to understand the function.

NOTICE

Before using this function for the first time, please set the local time in parameter items 54, 55, then the user can set the corresponding time slot according to the local peak and valley tariff charges.

Peak-Valley Electricity Tariff



Time-slot Utility Charging/Carrying Function



With 3 definable periods, the user can freely set the mains charging/carrying time within the range of 00:00 to 23:59. During the time period set by the user, if PV energy is available, PV energy will be used first, and if PV energy is not available or insufficient, utility energy will be used as a supplement.

Time-slot Battery Discharging Function



With 3 definable time periods, users can freely set the battery discharge time within the range of 00:00 to 23:59. During the time period set by the user, the inverter will give priority to the battery inverter to carry the load, and if the battery power is insufficient, the inverter will automatically switch to mains power to ensure stable operation of the load.

6.6 Battery parameter

Li-ion battery

Parameter/Battery type	LFP			User-defined
	L16	L15	L14	
Over-voltage cut-off voltage	60V	60V	60V	60v
Equalization charging voltage	-	-	-	40~60V settable
Bulk charging voltage	56.8V	53.2V	49.2V	40~60V settable
Float charging voltage	56.8V	53.2V	49.2V	40~60V settable
Under-voltage alarm voltage	49.6V	46.4V	43.2V	40~60V settable

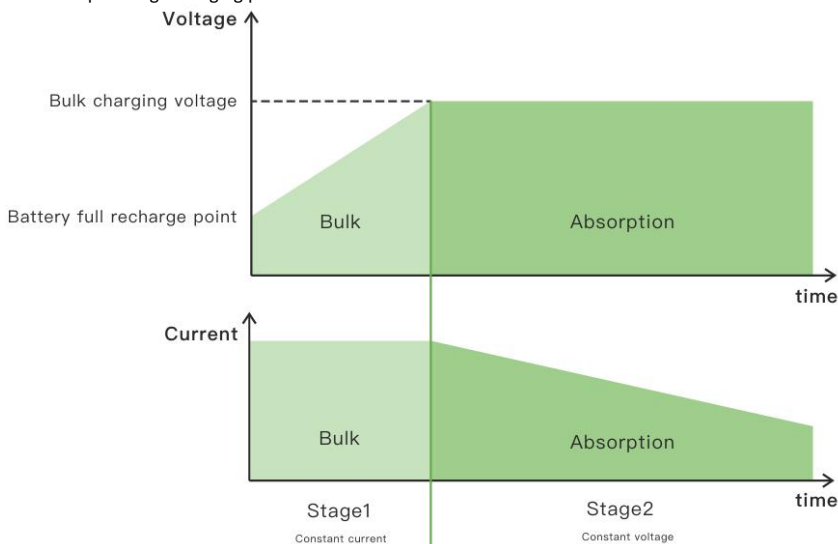
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Under-voltage cut-off voltage	48.8V	45.6V	42V	40~60V settable
Discharging limit voltage	46.4V	43.6V	40.8V	40~60V settable
Over-discharge delay time	30s	30s	30s	1~30s settable
Equalization charging duration	-	-	-	0~600min settable
Equalization charging interval	-	-	-	0~250d settable
Bulk charging duration	120min settable	120min settable	120min settable	10~600min settable

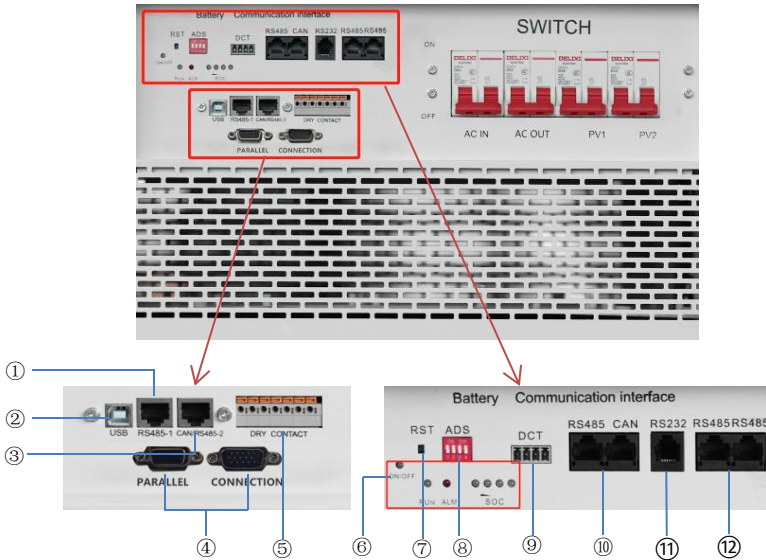
NOTICE

If no BMS is connected, the inverter will charge according to the battery voltage with a preset charging curve. When the inverter communicates with the BMS, it will follow the BMS instructions to perform a more complex stage charging process.



