# Thanks a lot,

that you have chosen a HappyPress.

We hope you're happy with your new **HappyPress** even more fun with textile printing and the realisation of your designs.

For questions about your **HappyPress** you can enter the serial number of your HappyPress here.

Register your **HappyPress** for the warranty extension under:

www.thehappypress.co.uk

**HappyFabric** wishes you much fun with your **HappyPress**.

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## **FOREWORD**

These operating instructions have been designed to be user-friendly. Read it carefully and follow the step-by-step instructions to get the best printing results.

Please keep this manual in a safe place.

# **WARNINGS**

- Check your press for transport damage immediately after unpacking. Leave the
  press to stand at room temperature for several hours before first use to allow
  the condensation water to evaporate and to prevent a possible short circuit.
- Only place your press on stable and non-slip surfaces.
- Connect only one machine per socket and do not use multiple sockets.
- Work carefully and avoid contact with the hot heating plate.
   This could result in serious burns. When loading the machine, make it is fully open to avoid burns.
- Keep your hands away from the heating plate during the closing process, to avoid bruises and burns.
- Only operate your press standing up and from the front using the handle provided. The standing height of the machine should be adjusted to the size of the operator.
- The optimum operating conditions for your press are a maximum humidity of 70% and an ambient temperature between + 15 °C and + 50 °C.
- If a solid object or liquid gets inside the machine, immediately unplug the power cord carefully from the wall outlet and have your machine checked by a qualified technician before using it again.
- Never use your press with a defective cable or other damage. Never remove the housing on your own.
- The power cable must not come into contact with the hot heating plate.
- If the machine is used improperly or not for the intended purpose, damage to property and personal injury cannot be excluded. The manufacturer does not assume any liability.



# SAFETY REGULATIONS

When using your press, you should always follow some basic precautions.

#### Read the complete manual before using your press.

Use the press exclusively for printing textiles or other heat-resistant products that do not contain heat-sensitive components and have not been treated with chemical additives

Keep your press away from rain, moisture, dirt, dust, direct sunlight and easily flammable or explosive materials.

Never pull the power cord to turn off your press, always use the ON/OFF switch. If you are not going to use the machine for a long period of time, carefully unplug the power cord from the power outlet by the plug.

If you have problems with your press, please contact us directly during normal business hours

# Phone (+49) 030 / 89 747 348 E-Mail kontakt@happyfabric.de

Opening the housing on your own will invalidate any warranty claim. Avoid locations where children or third persons have unattended access to your press. The minimum distance for strangers or children should be 1.5 meters to avoid burns and crushing.

The press may only be cooled down completely and transported in the original carton.

Before connecting the press to the mains, check that the mains voltage is the same as the operating voltage of 220 ≈ 240 Volt.

The power outlet must be fused with at least 10 amps.

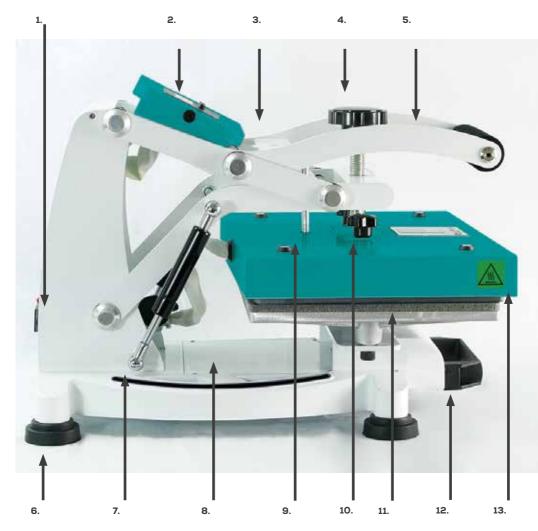
Never leave the machine unattended during printing (fire hazard)!



# INSTRUCTIONS FOR STANDARD FUNCTIONS

All the following data and information apply generally to HappyPress 4.

