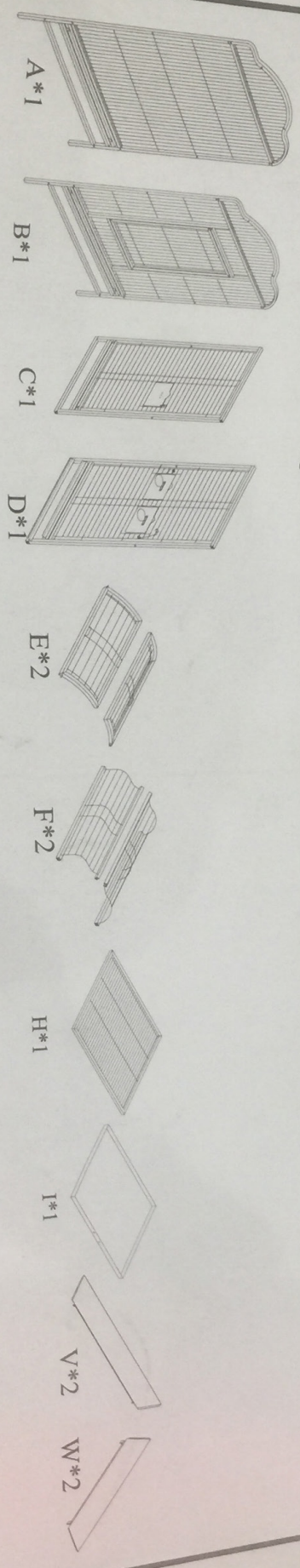




# Liberta Voyager

# Liberta VOYAGER Assembly Instructions

You should have:  
All Assembly parts of VOYAGER Cage Shown for your reference



- A. back wire mesh
- B. front wire mesh
- C. left side mesh
- D. right side mesh
- E. left & right top wire mesh
- F. left & right open top mesh

- P1\*1  $\varnothing 24 \times 495$
- P2\*2  $\varnothing 24 \times 715$

- G\*8  $\varnothing 5$
- J\*1
- R\*3
- X\*1

- O\*4
- Q\*3
- S\*3

- M1\*4 M6x40
- M2\*16 M6x35
- M3\*14 M6x10
- K\*2 M4\*5

- N\*12
- U\*1

- H. grill
- I. metal tray
- J. handle of tray
- K. screw (dia=4mm L=5mm)
- L. length seed guard piece
- M. short seed guard piece

- M1. screw (dia=6mm L=40mm)
- M2. screw (dia=6mm L=35mm)
- M3. screw (dia=6mm L=10mm)
- P1. perch (short one)
- P2. perch (length one)
- K. screw (dia=4mm L=5mm)

- O. wheels
- Q. steel cup
- R. handle of door
- S. cup holder
- N. Nut
- U. hexagon wrench
- X. wrench (screw all bolts)

It is recommended that two or three people assemble this cage

# Step 1

M1\*4  
M6x40

M2\*8  
M6x35

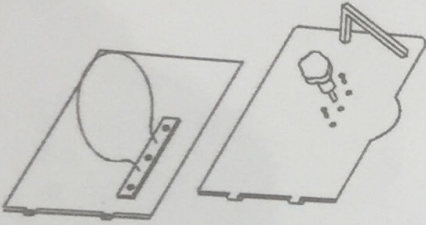
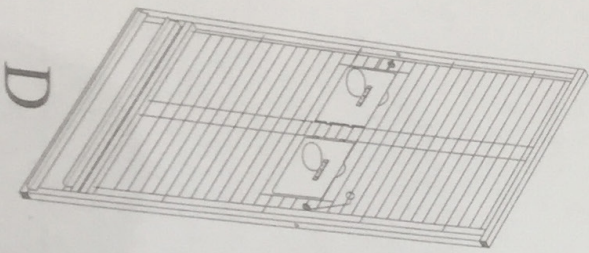
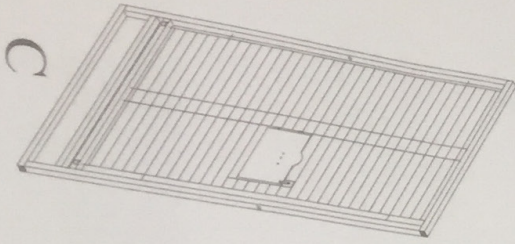
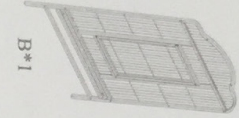
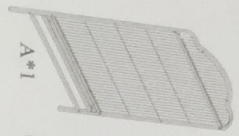
M3\*6  
M6x10