7. Communication

7.1 Overview



Inverter Communication interface	①RS485-1 port	②USB-B port	③CAN/RS485-2 port
	④Parallel connection port (reserved port, this model does not support parallel connection)		⑤Dry contact port
Battery Communication interface	⑥LED Indicator	⑦RST	⑧ADS
	⑨DCT	⑩RS485/CAN (connect to inverter)	⑪RS232
	⑫RS485/RS485 (connect to computer)		

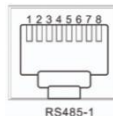
7.2 Inverter Communication Interface

7.2.1 RS485-1 Port

The RS485-1 port is used to connect to the Wi-Fi/GPRS data acquisition module, which allows the user to view the operating status and parameters of the inverter via the mobile phone APP.

NOTICE

The Wi-Fi/GPRS data acquisition module need to be purchased separately. User can scan the QR code to download the mobile APP.



RJ45	Definition
Pin 1	5V
Pin 2	GND
Pin 3	/
Pin 4	/
Pin 5	/
Pin 6	/
Pin 7	RS485-A
Pin 8	RS485-B

7.2.2 USB-B Port



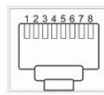
The user can read and modify device parameters through this port by using the host software. Please contact us for the host software installation package if you require one.

7.2.3 CAN/RS485-2 Port

The RS485-2 port is used to connect to the BMS of Li ion battery.

NOTICE

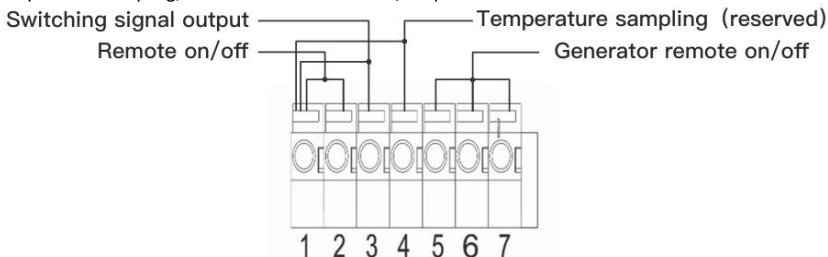
If you use a normal RJ45 network cable, please check the pin assignment, pin 1 & pin 2 usually need to be cut off for normal use.



RJ45	Definition
Pin 1	5V
Pin 2	GND
Pin 3	/
Pin 4	CANH
Pin 5	CANL
Pin 6	/
Pin 7	RS485-A
Pin 8	RS485-B

7.2.4 Dry contact

Dry contact port with 4 functions: 1. Remote switch on/off; 2. Switching signal output; 3. Battery temperature sampling; 4. Generator remote start/ stop



Function	Description
Remote switch on/off	When pin 1 is connected with pin 2, the inverter will switched off the AC output. When pin1 is disconnected from pin2, the inverter outputs normally.
Switching signal output	When the voltage of battery reaches the <i>under-voltage limit voltage</i> (parameter 15) , pin 3 to pin 1 voltage is 0V, When the battery charging/discharging normally pin 3 to pin 1 voltage is 5V.
Temperature sampling (reserved)	Pin 1 & Pin 4 can be used for battery temperature sampling compensation.
Generator remote start/stop	When the voltage of battery reaches the <i>under-voltage alarm voltage</i> (parameter 14) or <i>voltage point of utility switch to battery</i> (parameter 04), pin 6 to pin 5 normal open, pin 7 to pin 5 normal close. When the voltage of battery reaches the <i>voltage point of battery switch to utility</i> (parameter 05) or battery is full. pin 6 to pin 5 normal close, pin 7 to pin 5 normal open. (Pin 5/6/7 outputs 125Vac/1A, 230Vac/1A,30Vdc/1A)

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NOTICE

If you need to use the remote start/stop function of the generator with dry contact, ensure that the generator has ATS and supports remote start/stop.

