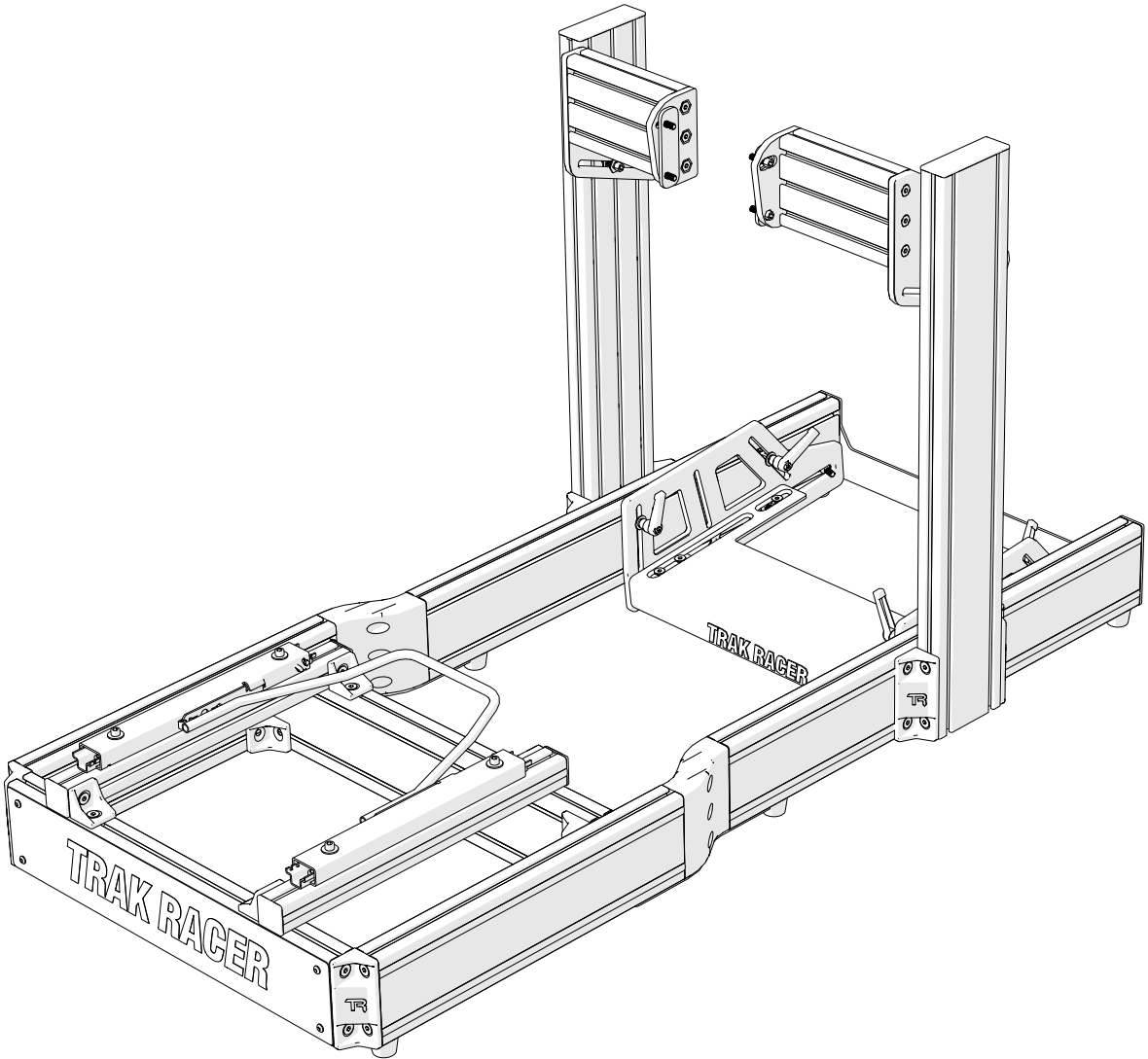


TR160S V2 Simulator

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part number below matches that on your product's box.

TR160S V2



TRAK RACER

Published 2024-12-10

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IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part number below should match the one on your box.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



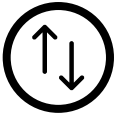
Recommended: Two people for the task



Tighten the hardware



Keep the hardware loose for adjustments



Make the necessary adjustments



Break the tab off the corner bracket



Safety glasses required



Attention/Priority needed

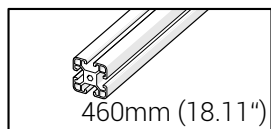


Reserve for the next step



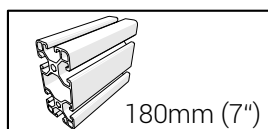
Mirrored components (same on both sides)

PART LISTS



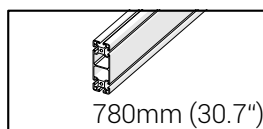
Aluminum Profile

TR-4040-460 x2



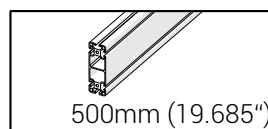
Aluminum Profile

TR-12040-180 x2



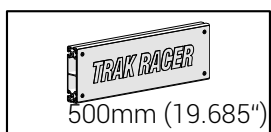
Aluminum Profile

TR-12040-780 x2



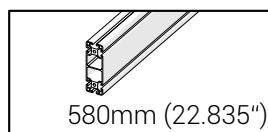
Aluminum Profile

TR-16040-500 x2



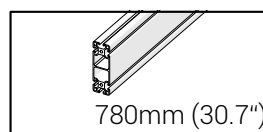
Chassis Rear End

TR-16040-500-R x2



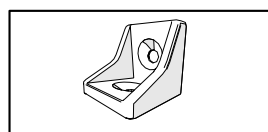
Aluminum Profile

TR-16040-580 x2



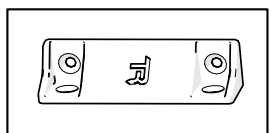
Aluminum Profile

TR-16040-780 x2



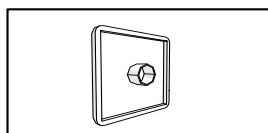
Corner Bracket, 40x40

CB-40 x8



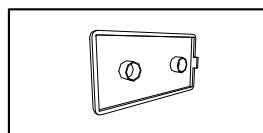
Corner Bracket, 40x160

BC-160 x6



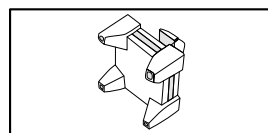
End Cap, 40x40

EC-40 x4



End Cap, 40x120

EC-120 x2



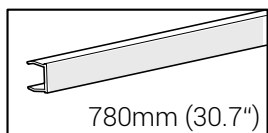
Cable Management Clip

CMC x10



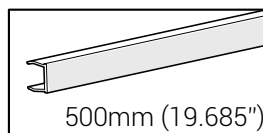
Front Logo Plate

FLP x1



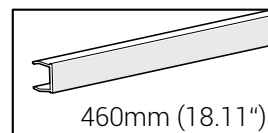
Red Profile Strip

PS-780-R x4



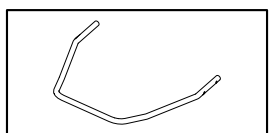
Red Profile Strip

PS-500-R x4



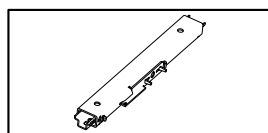
Red Profile Strip

PS-460-R x2



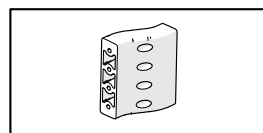
Seat Slider Bar

SS-01 x1



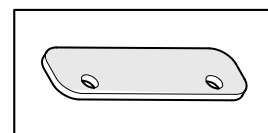
Seat Slider

SS-02 x2



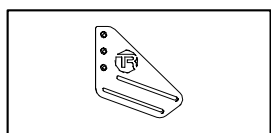
Middle Connector Part

BCH x2



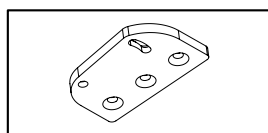
Wheel Mount Spacer

WM-TR1-FN x2



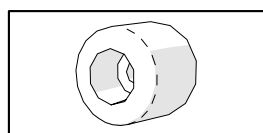
Wheel Mount Outer Plate

WM-TR1-PP x2



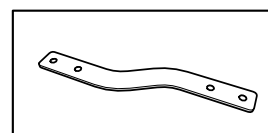
Wheel Mount Inner Plate

WM-TR1-WP x2



Rubber Foot

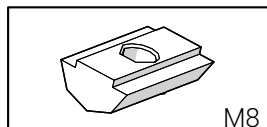
FR-01 x6



Middle Connector Plate

MC-S x2

PART LISTS

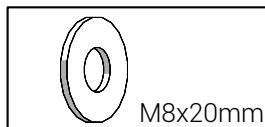


M8

M8 T-Nut

NS-M8

x58

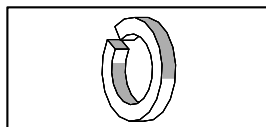


M8x20mm

M8x20 Washer (Flat)

WF-M8-20

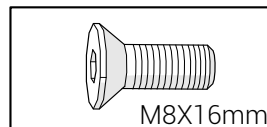
x4



M8 Lock Washer

WL-M8

x8

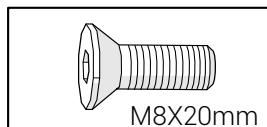


M8X16mm

M8x16 Flat Hex Screws

SF-M8-16

x40

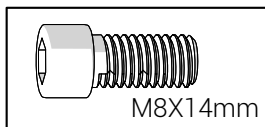


M8X20mm

M8x20 Flat Hex Screws

SF-M8-20

x24

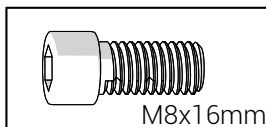


M8X14mm

M8x14 Cap Hex Screws

SH-M8-14

x4

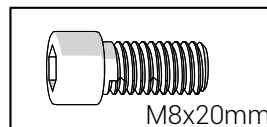


M8x16mm

M8x16 Cap Hex Screws

SH-M8-16

x4

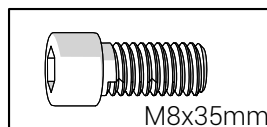


M8x20mm

M8x20 Cap Hex Screws

SH-M8-20

x6



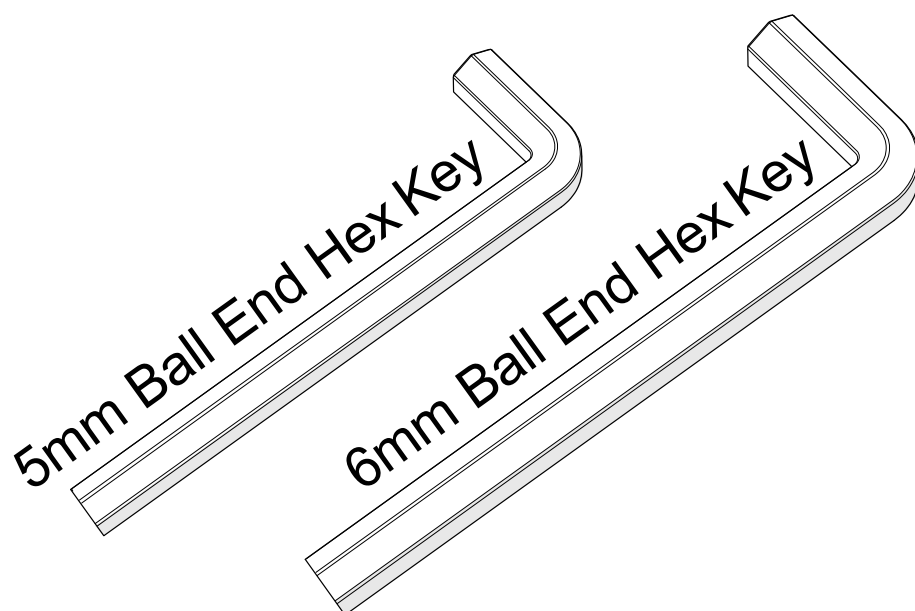
M8x35mm

M8x35 Cap Hex Screws

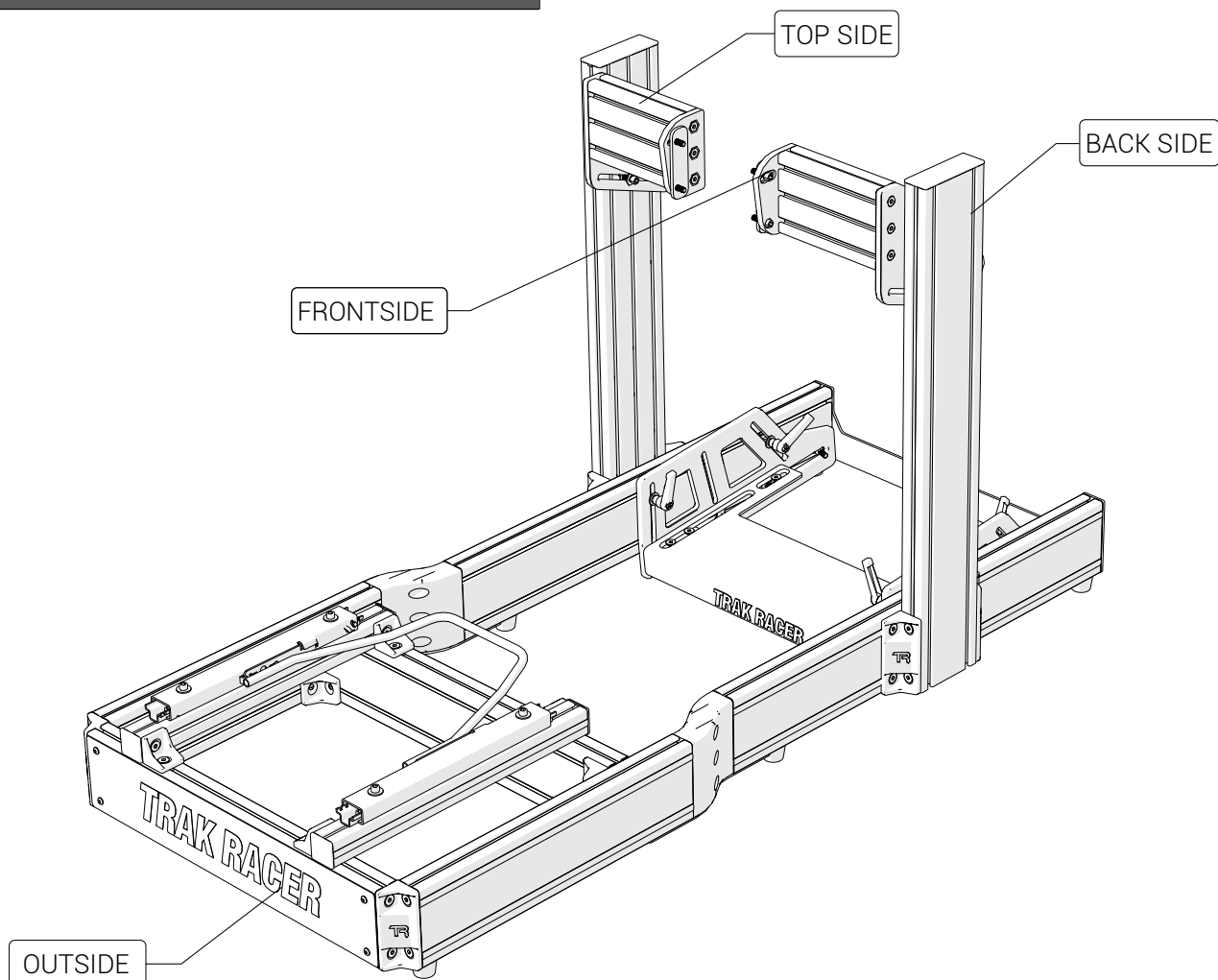
SH-M8-35

x8

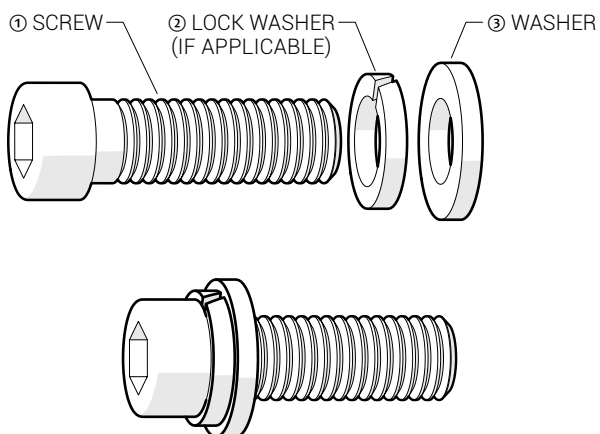
INCLUDED TOOLS



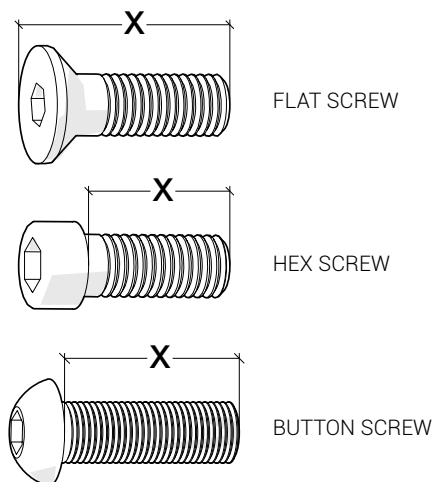
NOTE



INSTALLATION ORDER FOR SCREWS & WASHERS



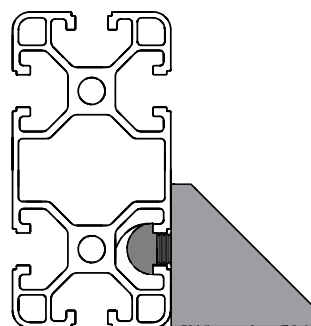
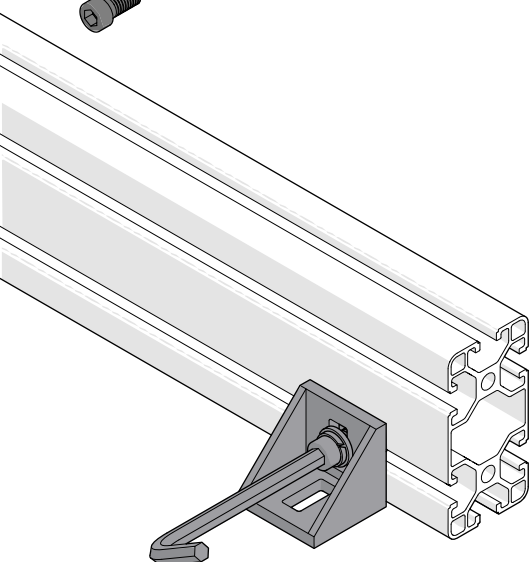
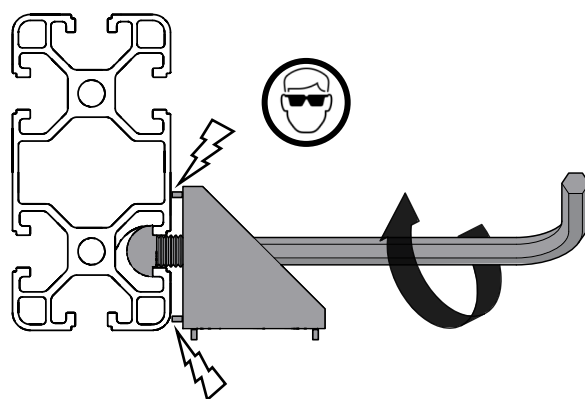
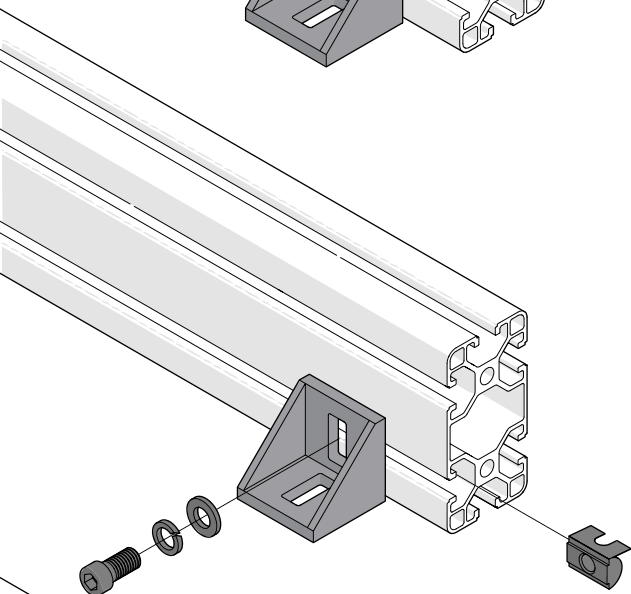
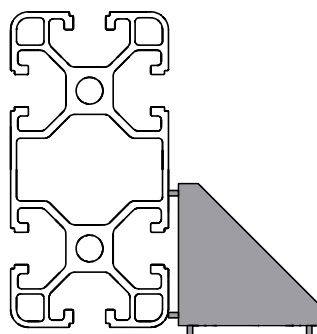
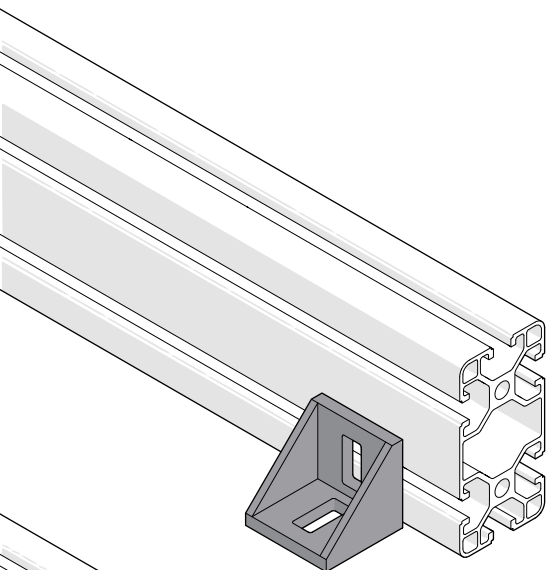
HOW TO MEASURE SCREWS



NOTE

BC-40 & CB-40

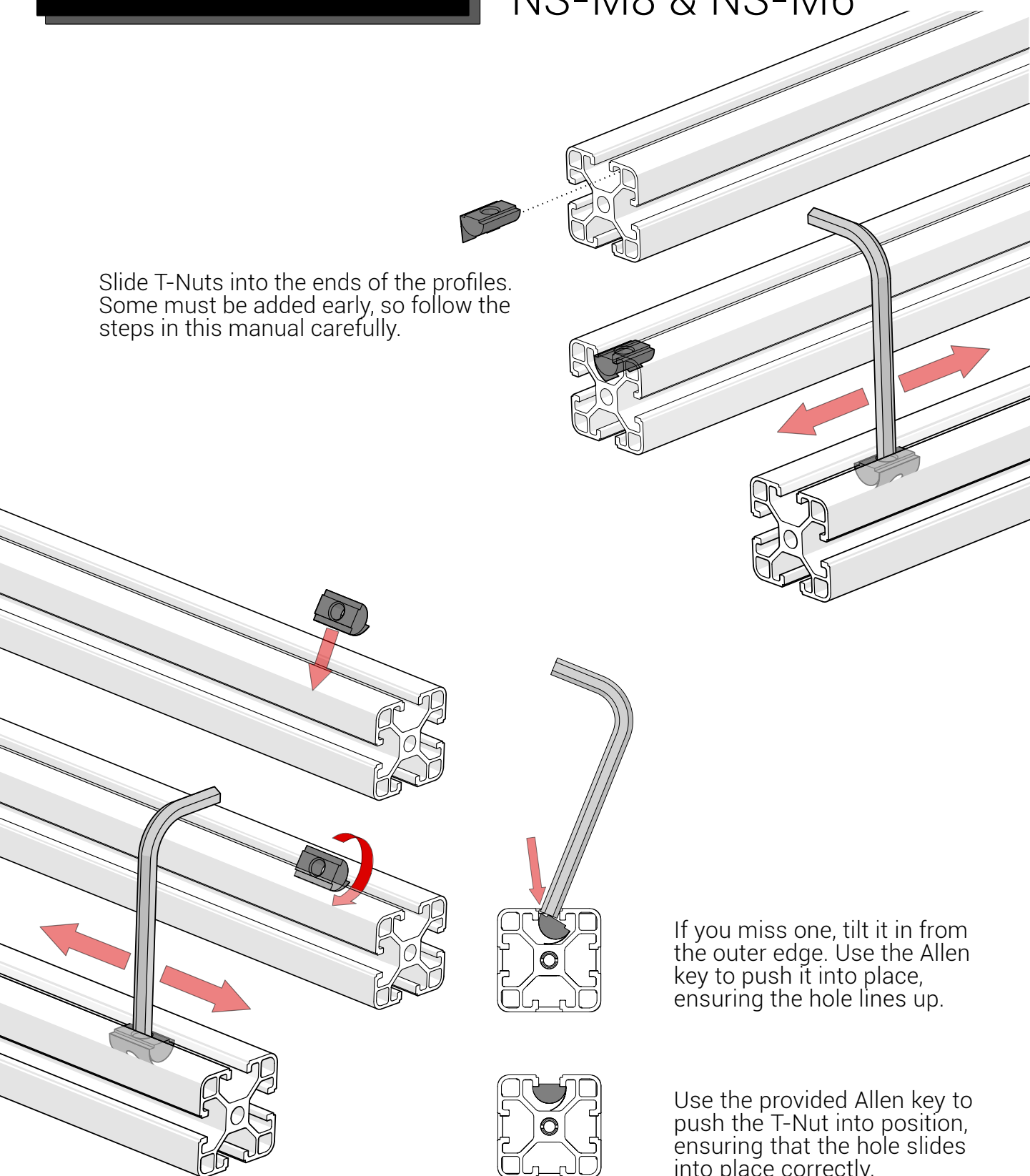
These brackets come with guide tabs on the rear. These tabs help align the brackets to the profile when fitted in the same orientation as the profile. When used in the alternate orientation, these tabs are designed to snap off for a flush mount against the profile.



NOTE

NS-M8 & NS-M6

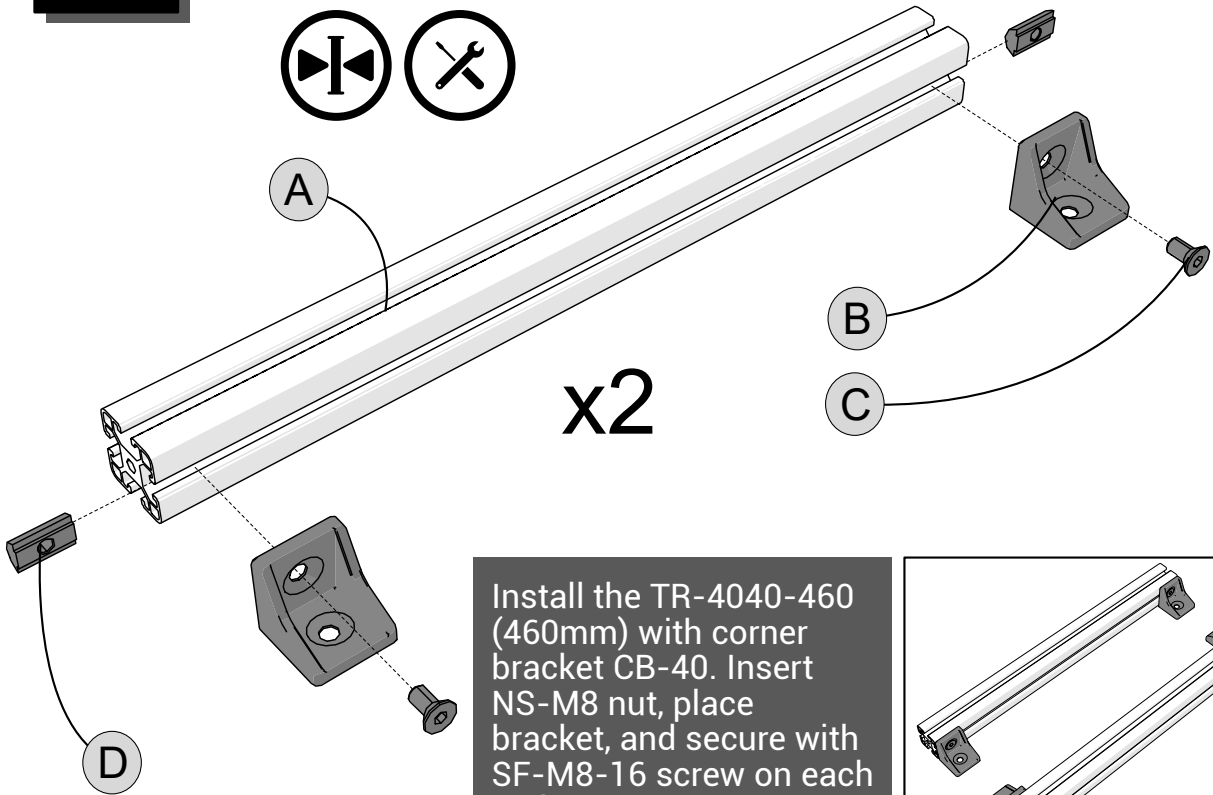
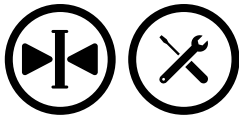
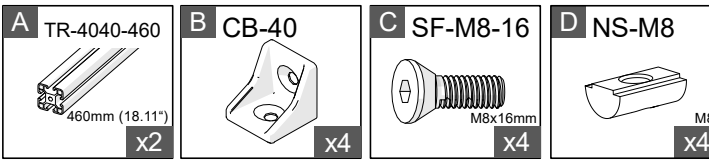
Slide T-Nuts into the ends of the profiles. Some must be added early, so follow the steps in this manual carefully.