# **ILLUSTRATIONS**

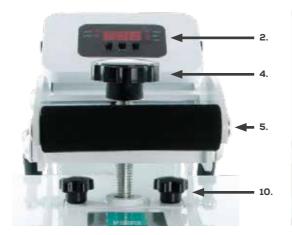


- 1. CONNECTIONS
- 2. LED DISPLAY
- CROSS STRUT LOW PRESSURE
- PRESSURE ADJUSTMENT SCREW
- 5. PRESSURE ARM

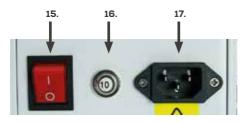
- 6. RUBBER FOOT
- 7. SILENCER
- 8. COVER
- 9. SOCKET SCREW
- 10. STAR GRIP SCREW

- 11. **BOTTOM PLATE**
- 12. GRIP
- 13. HEATING PLATE
- RUBBER STOPPER

## Happy Fabric

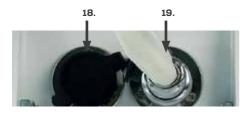






# Detailed illustration Back of the press

- 15. ON/OFF SWITCH
- 16. FUSE 4 A
- 17. POWER CABLE CONNECTION



# Detailed illustration Heating plate connections

- 8. CONNECTION FOR THE LOWER HEATING PLATE
- 19. CONNECTION FOR THE UPPER HEATING PLATE



# Detailed illustration Connection for magnets

20. CONNECTION FOR THE AUTO-OPEN MODUL

# CONTROL PANEL EXPLANATION



1.	UPPER	If the light is on, you are in edit mode for the upper heating
		nlate

2. LOWER	When the light is on, you are in edit mode for the lowe	r
	la a autina ao na hauta	

		heating plate.
3.	DIGITALE	Displays the current temperature in heating mode.

AN7FIGE Displays the set time & temperature in setting mode. 4. TEMP Indicates that you are in temperature setting mode.

5. SET Indicates that you are in setting mode. 6. TIME

Indicates that you are in time setting mode.

7. MINUS BUTTON Herewith temperature and time are controlled down

8. MODE This switches the setting mode between TEMP & TIME and UPPER & LOWER.

9. PLUS BUTTON This is used to increase the temperature and time.

#### Attention:

As long as one of the lights on the right side of the display is lit, you are in the press setting mode.

The press does not heat up in this mode!







## CONTROL PANEL EXPLANATION



View when the HappyPress 4 is switched on and heating up.

## **UPPER lights up**



View, setting for the timer\* - Time setting

**SET & TIME shines** 



View, setting the temperature - upper heating plate\*

## UPPER, TEMP & SET lights up



View, setting the temperature
- lower heating plate (Additional plate OPTIONAL)

#### **LOWER. TEMP & SET shines**

## Info:

**93°C** is the lowest temperature as well as the starting temperature, which is shown in the display when the HappyPress is switched on.

**95 °C** is the lowest temperature you can set.

**221°C** is the highest temperature you can set and which is shown in the display.

When using the HappyPress with the lower heating plate the TEMP is 130°C and the upper heating plate is set to 120°C is set. With a pressure time of approx. 5 seconds.

# 232 ERROR MESSAGE



If the press shows error message 232 on the display, please check the connections of the heating plate(s).

If everything is plugged in correctly, but the error message still appears, please contact customer service.

www.happyfabric.com



## COMMISSIONING

## Connecting the power cable

Before connecting the press to the mains, check that the mains voltage of 220 - 240 V corresponds to the operating voltage. The socket must be fused with at least 10 amperes.

Only connect one machine per socket. Do not use an extension cable, otherwise the cable will overheat (risk of fire) or can lead to voltage losses.



#### Switch on

Open the press.

The ON/OFF switch is located on the back of your HappyPress 4. Set the switch to ON.

Should your HappyPress 4 ever switch itself off, restart it by moving the switch first to the OFF position (O) and then back to ON position (1).

Close the press once and open it again before you continue printing.

#### Note:

If the power cord is damaged, it must be replaced, otherwise electric shock may occur. Use a 250 V - 10 Amp HSJ power cord for replacement.

#### Fuse:

The number on the fuse is the ampere number at which the fuse will blow. If the current is too high, the fuse blows, the button jumps forward and the power is cut off.

To restore power, the button must be pressed again until it clicks into place.

### Heads up:

If the instructions are not followed, errors may occur, such as damage to the control functions, a flickering display or a defect in the fuse.

Please take this into account during commissioning.



### TEMPERATURE & TIME SETTING

## Quick guide temperature and time setting

- **Mode-button** Setting the temperature for the upper heating plate
- **2x Mode-button** Setting the time for the pressure duration
- **3x** Mode-button Setting the temperature for the lower heating plate
- **4x** Mode-button End setting mode Press heats up

### Instruction temperature and time setting

Press the mode button below the LED display once. This will take you into edit mode. The "SET" and "TEMP" lights next to the display will illuminate to indicate that you are in **Temperature Setting Mode**. The "UPPER" light on the upper heating plate will also illuminate.