7.2.5 Parallel connection port

Introduction:

1. Maximum six all-in-one solar charger inverters can be used for parallel operation.

When using the parallel operation function, the following connecting lines (package accessories) shall be firmly and reliably connected:

Parallel communication line*1:

Current sharing detection line*1:



7.3 Battery Communication Interface

7.3.1 LED Indicator



Four green capacity indicators, a red alarm indicator, a green running indicator and a switch indicator.

7.3.2 SOC capacity indicator

Condition		Charge				Discharge			
Capacity indicator lamp		L1	L2	L3	L4	L1	L2	L3	L4
power (%)	0~25%	Flash 2	OFF	OFF	OFF	ON	OFF	OFF	OFF
	25~50%	ON	Flash 2	OFF	OFF	ON	ON	OFF	OFF
	50~75%	ON	ON	Flash 2	OFF	ON	ON	ON	OFF
	75~100~	ON	ON	ON	Flash 2	ON	ON	ON	ON
Running indicator light		ON				Flash 3			

7.3.3 Status indicator

Status	Warning/Normal /Protection	ON/OFF	Run	Alert	LED Battery Level Indicator				Explain
		●	●	●	●	●	●	●	
Shut	Sleep mode	ON	OFF	OFF	OFF	OFF	OFF	OFF	Light off

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down									
Standby	Normal	ON	Flash 1	OFF	According to the electricity indication				Standby mode
	Warning	ON	Flash 1	Flash 3					Module low voltage
charge	Normal	ON	ON	OFF	According to the power indicator (the maximum LED of the power indicator flashes 2)				The maximum power LED flashes (flash 2), and the ALM does not flash during the overshoot.
	Warning	ON	ON	Flash 3					
	Overcharge Protection	ON	ON	OFF	ON	ON	ON	ON	If there is no mains supply, the indicator turns to standby
	Temperature, over current, failure, protection	ON	OFF	ON	OFF	OFF	OFF	OFF	Stop charging
discharge	Normal	ON	Flash 3	OFF					
	Warning	ON	Flash 3	Flash 3					
	UVLO	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging
	Temperature, over current, short out, reversed polarity, FAIL-SAFE	ON	OFF	ON	OFF	OFF	OFF	OFF	Stop discharge
Invalid		OFF	OFF	ON	OFF	OFF	OFF	OFF	Stop charging and discharging

LED flashing description

Flashing mode	ON	OFF
Flash 1	0.25s	3.75s
Flash 2	0.5s	0.5s
Flash 3	0.5s	1.5s

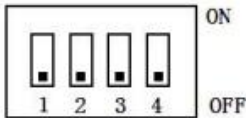
7.3.4 Communication area

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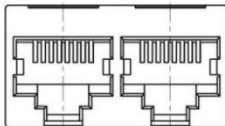
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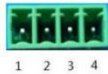
1. RS232: BMS can communicate with upper computer through RS232 interface, so as to monitor various information of battery, including battery voltage, current, temperature, status and battery production information, etc. the default baud rate is 9600bps.
2. RS485: with dual RS485 interface, you can view the information of pack. The default baud rate is 9600bps. If it is necessary to communicate with the monitoring equipment through RS485, the monitoring equipment is used as the host, polling data according to the address, and the address setting range is 1 ~ 15.
3. CAN: CAN communication, baud rate 9600bps.
4. DCT: dry contact interface.
5. Rst: reset button.
6. ADS: dial switch



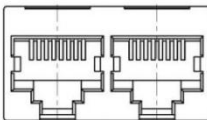
7. Interface diagram



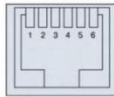
CAN and RS485 interface



Dry contact



Parallel communication port



communication interface

8. Definition of electrical interface

RS232 -- 6P6C vertical RJ11 plug	
RJ11 pin	Definition Description
2	NC
3	TX(Single board)
4	RX(Single board)
5	GND