R\*3

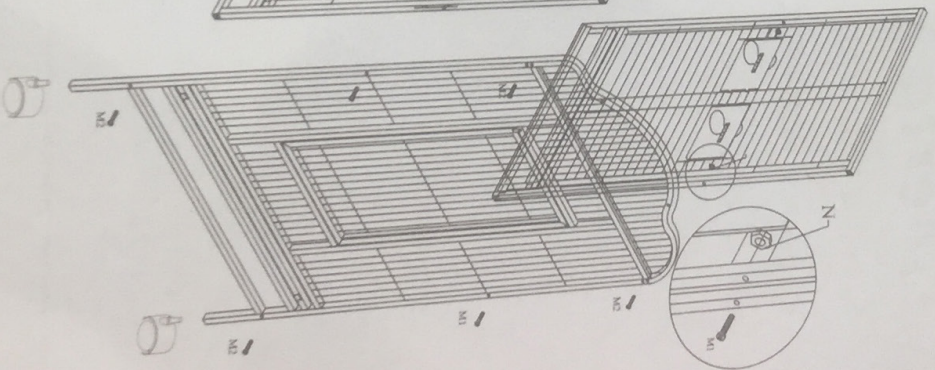
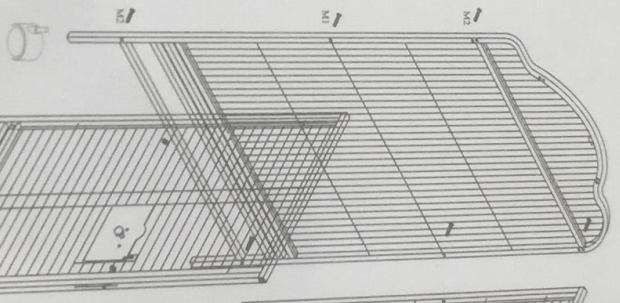
N\*4

S\*3

O\*4



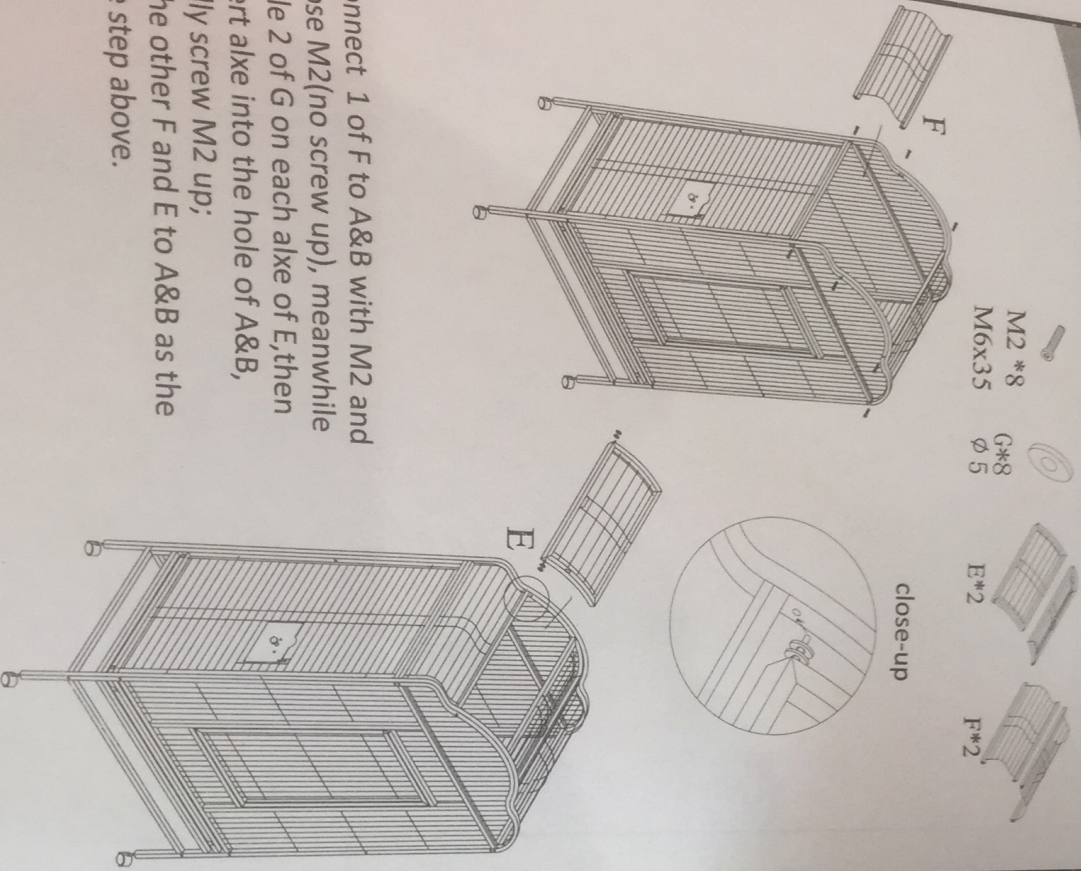
Fix 3 of S onto the feeder door separately, then screw them with 6 of M3 and 3 of R (position as drawing).



