



RANGE ROVER L460 SIDE STEP FITTING GUIDE



INTRODUCTION

Sidesteps UK offer a durable, eye catching and hard-wearing side step that is easy to fit and enhances the look of your vehicle. Our side steps are designed and manufactured by us in the UK. This guide will take you step by step through the process of installing your new side steps.

TOOLS & EQUIPMENT

You will need the following tools & equipment to correctly install your side steps:

- 10 mm Socket
- 13 mm Socket
- 15 mm Socket
- 19mm Socket
- Socket Driver
- Thread cutting fluid
- Knife or powered cutting tool
- M10 2nd tap
- Tap Holder

PARTS LIST

The following parts and fixings should be supplied with your side steps. Please check you have the necessary parts before beginning your installation:

Parts:

- Right Hand Side Step Pad
- Left Hand Side Step Pad
- Front Near-Side Bracket
- Front Off-Side Bracket
- Rear Near-Side Bracket

Rear Off-Side Bracket

Fixings:

- 2 x M10 by 30mm bolts
- 6 x M10 by 30mm bolts
- 8 x M8 by 16mm bolts



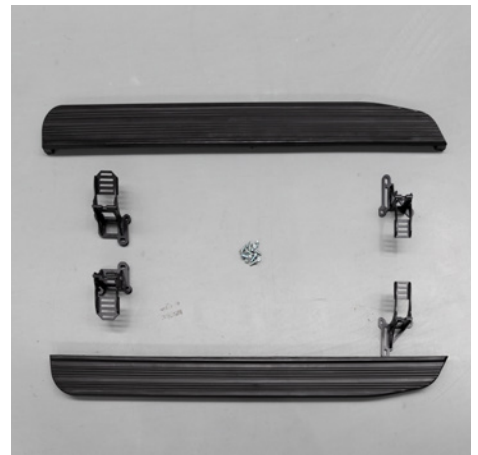
HEALTH & SAFETY INFORMATION

When carrying out work to any car or van suitable PPE should be worn such as steel toe cap shoes. When any cutting or trimming of metal parts is being carried out goggles and hearing protection should be worn. Gloves should be used when using hazardous chemicals such as adhesives.

FITTING INSTRUCTIONS

STEP 1.

Make sure you have all the parts and tools that you may need. Ensure the car is parked on flat, level ground with the car in park and the hand-brake or parking brake applied. We recommend reading through all the instructions first before beginning your installation. This will help to familiarise yourself with the process.



STEP 2.

On the front of the car start by cutting the hard plastic along the marked out line, then remove the bolt marked with a red ring. Remove and bin cut out part.

IMPORTANT: Please note that there are brake lines that run close to the bracket on the front passenger side. Take care when cutting plastic.



STEP 3.

On the rear of the car mark out area using the template on the rear of the manual then cut back the under tray so the bracket will fit in.



STEP 4.

Check the mounting holes on the car are all fully threaded by the factory. Some May need tapping out with M10 2nd tap . The body is aluminium so it's quite easy to thread. With all brackets make sure that you put in all bolts before fully tightening the rest. When all bolts are in, tighten so that bracket is strongly fitted to underside of the car.



STEP 5.

Attach the Front brackets (paying attention to labels) with the M10 bolts removed from the car & M12 bolts provided. Rear brackets use 3 of the M10 bolts provided. Line them up square to the sill of the car.



STEP 6.

Locate step pad into position on brackets. When all the 4 of the M8 bolts are in but not tight, slide the step so that it is central on the car. Tighten all 4 bolts.



STEP 7.

Check that the step is fitted properly by opening the door and check that the sill lines up with the edge of the step.





TROUBLESHOOTING

If you encounter any problems with this product please do not hesitate to contact our sales & service team. We have many years of experience in designing and fitting parts to vehicles and will do our utmost to help where we can.