If you miss one, tilt it in from the outer edge. Use the Allen key to push it into place, ensuring the hole lines up.

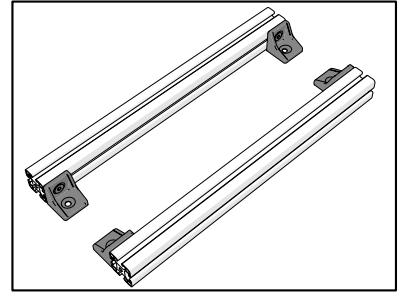
Use the provided Allen key to push the T-Nut into position, ensuring that the hole slides into place correctly.

1

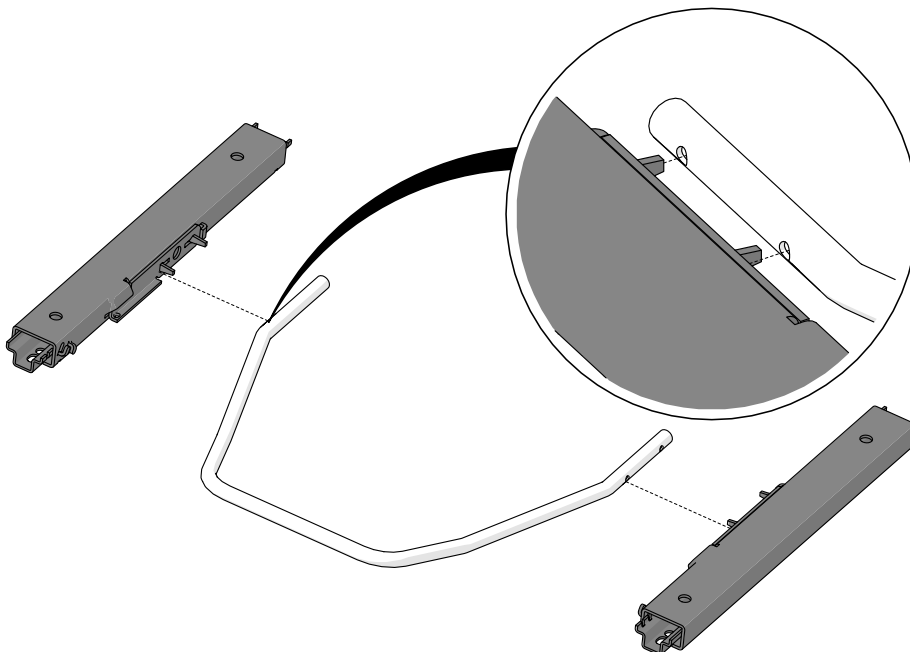
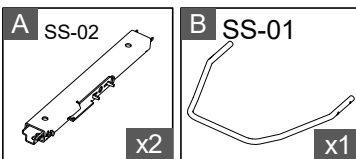


x2

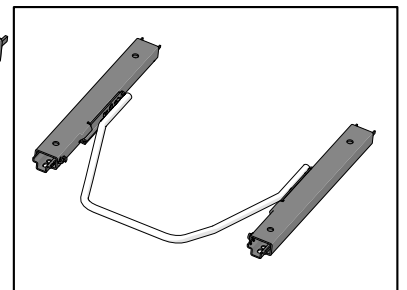
Install the TR-4040-460 (460mm) with corner bracket CB-40. Insert NS-M8 nut, place bracket, and secure with SF-M8-16 screw on each end.



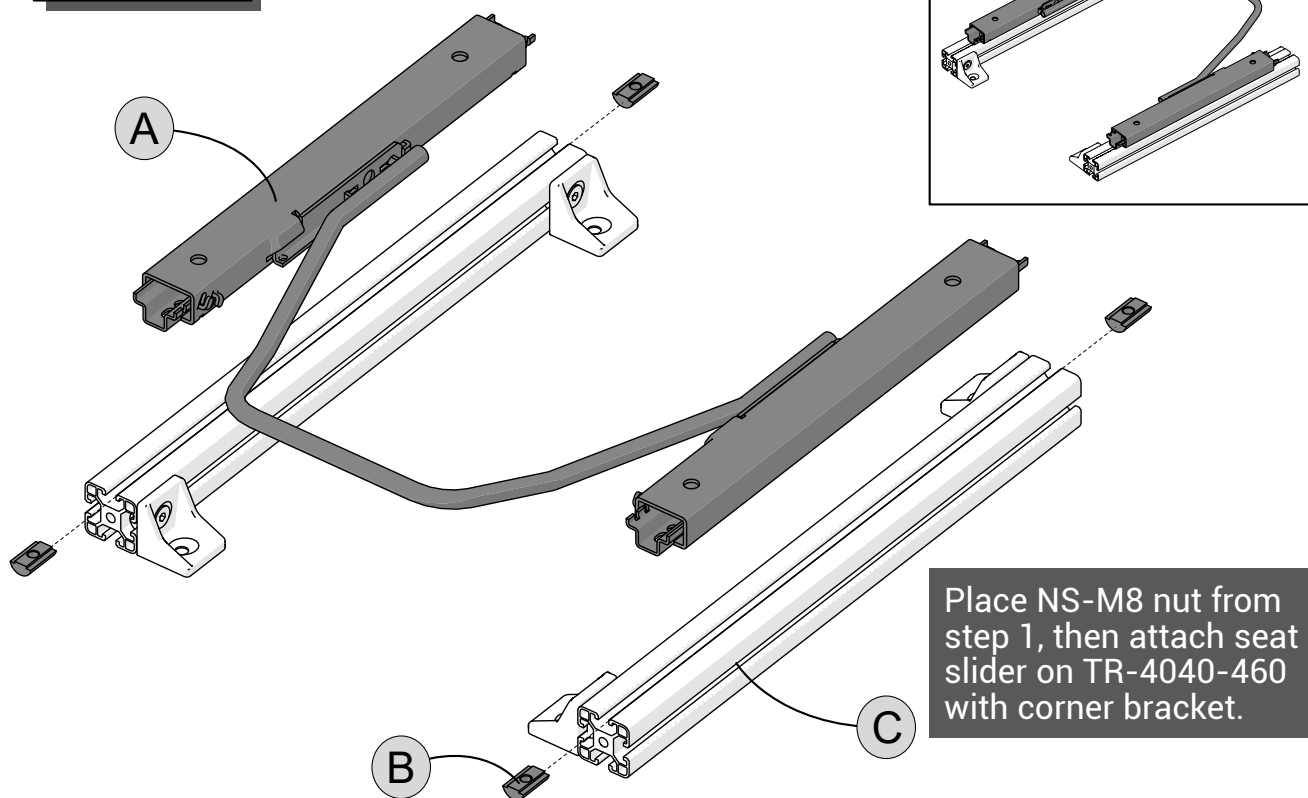
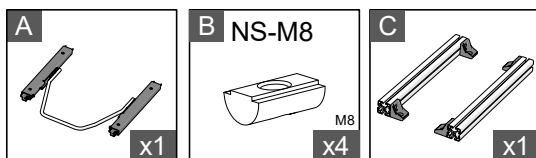
2



Press two seat sliders (SS-02) onto the seat slider bar (SS-01) on each side, aligning with the slots.

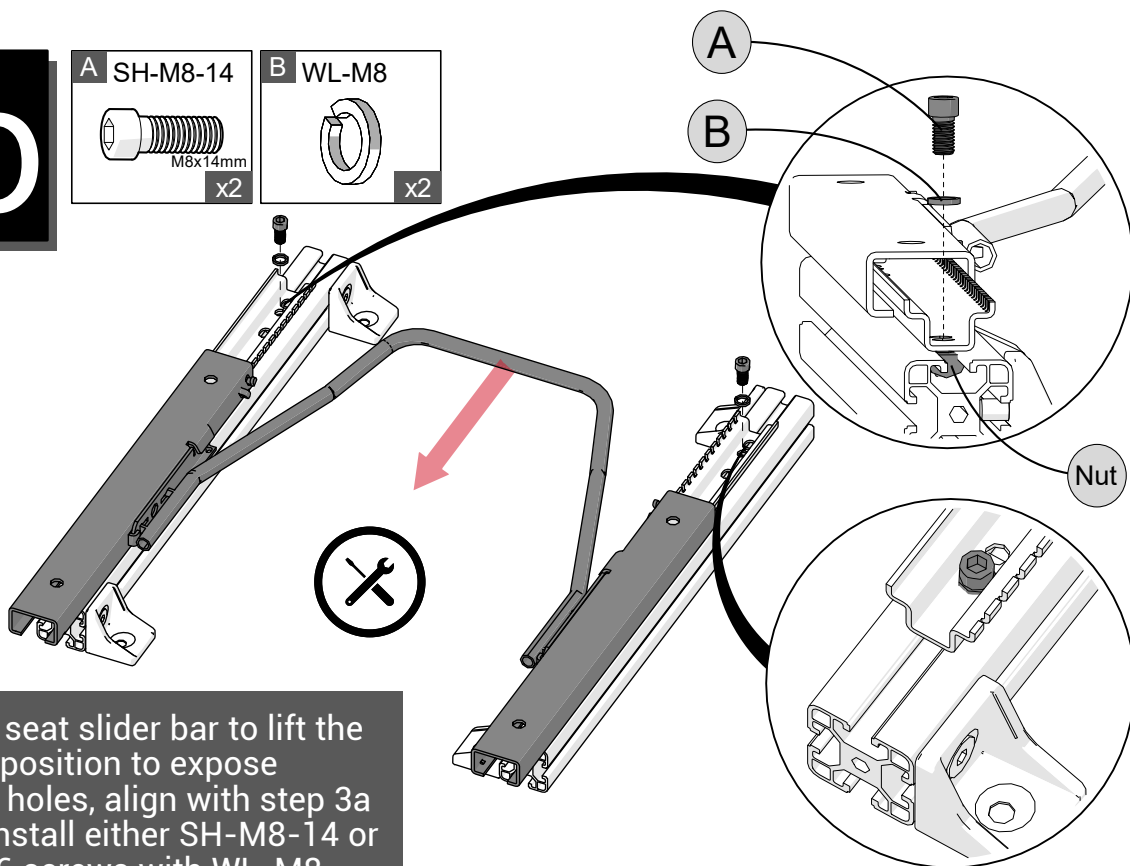
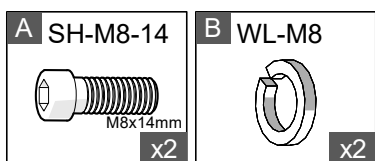


3a



Place NS-M8 nut from step 1, then attach seat slider on TR-4040-460 with corner bracket.

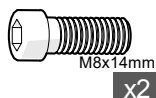
3b



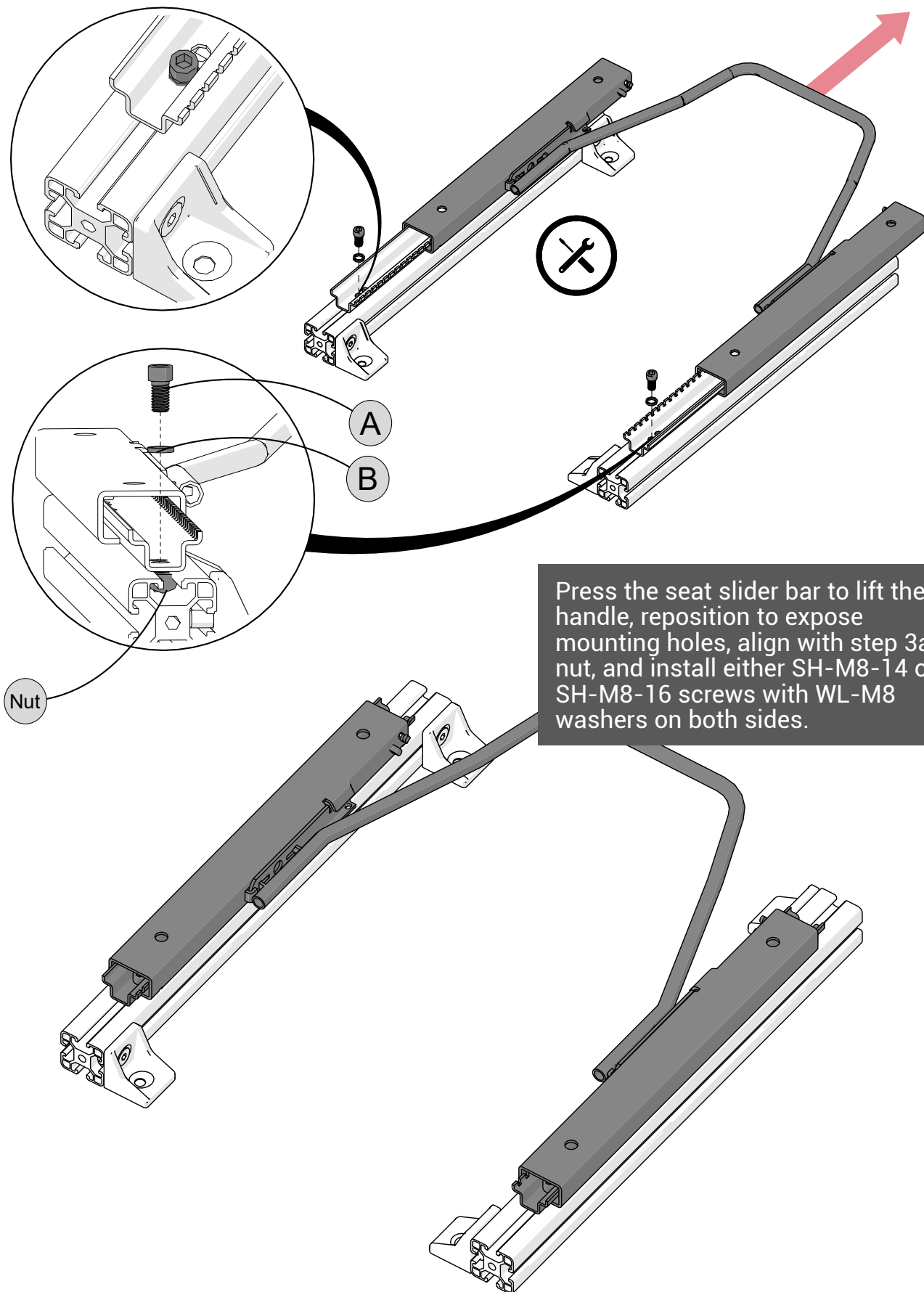
Press the seat slider bar to lift the handle, reposition to expose mounting holes, align with step 3a nut, and install either SH-M8-14 or SH-M8-16 screws with WL-M8 washers on both sides.

3c

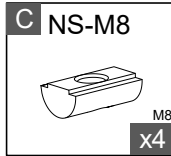
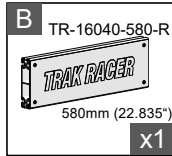
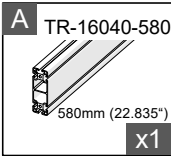
A SH-M8-14



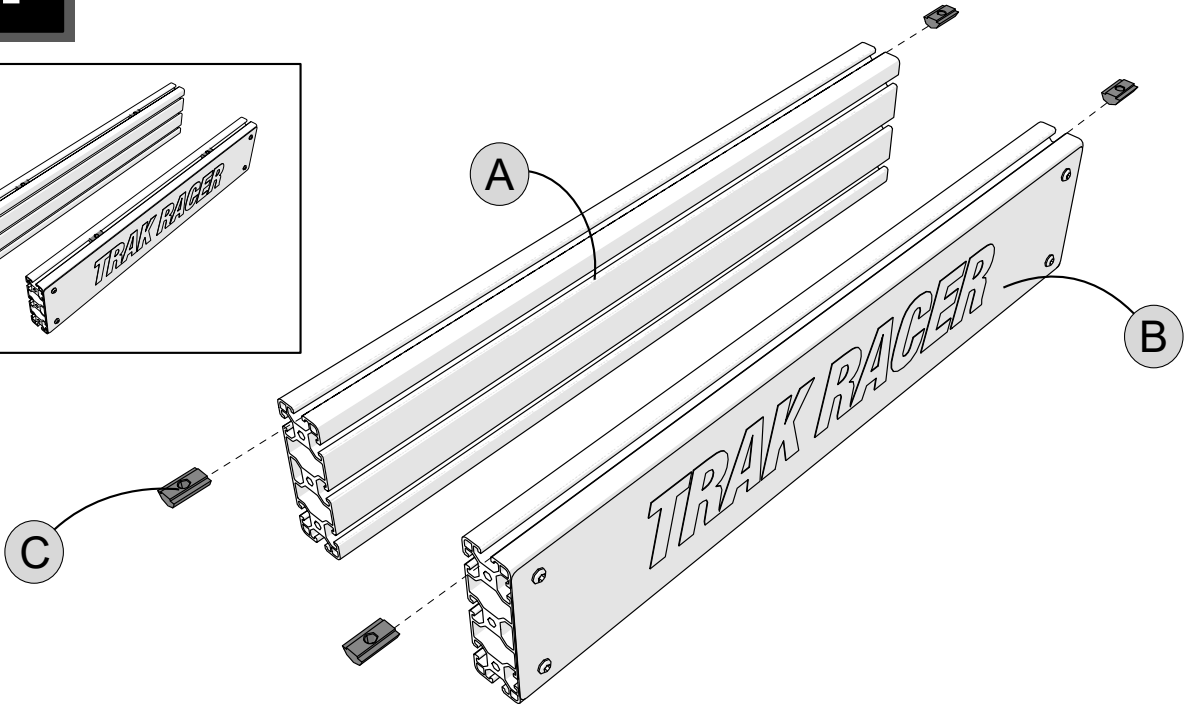
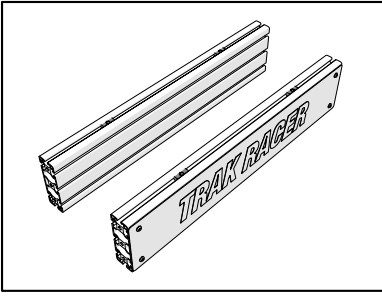
B WL-M8



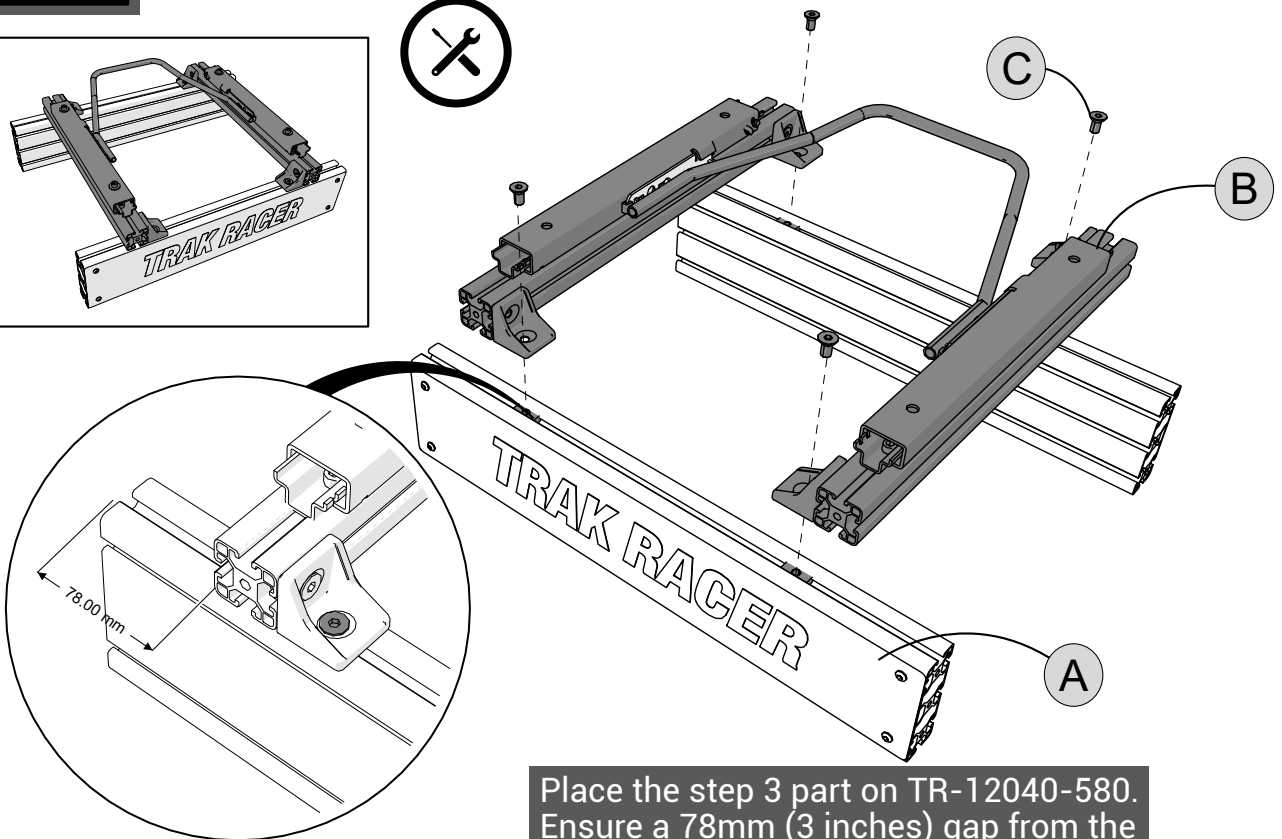
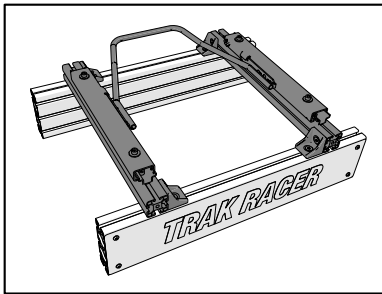
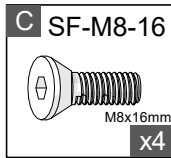
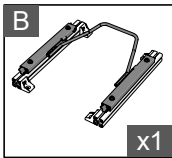
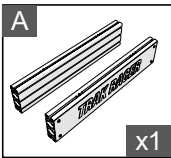
4



Insert the nut into the TR-12040-580 And TR-12040-580-R slide slots at the ends and slide it to the desired positions. Repeat for both ends.

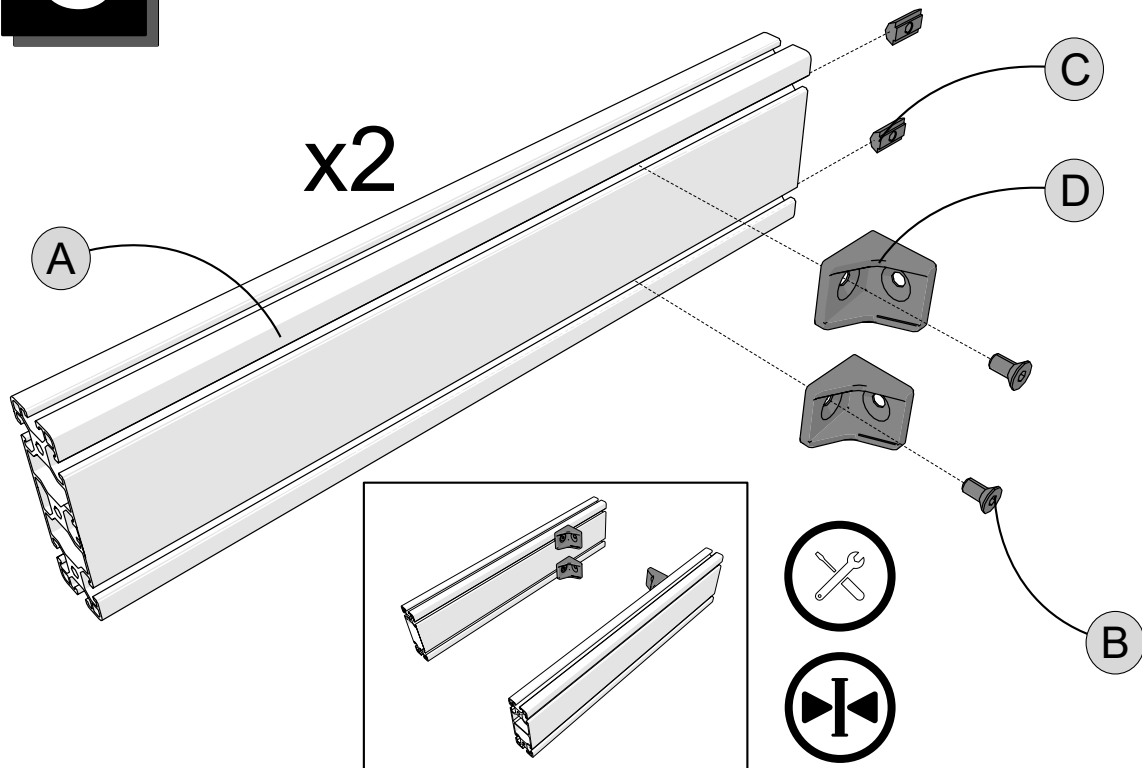
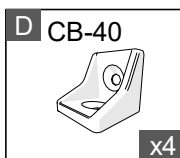
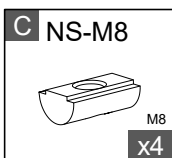
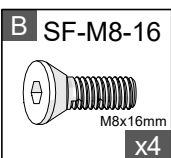
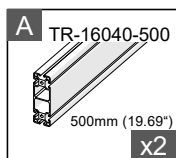


5

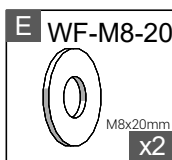
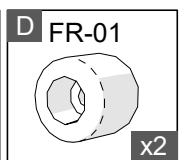
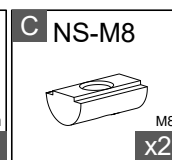
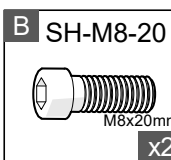
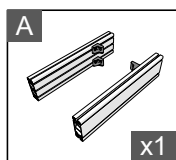


Place the step 3 part on TR-12040-580. Ensure a 78mm (3 inches) gap from the profile's end. Find the nut hole, insert the SF-M8-16 screw, and tighten.