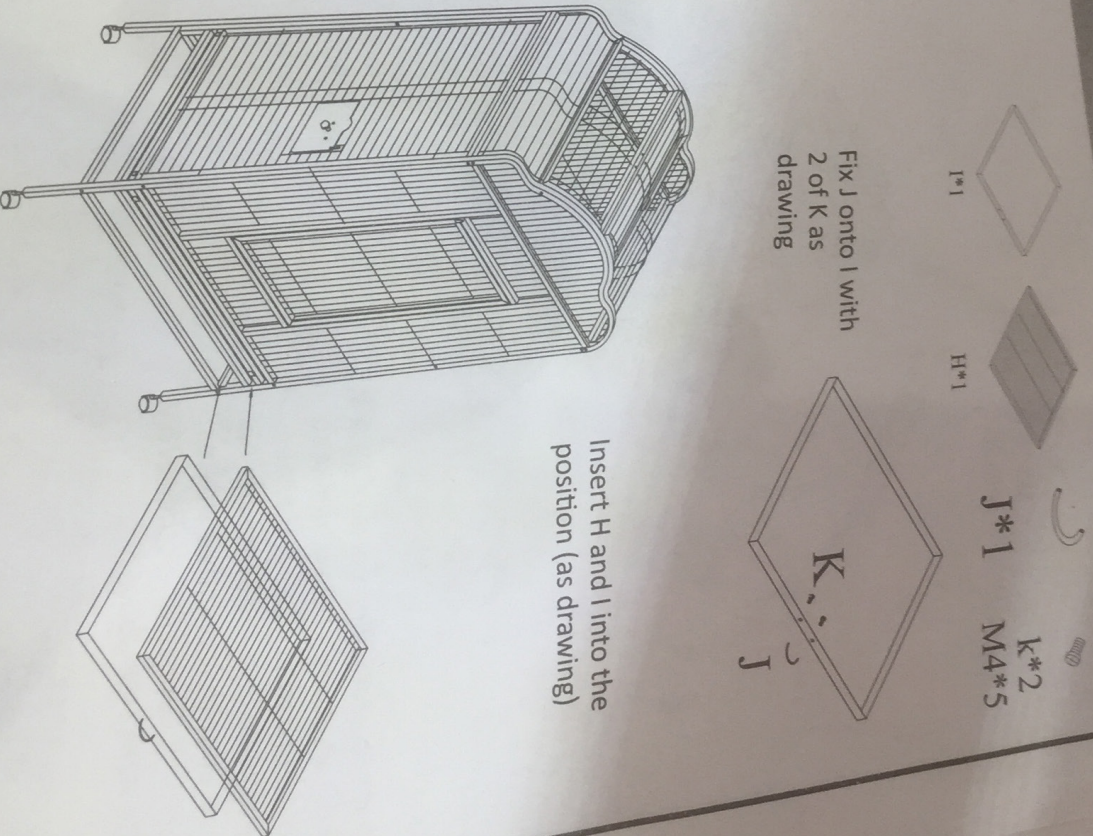
Connect C to A&B with M2 on top and bottom, M1 and nut N in the middle position(close-up shown) ; Connect D to A&B as same step above; Insert wheels into the legs of cage.

to be continue...