Use the " + " and " - " buttons to set the temperature. You can choose a temperature between 96 °C and 221 °C.

When the desired temperature is set, press the mode button a **second time**. Now you can set the timer. The "SET" and "TIME" lights next to the display will light up. Also here you can set the time with the buttons " + " and " - ". You can choose a time between 1 and 999 seconds.

Once the timer is set, press the mode button a **third time**.

The lights on the right side of the display go out. If you have already extended your HappyPress 4 with the heatable base plate.

The "LOWER" light will come on. Now you can set the temperature for the lower heating plate. Press the mode button a fourth time to leave the setting mode. All lights must be off, only then will the HappyPress 4 heat up.

The current start temperature is shown in the display and the press heats up. Once the press has reached the desired temperature, you can start printing.

# Switching on the lower heating plate

Switch on the press and press the mode button until the "LOWER" lamp lights up. Now keep the **mode button** pressed until the word **ON** appears. To switch off the lower heating plate repeat the first section and keep the **mode button** pressed until the word **OFF** appears in the display.

## To reach 150° C the HappyPress 4 needs about 12 minutes.

The press has to be open while heating up to the desired temperature. If the HappyPress is closed, the timer automatically counts down to the set time.





# SET CONTACT PRESSURE

# Setting the pressure intensity



In the middle of the heating plate there is an adjusting **screw** with which you can adjust the contact pressure. By turning the adjusting screw you move the upper heating plate up or down. The upper heating plate must be adjusted to the thickness of the textile/material to be printed.

Turn the set screw clockwise to increase the pressure – the upper heating plate will lower. Turn it counterclockwise to decrease the pressure – the upper heating plate lifts.

Should you not achieve the desired printing result with the set contact pressure, change the contact pressure as described above.

#### Notice:

Always adjust the contact pressure with inserted textile, the thickness of the material to be printed influences the pressure.

# Never close the press by force.

Do not force the press when the pressure is set too high, as this may damage your press. Such damage is not covered by the warranty.





#### Turned-clockwise

- The heating plate lowers.. The contact pressure is **increased**.



#### **Turned counterclockwise**

- The heating plate rises. The contact pressure is **reduced**.

# PRINT / PRESS ON

## When your press reaches the set temperature:



#### Notice:

When using a heated base plate, the drawer/ extension function is omitted.

- · Pull out the base plate at the handle to the end, so you can comfortably align your textile. Place your textile on the base plate.
- Place your design/transfer on your textile. You can use the HappyFix heat tape to help you do this. Push the base plate back in until it clicks into place. Close the press until it stops. Never close the press by force!
- The timer automatically counts down the set time. When the time is up, a beep sounds. If you have already upgraded your HappyPress 4 with the magnetic switch, the press opens automatically after the time has expired.
- Without magnet: Open the HappyPress 4 after the beep.
- With magnet: Take some distance, the heating plate "pops up" when the time is up.
- · After printing, the timer is automatically reset to the time you set, so that the press is immediately ready for the next printing process after pressing.



# INSTRUCTIONS OPTINAL EXTENSIONS

All subsequent extensions can be subsequently added to HappyPress 4.

## Installation of the auto-open modul

For the extension you need:



A size 4 Allen wrench, for the threaded scew<sup>1</sup>. which holds the heating plate in position.



A open-end wrench for the rubber buffer². on which the pressure rests after closing.

Accessories for installing the magnetic switch



Auto-open modul with rubber base and **screw**<sup>4</sup>.



Wing screw<sup>3</sup> for backup when not in use...



Screw<sup>4</sup> to fix the auto-open modul.

Allen key required.



Slot<sup>5</sup> for the auto-open Modul.



## Installation of the auto-open modul

# Quick guide

#### Notice:

If the contact pressure is set too low, the magnet will not engage.

For ease of conversion, the upper heating plate can be removed before replacement (see page 62). To prevent the magnet from lifting
the plate, shock absorbers must be installed. Instructions can be found see p. 66.

Step 1 Unplug the pow	er cable.
-----------------------	-----------

Step 3 Loosen the nut below the **rubber buffer**<sup>2</sup>.

