

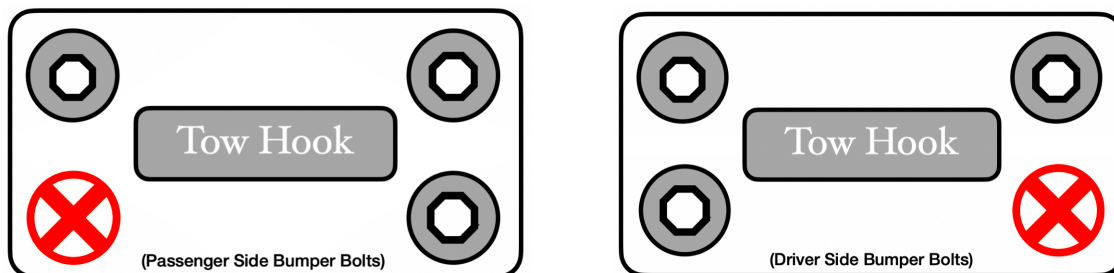
FACTORY AFTERMARKET

2017-2019
FORD
F-250 thru F-550

🔧 Tech Tip 🔧 This is a great time to install the lights onto the light bar to make sure everything fits correctly.

1. SET-UP: Ensure the vehicle is placed on a level surface with the transmission in PARK, the tires chocked, and the emergency brake ON. (Wear safety glasses from this point forward.)

2. REMOVING THE PLASTIC TRIM COVER HIDING THE BUMPER BOLTS: The front bumper bolts are located on either side of the tow hooks. Remove the plastic trim cover over the outside set of bumper bolts.



3. REMOVING THE LOWER BUMPER BOLT ON EACH SIDE:

Remove the lower front bumper bolts using an 18mm socket, shown as “X” in the diagram above.

🔧 Tech Tip 🔧 This is the Best Time to install the lights on the light bar to make sure everything fits correctly, before installing the light bar onto the truck.

4. 8. INSTALLING THE LIGHT BAR: With the help of a friend, lift the light bar (with lights securely attached) into place so that it is lined up with the outer/lower factory bumper bolt holes, then hand thread the 18mm bumper bolts back into place to prevent cross threading. Before tightening down the bolts completely, now is the Best Time to connect any plugs/wiring behind the lights.

- Then, tighten down the bumper bolts completely -

***** Locking hardware for the off-road lights and the actual light bar itself, are also recommended and available through us*****