## Step 2



## Step 3



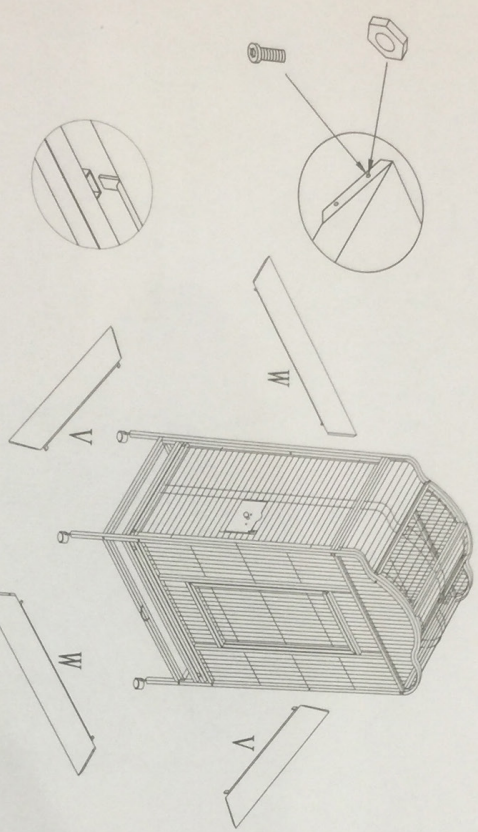
## Step 4

M3 \*8  
M6x10

N\*8

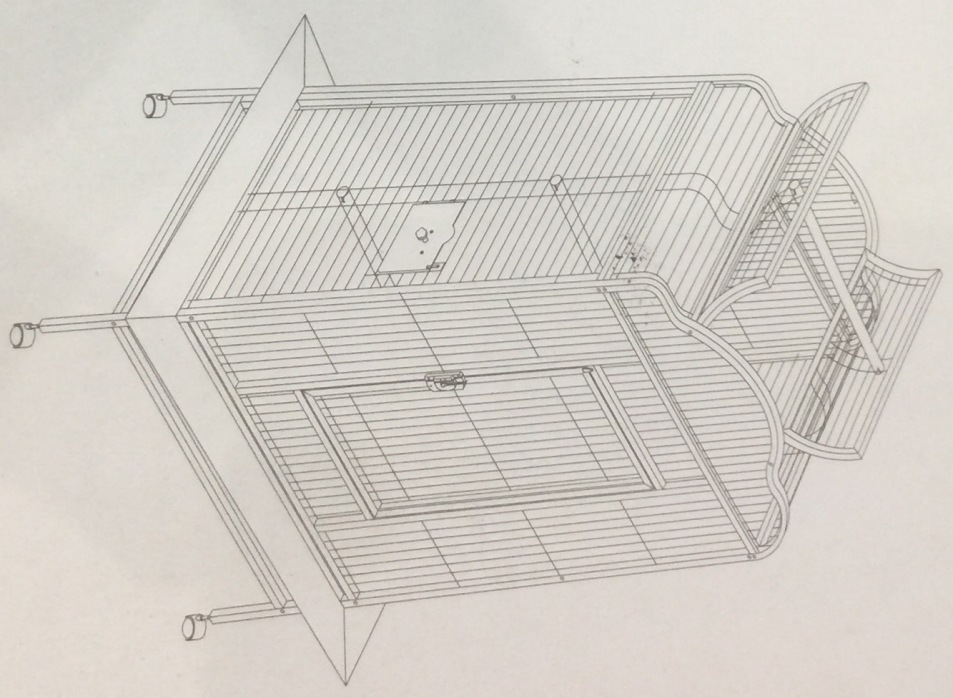
W\*2

V\*2



Put two protruding parts of W & V into cage body's holes, then keep holes on border of W & V aline, meanwhile insert M3 into the holes, screw up with N on other side (as close-up); Connect the other W&V as the same step above.

## Step 5



Finished Cage!