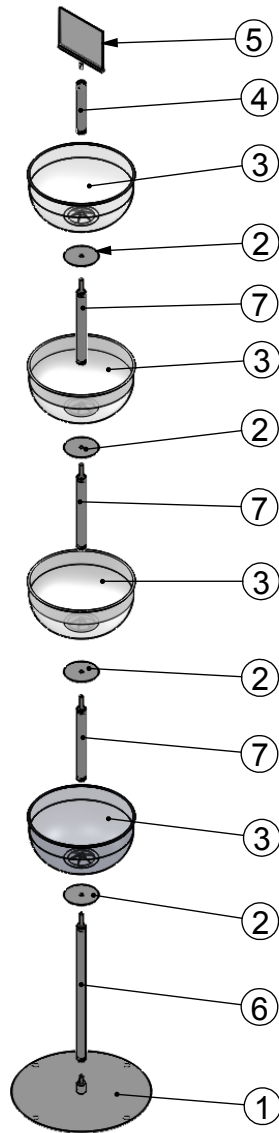
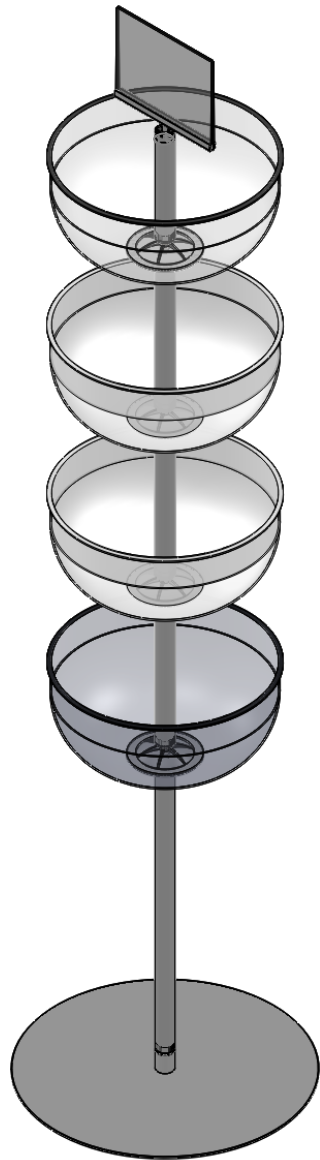









# R-IBT-4

## 4-TIER IMPULSE BOWL TOWER ASSEMBLY INSTRUCTIONS



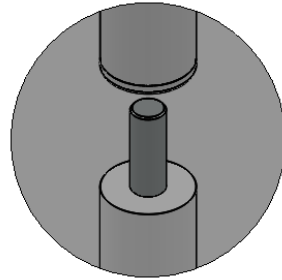
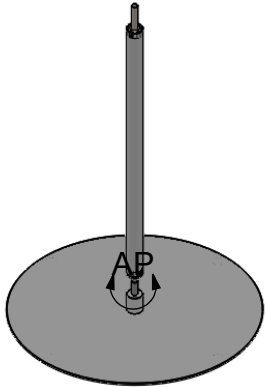
ITEM	PART NO.	DESCRPITION	PICTURE	QTY
1	R-IBT4-A04	16" DIAM BASE ASSEMBLY		1
2	R-IBT4-WASHER	Ø4.00 OD x .438 ID x 13 GA STEEL WASHER		4
3	R16-IMBOWL	MERCHANDISING BOWL		4
4	R-IBT4-A03	7" TUBE/INSERT ASSY		1
5	200122	SIGN HOLDER		1
6	R-IBT4-A01	20" TUBE/INSERT ASSY		1
7	R-IBT4-A02	10" TUBE/INSERT ASSY		3

# R-IBT-4

## 4-TIER IMPULSE BOWL TOWER ASSEMBLY INSTRUCTIONS

### STEP1:

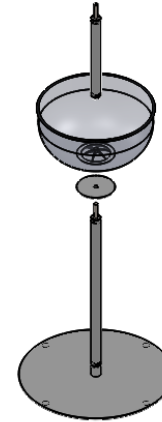
PUT 20" TUBE/INSERT ASSY SCREWING  
IN 16" DIAM BASE ASSEMBLY



DETAIL AP  
SCALE 1 : 2

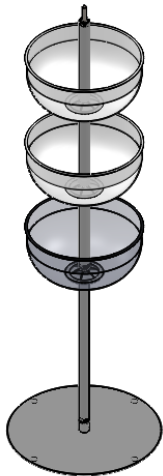
### STEP2:

PUT 10" TUBE/INSERT ASSY SCREWING  
IN 20" TUBE/INSERT ASSY



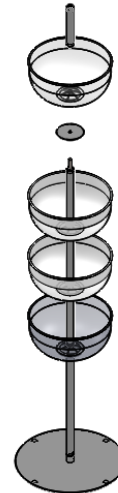
### STEP3:

THE SAME, PUT 10" TUBE/INSERT ASSY  
SCREWING IN 10" TUBE/INSERT ASSY



### STEP4:

PUT 7" TUBE/INSERT ASSY SCREWING  
IN 10" TUBE/INSERT ASSY



### STEP5:

PUT SIGN HOLDER SCREWING  
IN 7" TUBE/INSERT ASSY