Step 4 Remove the **rubber buffer**<sup>2</sup> and insert the auto-open modul at this

point - the cable should point to the rear.

Step 5 Fix the auto-open modul with the  $appropriate screw^4$  to the

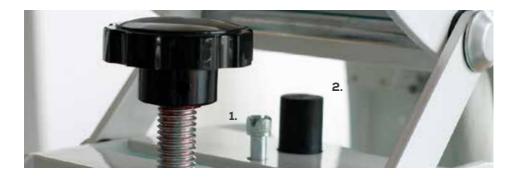
underside of the cross strut of the pressure arm.

Step 6 Connect the auto-open modul to the corresponding **slot**<sup>5</sup>.

Step 7 The press can be reconnected and be brought on line

Step 8 When the press is not being used or transported, fasten the

wing screw<sup>3</sup> so that the press does not spring open.



# Installation of the auto-open modul

## Detailed guide

## Disconnect the press from the power supply before every conversion!

For an easier conversion, the upper heating plate can be removed before replacement. This works as follows:

Step 1



After the HappyPress 4 has been disconnected from the power supply, close it completely.

The next steps are thus easier to implement.

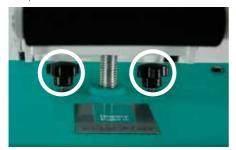
Step 2



Using an Allen key, loosen the threaded screw<sup>1</sup> behind the pressure adjustment screw.

The threaded screw<sup>1</sup> serves to hold the heating plate in position.

Step 3



Loosen the **star knob screws** that hold the heating plate in place and unscrew it completely.

# Installation of the auto-open modul

Step 4



Since the HappyPress 4 was completely closed, you can now open it carefully with the pressure lever.

The upper heating plate should remain on the base plate. Put it aside for safety.

Step 5



Now you can easily loosen and remove the nut of the rubber **buffer**<sup>2</sup>.

Step 6



Now place the auto-open modul at the place where the rubber buffer was fixed before, so that the cable points to the back.

# Installation of the auto-open modul

Step 7



Fix the auto-open modul with the appropriate **screw**<sup>4</sup>. For this you can use the same Allen key as for the threaded **screw**.

Step 8



The cable for the auto-open modul goes into the upper **slot**<sup>5</sup>.

There are markings to help you plug it in. Then fix the plug with the threaded ring.

Step 9



Now the HappyPress 4 can be closed again.

The holder should rest smoothly on the upper heating plate.

# Installation of the auto-open modul

Step 10



Fix the heating plate again with the star grip screws.

Secure the press with the wing screw.

Step 11



The **threaded screw<sup>1</sup>** must also be reattached to the heating plate using the Allen key so that the heating plate remains in position.

Step 12



Now the HappyPress 4 can be reconnected to the power supply and put into operation.

When the press is not being used or transported, fasten the **wing screw<sup>3</sup>** so that the press does not spring open.

# Conversion of the heating plate in A3

format For the extension you need:



An Allen key for the threaded screw<sup>1</sup> that holds the heating plate in position.



The star knob screws<sup>2</sup> can be easily loosened by hand.



Connection plug<sup>4</sup> of the upper heating plate.

# Optional accessories:



Pneumatic spring<sup>3</sup> for the heating plate in A3



# Conversion of the heating plate in A3

# Quick guide

For the A3 heating plate the supplied **pneumatic spring**<sup>3</sup> must also be installed.

Stepl	Unplug the power cable.
Step 2	Close the press to mount the upper heating plate.
Step 3	Loosen the star <b>knob screws</b> <sup>2</sup> .
Step 4	Loosen the threaded screw that holds the heating plate in position.
Step 5	Open the press carefully - the heating plate A4 should remain on the base plate.
Step 6	Loosen the connector plug of the A4 heating plate. (Right connection)
Step 7	Take the A4 heating plate from the base plate and place the A3 heating plate on the base plate so that the holder rests smoothly on the upper heating plate when closed.  If necessary, carefully readjust until it fits.
Step 8	Attach the star grip screws and the threaded screw to the A3 heating plate.
Step 9	Insert the <b>connection plug<sup>4</sup></b> of the heating plate into the right connection and fix it by turning the threaded ring.
Step 10	Optional: Now the <b>pneumatic spring<sup>3</sup></b> can be replaced. Loosen the nuts of the shock absorbers and replace them with the shock absorbers supplied for the A3 heating plate.
Step ll	Make sure everything is tight and open the press.
Step 12	The press can be reconnected and can be put into operation.

