

# CENTURY PILE PERSONALISED

# CLEANING INSTRUCTIONS



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- Easily cleaned, vacuum or laundered resulting in a hygienic mat free of dust mites
- Completely launderable mat



MACHINE WASHED SEPARATELY IN WARM WATER (UP TO 45°C) USING MILD DETERGENT. MAY BE HOSED DOWN.



LINE OR TUMBLE DRY (UP TO 80°C)



DO NOT BLEACH

\*Smaller sizes up to 1200 x 800mm can be cleaned in a domestic washing machine.

\*Larger size mats should be commercially laundered, larger sizes than 1200 x 800mm could damage domestic machines.

OPERATION	WATER LEVEL	BATH TEMPERATURE	SUPPLIES	TIME (MIN)	
Shake Out	None			2-4	
Flush	Middle	Cold +41°C to +45°C		3	
Low-Speed Extract				1	
Break	Middle	Cold to +49°C	Concentrated, Nonionic, Nonalkaline, Detergent	7-10	
Low Speed Extract				1	
Rinse	High	Cold to +49°C		2	
Drain				1	
Rinse	High	Cold to +49°C		2	
<b>BASKET ROTATION</b>					
<b>DIRECTION    SPEED</b>					
Low-Speed Extract			One Way	Slow	2
Drain & Tumble (Shake Out)			Reversing	Slow	1
High-Speed Extract			One Way	High	2-3
Drain & Tumble (Shake Out)			Reversing	Slow	1
High-Speed Extract			One Way	High	3
Tumble Drying		Output +81°C			20-30
Tumble Drying & Cool Down		Temperature of mats are under 40°C			5-10

## NOTE:

1. Separate nylon pile mats by color for the first cycle of laundering to remove loose color, prevent cross staining & properly condition the mats for service.
2. Light colored nylon pile mats should not be laundered with mats having dark colored or highly soiled pile tufts.
3. Cotton pile mats can deposit lint on nylon pile or polyester pile mats if they are washed & dried together.
4. Clean laundry equipment before use to eliminate carryover color, chemicals and soils. Load conventional wash wheels rated capacity when washing mats.
5. Shake out, is to shake soils loose from mats. (Optional)
6. Do not routinely wash nylon pile mats temperature above 49°C. Higher temperatures are not normally required & lead to: excessive color loss and wasted energy.
7. Do not use alkali, which can strip color from nylon pile mats. Do not use hazardous or aggressive solvents. Amount of detergent use depends on detergent activity, bath volume, & type soil to be removed; generally 100-300g liquid detergent concentrate per 100kg of mats is sufficient.
8. Extending drain time & clockwise counterclockwise reversing the washer/extractor cylinder(basket)rotation in split extraction as prescribed is (a) to increase dumping of water entrapped in pockets that form within & between mats during washing, (b) to promote uniform distribution of mats in washer/extractor baskets, (c) to reduce costs.
9. Extraction time set intervals do not include rise to speed time or come to rest time.
10. CAUTION! Avoid excessive high speed extraction which applies excessive wear & tear on mats. Extract to degree of dampness acceptable.
11. After extraction mats, recommended to dry them. However, the dumped mats after extraction can be placed in service.
12. Recommended storage: Folding mats is not recommended - the mats can be crease or become damaged. Please do not leave hot mats in the drier for long time take dried mats out of the drier immediately. Usually lay mats flat & rubber on pile. If rolling mats, always roll with the pile inwards & the rubber outside.
13. Do not lay wet/damp of different color mats pile to pile, lay the mats horizontally, pile to back. Prolonged vertical hanging of wet mats can result in adverse color migration.
14. Hydraulic E xtraction; Use a maximum of 250 psi g pressure for 1-3 minutes.
15. Obey all local, state & federal regulations in laundry mats, treating & discharging wastewater.