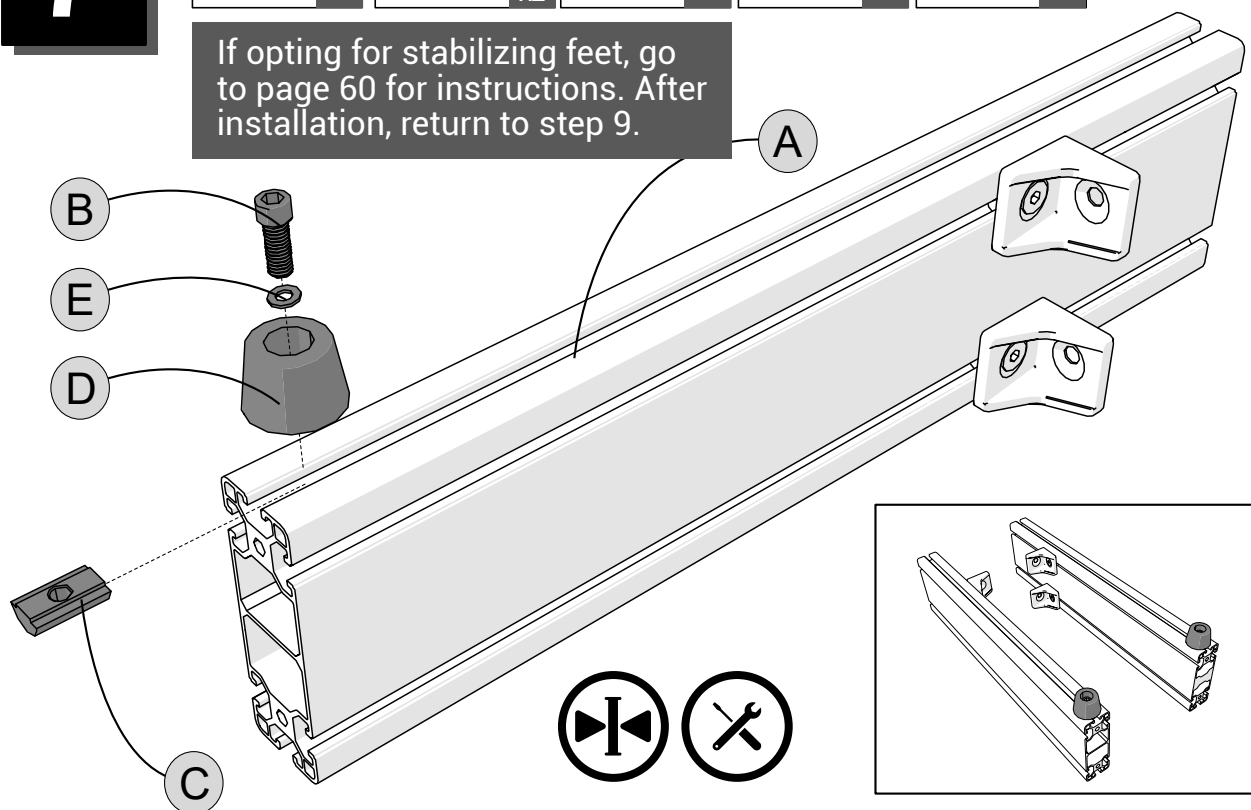
6



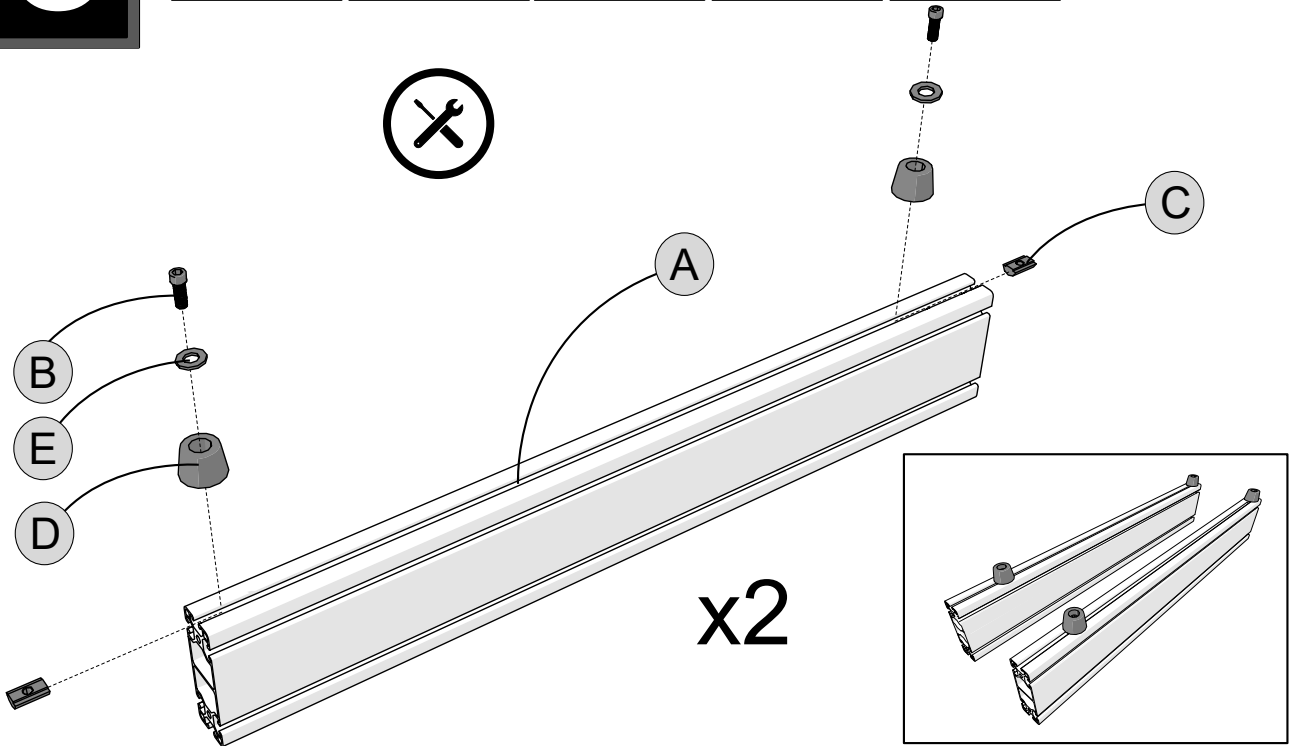
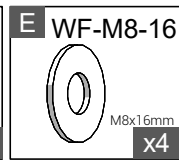
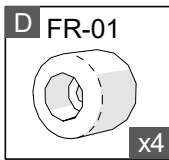
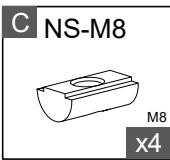
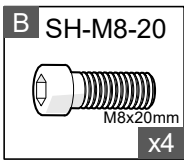
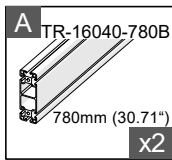
7



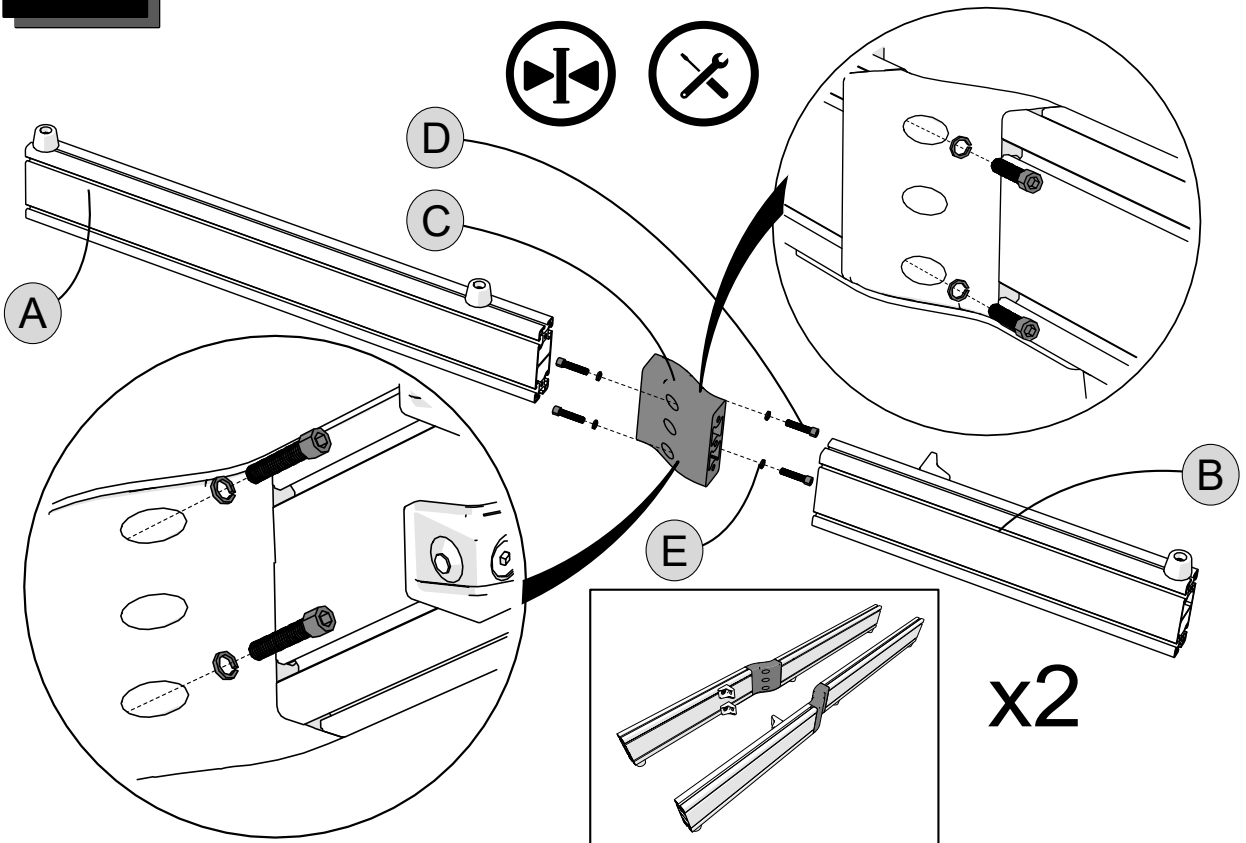
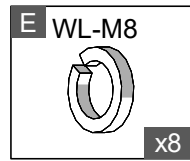
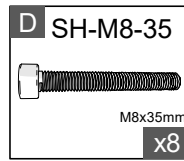
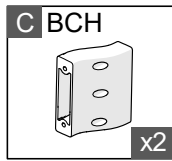
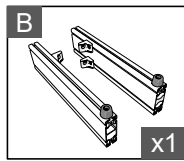
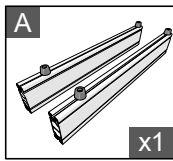
If opting for stabilizing feet, go to page 60 for instructions. After installation, return to step 9.



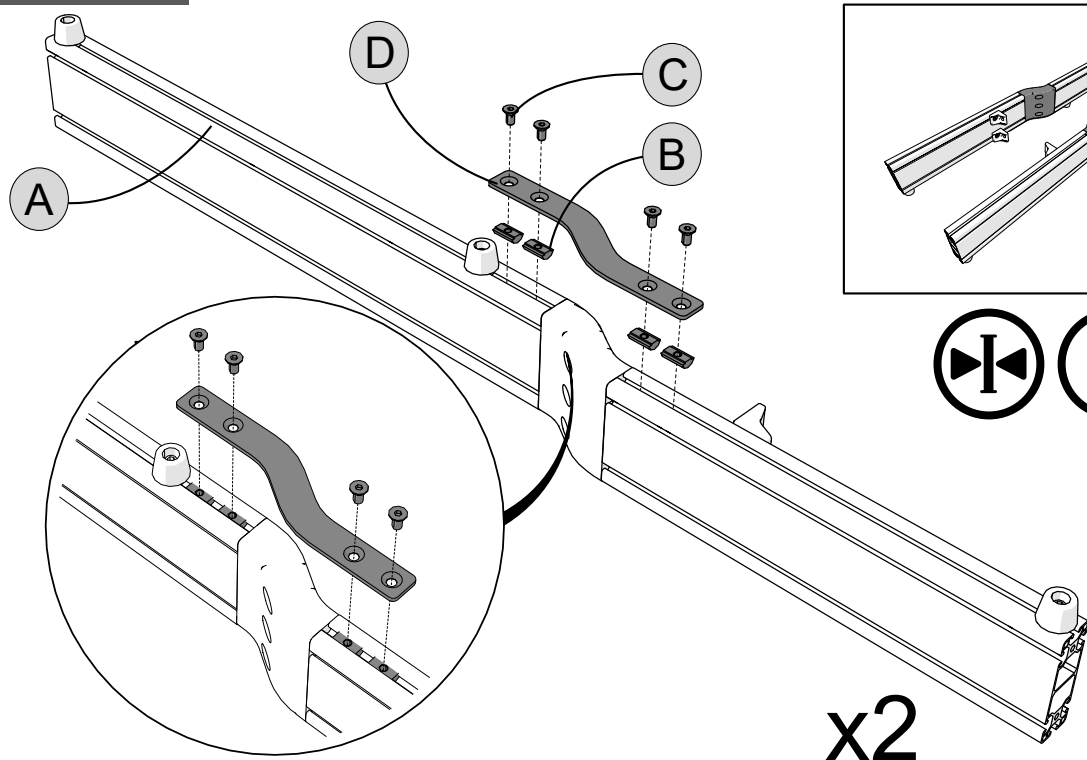
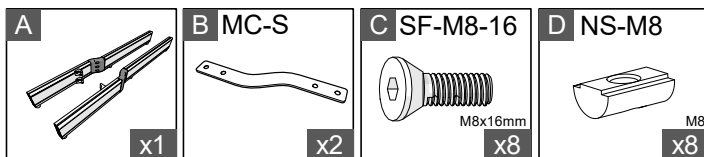
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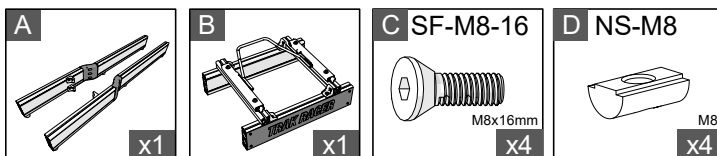
9



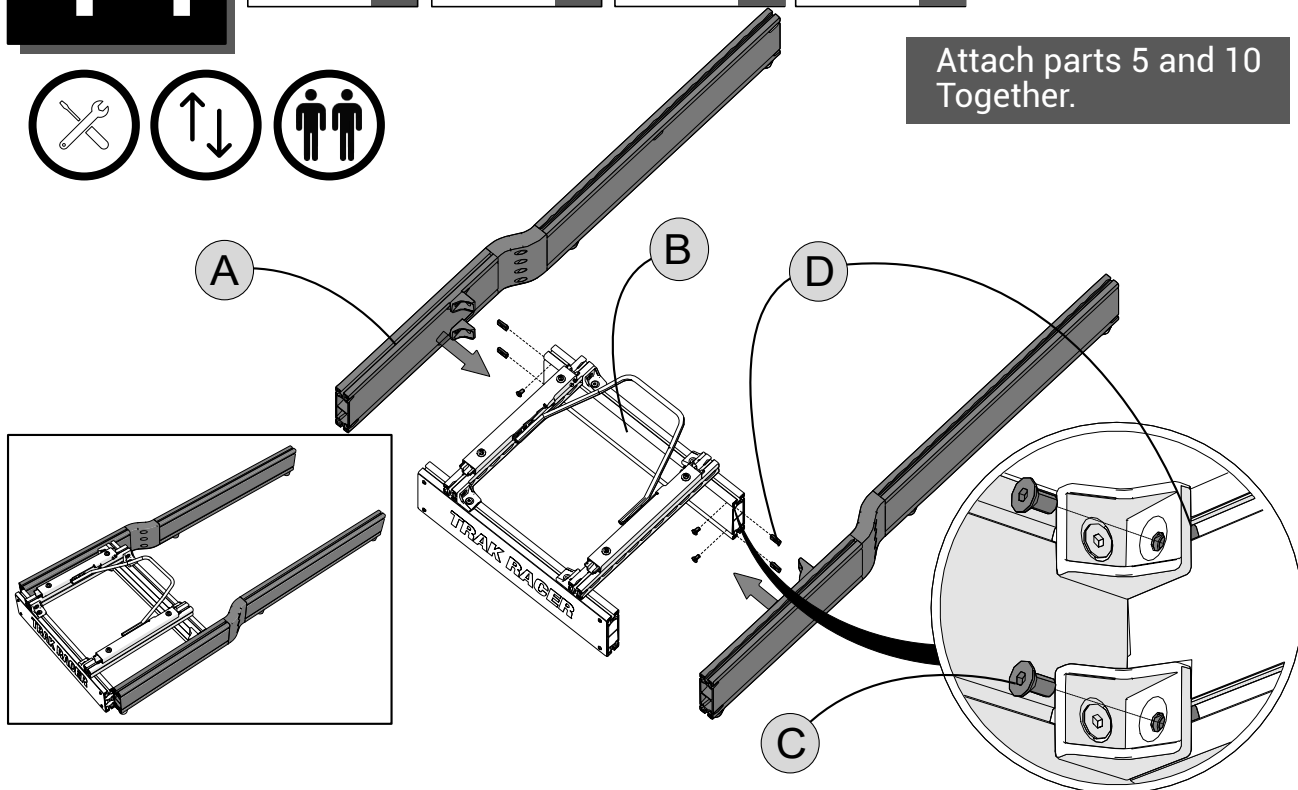
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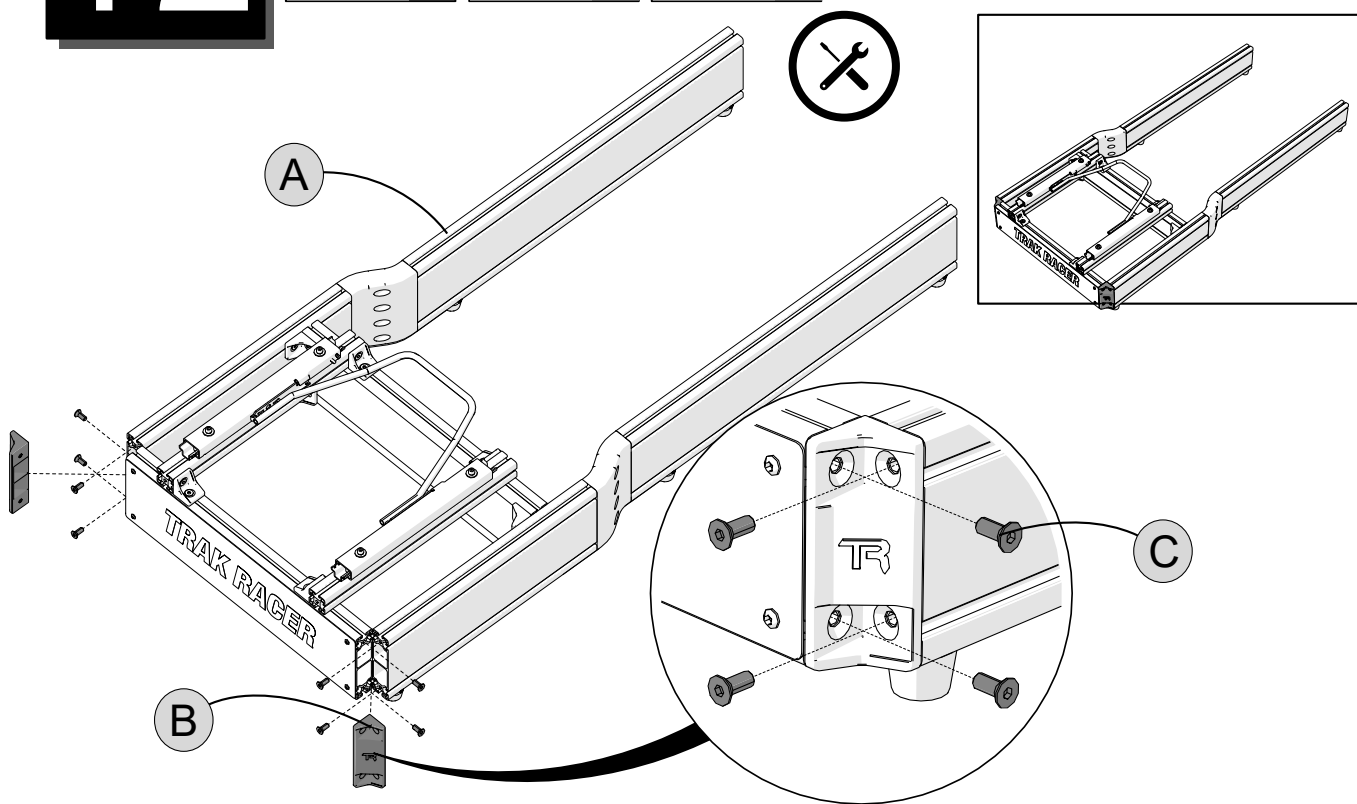
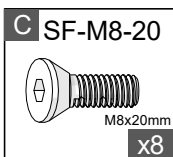
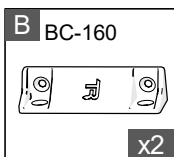
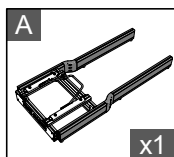
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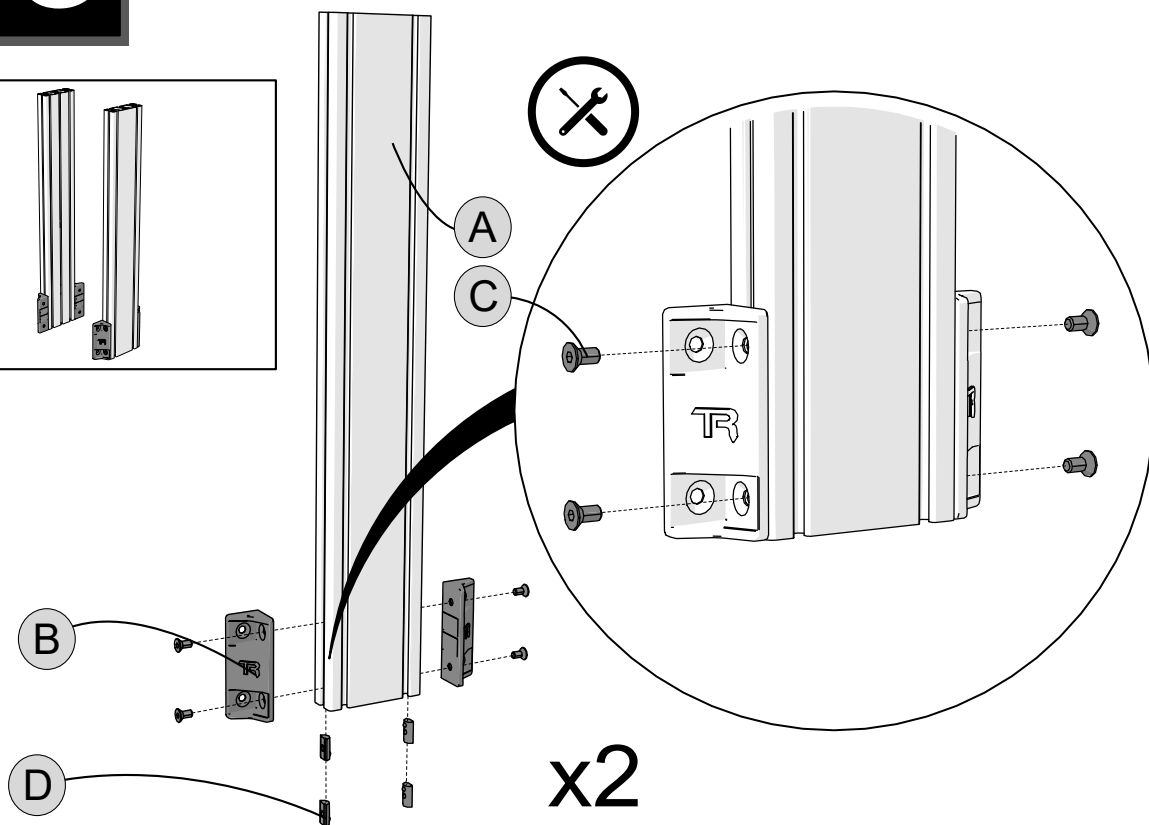
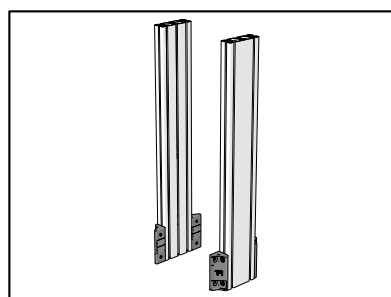
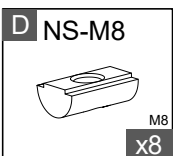
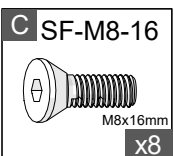
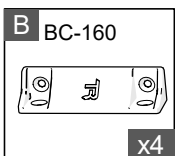
Attach parts 5 and 10
Together.



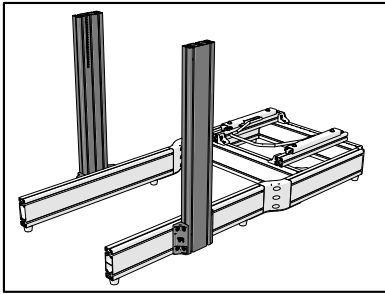
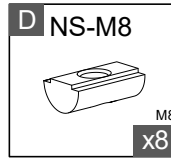
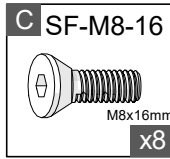
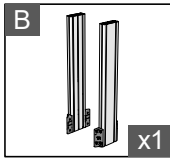
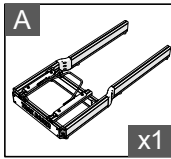
12



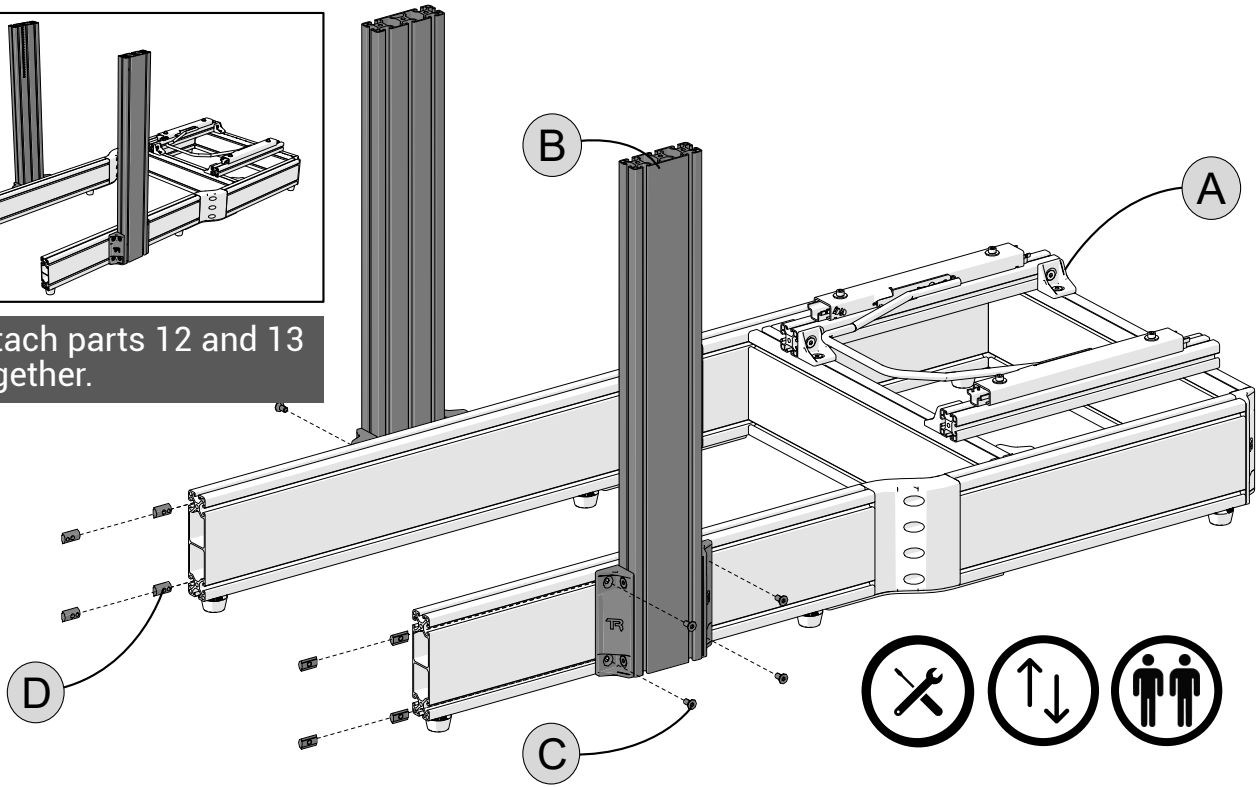
13



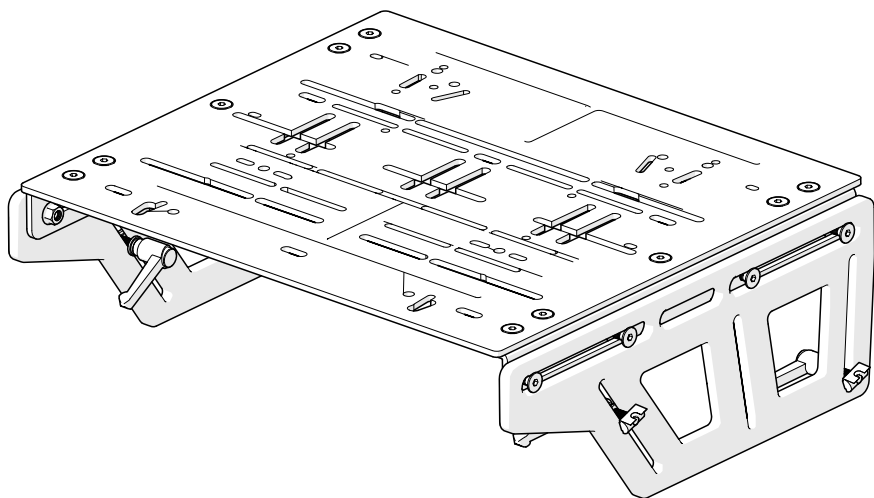
14



Attach parts 12 and 13 together.