# Conversion of the heating plate in A3

# Detailed guide

## Disconnect the press from the power supply before every conversion!

### Step 1



After the HappyPress 4 has been disconnected from the power supply, close completely.

This makes the next steps easier to implement.

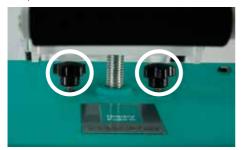
Step 2



Using an Allen key, loosen the **threaded screw**<sup>1</sup> behind the pressure adjustment screw.

The Allen screw is used to hold the heating plate in position.

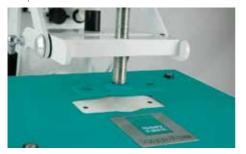
Step 3



Loosen the star **knob screws**<sup>2</sup> that fix the heating plate and unscrew it completely.

# Conversion of the heating plate in A3

Step 4



As the HappyPress 4 was completely closed, you can now open it carefully with the pressure lever.

The heating plate should remain on the base plate.

Step 5



Now you can remove the connector plug from the right socket and remove the A4 heating plate and put it aside.

## Attention:

The threaded ring must be unscrewed before drawing.

Step 6



Now the HappyPress 4 can be closed again.

The holder should rest smoothly on the upper heating plate.

# Conversion of the heating plate in A3

Step 7



Fix the heating plate again with the star knob screws<sup>2</sup>

Step 8



The threaded screw<sup>1</sup> must also be reattached to the heating plate using the Allen key to hold the heating plate in position.

Step 9



The plug for the **upper heating plate** goes into the right connection socket. Pull the bottom plate out completely to make it easier to insert the connector pluq.

Insert the **connection plug<sup>4</sup>** and fix it with the threaded ring.

The press can be reconnected to the power supply and put into operation.



# Conversion of the base plate in A3

Format For the extension you need:



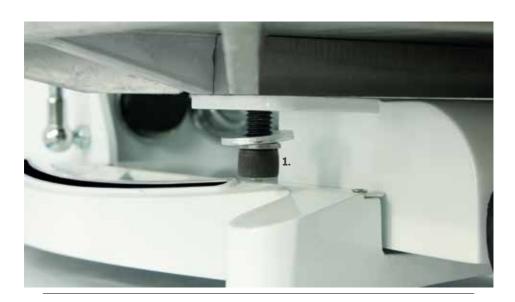
An Allen key for the **screws**<sup>1</sup> that fix the base plate.



# Conversion of the base plate in A3

# Quick guide

Step 1	Unplug the power cable.
Step 2	Open the press completely.
Step 3	Loosen the <b>screws¹</b> below the base plate with an Allen wrench.  Make sure that the base plate is held firmly and cannot fall down!
Step 4	When the <b>screws<sup>1</sup></b> are loosened, the A4 base plate can be carefully removed.
Step 5	Now place the base plate in A3 on the base of the press and screw it on from below using the appropriate <b>screws</b> ¹.
Step 6	The press can be reconnected and can be put into operation.





# Conversion of the base plate in A3

# Detailed guide

# Disconnect the press from the power supply before every conversion!

# Step 1



After the HappyPress 4 has been disconnected from the power supply, close completely.

This makes the next steps easier to implement.

Step 2



There are two **screws<sup>1</sup>** under the base plate. These can be loosened using an Allen key.

Step 3



Unscrew the **screws**<sup>1</sup> completely and put them aside for now.

# Conversion of the base plate in A3

Step 4



Now take the A4 base plate down and put it aside.

Step 5



Now place the A3 base plate on the base of the press and fix it with the screws<sup>1</sup> at the bottom.

Step 6



Now the HappyPress 4 can be reconnected to the power supply and put into operation.

# HEATED BASE PLATE Conversion of the heatable base plate in A4/A3 format

Format For the extension you need:



An Allen key for the **screws**<sup>1</sup> that fix the base plate.



Screwdriver for the **cross screws**<sup>2</sup> of the base cover and rails

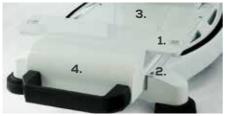
#### Detailed view



Connections for the heating plates.