RS485 - 8P8C vertical RJ45 socket		CAN - 8P8C vertical RJ45 socket	
RJ45 pin	Definition Description	RJ45 pin	Definition Description
1、8	RS485-B1	9、10、11、14、16	NC

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2、7	RS485-A1	12	CANL
3、6	GND	13	CANH
4、5	NC	15	GND

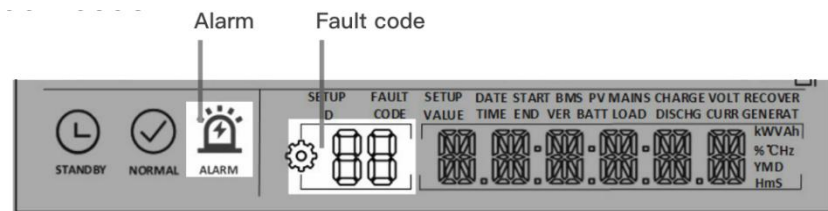
Table 1RS485 and CAN Interface

RS485 - 8P8C vertical RJ45 socket		RS485 - 8P8C vertical RJ45 socket	
RJ45 pin	Definition Description	RJ45 pin	Definition Description
1、8	RS485-B	9、16	RS485-B
2、7	RS485-A	10、15	RS485-A
3、6	GND	11、14	GND
4、5	NC	12、13	NC

Table 2 Parallel communication port

8. Fault and Remedy

8.1 Fault code



Fault Code	Meaning	Does it Affect the outputs	Instructions
01	BatVoltLow	Yes	Battery under-voltage alarm
02	BatOverCurrSw	Yes	Battery discharge over-current, software protection
03	BatOpen	Yes	Battery disconnected alarm
04	BatLowEod	Yes	Battery under-voltage stop discharging alarm
05	BatOverCurrHw	Yes	Battery over-current hardware protection
06	BatOverVolt	Yes	Battery over-voltage protection
07	BusOverVoltHw	Yes	Busbar over-voltage hardware protection
08	BusOverVoltSw	Yes	Busbar over-voltage software protection
09	PvVoltHigh	Yes	PV input over-voltage protection
10	PvBoostOCSw	No	Boost circuit over-current software protection
11	PvBoostOCHw	No	Boost circuit over-current hardware protection
12	SpiCommErr	Yes	Master-slave chip SPI communication failure
13	OverloadBypass	Yes	Bypass overload protection
14	OverloadInverter	Yes	Inverter overload protection
15	AcOverCurrHw	Yes	Inverter over-current hardware protection
16	AuxDspReqOffPWM	Yes	Slave chip request switch off failure
17	InvShort	Yes	Inverter short-circuit protection
18	Bussoftfailed	Yes	Inverter busbar soft start failed
19	OverTemperMppt	No	MPPT heat sink over-temperature protection

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20	OverTemperInv	Yes	Inverter heat sink over-temperature protection
21	FanFail	Yes	Fan failure
22	EEPROM	Yes	Reservoir failure
23	ModelNumErr	Yes	Wrong model
24	Busdif	Yes	Busbar voltage imbalance
25	BusShort	Yes	Busbar short circuit
26	Rlyshort	Yes	Inverter output back flow to bypass
28	LinePhaseErr	Yes	Utility input phase fault
29	BusVoltLow	Yes	Busbar under-voltage protection
30	BatCapacityLow1	No	Battery SOC below 10% alarm (Only enable BMS take effect)
31	BatCapacityLow2	No	Battery SOC below 5% alarm (Only enable BMS take effect)
32	BatCapacityLowStop	Yes	Battery dead (Only enable BMS take effect)
58	BMSComErr	No	BMS communication failure
59	BMSErr	No	BMS failures occur
60	BMSUnderTem	No	BMS under-temperature alarm (Only enable BMS take effect)
61	BMSOverTem	No	BMS over-temperature alarm (Only enable BMS take effect)
62	BMSOverCur	No	BMS over-current alarm (Only enable BMS take effect)
63	BMSUnderVolt	No	BMS under-voltage alarm (Only enable BMS take effect)
64	BMSOverVolt	No	BMS over-voltage alarm(Only enable BMS take effect)