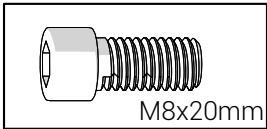


Pedal Option 1



NOTE: Hardware to attach pedals to plate not included.
Please use hardware included with your pedal set.

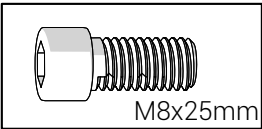
PART LISTS



Hex Screw

SH-M8-20

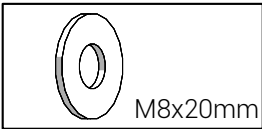
x8



Hex Screw

SH-M8-25

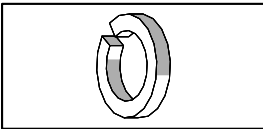
x4



Washer (Flat)

WF-M8-20

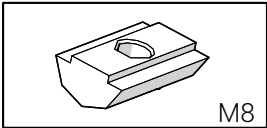
x4



Washer (Lock), M8

WL-M8

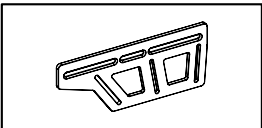
x4



Ball Bearing Nut, M8

NS-M8

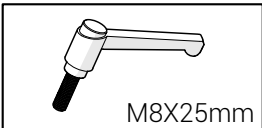
x4



Feet Plate

PP-NP

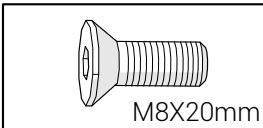
x2



Handle Screw

SL-M8-25

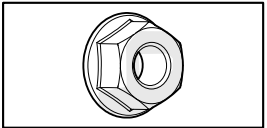
x4



Screw (Flat)

SF-M8-20

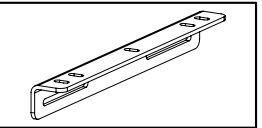
x10



Flange Nut, M8

NF-M8

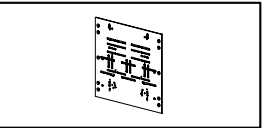
x3



Corner Bracket

PP-NP-LB

x2



Plate

PP-80-TP

x1

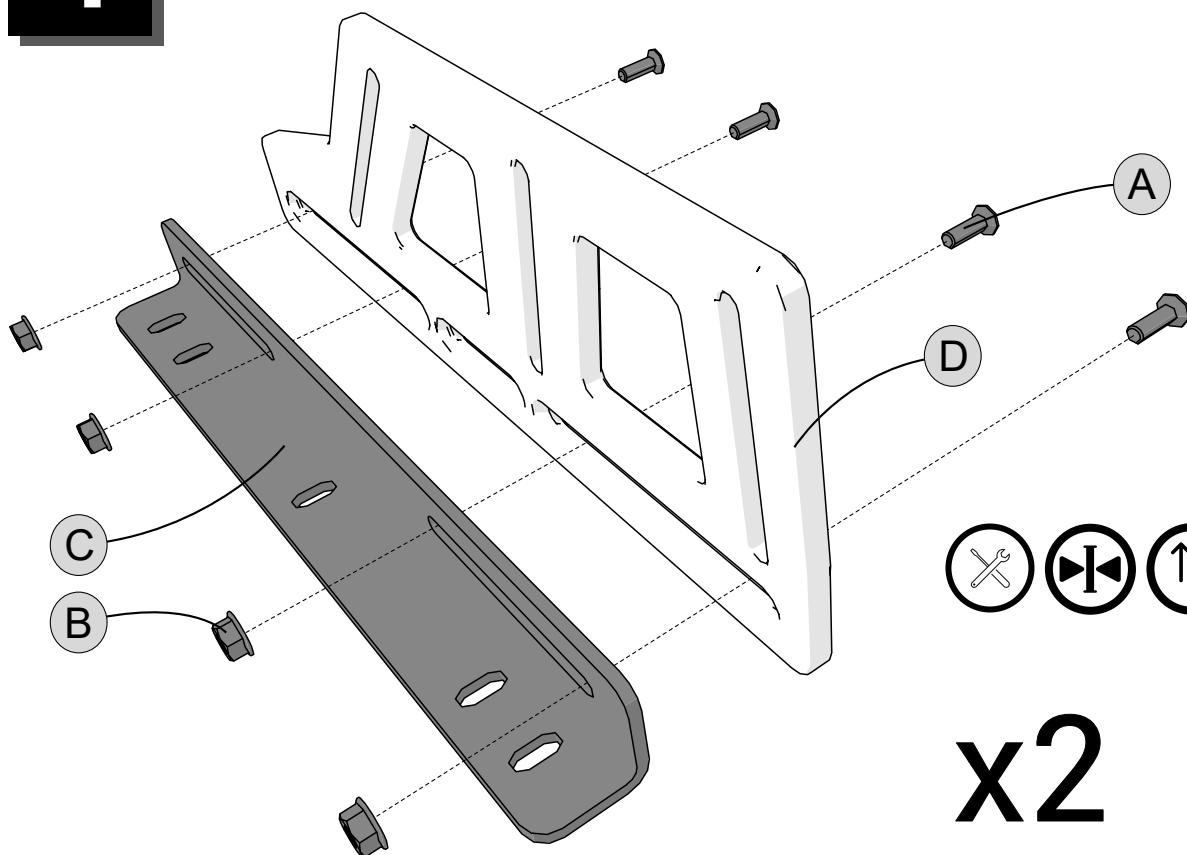
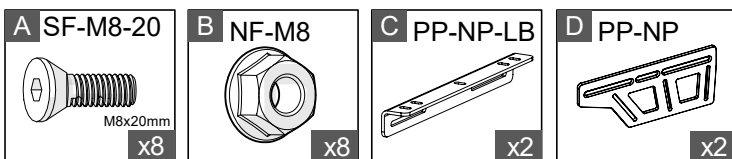
* NOTE: Extra hardware may be included as spare parts

TR80-PBPL



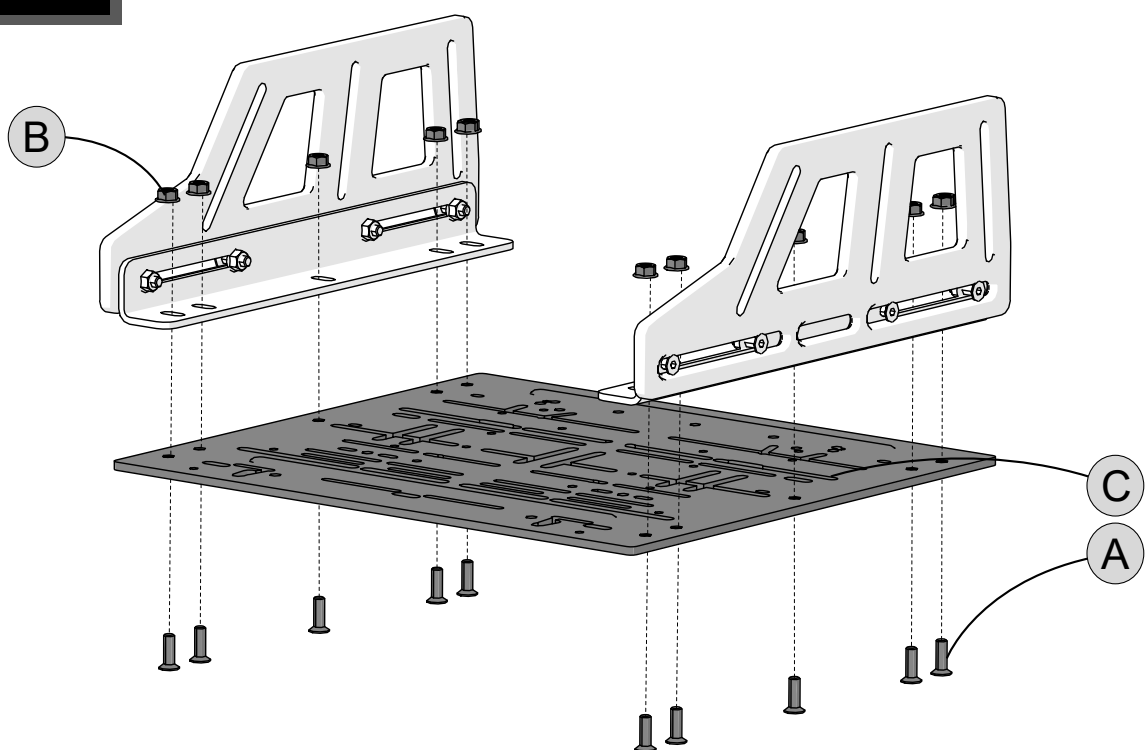
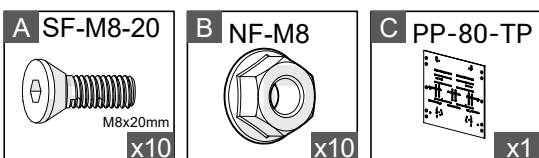
TRAK RACER

1



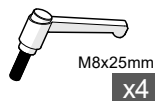
x2

2



3

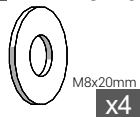
A SL-M8-25



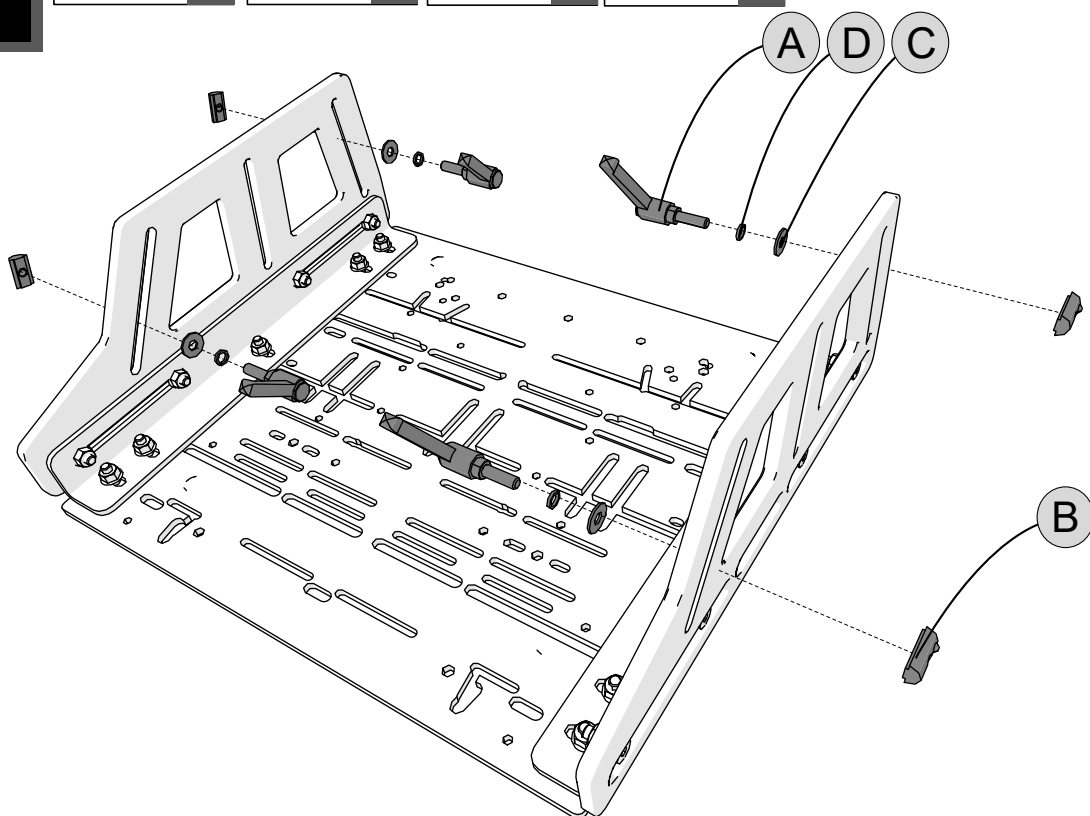
B NS-M8



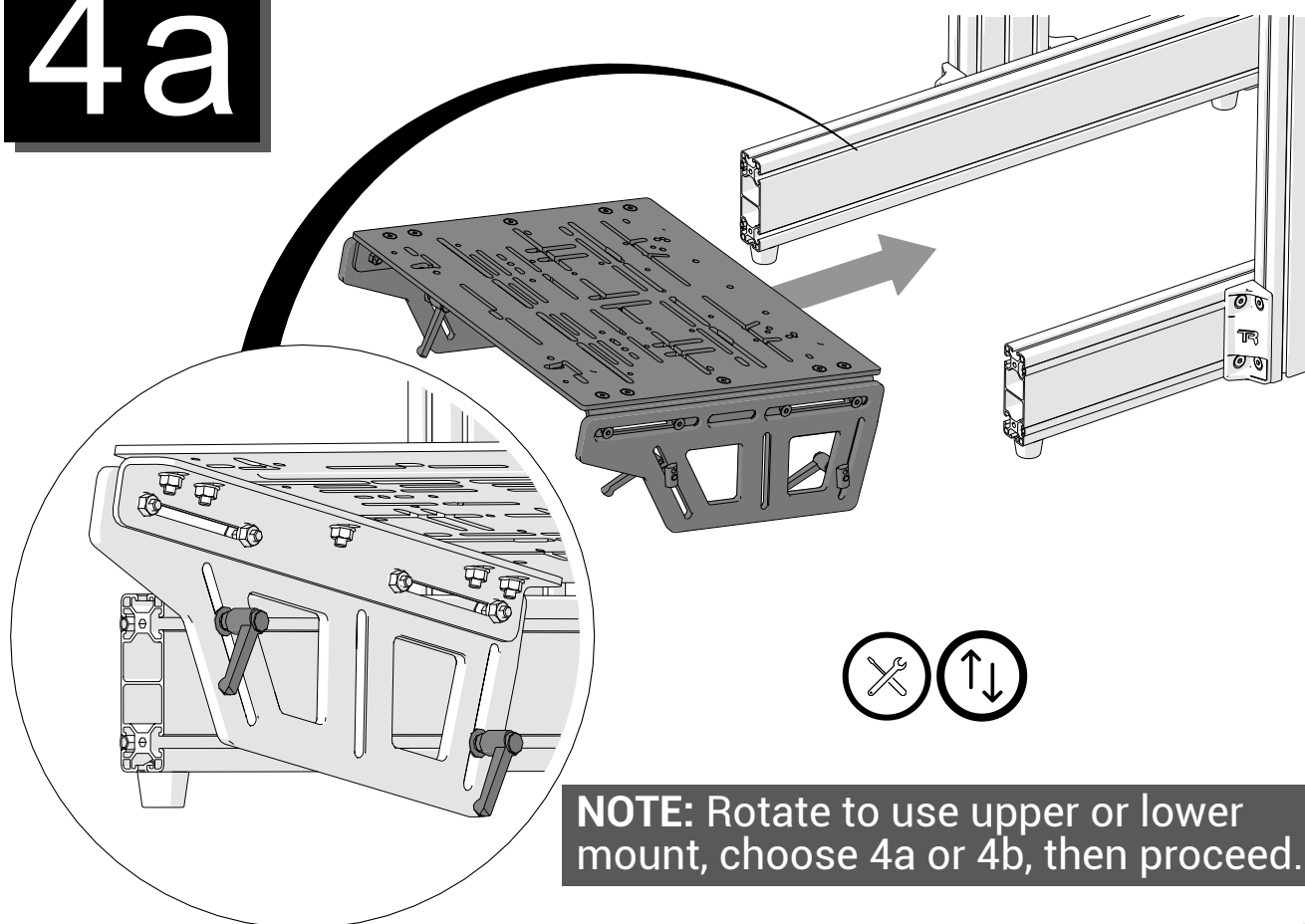
C WF-M8-20



D WL-M8

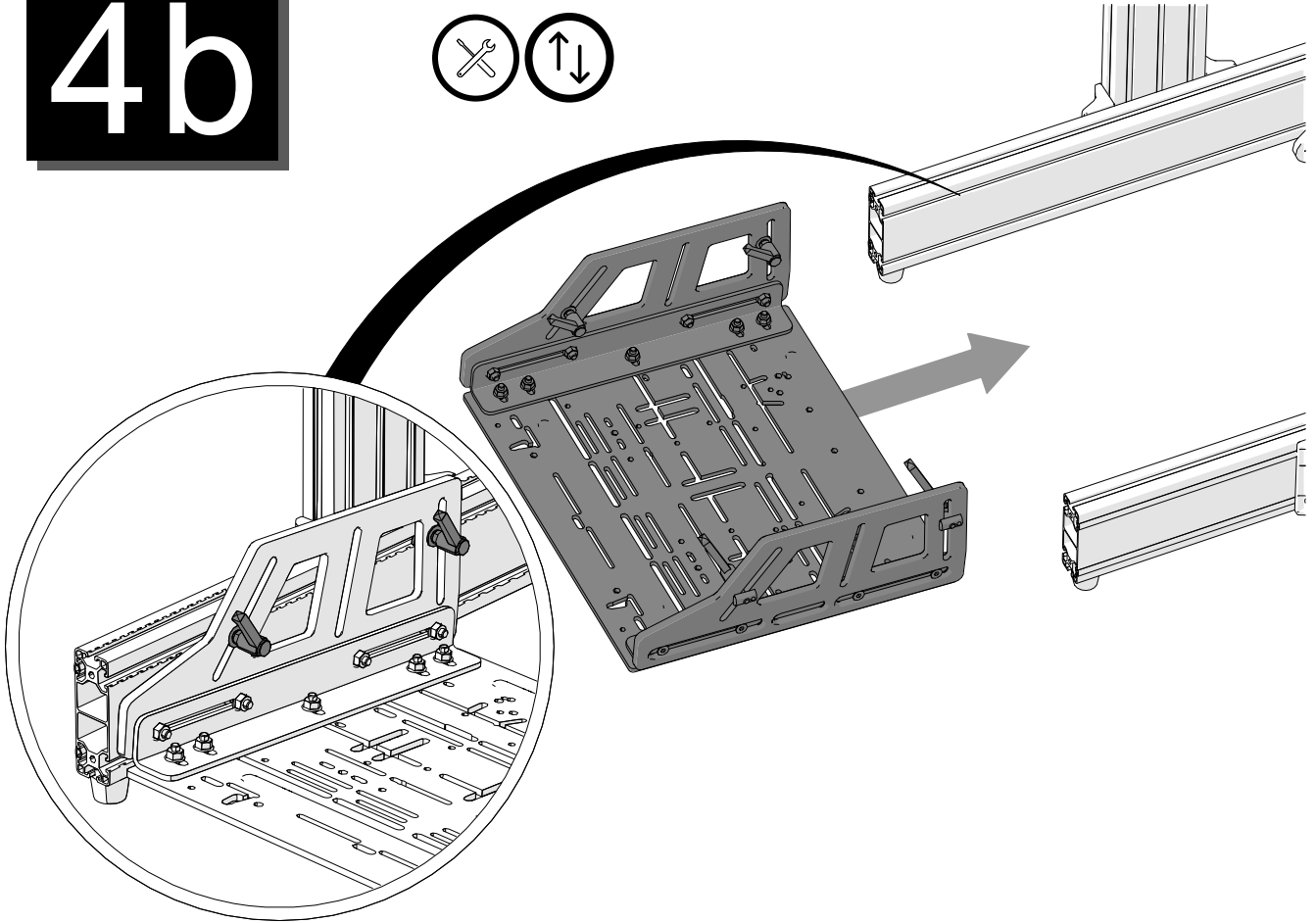
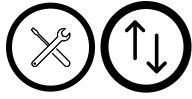


4a

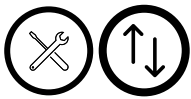
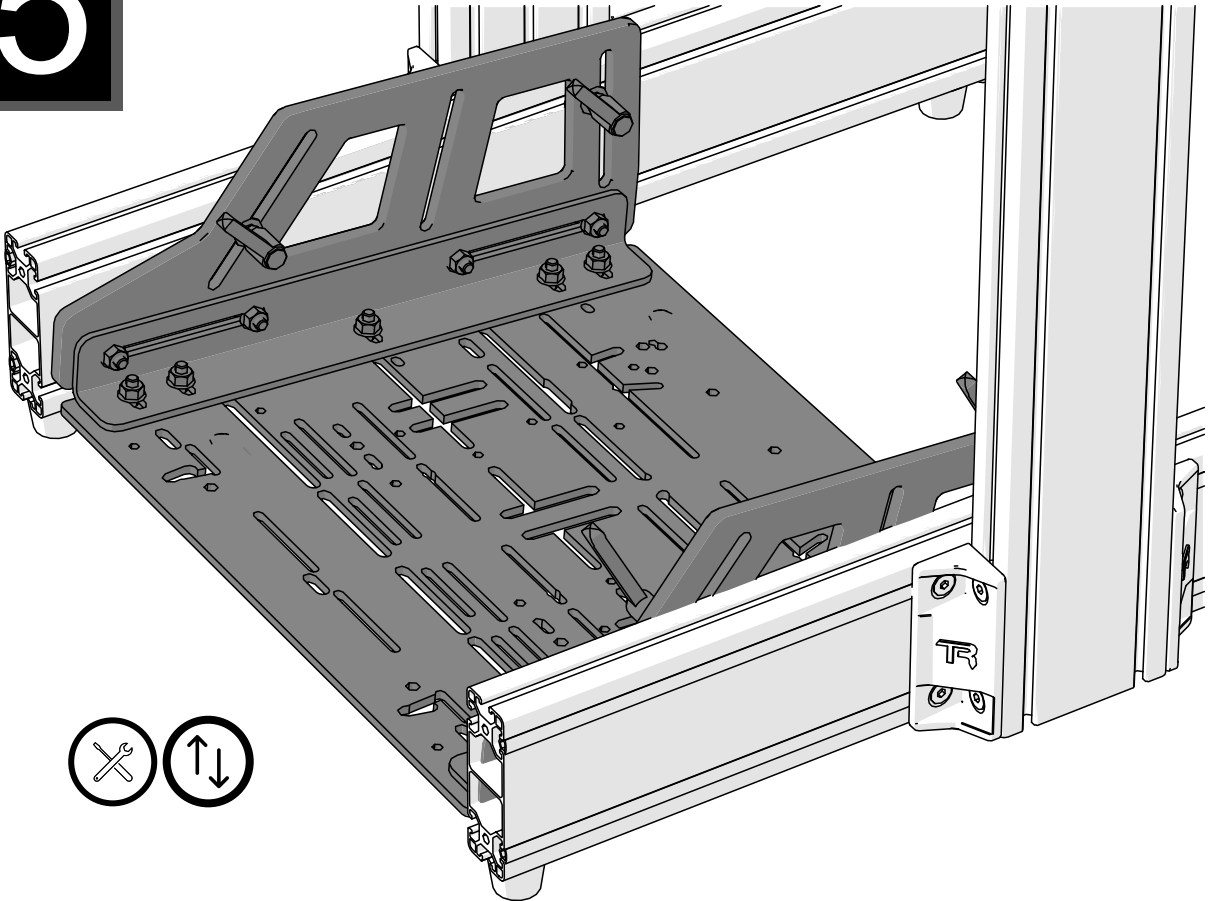


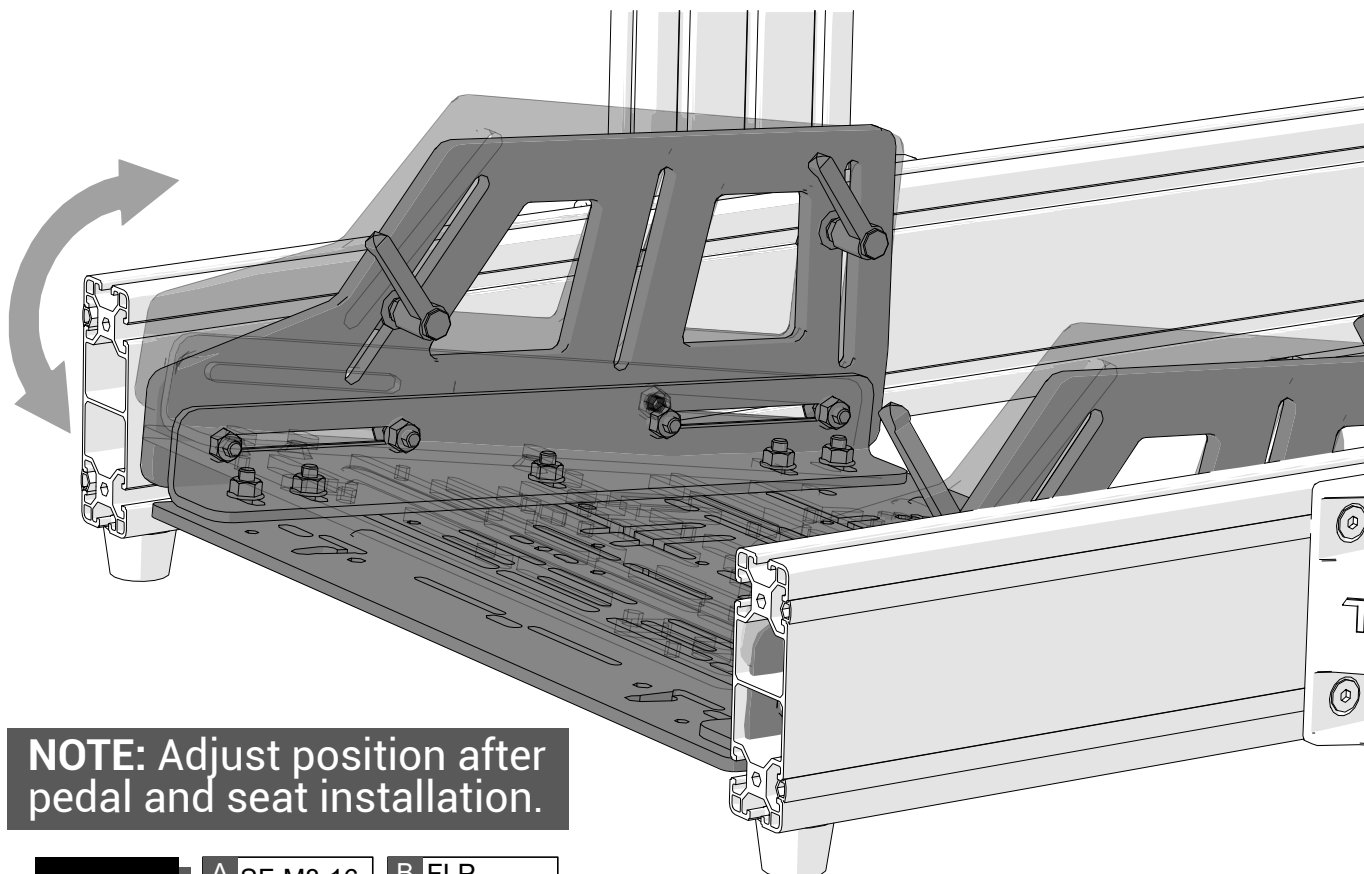
NOTE: Rotate to use upper or lower mount, choose 4a or 4b, then proceed.