Left: lower heating plate

Right: upper heating plate





**Stand<sup>5</sup>** for the heatable base plate.

- 1. Holes for screws
- 2. cross-head screws<sup>2</sup>
- 3. cover base frame
- 4. trolley for the draw/drawer function



# Conversion of the heatable base plate in A4/A3 format

# Quick guide

#### Note:

When using a heated base plate, the drawer/ extension function is omitted.

Optional	For easier conversion, the upper heating plate can be removed before replacement (see page 62).
Step 1	Unplug the power cable.
Step 2	Open the press completely
Step 3	Loosen the <b>screws¹</b> below the base plate with a Allen wrench. <b>Make sure that the base plate is held firmly and can't fall off!</b>
Step 4	Pull the carriage out completely and loosen the small <b>cross screws</b> <sup>2</sup> with a cross screwdriver.
Step 5	Once the <b>cross screws<sup>2</sup></b> are loosened, the <b>cover<sup>3</sup></b> can be removed and set aside.
Step 6	Now loosen the small cross screws2 that hold the rails. Hold the $\bf car^4$ firmly. $\bf Get\ some\ help\ here.$
Step 7	Now take out the whole <b>car<sup>4</sup></b> and put it aside.
Step 8	Now insert the ${\bf stand^5}$ and fix it with the correspondings screws from the bottom side. Get help to hold the press.
Step 9	Take the <b>cover<sup>3</sup></b> back and screw it on again with the appropriate <b>screws<sup>2</sup></b> .
Step 10	Now place the heatable base plate on the stand5 and screw it tight with the <b>screws¹</b> .
Step ll	Now you can insert the connector plug into the left connector and fix it by turning the threaded ring.
Step 12	The press can be reconnected and can be put into operation.



# Conversion of the heatable base plate in A4/A3 format

# Detailed guide

# Always disconnect the press from the power supply before any conversion!

For an easier conversion, the upper heating plate can be removed before replacement. (See page 62)

## Step 1



After the HappyPress 4 has been taken off the power, open the press completely.

Step 2



There are two **screws<sup>1</sup>** under the base plate.

These can be loosened using an Allen key.

Step 3



Now take the A4 base plate down and put it aside.



# Conversion of the heatable base plate in A4/A3 format

Step 4



Now pull the car out and loosen all cross screws<sup>2</sup> that are connected to the underbody.

Take the cover plate down and put it aside.

Step 5



Now loosen the **cross screws<sup>2</sup>** that hold the rails

**Get some help here**, so that the press can't tip over because of the stripped rail<sup>4</sup>.

Step 6



Take the **stand**<sup>5</sup> for the heatable base plate and place it on the base. Fix the **stand**<sup>5</sup> from below with the corresponding **screws**<sup>1</sup>.

The press must be lifted for this purpose. Get help here too.



# Conversion of the heatable base plate in A4/A3 format

Step 7



All three **screws<sup>1</sup>** with washers must be fitted.

Step 8



Now put the cover back on and screw it back on with the small **cross screws**<sup>2</sup>.

Step 9



Now place the heatable base plate on the stand and screw it down.

The heatable base plate is heavy. Get help to hold the plate so that it does not fall down while screwing it in.

## Conversion of the heatable base plate in A4/A3 format

Step 10



When the heatable base plate is screwed tight, the connection plug of the base plate can be removed, must be inserted into the left-hand connection and screwed tight.

The markings help you to plug it in. The threaded ring must be screwed tight so that the plug does not slip out.

Step 11



If you have removed the upper heating plate before the conversion, it can now be reinstalled and connected. (See page 62)

Step 12



Once all heating plates are fixed and connected, the press can be put back into operation.



# TECHNICAL DATA & DIMENSIONS

These are the technical specifications you need to be able to put the HappyPress 4 into operation.

TECHNICAL SPECIFICATIONS	HAPPYPRESS 4 - A4*1	HAPPYPRESS 4 - A3* <sup>2</sup>
Energy performance single	220-240 Volt, 800 Watt	220-240 Volt, 1000 Watt
Dual energy performance	220–240 Volt, 1600 Watt	220–240 Volt, 2000 Watt
Digital time control	1-999 Sekunden	1-999 Sekunden
Digital temperature control	93-221 °C	93-221 °C
Dimension closed approx	Länge: 44 cm Breite: 32,5 cm Höhe: 33 cm	Länge: 46 cm Breite: 40 cm Höhe: 33 cm
Heating plate size	32,5 cm x 25 cm	40 cm x 30 cm
Weight	ca. 20 kg	ca. 25 kg

<sup>\*1</sup> The HappyPress with a bottom and heating plate of A4 format

<sup>\*2.</sup> The HappyPress with a bottom and heating plate of format A3

## CF-CFRTIFICATION

# **EC Declaration of Conformity:**

In terms of the EC Machinery Directive 98/37/EU, Annex II A and the EC Low Voltage Directive 73/23 EEC, as well as the EC EMC Directive 89/336.

