



## VW TRANSPORTER SIDE TUBE FITTING GUIDE



### INTRODUCTION

Sidesteps UK offer a durable and eye catching side tube that is easy to fit and lasts for years. Please see below for fitting instructions.

### COMPATIBLE VEHICLES:

VW TRANSPORTER T6  
VW TRANSPORTER T6.1

### TOOLS & EQUIPMENT

You will need the following tools & equipment to correctly install your side tubes:

- 15 mm Socket
- 13 mm Socket
- Socket Driver

### PARTS LIST

The following parts and fixings should be supplied with your side tubes. Please check you have the necessary parts before beginning your installation:

Parts:

- RH Side Tube
- LH Side Tube
- 4 x Brackets

Fixings:

- 4 x M10 x 30mm Bolts
- 8 x M8 x 20 mm Tabs
- 8 x M8 Nuts



## VW TRANSPORTER SIDE TUBE FITTING GUIDE PAGE 2 OF 4

### HEALTH & SAFETY INFORMATION

When carrying out work to any car or van suitable PPE should be worn such as steel toe cap shoes. When any cutting or trimming of metal parts is being carried out goggles and hearing protection should be worn. Gloves should be used when using hazardous chemicals such as adhesives.

### FITTING INSTRUCTIONS

#### STEP 1.

The first thing when fitting your side tubes is to make sure you have all the parts and tools that you may need. Start with the van on flat level ground with the van in park and the hand break on.

**IMPORTANT: We recommend you read through all instructions before beginning installation.**



#### STEP 2.

Lower the outer edge of the under tray by removing the 8mm headed bolts and 10 mm headed nuts on the passenger side.



#### STEP 3.

Remove the black bungs from all along the sill line.



### STEP 4.

Fit inserts into holes one at a time and then offer up the brackets. These are clearly labelled to indicate position on the van.



### STEP 5.

Use the M8 Nuts to hold brackets in place and do them up finger tight to allow for adjustment.



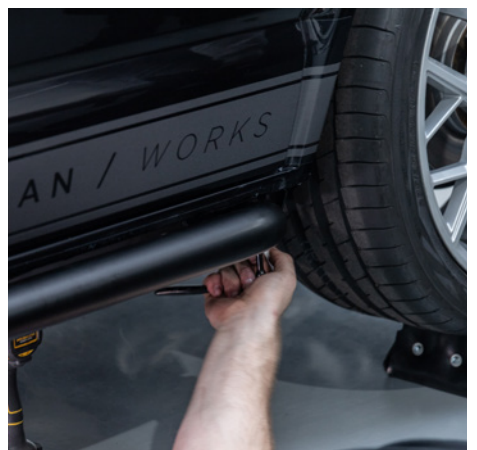
### STEP 6.

Lift side tube into position then use provided M10 bolts each end to hold tube in place.



### STEP 7.

Tighten M8 Nuts on the bracketry. Now that the tube is in place.





## VW TRANSPORTER SIDE TUBE FITTING GUIDE PAGE 4 OF 4

### STEP 8.

Replace the undertray using the bolts removed earlier ensure everything is secure before driving. Some trimming of the undertray may be needed.



### STEP 9.

Adjust the tube against the lower sill and tighten M10 bolts. Double check tube is level to the edge of the van and adjust where necessary.



### TROUBLESHOOTING

If you encounter any problems with this product please do not hesitate to contact our sales & service team. We have many years of experience in designing and fitting parts to vehicles and will do our utmost to help where we can.

### GET IN TOUCH:

+44(0)1908 978 978  
info@sidesteps.co.uk

SIDESTEPS UK  
44 Tanners Drive  
Blakelands  
Milton Keynes  
Buckinghamshire  
MK14 5BN  
UNITED KINGDOM

[www.sidesteps.co.uk](http://www.sidesteps.co.uk)