4b

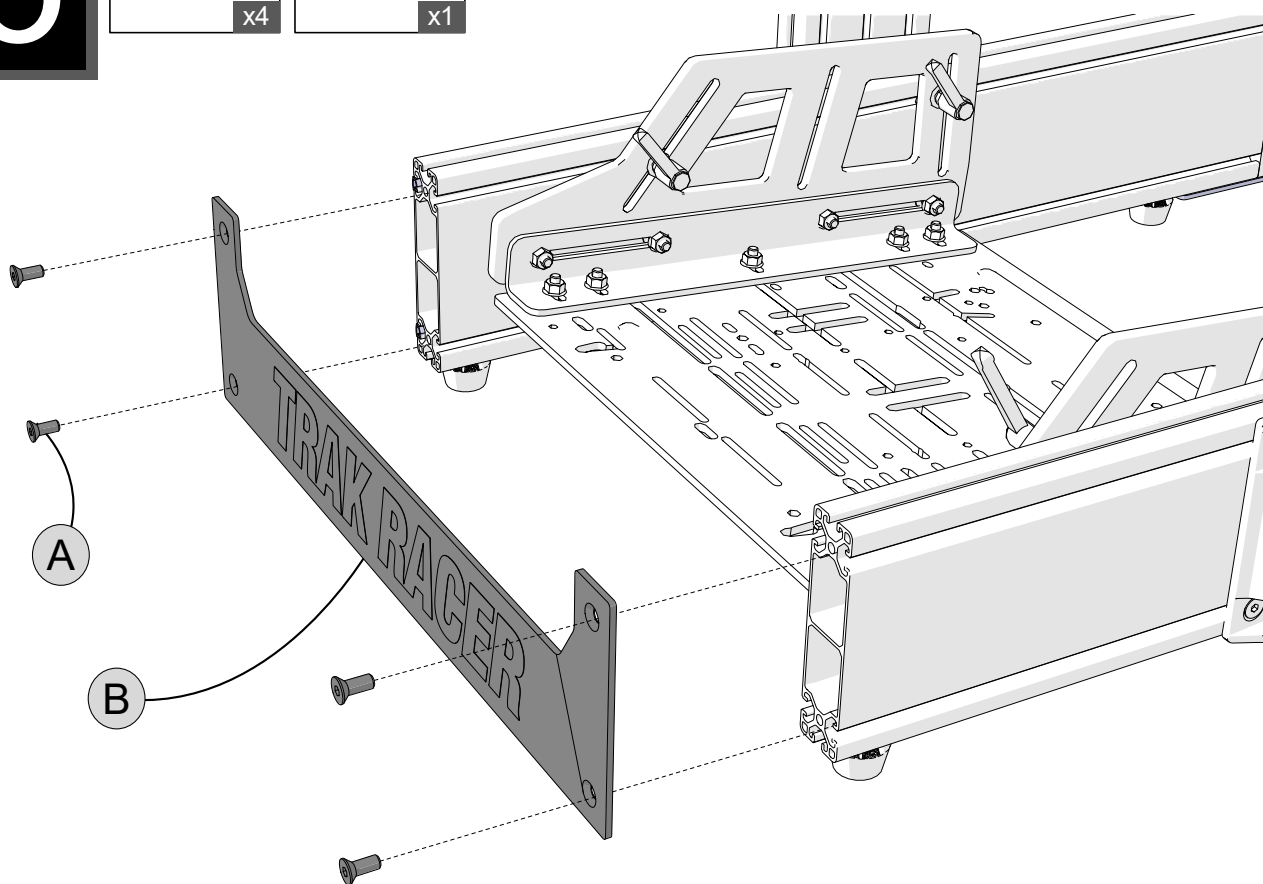
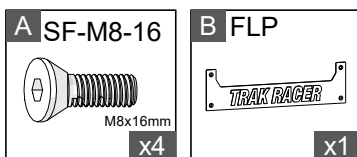


5





6

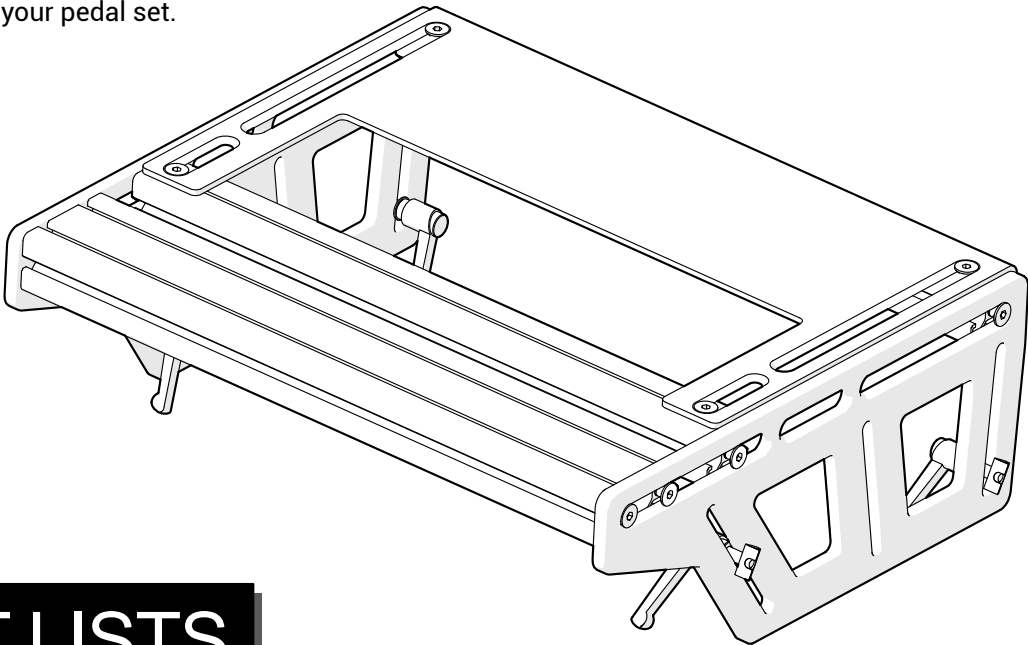


NOTE: After installing the pedal, proceed to page 33 for the wheel mount options.

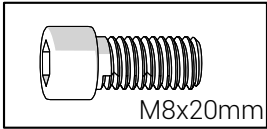
Pedal Option 2



NOTE: Hardware to attach
pedals to plate not included.
Please use hardware included
with your pedal set.



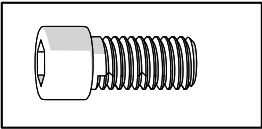
PART LISTS



Hex Screw

SH-M8-20

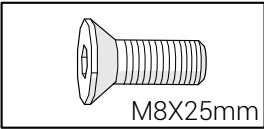
x8



Hex Screw

SH-M8-25

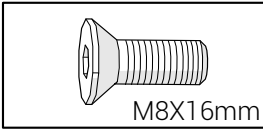
x4



Screw (Flat)

SF-M8-25

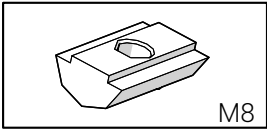
x8



Screw (Flat)

SF-M8-16

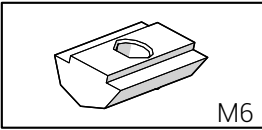
x8



Ball Bearing Nut, M8

NS-M8

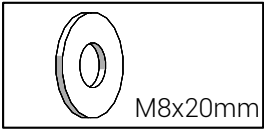
x12



Ball bearing Nut, M6

NS-M6

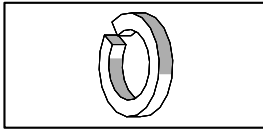
x12



Washer (Flat)

WF-M8-20

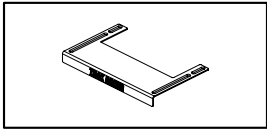
x16



Washer (Lock), M8

WL-M8

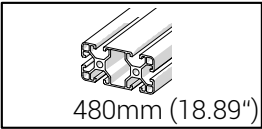
x16



Heel Plate

PP-HR-AL

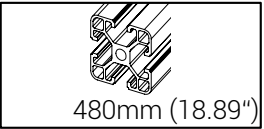
x1



Aluminum Profile

TR-8040-480

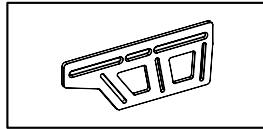
x1



Aluminum Profile

TR-4040-480

x2



Pedal Side Plate

PP-NP

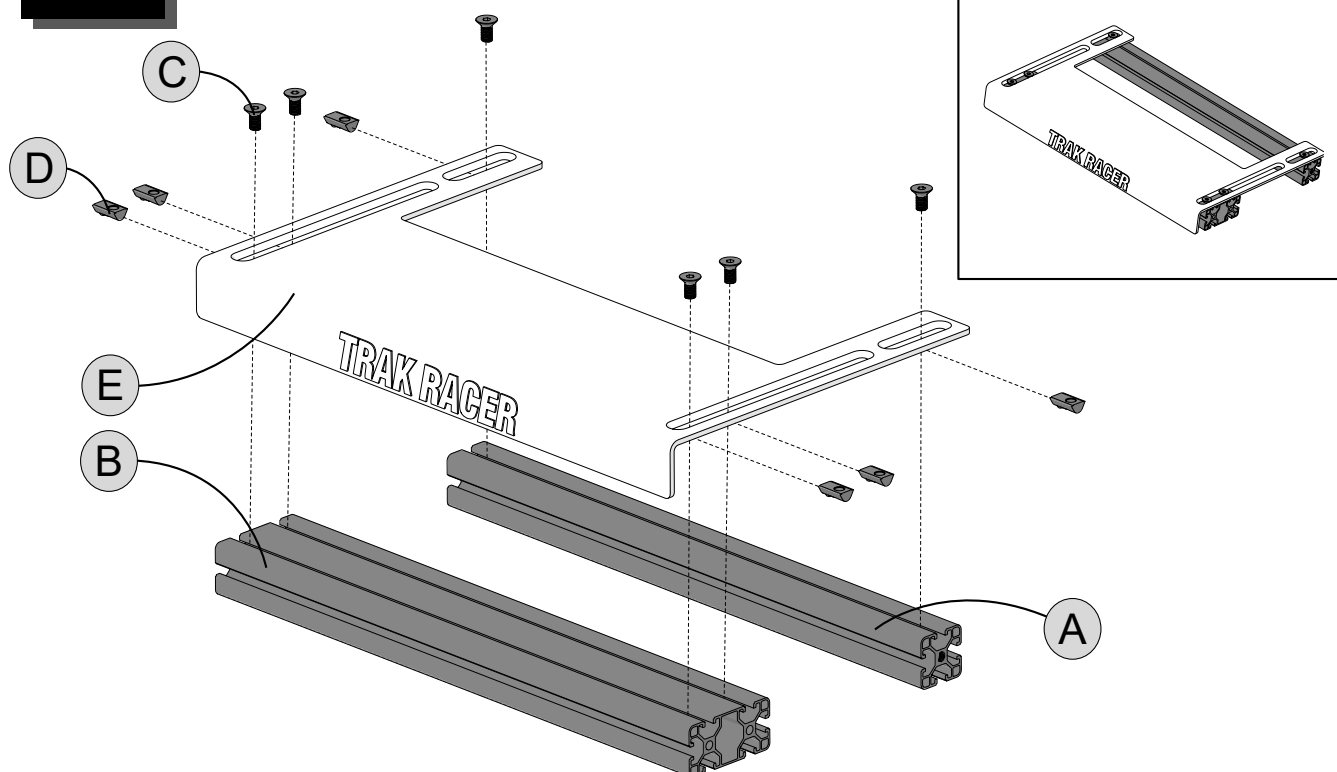
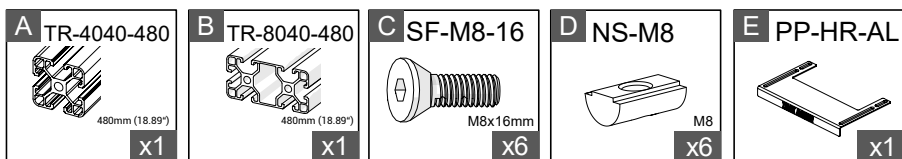
x2

* NOTE: Extra hardware may be included as spare parts

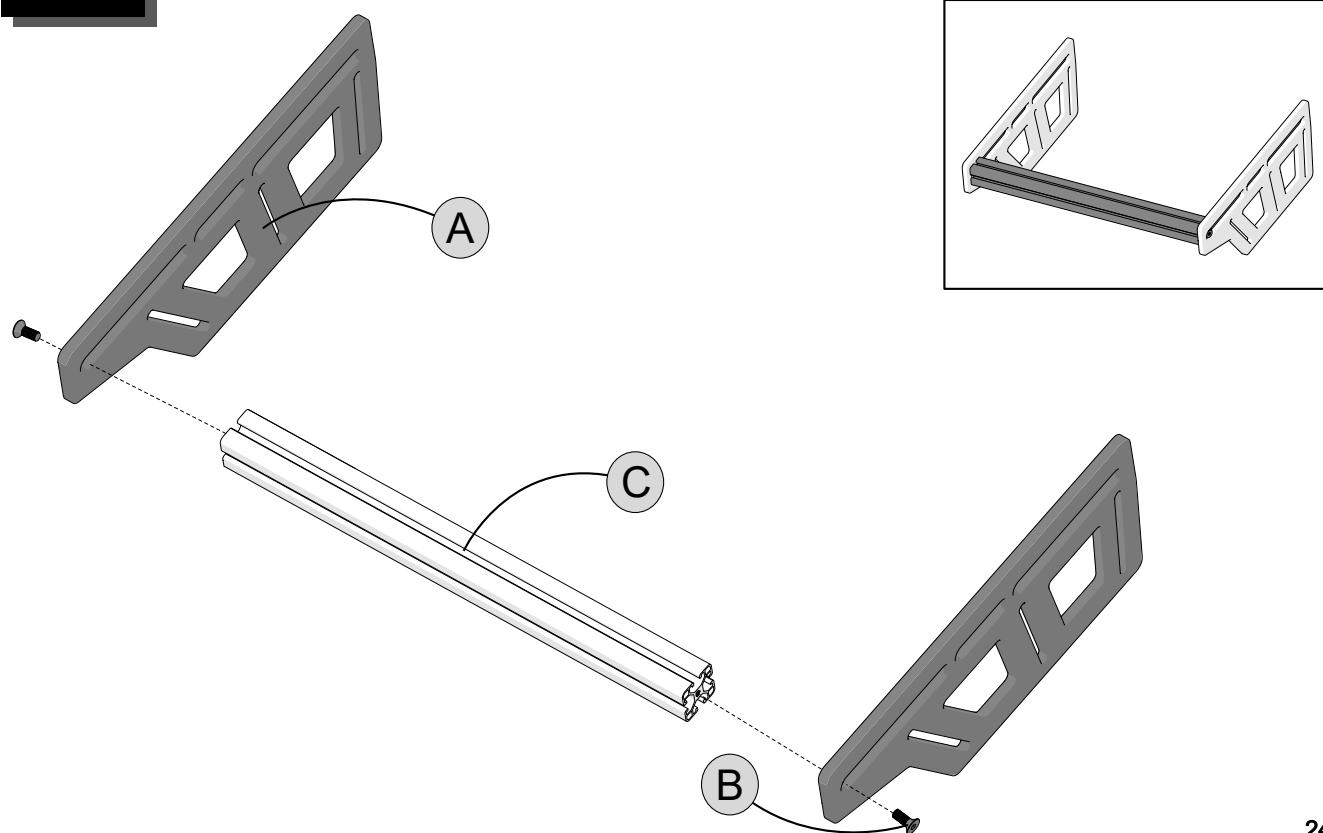
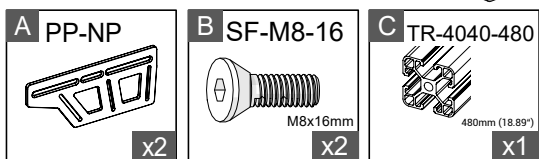
TR80-PBAL



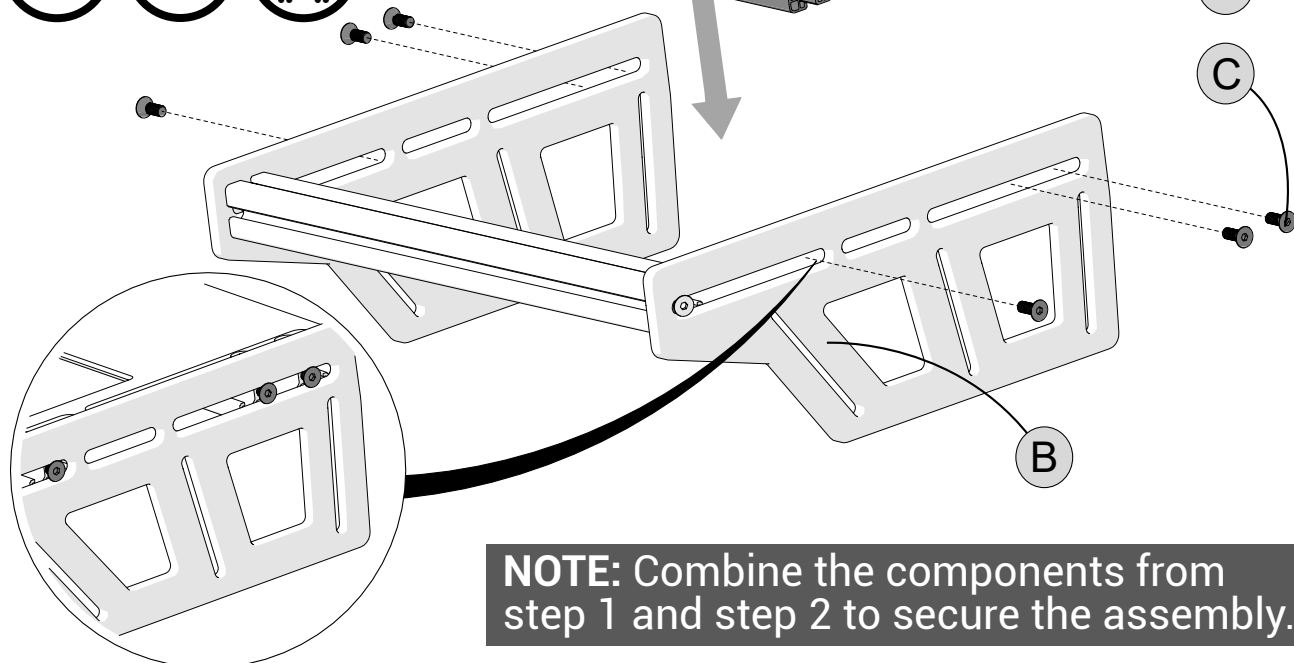
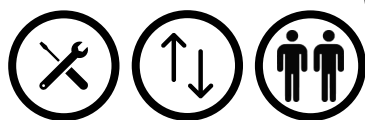
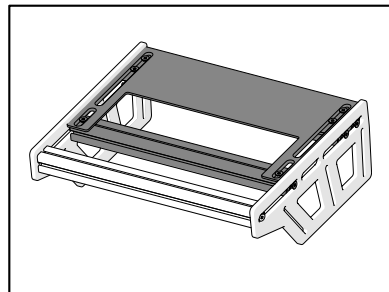
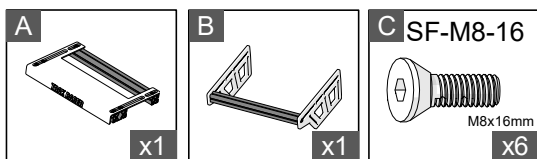
1



2

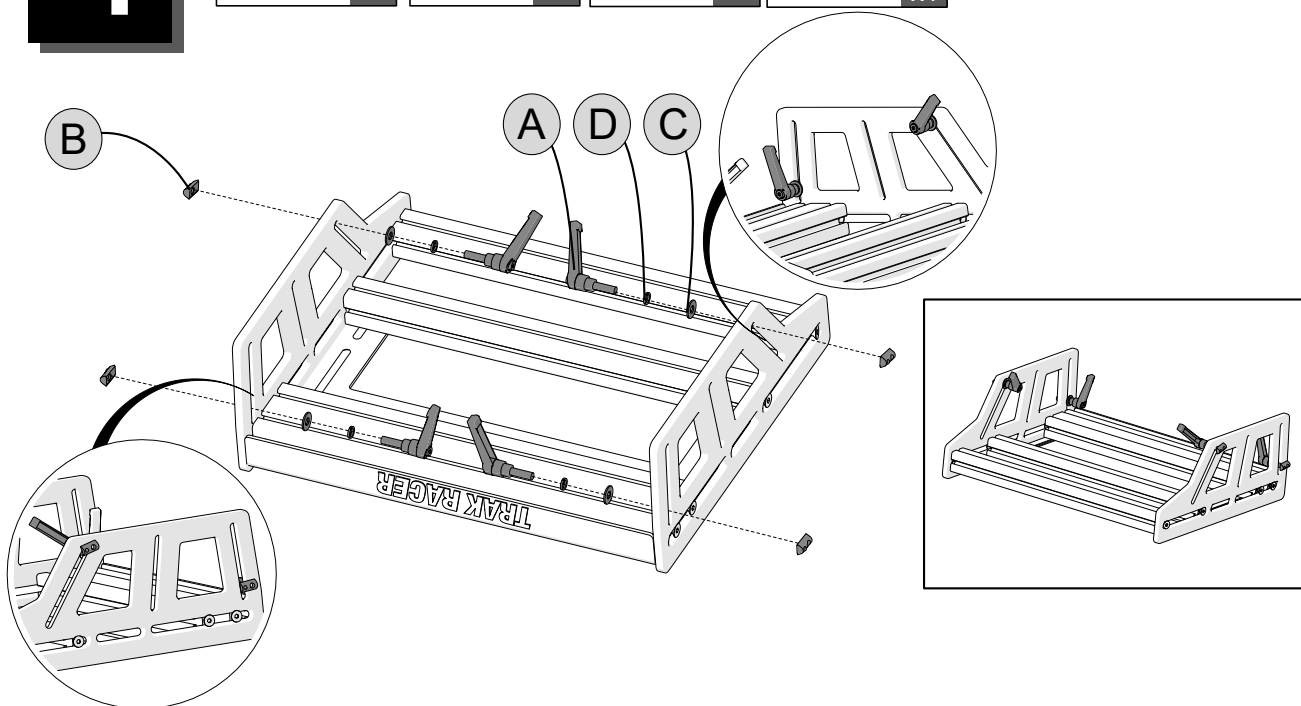
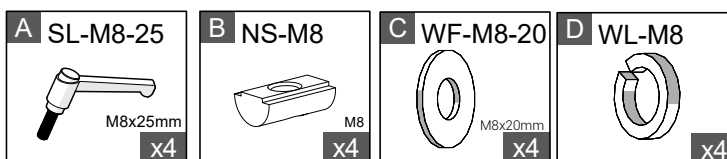


3

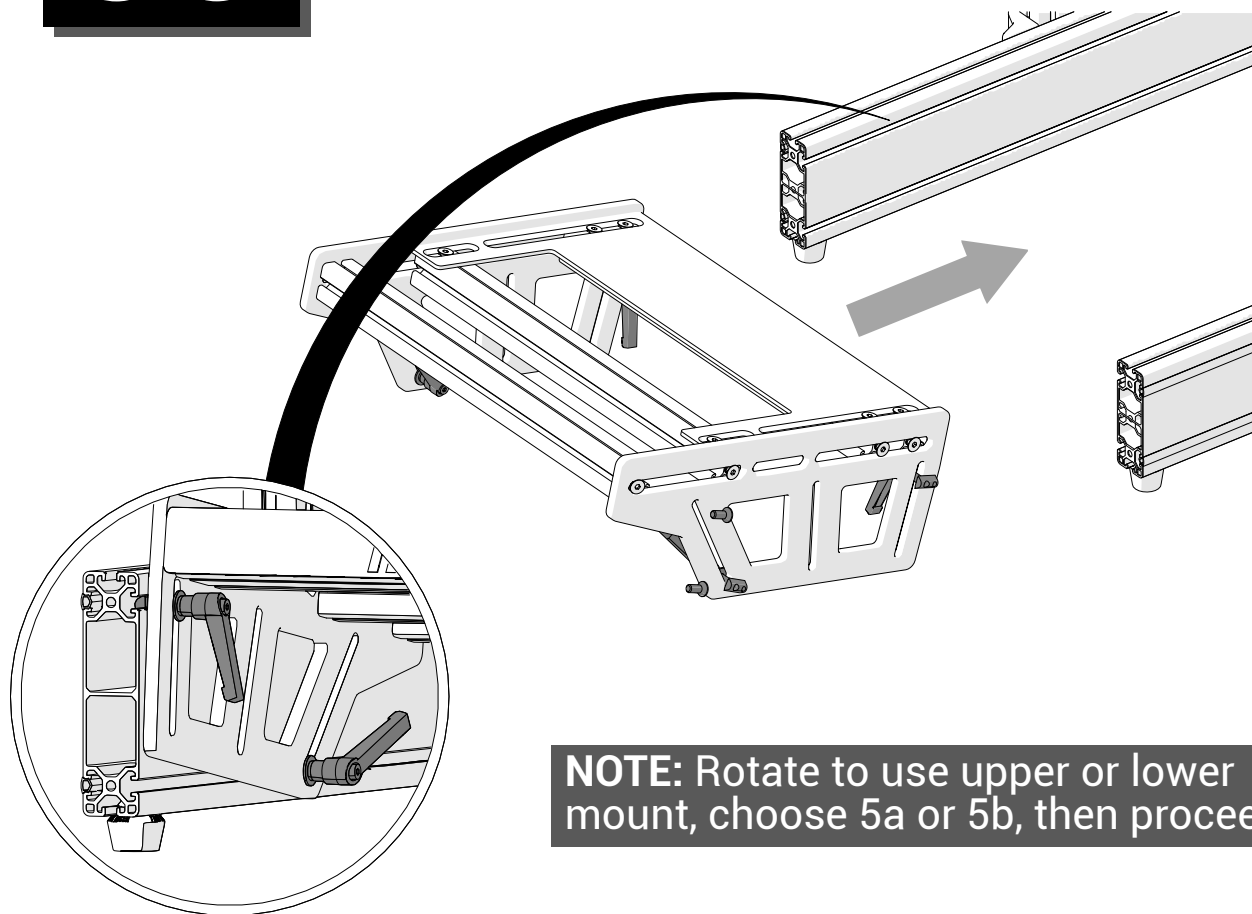
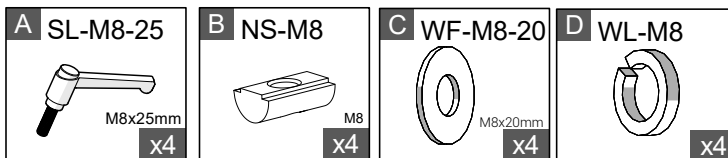


NOTE: Combine the components from step 1 and step 2 to secure the assembly.