8.2 Troubleshooting

Fault Code	Meaning	Causality	Remedy
/	Screen no display	No power input, or in sleep mode.	Closing the circuit breaker. Ensure the rocker switch is ON. Push any button on the panel to exit sleep mode
01	Battery under-voltage	The battery voltage is lower than the value set in parameter [14].	Charge the battery and wait until the battery voltage is higher than the value set in the parameter item [14].
03	Battery not connected	The battery is not connected, or the BMS in discharge protection	Check whether the battery is reliably connected; check whether the circuit breaker of the battery is not closed; ensure that the BMS of the Li-ion battery can communicate properly.
04	Battery over-discharge	The battery voltage is lower than the value set in the parameter [12].	Manual reset: Power off and restart. Automatic reset: charge the battery so that the battery voltage is higher than the value set in the parameter item [35].
06	Battery over-voltage	Battery is in over-	Manually power off and restart.

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	when charging	voltage condition.	Check to see if the battery voltage exceeds the limit. If it exceeds, the battery needs to be discharged until the voltage is below the battery's over-voltage recovery point.
13	Bypass over-load (software detection)	Bypass output power or output current overload for a certain period of time.	Reduce the load power and restart the device. Please refer to item 11 of the protection features for more details.
14	Inverter over- load (software detection)	Inverter output power or output current overload for a certain period of time.	
19	Heat sink of PV input over-temperature (software detection)	Heat sink of PV input temperature exceeds 90°C for 3s.	Resume normal charge and discharge when the temperature of the heat sink has cooled to below the over-temperature recovery temperature.
20	Heat sink of inversion over-temperature (software detection)	Heat sink of inversion temperature exceeds 90°C for 3s.	
21	Fan failure	Fan failure detects by hardware for 3s.	Manually toggle the fan after switching off to check for blockage by foreign objects.
26	AC Input relay short-circuit	Relay for AC input sticking	Manually power off and restart; if the fault reappears after restarting, You need to contact the after-sales service to repair the machine.
28	Utility input phase fault	AC input phase does not coincide with AC output phase	Ensure that the phase of the AC input is the same as the phase of the AC output, e.g. if the output is in split-phase mode, the input must also be in split-phase.

NOTICE

If you encounter a fault with the product that cannot be solved by the methods in the table above, please contact our after-sales service for technical support and do not disassemble the equipment yourself.

9. Protection and Maintenance

9.1 Protection features

No	Protection Feature	Instruction
1	PV input current/power limiting protection	When the charging current or power of the PV array configured exceeds the PV input rated value, the inverter will limit the input power and charge at the rated.
2	PV input over-voltage	If the PV voltage exceeds the maximum value allowed by the hardware, the machine will report a fault and stop the PV boost to output a sinusoidal AC wave.
3	PV night reverse current protection	At night, the battery is prevented from discharging through the PV module because the battery voltage is greater than the voltage of PV module.

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4	AC input over-voltage protection	When the AC input voltage of each phase exceeds 140V, the mains charging will be stopped and switched to the inverter mode.
5	AC input under-voltage protection	When the AC input voltage of each phase below 90V, the utility charging will be stopped and switched to the inverter mode.
6	Battery over-voltage protection	When the battery voltage reaches the over-voltage cut-off point, the PV and the utility will automatically stop charging to prevent the battery from being overcharged and damaged.
7	Battery under-voltage protection	When the battery voltage reaches the under-voltage cut-off point, the inverter will automatically stop the battery discharge to prevent damage from over-discharging the battery.
8	Battery over-current protection	After a period when the battery current exceeds that allowed by the hardware, the machine will switch off the output and stop discharging the battery.
9	AC output short-circuit protection	When a short-circuit fault occurs at the load output terminal, the AC output is immediately turned off and turned on after 1 second. If the output load terminal is still short-circuited after 3 attempts, the inverter must be manually restarted after first removing the short-circuit fault from the load before the normal output can be restored.
10	Heat sink over-temperature protection	When the internal temperature of the inverter is too high, the inverter will stop charging and discharging; when the temperature returns to normal, the inverter will resume charging and discharging.
11	Inverter over-load protection	After triggering the overload protection the inverter will resume output after 3 minutes, 5 consecutive overloads will switch off the output until the inverter is restarted. (102%<load< load < 125%) ±10%: error and output shutdown after 10s. Load > 125% ±10%: error reported and output switched off after 5s.
12	AC output reverse	Prevents AC back flow from the battery inverter to the bypass AC input.
13	Bypass over-current protection	Built-in AC input over-current protection circuit breaker.
14	Bypass phase inconsistency protection	When the phase of the bypass input and the phase of the inverter split do not match, the inverter disables switching to the bypass output to prevent the load from dropping out or short-circuiting when switching to the bypass.

