

RIVIAN R1T FORWARD BED CARGO RAILS

Begin by unpacking all components and making sure no parts are missing. If any parts are missing, please contact sales@range-industries.com and we will remedy the situation ASAP. See list of all parts below:

- 2X Aluminum Extrusion Rails



- 8X M6x1.0 x 25mm Flanged Hex Bolts



- 8X Aluminum Spacers



Install Notes:

- Use blue (medium) Loctite or equivalent thread locker on all bolts

Required Tools:

- 10MM socket and ratcheting wrench
- Small flathead screwdriver or pry tool

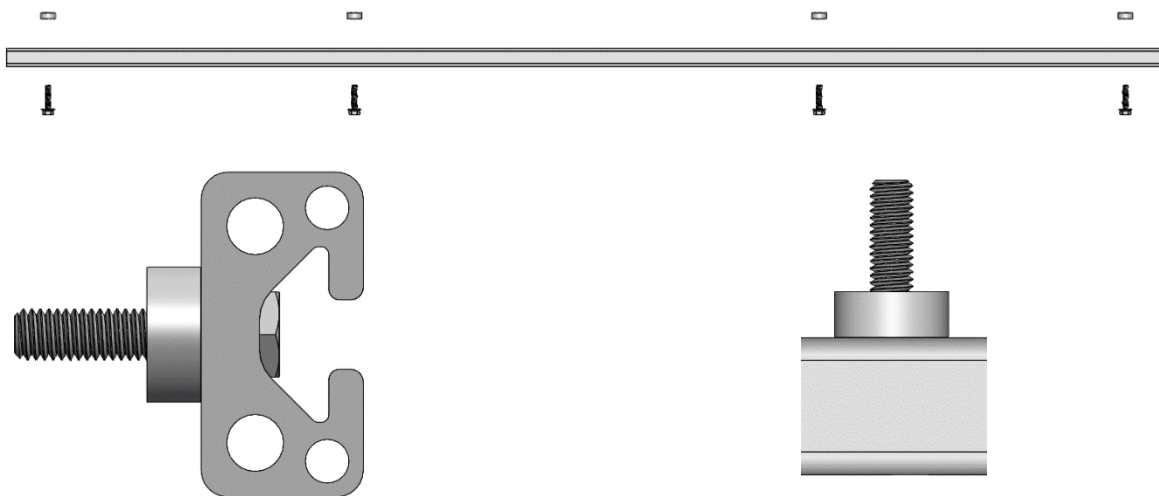


INSTALLATION

Begin by using your small flathead screw driver or pry tool to remove the 8x black plastic caps covering the factory 6MM bolts.



Next remove the factory hardware from the top 4 holes using a 10mm socket and ratcheting wrench. Leave the factory metal cup, then install the supplied spacers, extrusion and hardware. See below for an exploded view showing the correct order of spacers, extrusion rail and bolts. Note: This step is easier if you have someone assist you. Install all the bolts through the extrusion rail, place the spacers on the bolts on the backside of the rail, and then lift the whole assembly into place with your helper.



Tighten the 4 bolts with a 10mm socket and ratcheting wrench. Tighten to 8 ft-lbs. Next repeat this process to install the lower extrusion rail. Check all bolts and the install is complete.

BOLT CHECK

After driving with rack installed for 25 miles, re-check hardware to ensure none of the hardware has loosened.