4

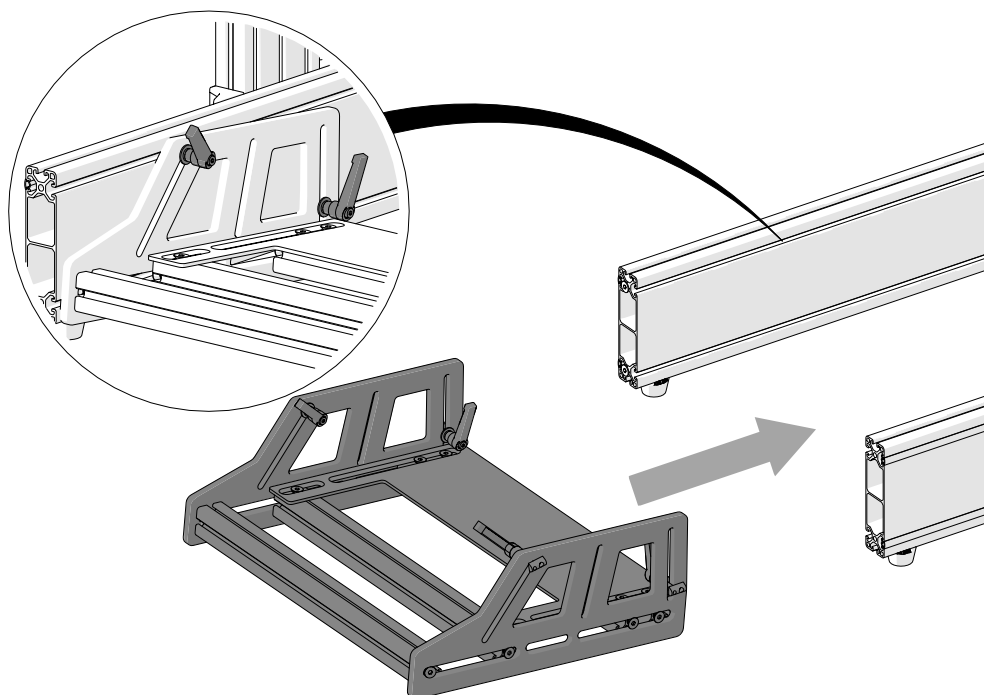
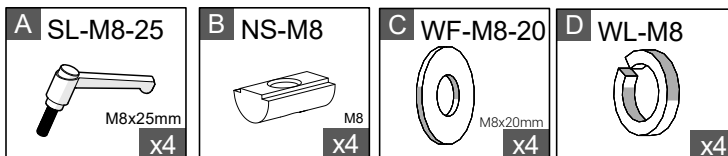


5a

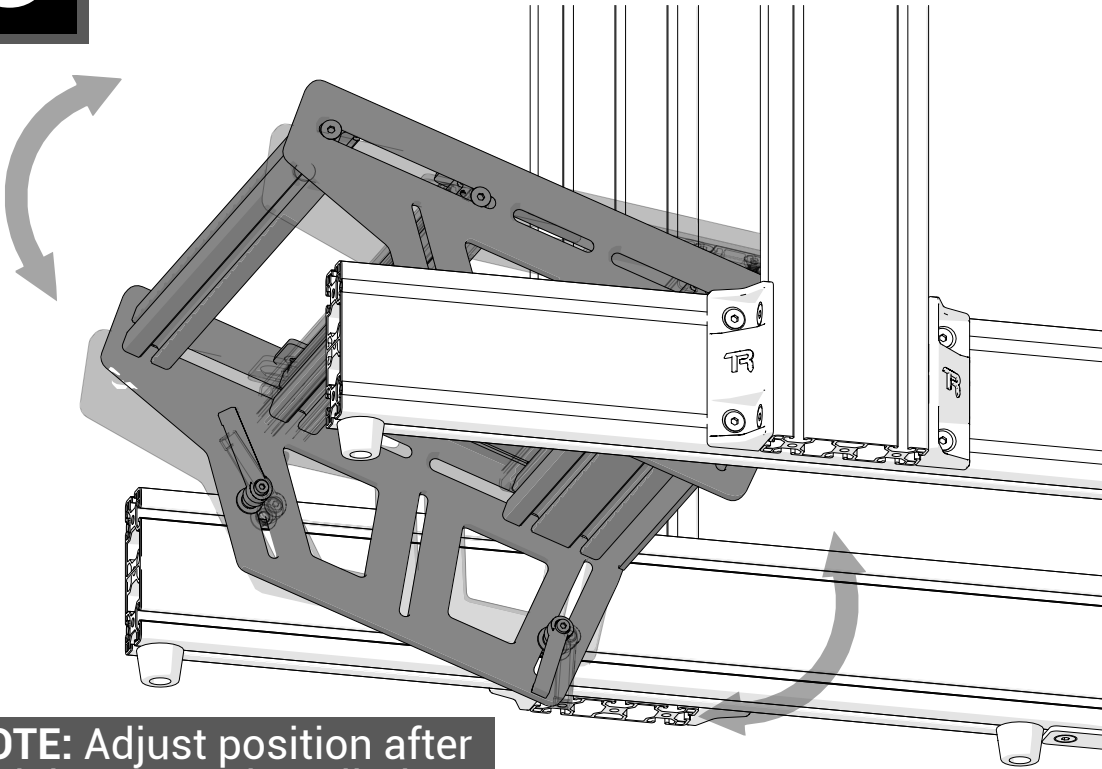


NOTE: Rotate to use upper or lower mount, choose 5a or 5b, then proceed.

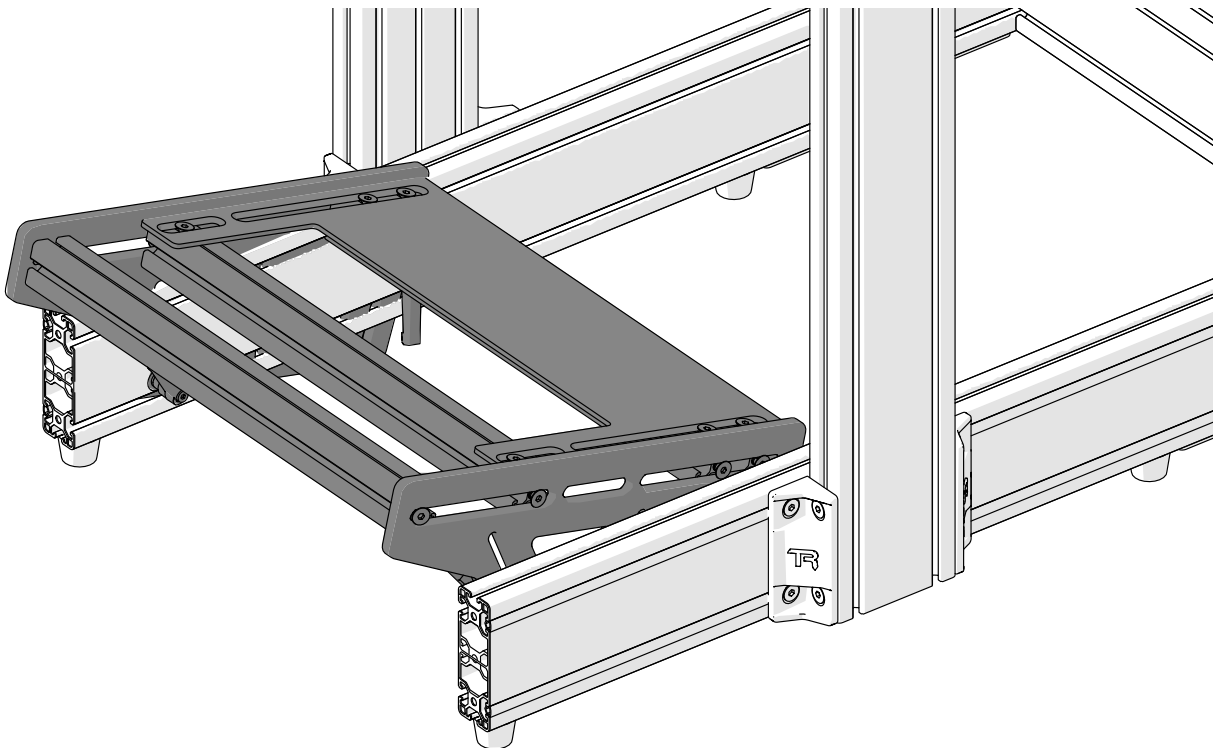
5b



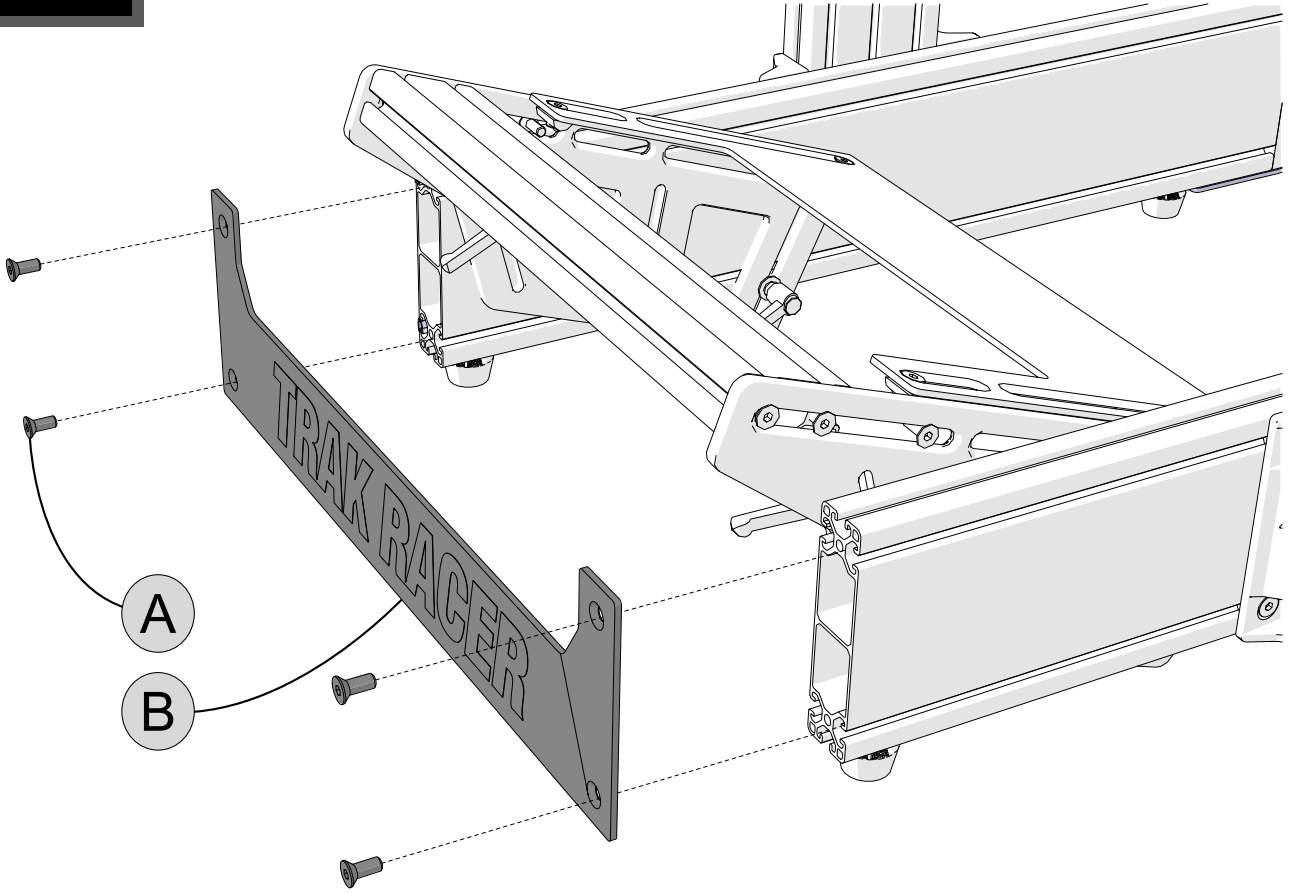
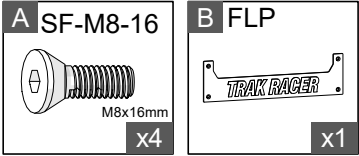
6



NOTE: Adjust position after pedal and seat installation.



7

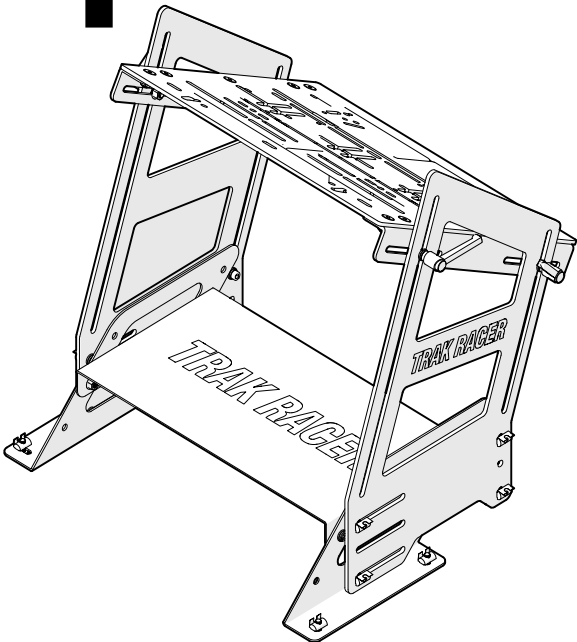


NOTE: After installing the pedal, proceed to page 33 for the wheel mount options.

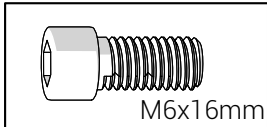
Pedal Option 3



NOTE: Hardware to attach pedals to plate not included. Please use hardware included with your pedal set.

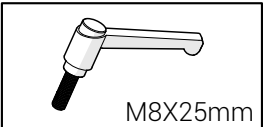


PART LISTS



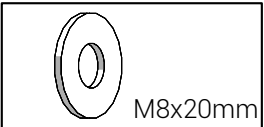
Hex Screw

SH-M6-16 x16



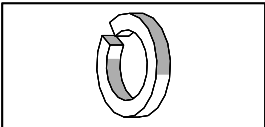
Handle Screw

SL-M8-25 x4



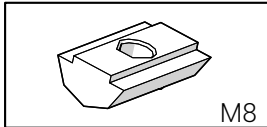
Washer (Flat)

WF-M8-20 x32



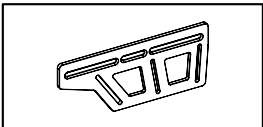
Washer (Lock), M8

WL-M8 x32



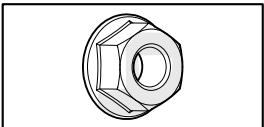
Ball Bearing Nut

NS-M8 x4



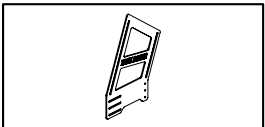
Pedal Side Plate

PP-NP x2



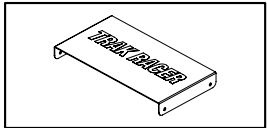
Flange Nut, M8

NF-M8 x22



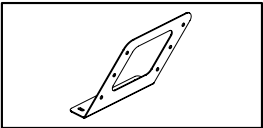
Pedal Side Plate

PP-IN-BR x2



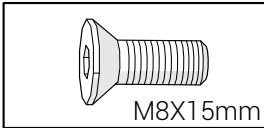
Pedal Top Plate

PP-IN-FR x1



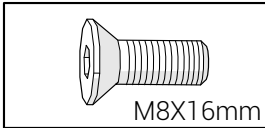
Pedal Side Plate 2

PP-IN-SM x2



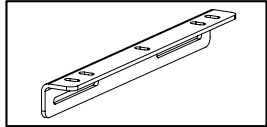
Screw (Flat)

SF-M8-15 x4



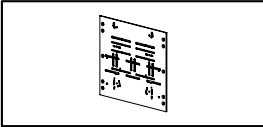
Screw (Flat)

SF-M8-16 x14



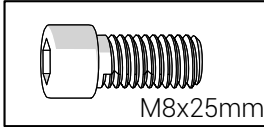
Corner Bracket

PP-NP-LB x2



Plate

PP-80-TP x1



Hex Screw

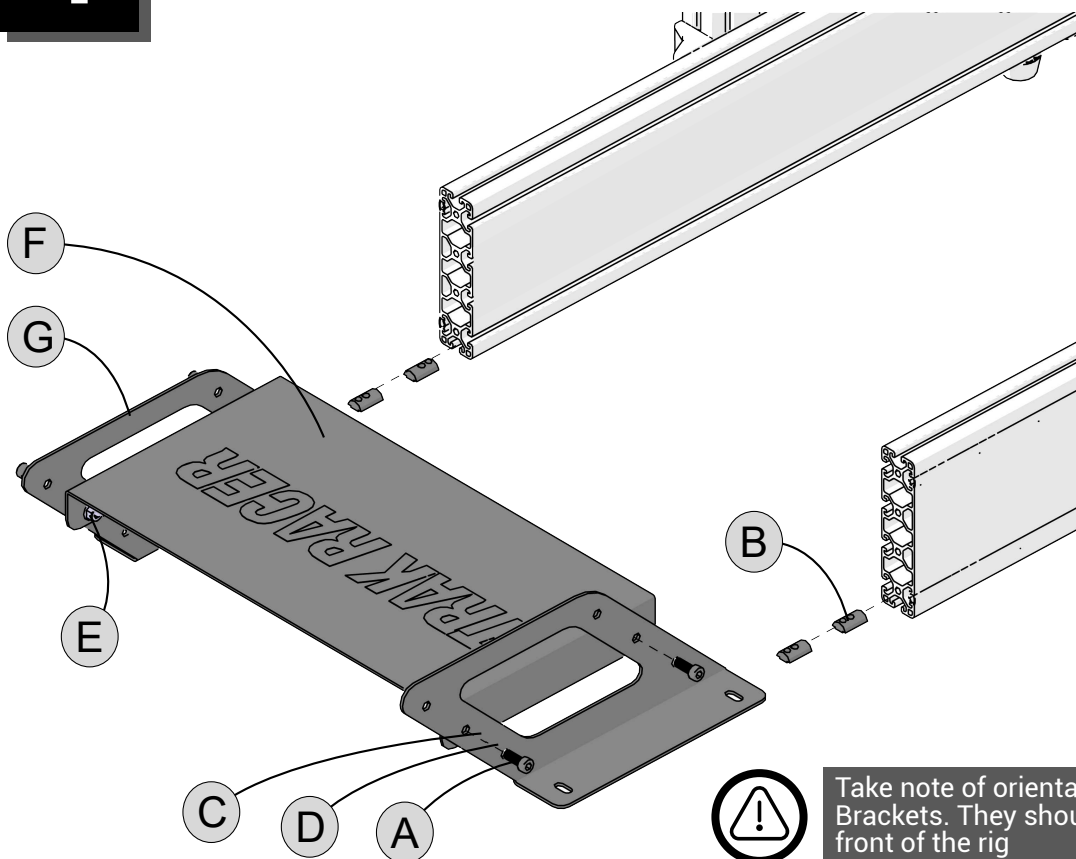
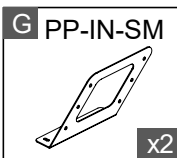
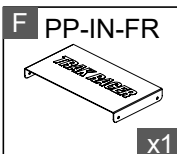
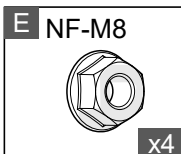
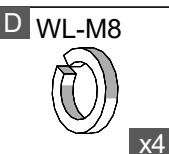
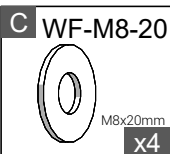
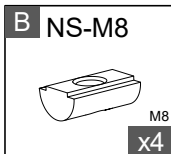
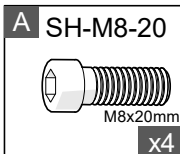
SH-M8-25 x16

* NOTE: Extra hardware may be included as spare parts

TR80-HYPL

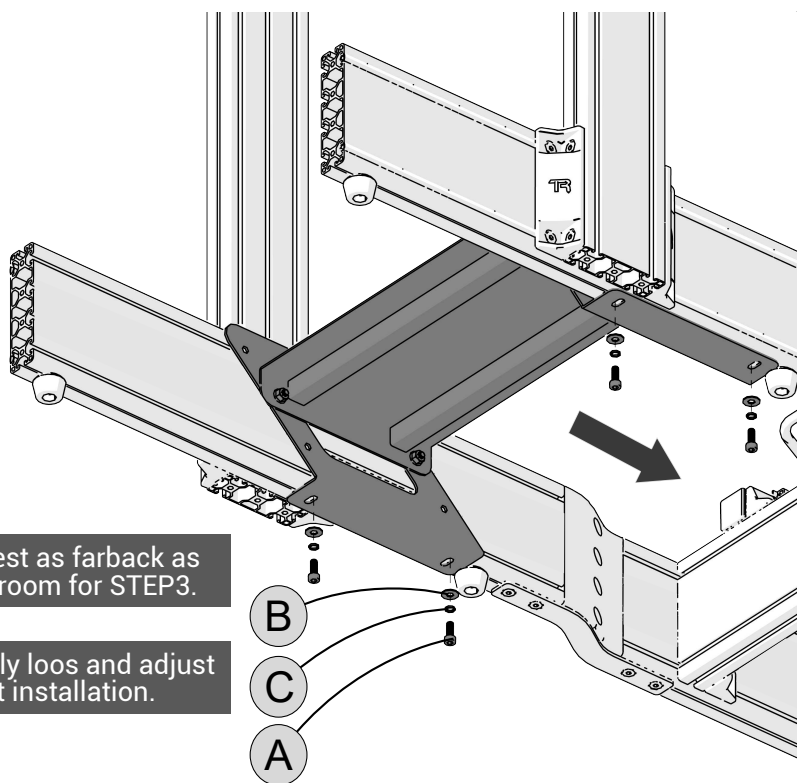
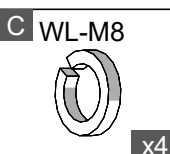
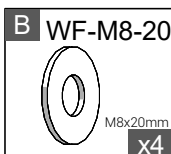
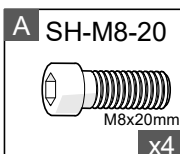


1



Take note of orientation of PP-IN-SM Brackets. They should slope towards front of the rig

2

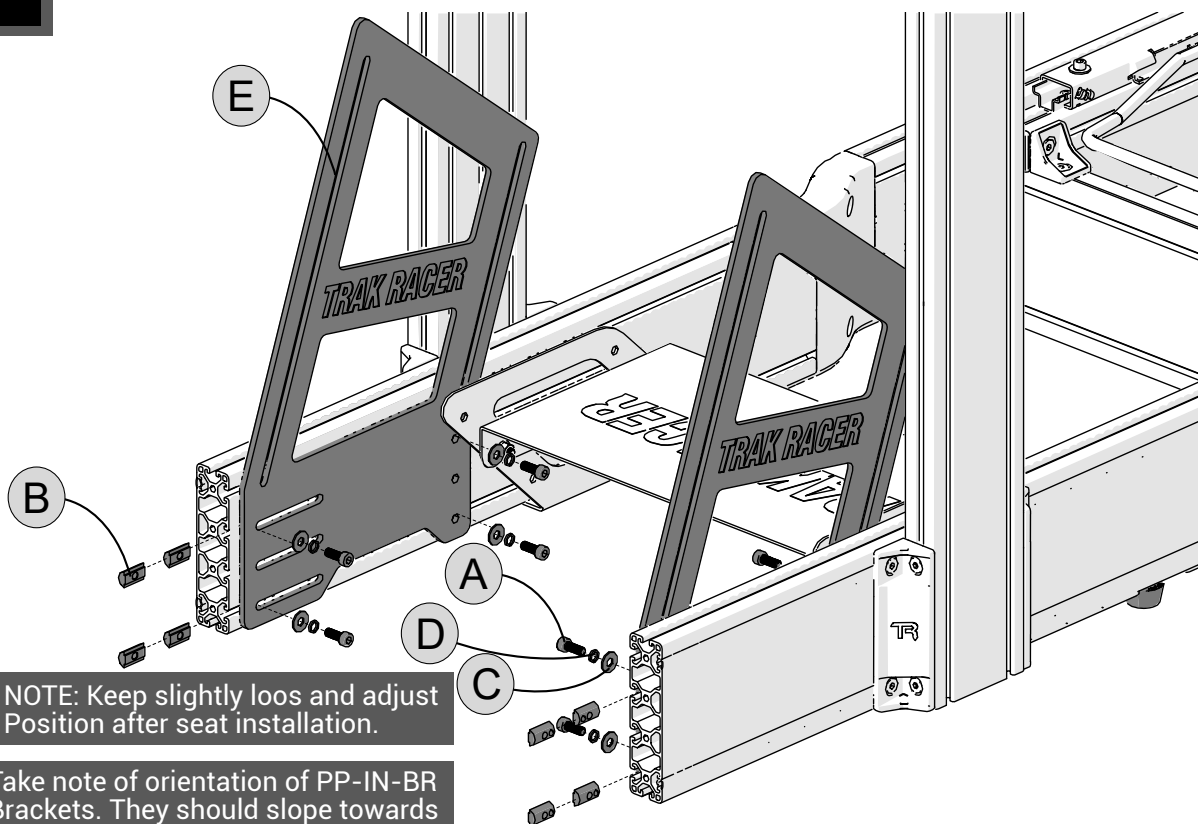
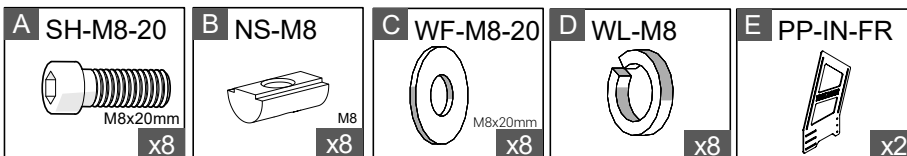


NOTE: Push footrest as far back as Possible to make room for STEP3.



NOTE: Keep slightly loos and adjust Position after seat installation.

3

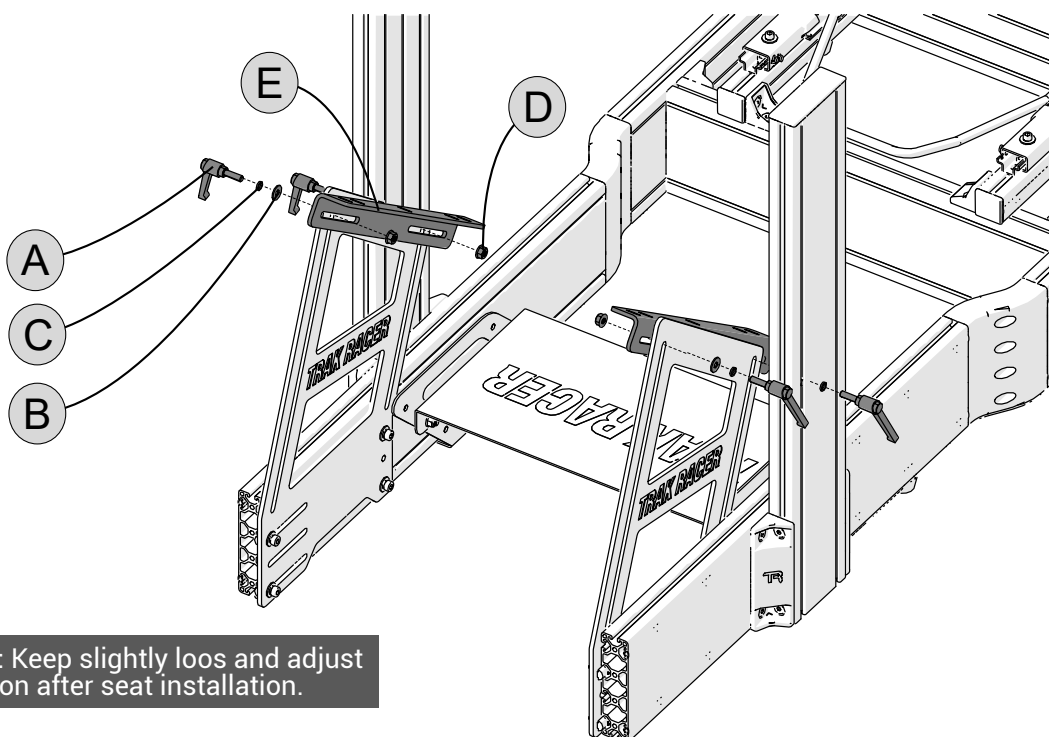
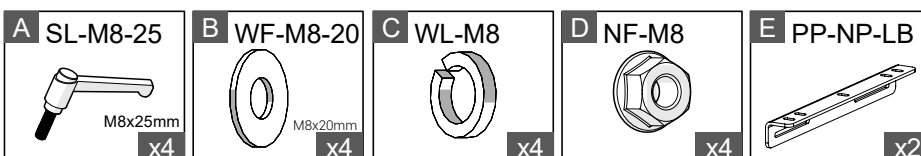


NOTE: Keep slightly loos and adjust Position after seat installation.