9.2 Maintenance

To maintain optimum and long-lasting working performance, we recommend that the following items are checked twice a year.

1. Ensure that the airflow around the product is not blocked and remove any dirt or debris from the radiator.
2. Check that all exposed conductors are not damaged by sunlight, friction with other surrounding objects, dry rot, insect or rodent damage, etc. The conductors need to be repaired or replaced if necessary.
3. Verify that the indications and displays are consistent with the operation of the equipment, note

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any faults or incorrect displays and take corrective action if necessary.

4. Check all terminals for signs of corrosion, insulation damage, high temperatures or burning/discolouration and tighten terminal screws.
5. Check for dirt, nesting insects and corrosion, clean anti insects net as required.
6. If the lightning arrester has failed, replace the failed arrester in time to prevent lightning damage to the inverter or other equipment of the user.

⚠ DANGER

Make sure that the product is disconnected from all power sources and that the capacitors are fully discharged before carrying out any checks or operations to avoid the risk of electric shock.

The Company shall not be liable for damage caused by:

1. Damage caused by improper use or use in a wrong location.
2. Photovoltaic modules with an open circuit voltage exceeding the maximum permissible voltage.
3. Damage caused by the operating temperature exceeding the restricted operating temperature range
4. Dismantling and repair of the inverter by unauthorised persons.
5. Damage caused by force majeure: damage during transport or handling of the product.

10. Datasheet

	TW-AO-MB51300-USA10KW	TW-AO-MB51400-USA10KW
BATTERY TECHNICAL SPECIFICATION		
Battery model	TW-MB51300-200A-HWB	TW-MB51400-200A-HWB
Number of batteries	1	1
Battery Energy	15.36kWh	20.48kWh
Battery Capacity	300AH	400AH
Weight	161.5kg	233kg
Dimension L×D×H (mm)	700×660×470	900×600×470
Battery Type	LiFePO4	
Battery Rated Voltage	51.2V	
Battery Working Voltage Range	44.8 ~ 57.6V	
Maximum Charging Current	200A	
Maximum Discharging Current	200A	
DOD	80%	
Designed Life-span	>6000 Cycles @ 0.2C/25℃ Charging/Discharging at 80%DOD, Until 80% Capacity.	
INVERTER TECHNICAL SPECIFICATION		
Inverter model	TW-ASF48100U200-H	
PV CHARGE		
Solar Charge Type	MPPT	
Maximum Output Power	5500W+5500W	
PV Charging Current Range	22A+22A	
PV Operating Voltage Range	500Vdc+500Vdc	
MPPT Voltage Range	125~425Vdc	
AC CHARGE		
AC Charging Current Range	0~120A	
Frequency Range	50/60Hz	
Input Voltage Range	90~140Vac	

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Bypass Overload Current	63A
AC OUTPUT	
Rated Output Power	10000W
Max. Peak Power	20000W
Rated Output Voltage	120/240Vac (split-phase/single-phase)
Load Capacity of Motors	6HP
Rated AC Frequency	50/60Hz
Waveform	Pure Sine Wave
Switch Time	10ms (typical)
Parallel capacity	
BATTERY INVERTER OUTPUT	
Rated Output Power	10000W
Maximum Peak Power	20KVA
Power Factor	1
Rated Output Voltage (Vac)	120/240Vac (split-phase/single-phase)
Frequency	50Hz \pm 0.3Hz/60Hz \pm 0.3Hz
Auto Switch Period	< 15ms
THD	< 3%
GENERAL DATA	
Protection Degree	IP20, Indoor Only
Operating Temperature Range	-15~55℃, >45℃ derated
Noise	<60dB
Cooling Method	Internal Fan
Warranty	2 Years
COMMUNICATION	
Embedded Interfaces	Rs485 / CAN / USB / Dry contact
External Modules (Optional)	Wi-Fi / GPRS
CERTIFICATION	UN38.3,MSDS

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