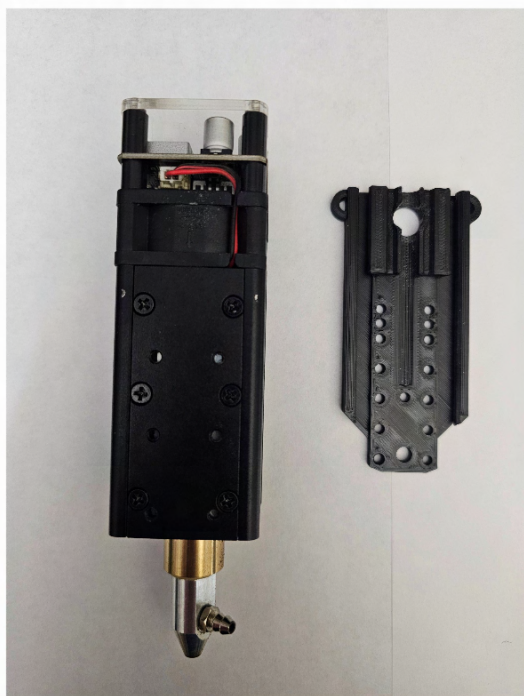


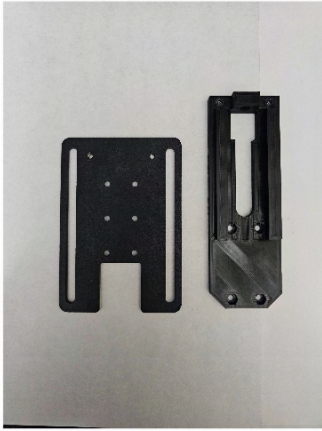
Step 1

Attach the module plate to the laser module with the six provided screws (m3-.50x6)



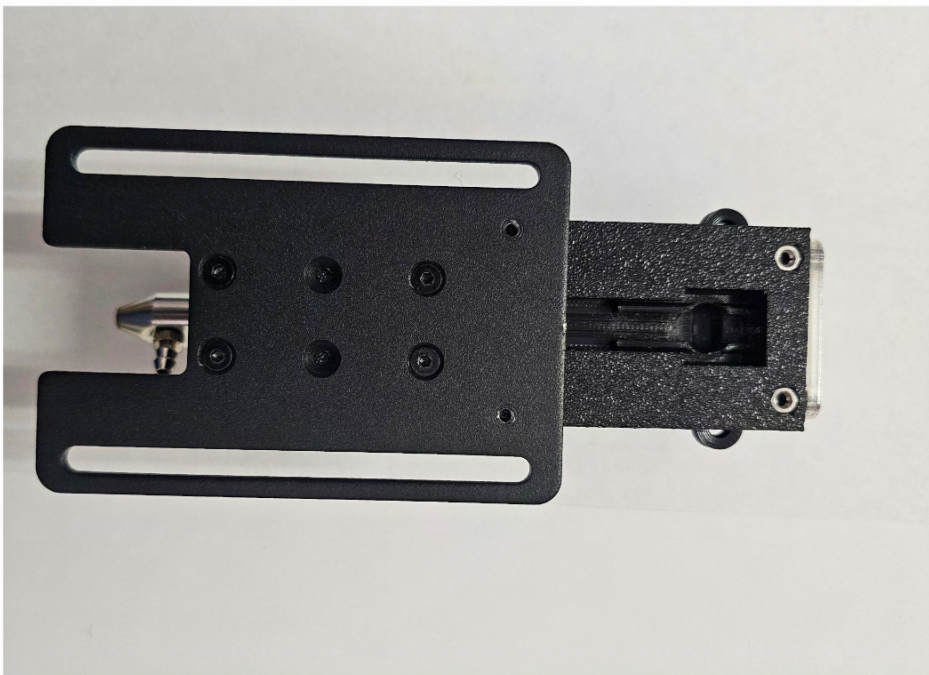
Step 2

Attach the carriage plate to the original module bracket using 4 of the the original screws from the mounting plate and the provided nuts