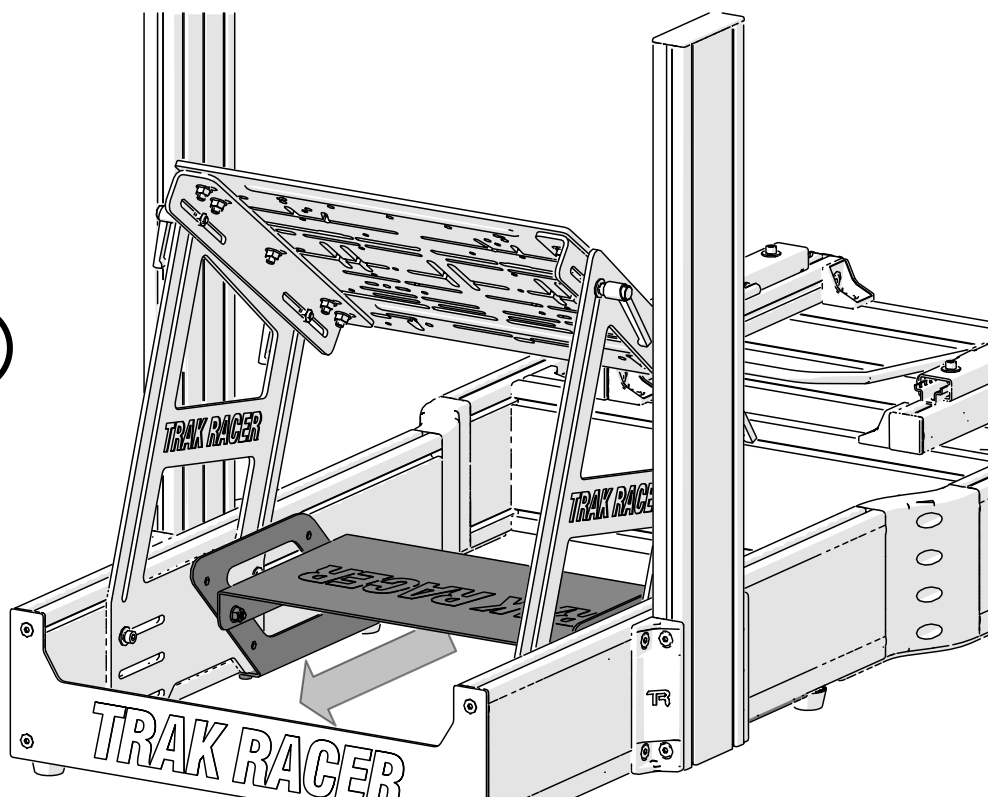
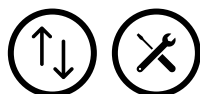
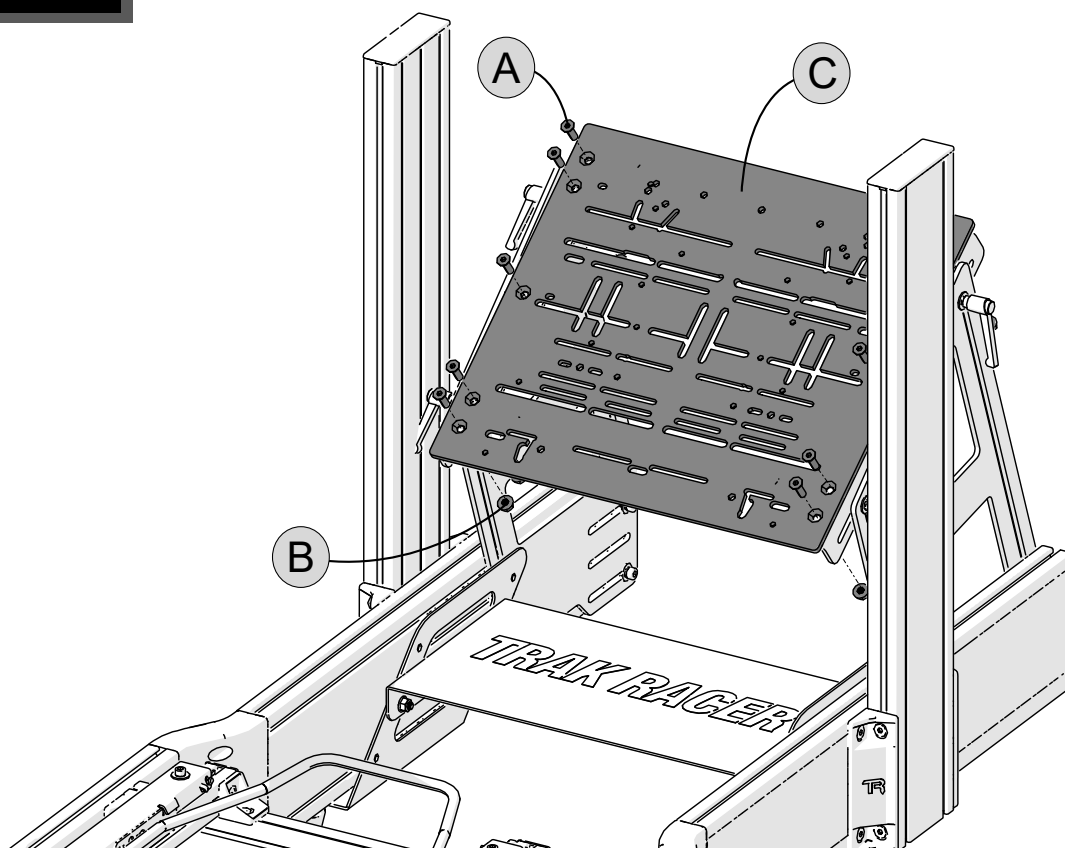
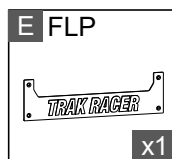
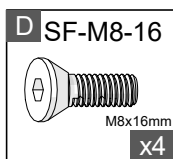
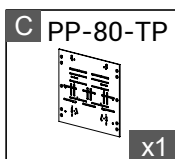
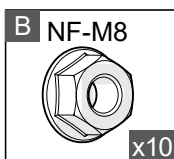
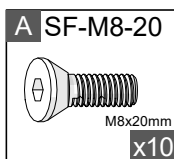
Take note of orientation of PP-IN-BR Brackets. They should slope towards Front of the ring.

4



NOTE: Keep slightly loos and adjust Position after seat installation.

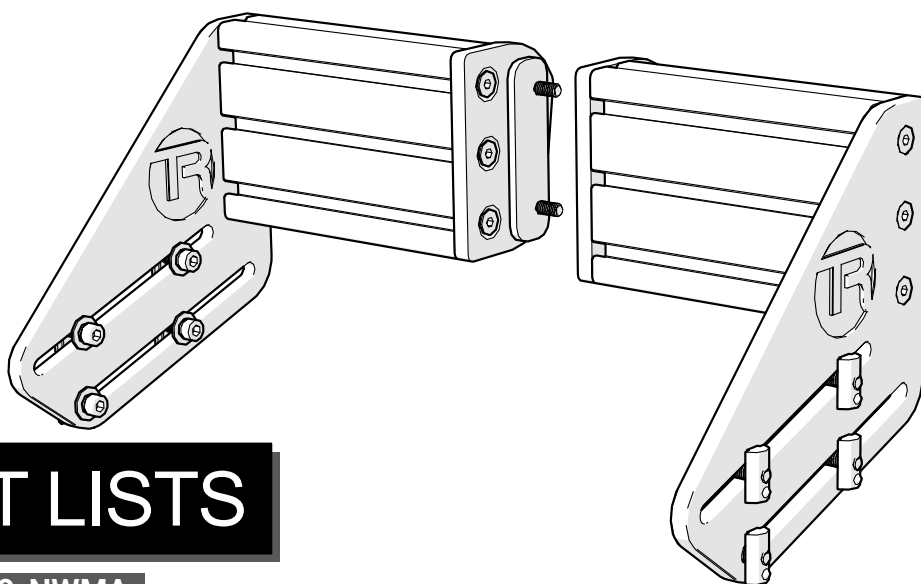
5



NOTE: After installing the pedal, proceed to page 33 for the wheel mount options.

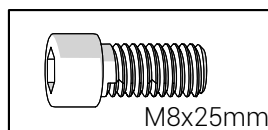
Wheel Mount Option 1

Fanatec Direct Drive Mount



PART LISTS

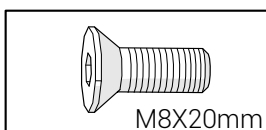
BOX #: TR80-NWMA



Hex Screw

SH-M8-25

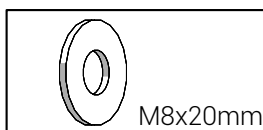
x12



Screw (Flat)

SF-M8-20

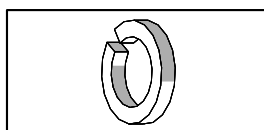
x12



Washer (Flat)

WF-M8-20

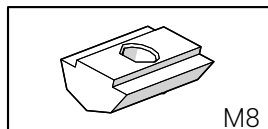
x8



Washer (Lock), M8

WL-M8

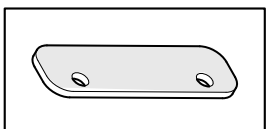
x8



Ball Bearing Nut

NS-M8

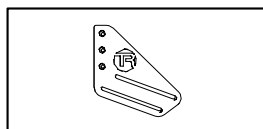
x8



Wheel Mount Side

WM-TR1_FN

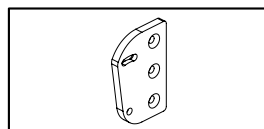
x2



Wheel Mount Plate

WM-TR1-PP

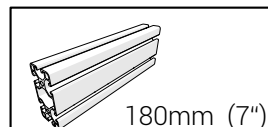
x2



Wheel Mount Plate 2

WM-TR1-WP

x2



Aluminum Profile

TR-12040-180

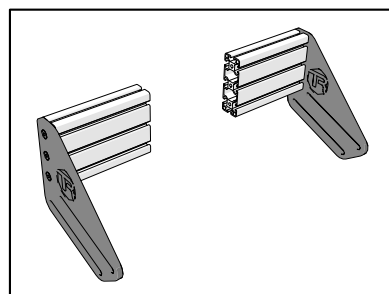
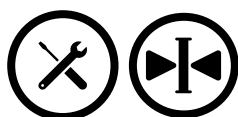
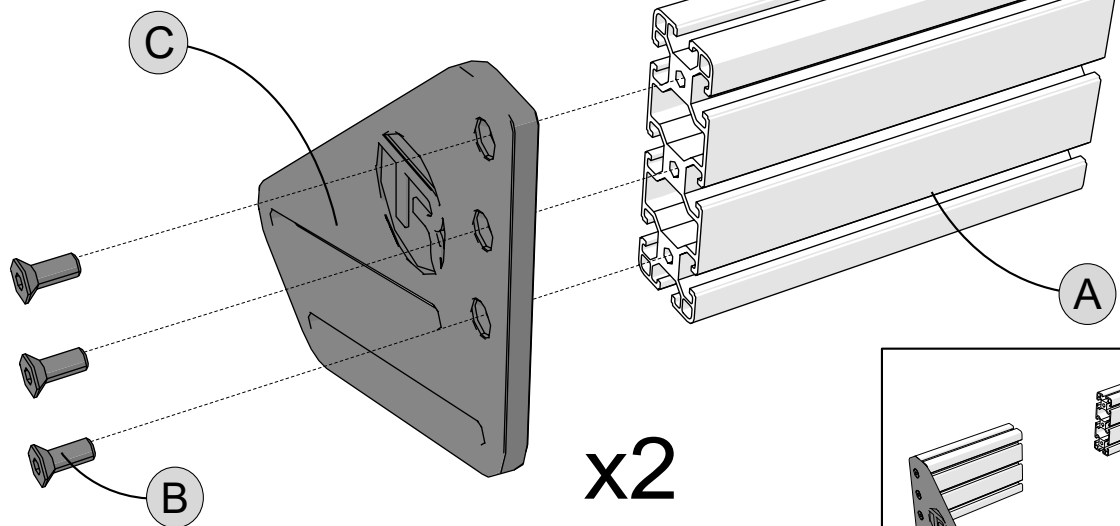
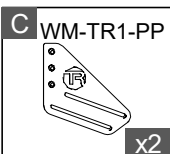
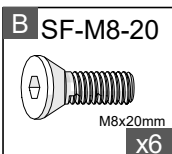
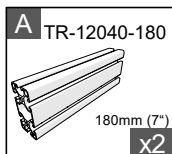
x2

* **NOTE:** Extra hardware may be included as spare parts

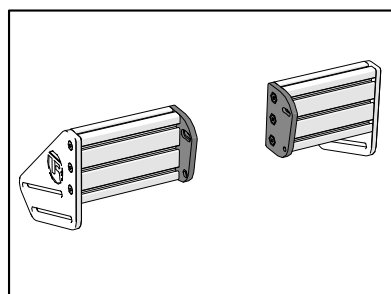
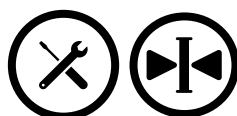
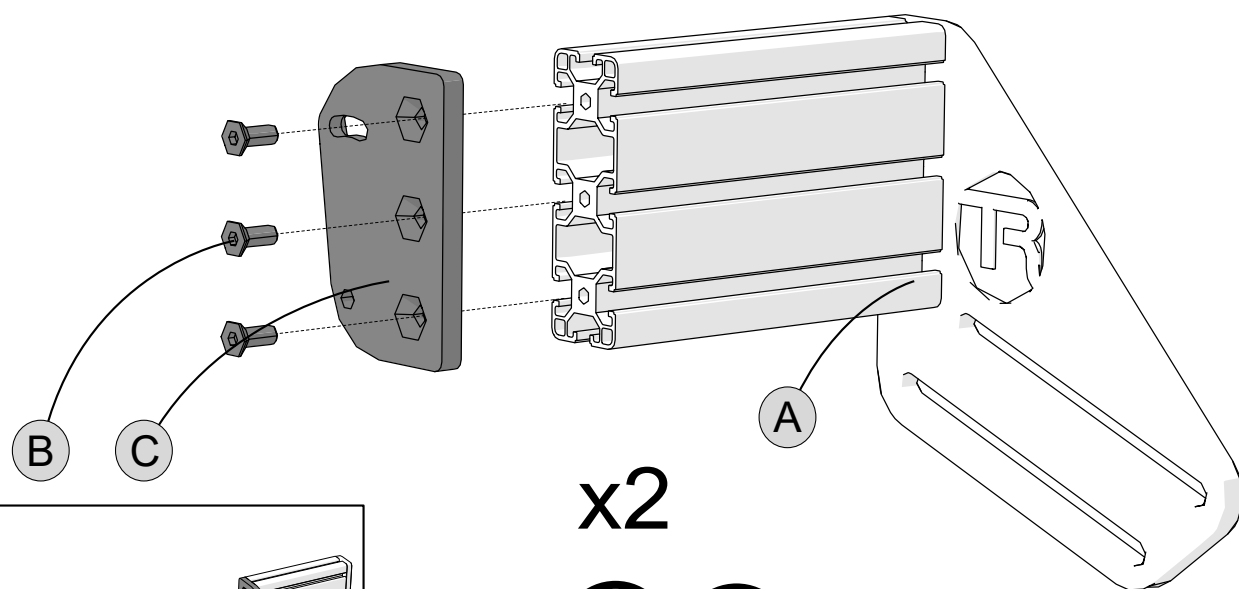
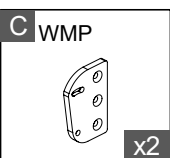
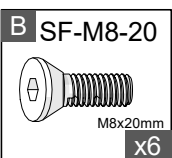
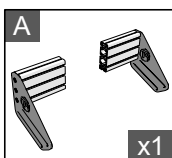
TR80-NWMA



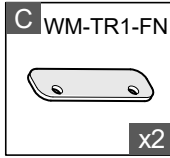
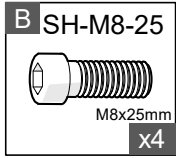
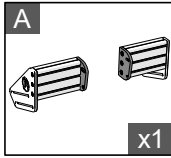
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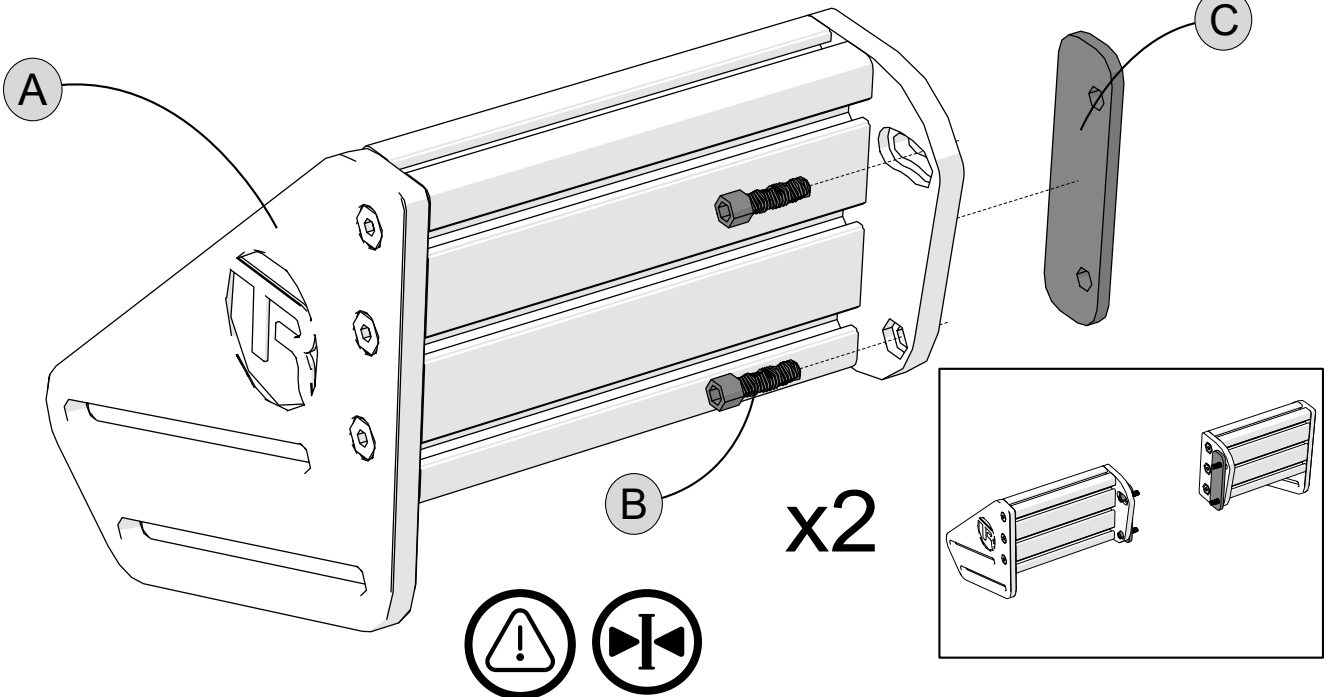
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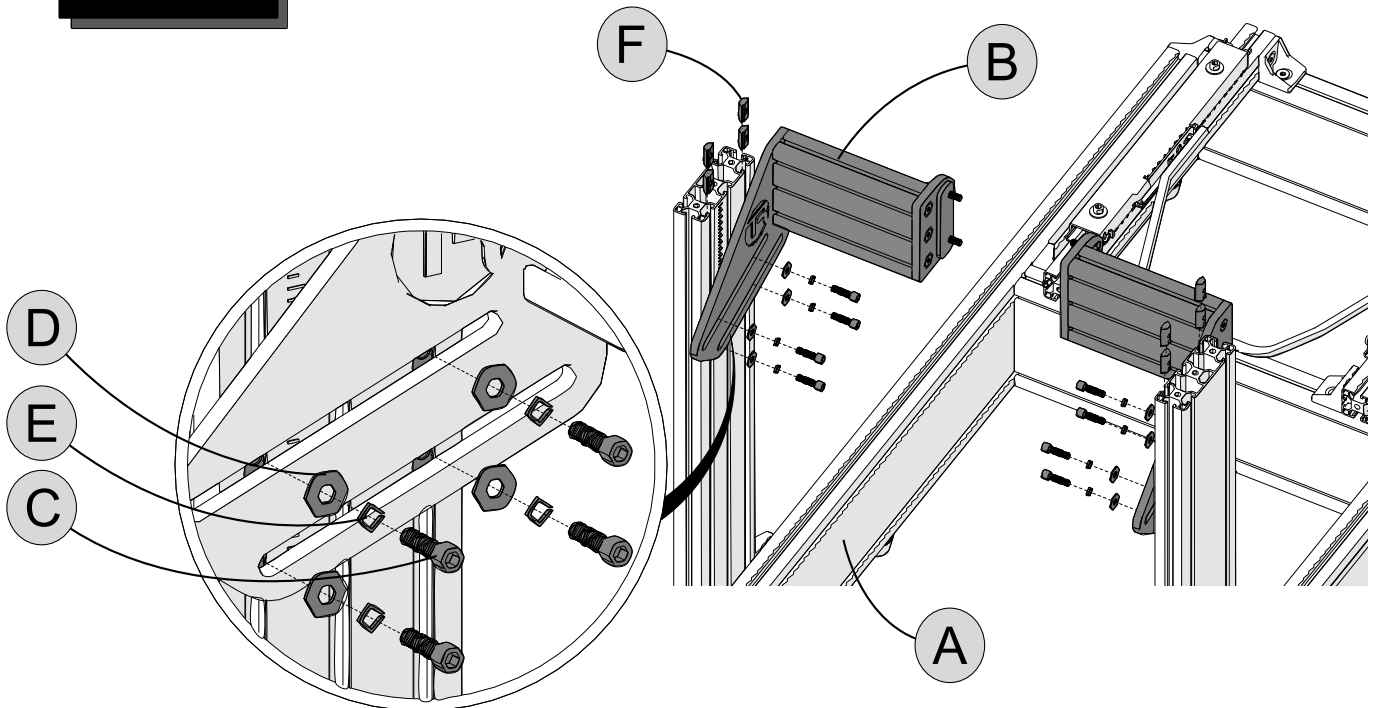
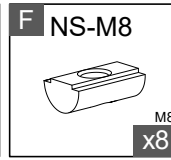
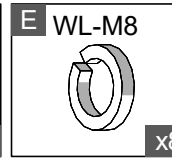
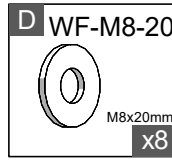
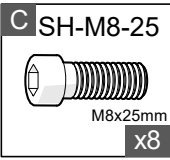
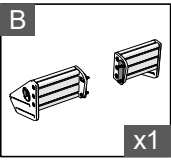
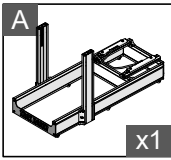
3



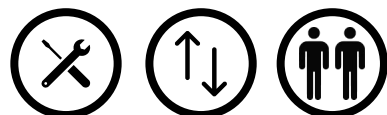
Note: Thread screws just enough to hold WM-TR1-FN in place so screws do not protrude past WM-TR1-FN plate.

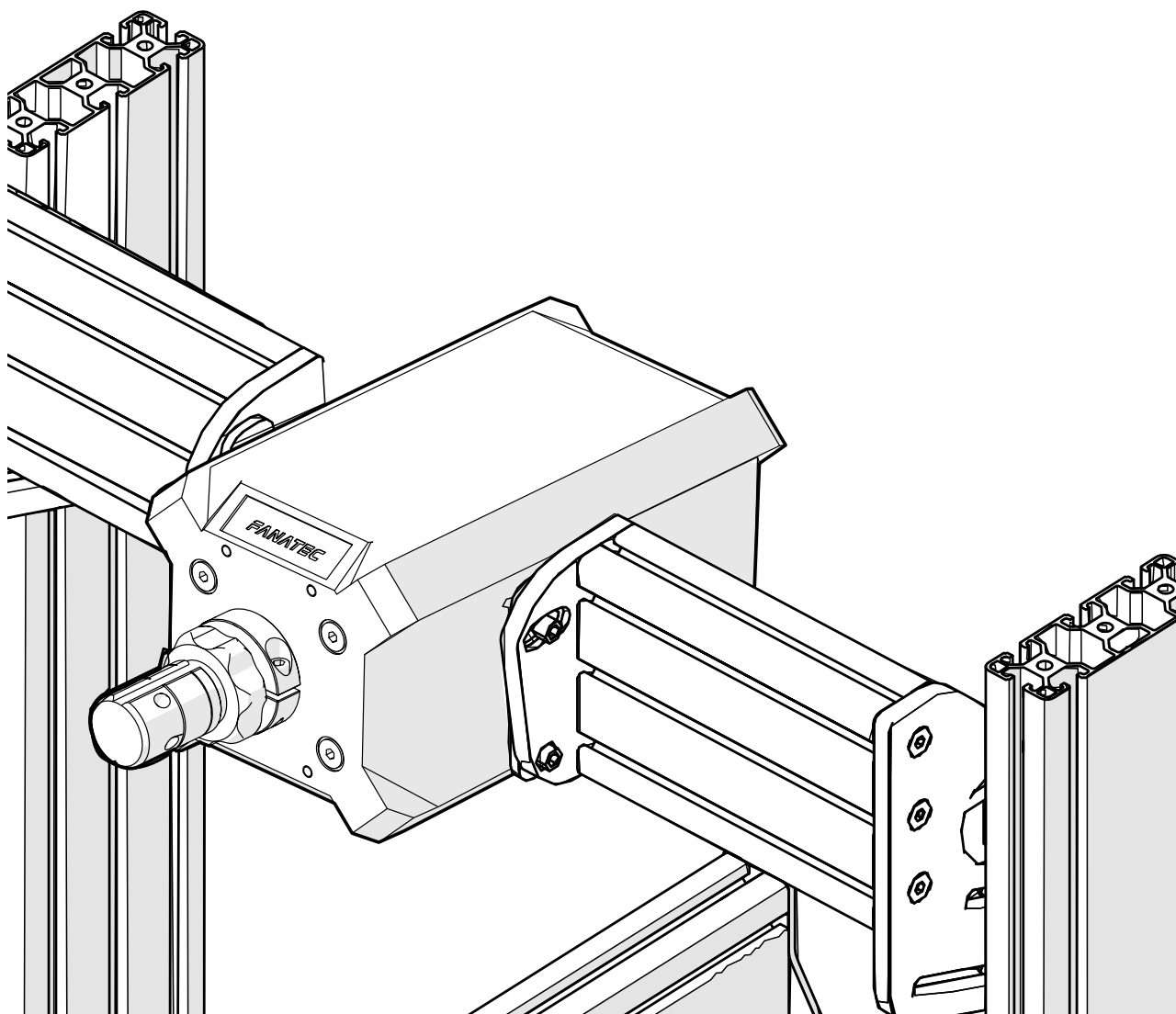


4



NOTE: Adjust position after wheelbase and seat installation





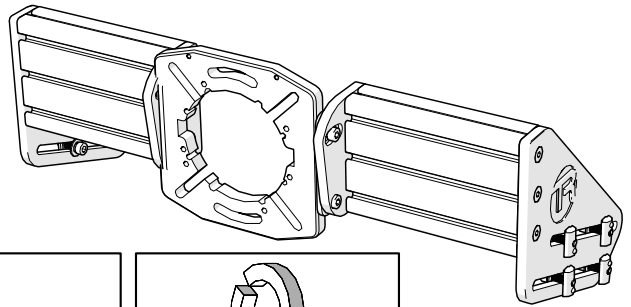
Note: For Fanatec CSL DD
use WM-TR1-FN x 4

NOTE: After installing the wheel mount,
proceed to page 49 for the shifter options.

