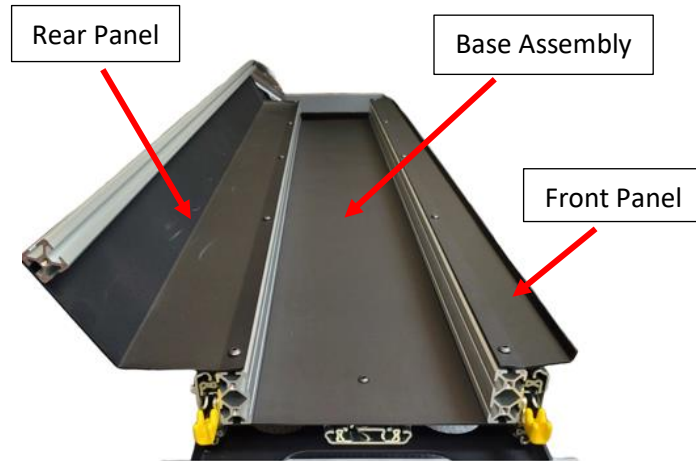


Rivian R1T Gear Tunnel Slide Install Instructions

Begin by unpacking all components and making sure no parts are missing. If any parts are missing, please contact sales@range-industries.com and we will remedy the situation ASAP. See list of all parts below:

- 1X Slide Base Assembly
- 1X Front/ 1X Rear Panel



- 2X End Caps



- 2X Tunnel Mount



- 2X Tunnel Mount Cover



- 18X 1/4"-20 X 5/8" Bolts



- 4X M6 X 40mm Bolts



Install Notes:

- Use blue (medium) Loctite or equivalent thread locker on all bolts

Required Tools:

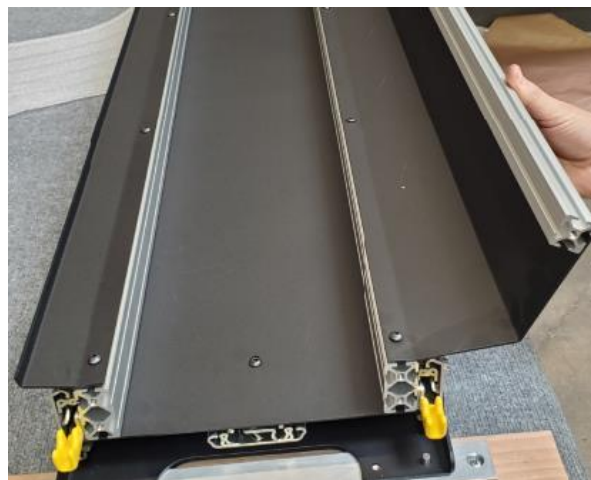
- 5/32" hex key or 5/32" hex bit with ratcheting wrench
- 10mm socket or wrench

Remove temp shipping plates on each end before assembly. Reuse the (8X) 1/4"-20 X 5/8" Bolts



Base Assembly

Begin by placing base assembly on sturdy work surface, such as a large table or saw horses. Determine what side you want the slide to eject from, driver or passenger. The yellow latches will be on the side that slides out. First install the front and rear panels by loosening the bolts from the t-nuts on the panel edge so that they will be able to slide onto the top rail slot on the base assembly. Slide panels until centered on top rail, snug bolts but do not fully tighten until instructed. Driver side orientation shown in photos



Next, install the end caps on both ends using the supplied 1/4"-20 bolts, each cap uses 5X bolts. The end cap with the cut out is to installed on the end with the yellow latches. Once all bolts have been installed, go back and fully tighten all 20 bolts on the panels and end caps. Driver side orientation shown in photos



If selecting passenger side orientation, see reference photos below.



Vehicle Mount Assembly

Begin by removing the plastic covers on the gear tunnel opening



Place the tunnel mount and cover on top of the vehicles mount with the threaded holes. Install and tighten the supplied M6 bolts in the two inner holes, through both the panel and mount.



Power Outlet Upgrade (If applicable)

If you have purchased the optional power outlet upgrade, install now before installing the assembled slide into the vehicle. Follow the instructions provided with the upgrade, then return to these directions for the final installation into the vehicle.

Slide Install

It is highly recommended that the next step be performed with two people. Install the slide assembly through the gear tunnel, we suggest using a piece of cardboard placed in the tunnel to help slide across. Once installed, place the slide assembly so that the mounting brackets line up with the tunnel mount holes. Install the supplied 8X 1/4"-20 bolts and tighten. If needed, loosen the M6 bolts on the tunnel mount to align the slide bracket bolts with the tunnel mount.



Bolt Check

After driving with rack installed for 25 miles, re-check hardware to ensure none of the hardware has loosened.



Passenger Side Orientation Installed