



UV RESIN

Using a Fillable Charm with a Silicone Mat

SKILL LEVEL 1 | Less than 15 Minutes

TOOLS:

- (10627461) UVR UV Lamp White
- (10627494) UVR Tool Tweezers
- (10627491) UVR Tool Mixing Kit

MATERIALS:

- Fillable Charm
- Dried Flowers & Glitter Filler of Your Choice
- UV Resin
- Silicone Mat

DIRECTIONS:



1 PREP & POUR. On a clean work space, place charm on top of the silicone mat. Press it into the mat so the UV Resin cannot leak out. POUR a small amount of UV Resin in the charm, just enough to cover the bottom and seal all the way to the edges.



2 CURE. Place the UV-LED Lamp over your charm to pre-cure this first layer for one minute. Press the on/off button to run the UV-LED Lamp for one minute. Alternatively, cure in direct sunlight and refer to the Cure Time Chart for further timing information.

PLEASE NOTE: The metal charm may become hot under the UV-LED Lamp or in sunlight. Allow it to cool for one minute, or until cool to the touch.



3 DESIGN. Add additional glitters, flowers, or other design elements. Place them precisely with a wood stick. Take your time to move each element in place, making sure no air bubbles get trapped underneath.



4 FILL. Pour additional UV Resin, filling the bezel to the top, or to the depth you wish. Make sure any fillers you've added are placed at the right depth. The curing process can be repeated multiple times for a layered design.



5 FINAL CURE. Place piece under the UV-LED Lamp. We suggest a cure time of 2-3 minutes; longer for very large or very darkly tinted items. Alternatively, place item in bright sunlight for 5-10 minutes. Refer to the Cure Time Chart for further timing information.

CAUTION: The metal charm may become hot under the UV-LED Lamp or in Sunlight. Allow charm to cool for at least one minute.