



## INEOS GRENADIER SIDE STEP FITTING GUIDE



### INTRODUCTION

Sidesteps UK offer a durable, eye catching and hard-wearing side step that is easy to fit and enhances the look of your vehicle. Our side steps are designed and manufactured by us in the UK. This guide will take you step by step through the process of installing your new side steps.

### TOOLS & EQUIPMENT

You will need the following tools & equipment to correctly install your side steps:

15 mm Socket  
15mm Spanner  
Socket Driver

### PARTS LIST

The following parts and fixings should be supplied with your side steps. Please check you have the necessary parts before beginning your installation:

Parts:

Right Hand Side Step  
Left Hand Side Step

Fixings:

- 8 x M10 x 30mm Bolts

### HEALTH & SAFETY INFORMATION

When carrying out work to any car or van suitable PPE should be worn such as steel toe cap shoes. When any cutting or trimming of metal parts is being carried out goggles and Hearing protection should be worn. Gloves should be used when using hazardous chemicals such as adhesives.

### FITTING INSTRUCTIONS

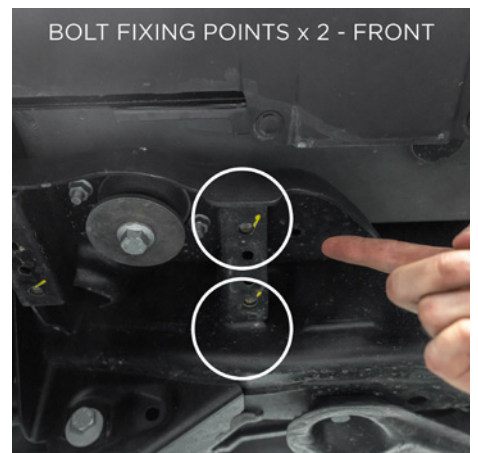
#### STEP 1.

Make sure you have all the parts and tools that you may need. Ensure the car is parked on flat, level ground with the car in park and the handbrake or parking brake applied. We recommend reading through all the instructions first before beginning your installation. This will help to familiarise yourself with the process.



#### STEP 2.

Locate the 2 front mounting points on the underside of the vehicle (illustrated). Offer the front of the step up (marked 'F') and use 2 of the M10 x 30 bolts to loosely hold the step in place.



#### STEP 3.

Locate the 2 rear mounting points on the underside of the vehicle (illustrated). Offer up the rear of the step (marked 'R') and use the 2 M10 x 30mm bolts and the M10 Nuts to secure the step loosely into place.



#### STEP 4.

Adjust the step inboard or outboard of the vehicle to suit your preference and once adjusted tighten up all bolts and nuts securely.



If you have any questions or problems, please get in touch:  
+44(0)1908 978 979  
info@sidesteps.co.uk