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	PLA PLA PRIME	ABS ABS+	PETG
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EXTUDER TEMP	215-235C	230-250C	230-245C
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BED TEMP	0-60C	80-100C	60-80C
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HEATED BED	OPTIONAL	REQUIRED	REQUIRED
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RECOMMENDED BUILD SURFACE	MAGIGOO, GLASS, PAINTERS TAPE, GLUE STICK, PEI	MAGIGOO, KAPTON TAPE, PEI, ABS SLURRY	MAGIGOO, GLUE STICK, PAINTERS TAPE, PEI
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OTHER REQUIRMENTS	PART COOLING FAN	ENCLOSURE RECOMMENDED	PART COOLING FAN, LOW SPEED
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DENSITY	1.24 G/CM ³	1.03 G/CM ³	1.27 G/CM ³
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USES	MODELS, PROTOTYPES	FUNCTIONAL PARTS	DURABLE AND ALL PURPOSE
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DRYING	55C > 3 HOURS	65C > 3 HOURS	65C > 3 HOURS
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CoexFlex™		CoexNylex™
60D TPE 40D TPE 30D TPE	60A TPU	UNFILLED GLASS FILLED
205-250C	205-225C	245-295C
25-85C	0C	85-110C
RECOMMENDED	NOT RECOMMENDED	REQUIRED
MAGIGOO FLEX, PAINTERS TAPE, GLUE STICK, PEI	MAGIGOO FLEX, PAINTERS TAPE, GLUE STICK, PEI, KAPTON TAPE	MAGIGOO PA, PAINTERS TAPE, PEI
PART COOLING FAN	PART COOLING FAN	PART COOLING FAN NOT RECOMMENDED
1.25 G/CM ³	1.17 G/CM ³	1.15 G/CM ³
DURABLE AND FLEXIBLE PARTS	DURABLE AND FLEXIBLE PARTS	DURABLE AND STRONG PARTS
55C > 4 HOURS	55C > 4 HOURS	85C > 12 HOURS



3D Printing Filament
MADE IN THE USA



COMMITTED TO EXCELLENCE

QUALITY

Your project deserves the best. With our advanced equipment and industry knowledge, you will receive a consistent filament of the highest quality every time.

PERFORMANCE

At Coex™ 3D, we understand the science behind 3D filament. We only use premium grade virgin resins, colorants, and additives. The result? A strong print in vivid color.

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