GET IN TOUCH:

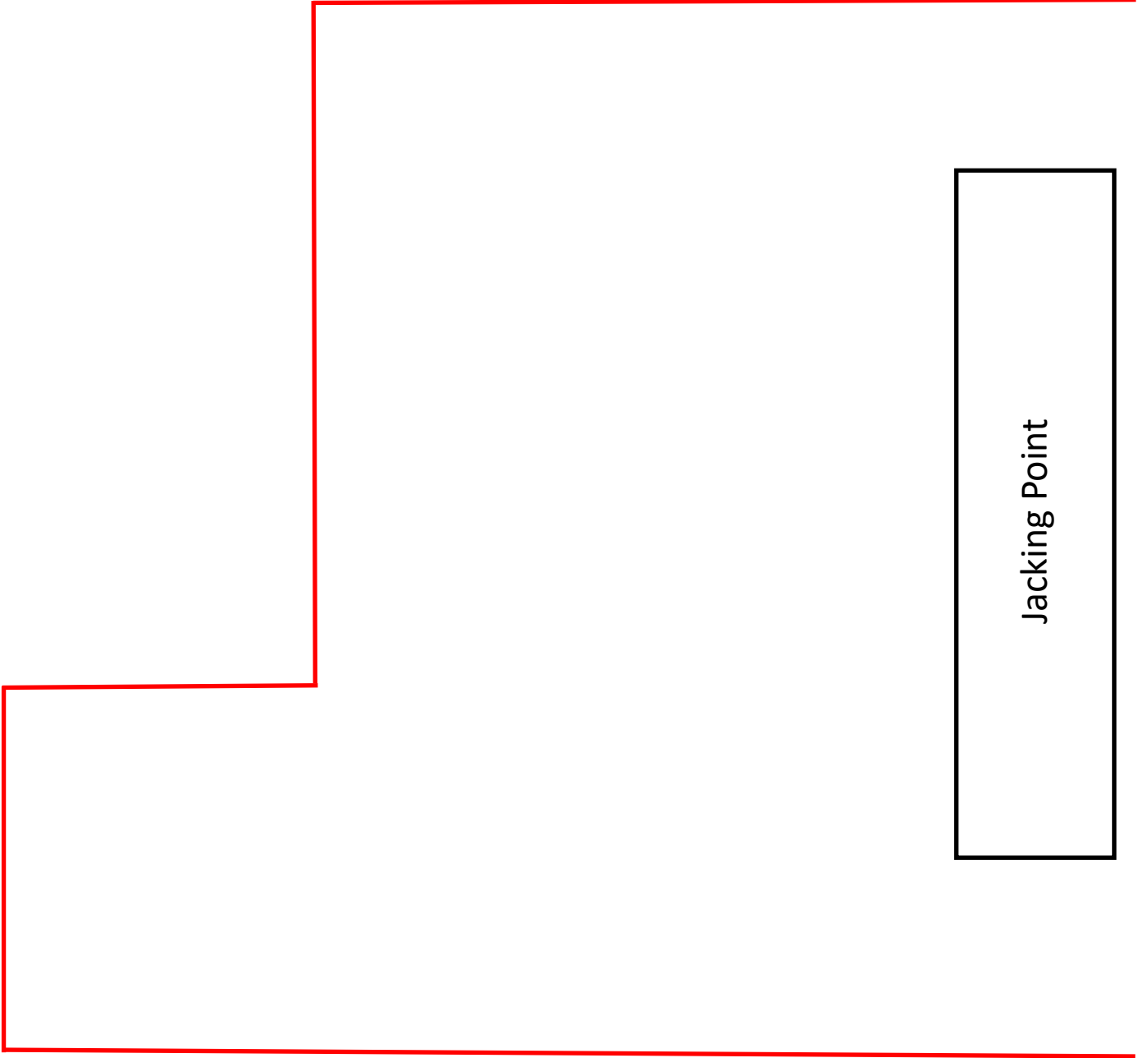
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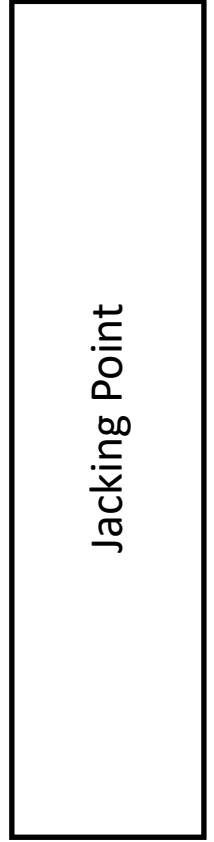
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REAR BRACKET CUT TEMPLATE

Under Tray Bolt



Jacking Point



Under Tray Bolt

