



## 2021 SANFORD & BENEDICT PINOT NOIR

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VINTAGE	2021
VARIETY	Pinot Noir
APPELLATION	Sta. Rita Hills
VINEYARD	Sanford & Benedict
ALC/VOL	13.5%
PRODUCTION	2,508 Bottles / 209 Cases
VESSEL	Open Top Concrete
FERMENTATION	Indigenous, Whole Cluster
ÉLEVAGE	9 Months Neutral Barriques

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### VINEYARD

From 50 year old, north-facing and own-rooted vines comes the 2021 Sandhi Sanford & Benedict Pinot Noir. Rich clay and silex soils, balanced by vine age and a northern exposition result in a wine that possesses both depth of character and remarkable fruit purity.

### TASTING NOTES

2021 marks the 50th vintage at Sanford & Benedict Vineyard, and a very cool vintage at that. The immediate freshness of this wine is proof. California sage and olive brine leap from the glass alongside the high-toned red berries and pink peppercorn classic to the site. Herbal, salty, bursting with fruit and a hint of baking spice, the palate finishes with fine, persistent tannins.

*Sandhi*

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