



DISCOVERY 3 & 4

SIDE STEP FITTING GUIDE



INTRODUCTION

Sidesteps UK offers a durable, eye-catching and hard-wearing side step that is easy to fit and enhances the look of your vehicle. Our side steps are designed and manufactured by us in the UK. The steps can support a weight of up to 300kgs. This guide will take you step by step through the process of installing your new side steps.

TOOLS & EQUIPMENT

You will need the following tools & equipment to correctly install your side steps:

- 13 mm Socket
- 13 mm Spanner
- 15mm Socket
- 15mm Spanner
- Socket Driver

PARTS LIST

The following parts and fixings should be supplied with your side steps. Please check you have the necessary parts before beginning your installation:

Parts:

- Right Hand Side Step
- Left Hand Side Step
- 2 x Front Brackets
- 2 x Rear Brackets

Fixings:

- 8 x M8 by 20mm bolts
- 2 x M8 by 40mm bolts
- 6 x M8 by 60mm bolts
- 2 x M10 Hanger



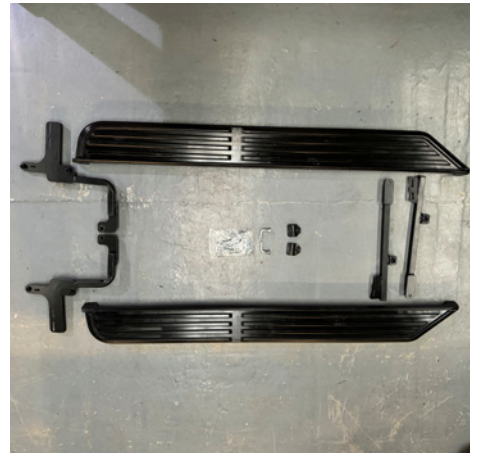
HEALTH & SAFETY INFORMATION

When carrying out work to any car or van suitable PPE should be worn such as steel toe cap shoes. When any cutting or trimming of metal parts is being carried out goggles and hearing protection should be worn. Gloves should be used when using hazardous chemicals such as adhesives.

FITTING INSTRUCTIONS

STEP 1.

Make sure you have all the parts and tools that you may need. Ensure the car is parked on flat, level ground with the car in park and the handbrake or parking brake applied. We recommend reading through all the instructions first before beginning your installation. This will help to familiarise yourself with the process.



STEP 2.

Check the mounting points on the car, these are located on the sills. There is a single fixing point for the front bracket that bolts up to the sill using a M8 by 60mm bolt (fixing point is the 2nd hole in from the front)

Using the M8 by 40mm fully threaded bolt and the hanger (at the rear end of the front bracket), hook the hanger over the tube section of the sub frame. Leave all fixings loose
(The hole is factory drilled & tapped on ALL models)



STEP 3.

For the rear bracket they have an arrow pointing towards the front of the car. Remove any factory fixings in the sills in the first and second holes shown.

Using the M10 hanger hook this up into the sub frame and into the rear hole of the bracket add the M10 nut leaving it loose at this stage.

Now using the 2 x M8 by 60mm Bolts, fix the bracket up into the sill.

(At this time tighten only enough to hold itself in position)





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STEP 4.

Place the pads onto the brackets, locate the fixing holes on the pads and fix them with the M8 x 20mm bolts provided.

Tighten the pad bolts fully at this stage.

(2 for each bracket)



STEP 5.

Check the alignment of the steps.

Tighten ALL the nut and bolts and the

(Repeat this process for the other side)



EXTRA INFORMATION

The steps are manufactured from mild steel and have been Zinc coated before powder coating. This is to help against rusting. If you would like to go the extra mile, we suggest to paint the brackets and the underside of the tubes with smooth Hammerite or similar.

These steps have been designed to fit quickly but they are also extremely strong. Their simple design leads itself to be better than factory steps. All fixings that are supplied are serrated flange heads so there is no need for thread lock.

TROUBLESHOOTING

If you encounter any problems with this product please do not hesitate to contact our sales & service team. We have many years of experience in designing and fitting parts to vehicles and will do our utmost to help where we can.

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