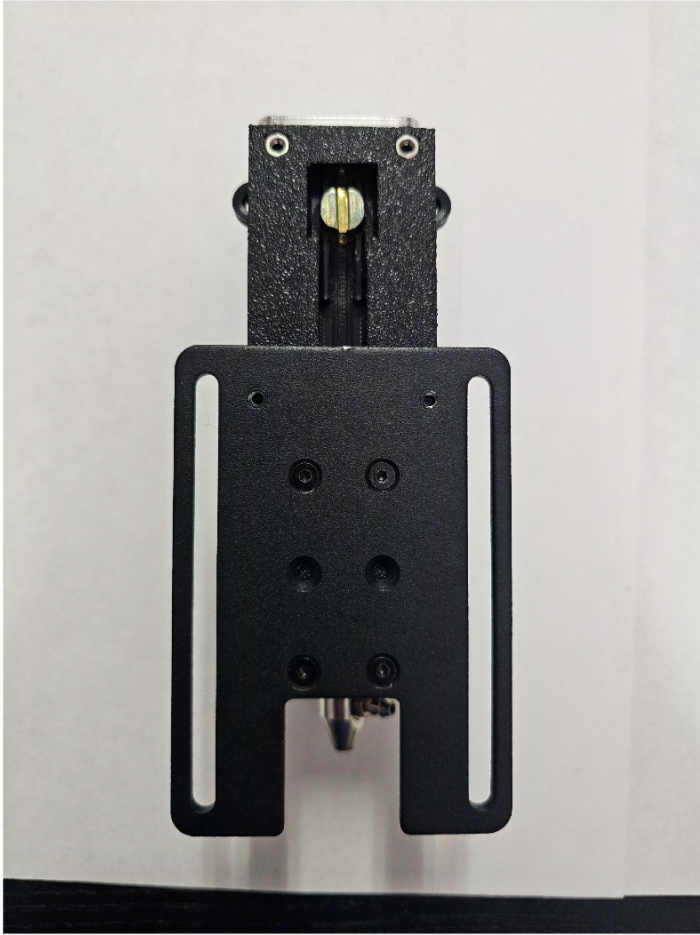
Step 3

Slid the carriage plate onto the mounting plate



Step4

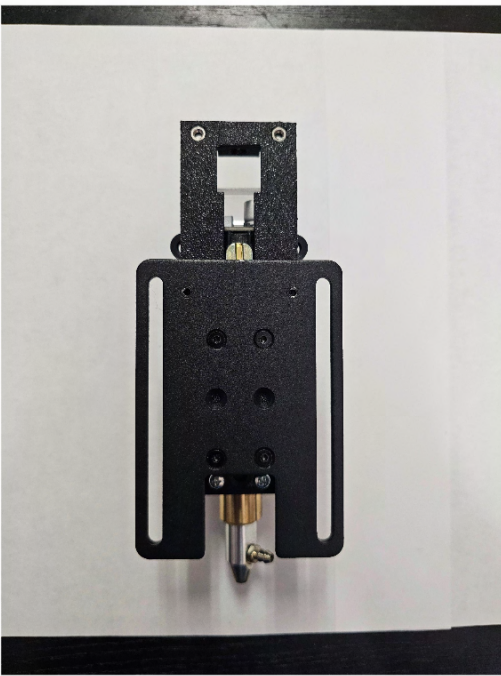
Insert the barrel nut



Step 5

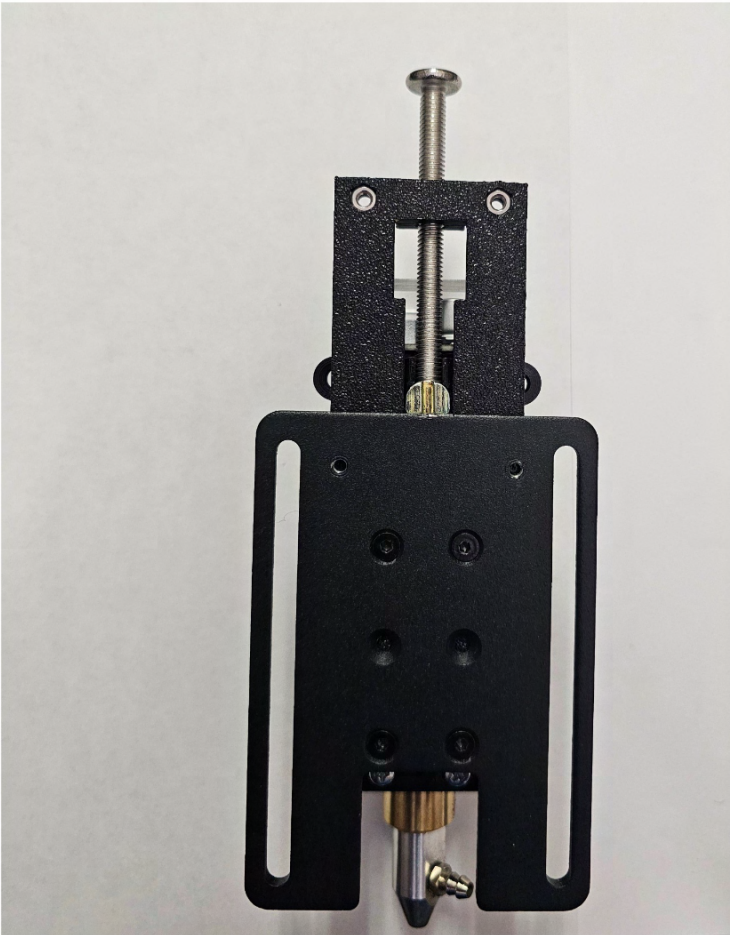
Slide the carriage plate up slightly so that the holes for the bolt clip are exposed.