We as European importer declare that our product: Transfer press for ironing on thermal prints.

#### **Product:**

HappyPress in the delivered version complies with the following relevant regulations in their latest version.

EMC Directive (2004/108/EC) & MDD Directive (93/42/EEC) Harmonised standards applied:

EN 55014-1:2006+A1:2009 FN 55014-2:1997+A1:2001+A2:2008 EN 61000-3-2:2006+A1:2009+A2:2009 EN 61000-3-3:2008 LVD Test Standard: EN 60204-1:2006+A1:2009



On the above mentioned product do not need to be all listed, standards applied.

# User information for disposal

old equipment and batteries European Union

equipment and batteries with this symbol must not be disposed of as normal household waste. Instead, the products must be disposed of for proper disposal. reuse and recycling in accordance with state legislation as well as the 2002/96/EC and 2006/66/EC to an appropriate collection point for the recycling of electrical and electronic equipment and batteries or returned to us

This symbol indicates that old electrical or electronic



This symbol is only valid in the European Union. If you wish to dispose of this product, please comply with the relevant national laws and other regulations in your country regarding the treatment of old electrical or electronic equipment and batteries.



# WARRANTY CONDITIONS

#### **Contact details**

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#### **Guarantee conditions**

For this device GSE TexPrint Solutions GmbH provides the following warranty to the customer under the following conditions:

#### **Guarantee** period

The warranty period is 2 years and begins at the time of delivery, which must be proven by the invoice or similar documents. Signs of wear and tear resulting from normal use of the transfer press are not defects.

#### Repair

All functional faults that occur within the warranty period and which can be proven to be due to manufacturing or material defects despite proper handling and observance of the valid instructions for use and which do not concern wearing parts will be replaced or repaired without difficulty, but only if claims under this warranty are made to our company in writing within one week of the occurrence of the functional fault. The regulations on commercial sales, in particular §\$377 ff. HGB, are unaffected by this regulation. By making a claim under the guarantee, the guarantee period is extended neither for the machine nor for the newly installed parts. Replaced parts become the property of GSE TexPrint Solutions GmbH about. The spare parts required for the repair and the time spent on the repair will not be charged.

#### Rectification

Please ensure that your machine is standing firmly on your counter top. Open the transfer press completely to carry out set up, until it stops. Place the item to be printed (which should be flattened and smoothed) on the lower plate. Be careful that when the press is not fully open as there is a risk of burns. Always strictly observe the printing instructions of the various materials you use.

## **GUARANTEE CONDITIONS**

#### Return

The return is only possible with the written authorization of GSE TexPrint Solutions GmbH possible. Please make sure that your transfer press is packed in the original carton and returned to us with the sender's address. Please also include a short description of the error. Write the return number clearly visible on the shipping box. which you will receive from our service staff for a fee (in case you do not have the original box available anymore). GSE TexPrint Solutions GmbH is not liable for damages caused by improper packaging during transport by the customer.

Taking back machines manufactured by GSE TexPrint Solutions GmbH for disposal GSE TexPrint Solutions GmbH agrees to take back all machines manufactured by GSE TexPrint Solutions GmbH and marked with their name for disposal free of charge. Condition is that the machines are delivered completely to GSE at the own expense of the customer, so that they can be disassembled and properly disposed of by GSE.

WEEE-Reg.-Nr. DE 37926376

### Packaging

Pick up the carton and packing material so that the transfer press can be safely packed in it again during subsequent transport.

#### Terms of use

Make sure that your machine is securely placed on your work surface. Open the transfer press completely up to the stop and lay the material to be printed flat and smooth on the base plate. There is a risk of burns if the press is not opened completely. Always follow the printing instructions supplied with the respective materials.

## Storage

You can store the press open or closed. If you store it closed, reduce the pressure on the pressure adjustment knob as much as possible so that the press is not under tension.

If a auto-open modul is installed, use the wing screw provided to secure the press.