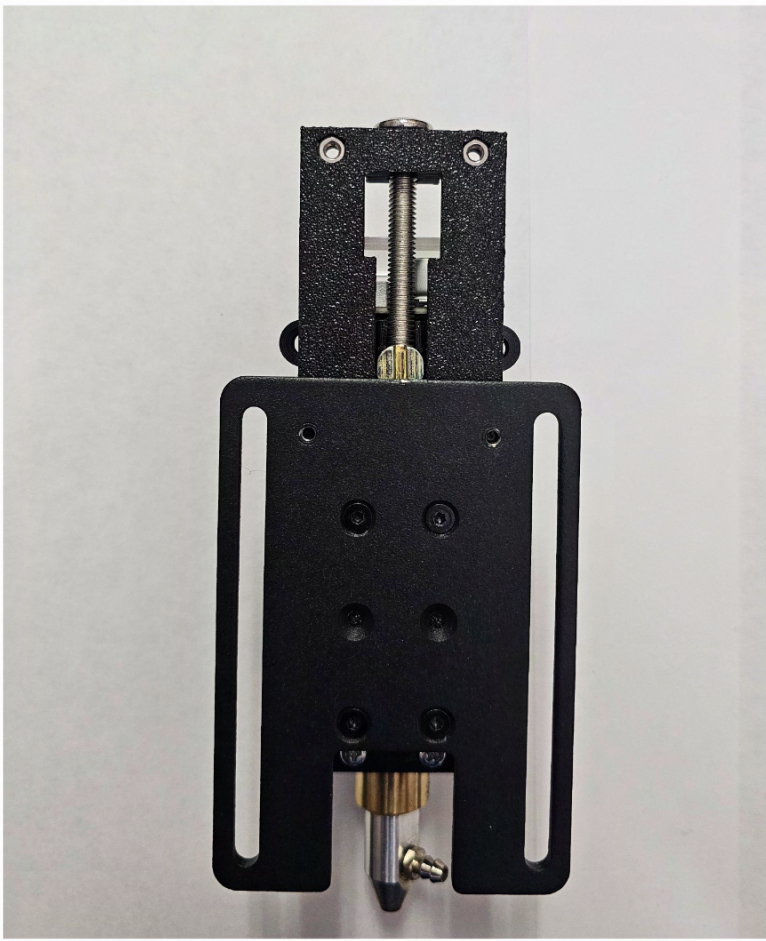




Step 6

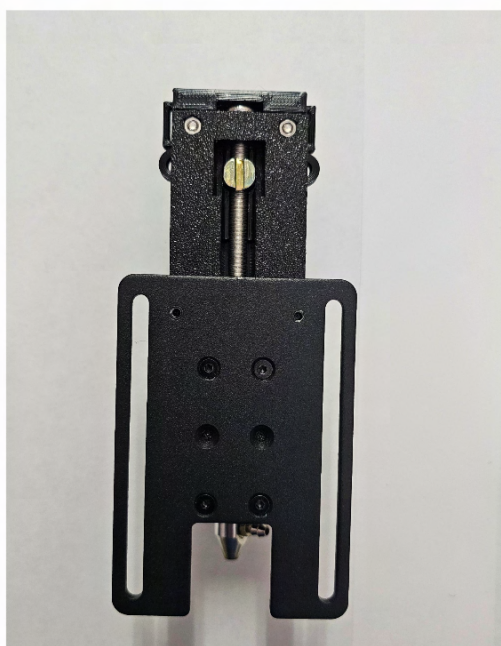
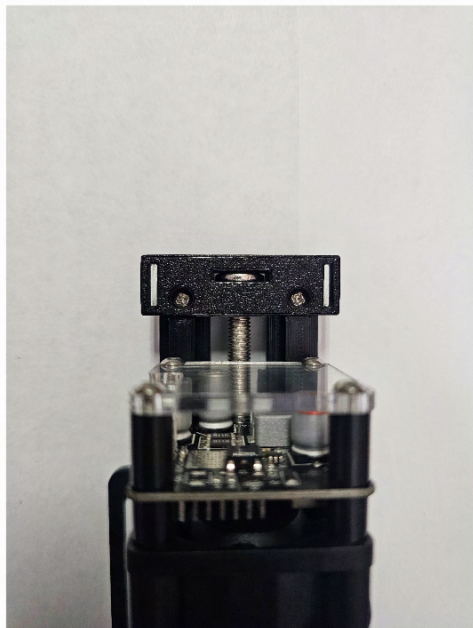
Insert the provided m6 bolt





Step 7

Attach the bolt clip to the carriage plate using two of the provided M3 screws and hex nuts



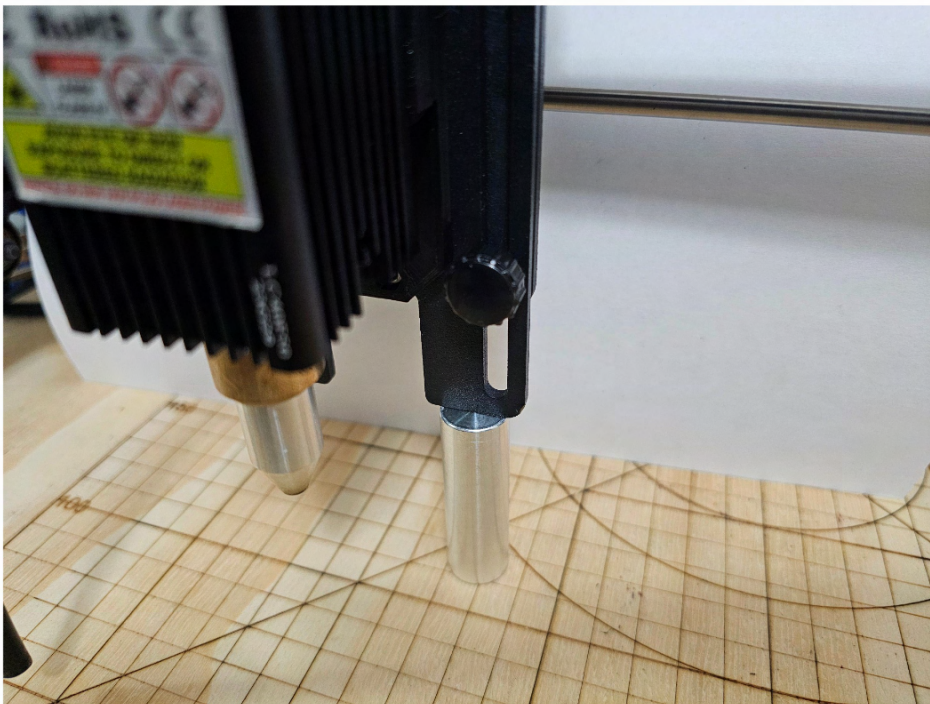
Step 8

Attach the assembly to the axis. Be sure to insert both alignment screws with spacers in the rear of the laser before positioning and tightening the mounting plate to the axis.



Step 9

Use the focus spacer provided with the laser under the factory mounting plate to set the height of the mounting plate. This can be addressed that anytime according to preference.



Note: at this height the laser can be lowered all the way down with your new axis adjuster.