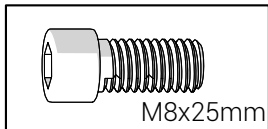
Wheel Mount Option 2

Universal Direct Drive Mount

PART LISTS



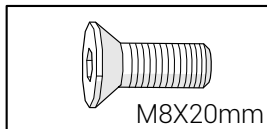
BOX #: TR80-NWMA



Hex Screw

SH-M8-25

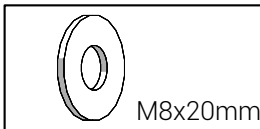
x12



Screw (Flat)

SF-M8-20

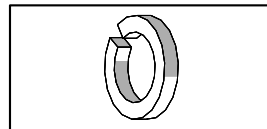
x12



Washer (Flat)

WF-M8-20

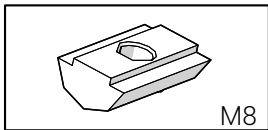
x8



Washer (Lock), M8

WL-M8

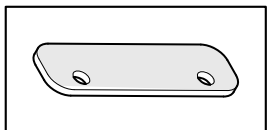
x8



Ball Bearing Nut, M8

NS-M8

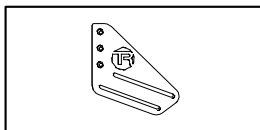
x8



Wheel Mount Side

WM-TR1-FN

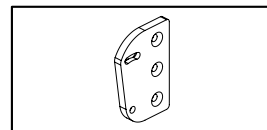
x2



Wheel Mount Plate

WM-TR1-PP

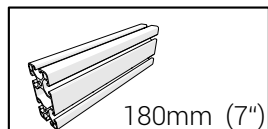
x2



Wheel Mount Plate 2

WM-TR1-WP

x2

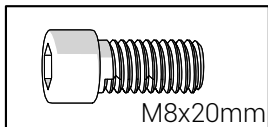


Aluminum Profile

TR-12040-180

x2

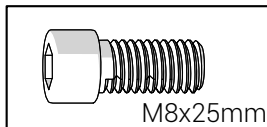
BOX #: TR80-NWMDD



Hex Screw

SH-M8-20

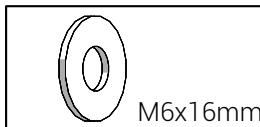
x4



Hex Screw

SH-M8-25

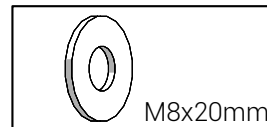
x12



Washer (Flat)

WF-M6-16

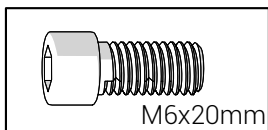
x2



Washer (Flat)

WF-M8-20

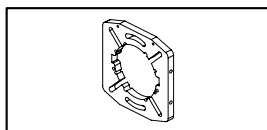
x4



Hex Screw

SH-M6-20

x2



Wheel Mount Drive Plate

WM-DD

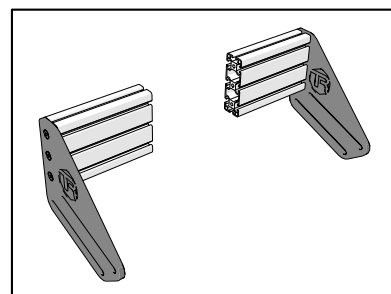
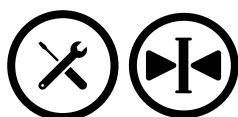
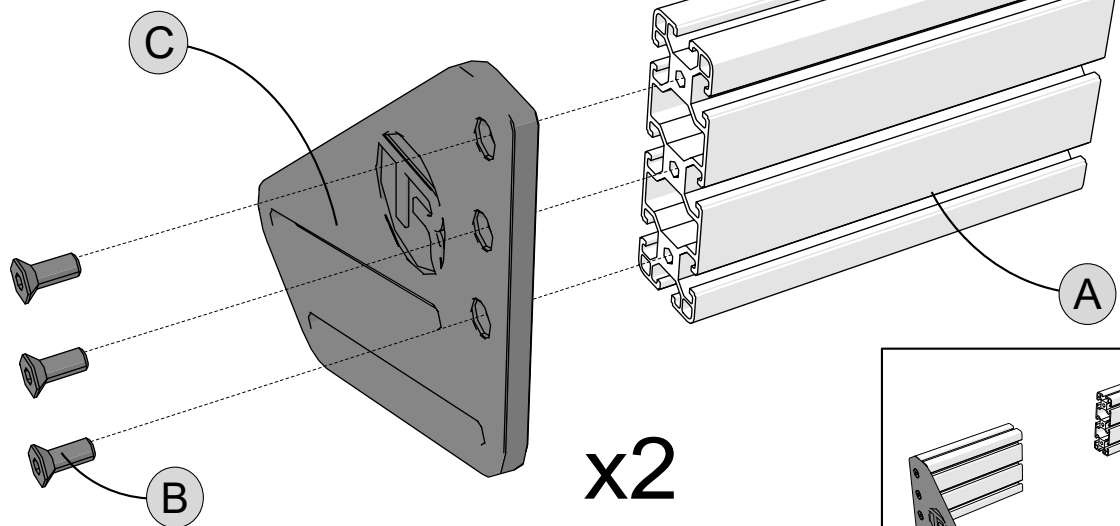
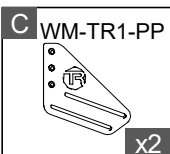
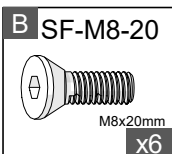
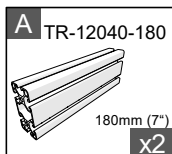
x1

*** NOTE:** Extra hardware may be included as spare parts

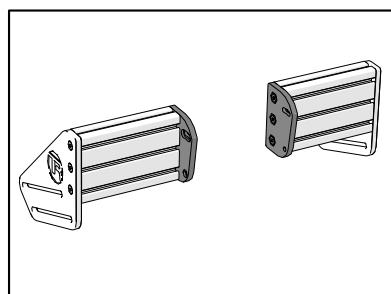
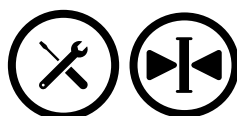
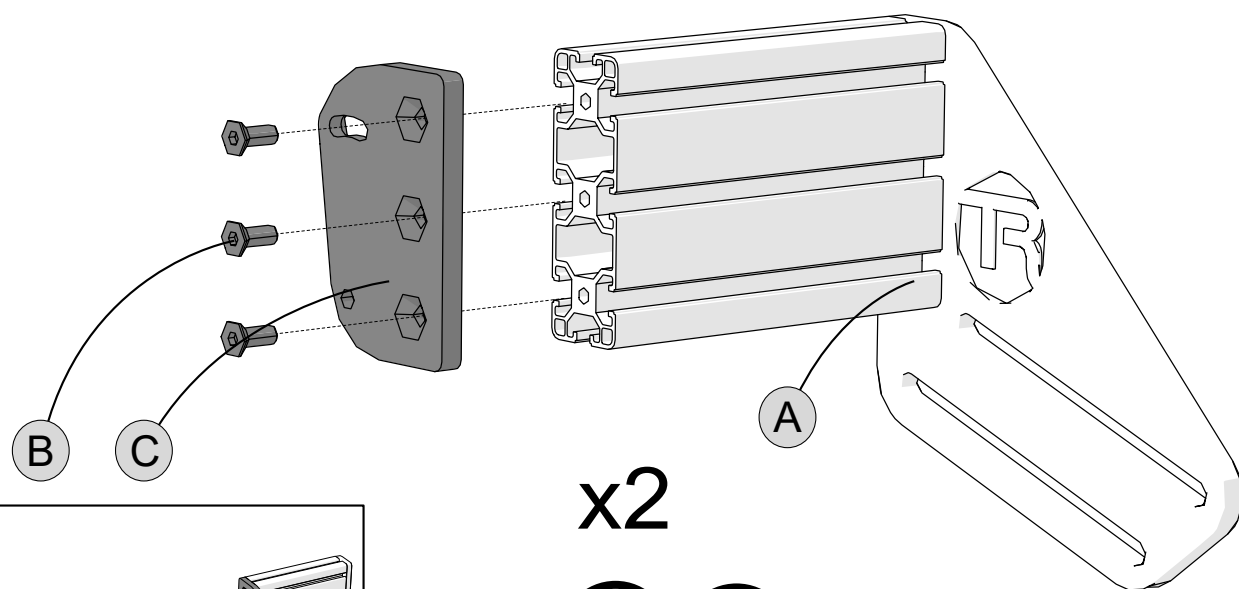
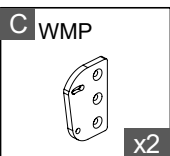
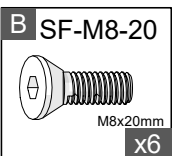
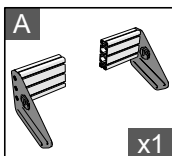
TR80-NWMA + TR80-NWMDD



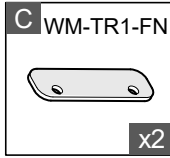
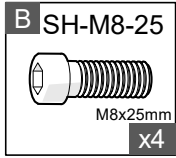
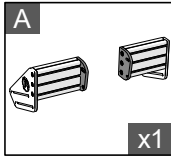
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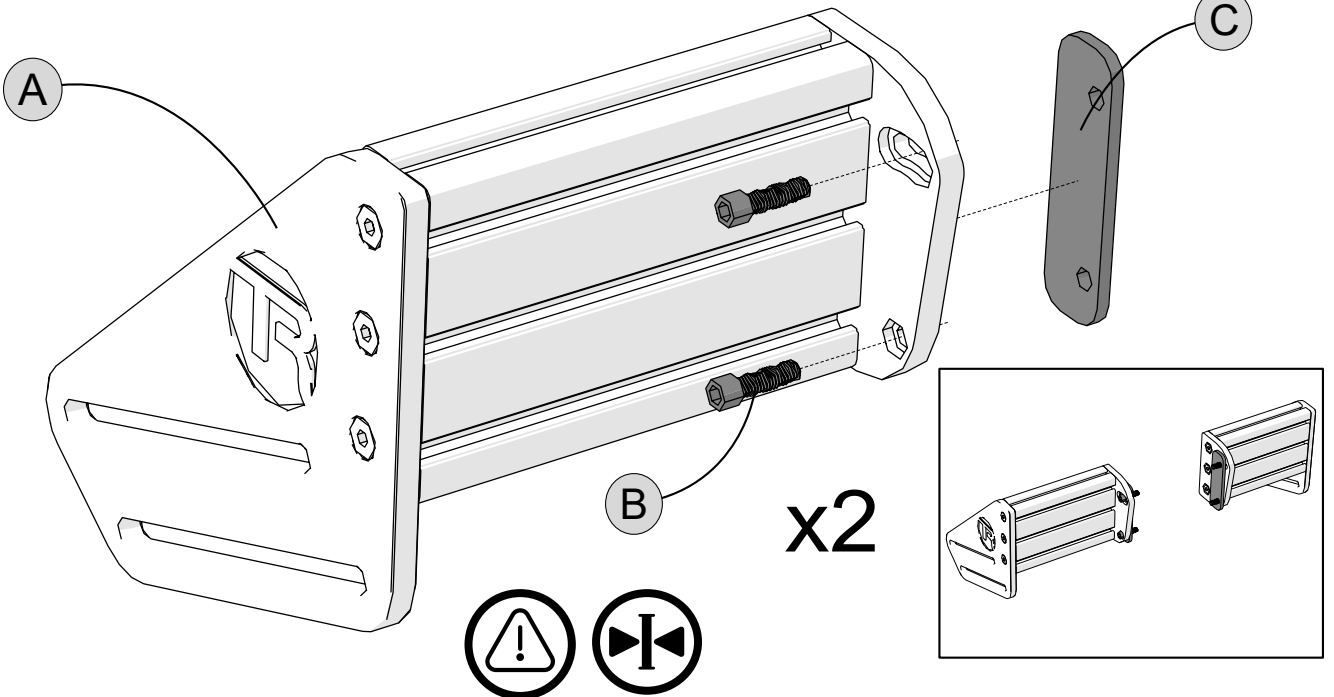
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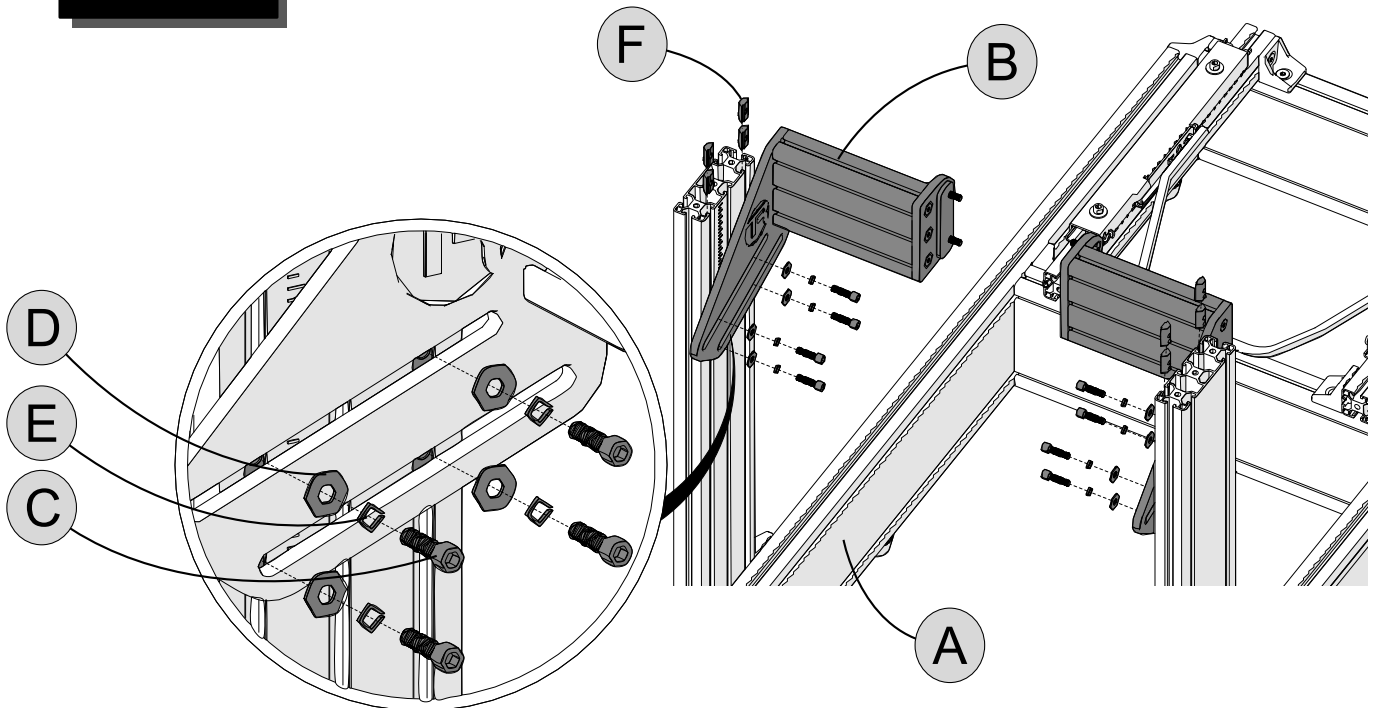
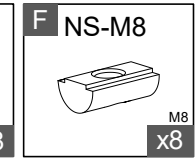
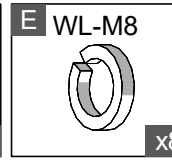
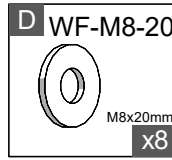
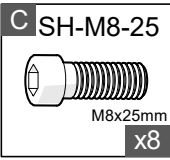
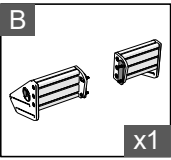
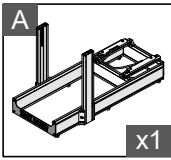
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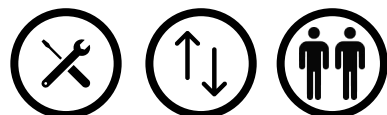
Note: Thread screws just enough to hold WM-TR1-FN in place so screws do not protrude past WM-TR1-FN plate.



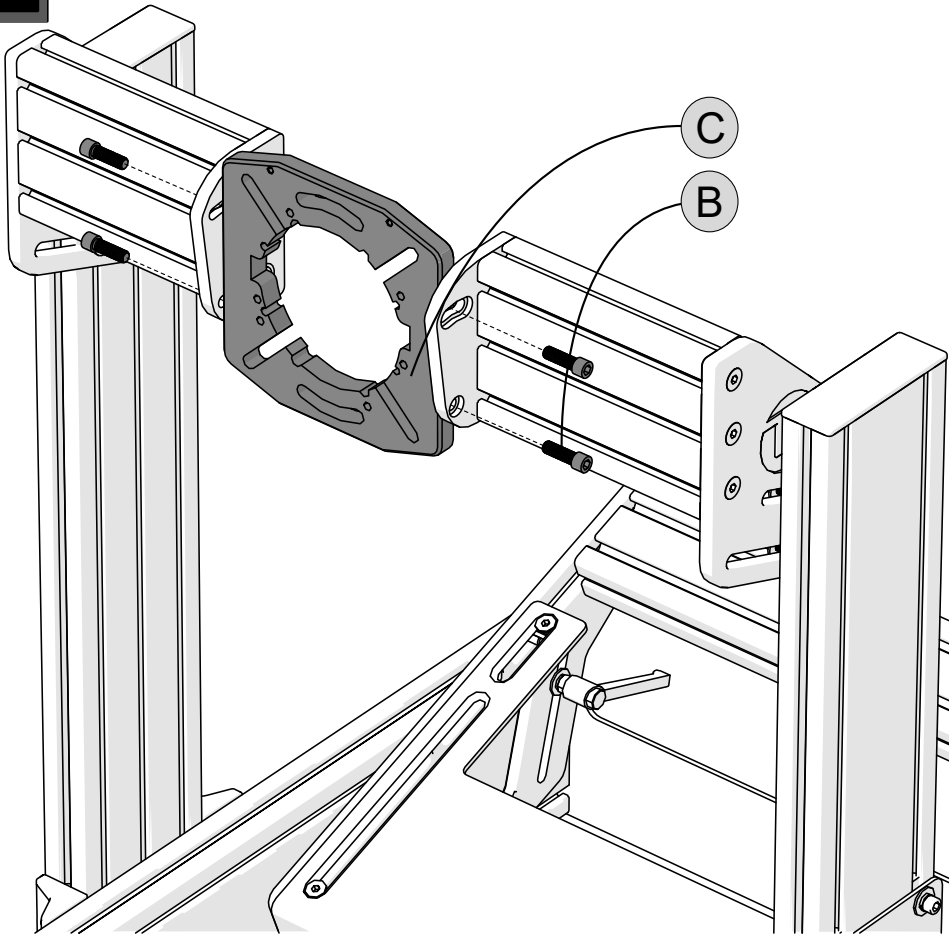
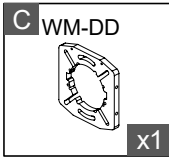
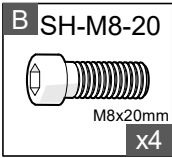
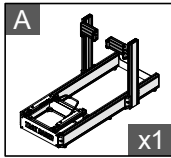
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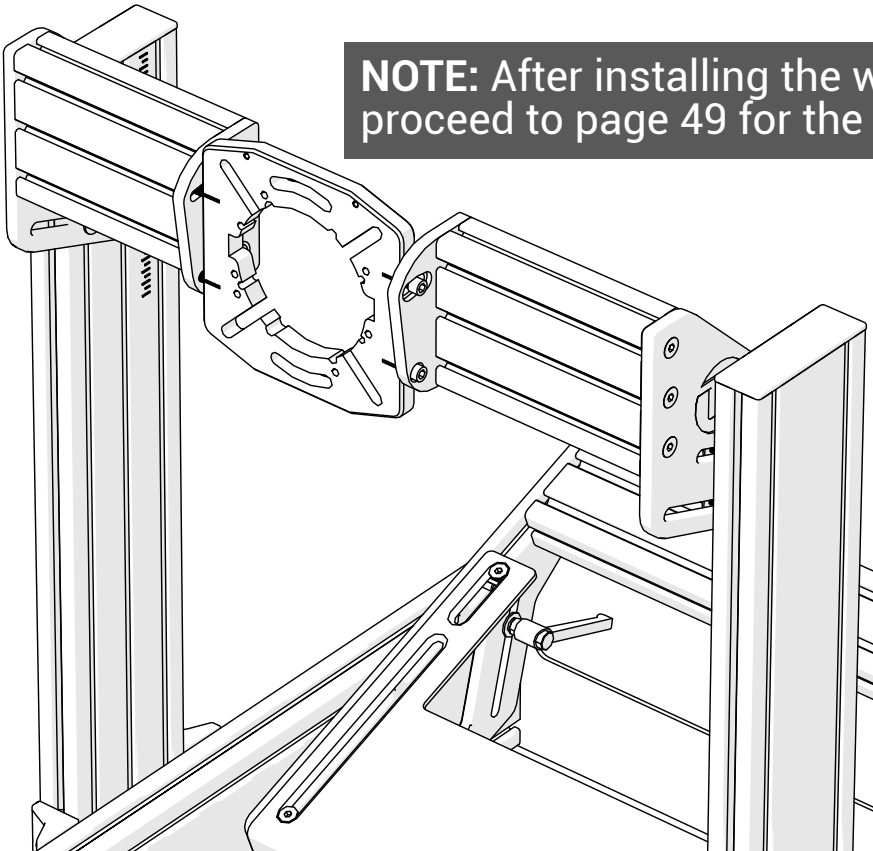
NOTE: Adjust position after wheelbase and seat installation



5

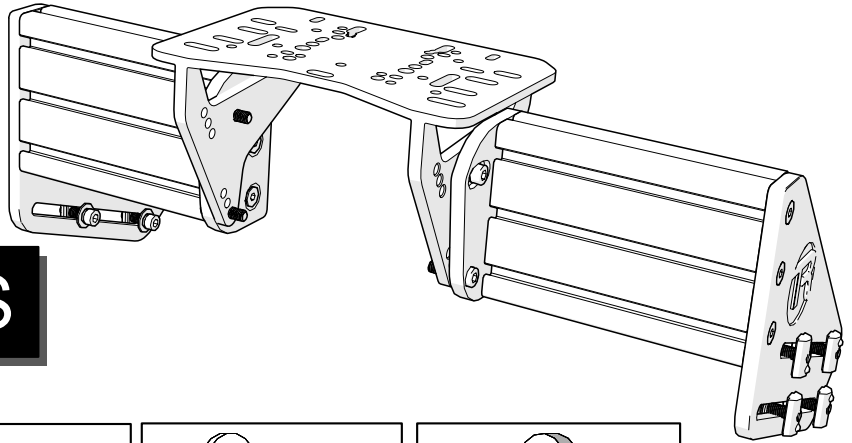


NOTE: After installing the wheel mount, proceed to page 49 for the shifter options.



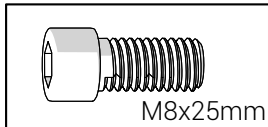
Wheel Mount Option 3

Universal Wheel Deck



PART LISTS

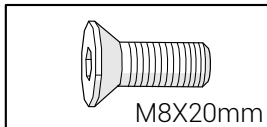
BOX #: TR80-NWMA



Hex Screw

SH-M8-25

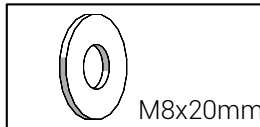
x12



Screw (Flat)

SF-M8-20

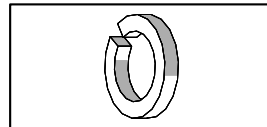
x12



Washer (Flat)

WF-M8-20

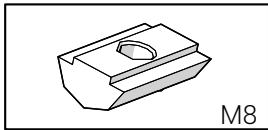
x8



Washer (Lock), M8

WL-M8

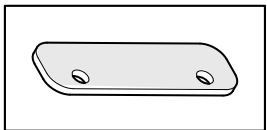
x8



Ball Bearing Nut, M8

NS-M8

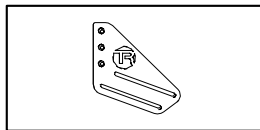
x8



Wheel Mount Side

WM-TR1-FN

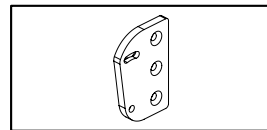
x2



Wheel Mount Plate

WM-TR1-PP

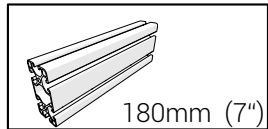
x2



Wheel Mount Plate 2

WM-TR1-WP

x2



Aluminum Profile

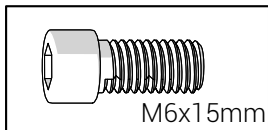
TR-12040-180

x2

BOX #: TR80-NWM4

* **NOTE:** Extra hardware may be included as spare parts

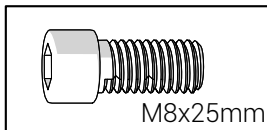
** **NOTE:** Depending on your region, you may receive WM-WM4 or WM-WM5



Hex Screw

SH-M6-15

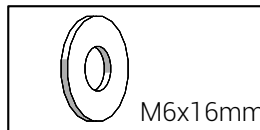
x4



Hex Screw

SH-M8-25

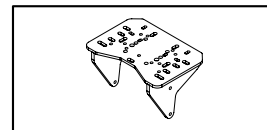
x4



Washer (Flat)

WF-M6-16

x4



Wheel Mount Deck Plate

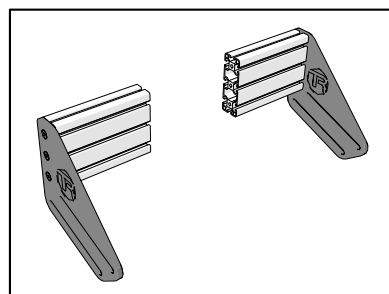
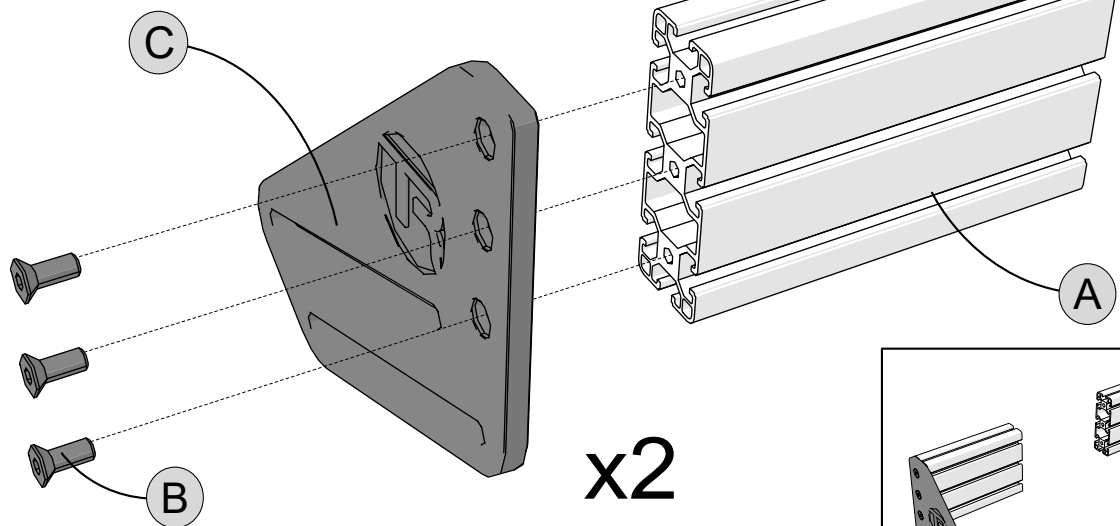
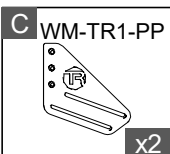
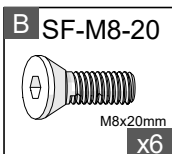
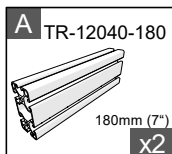
WM-WM4/5

x1

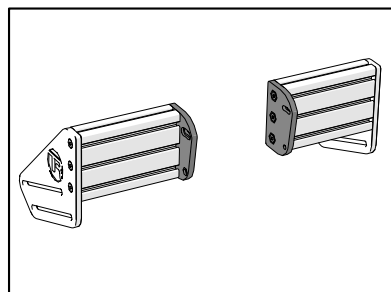
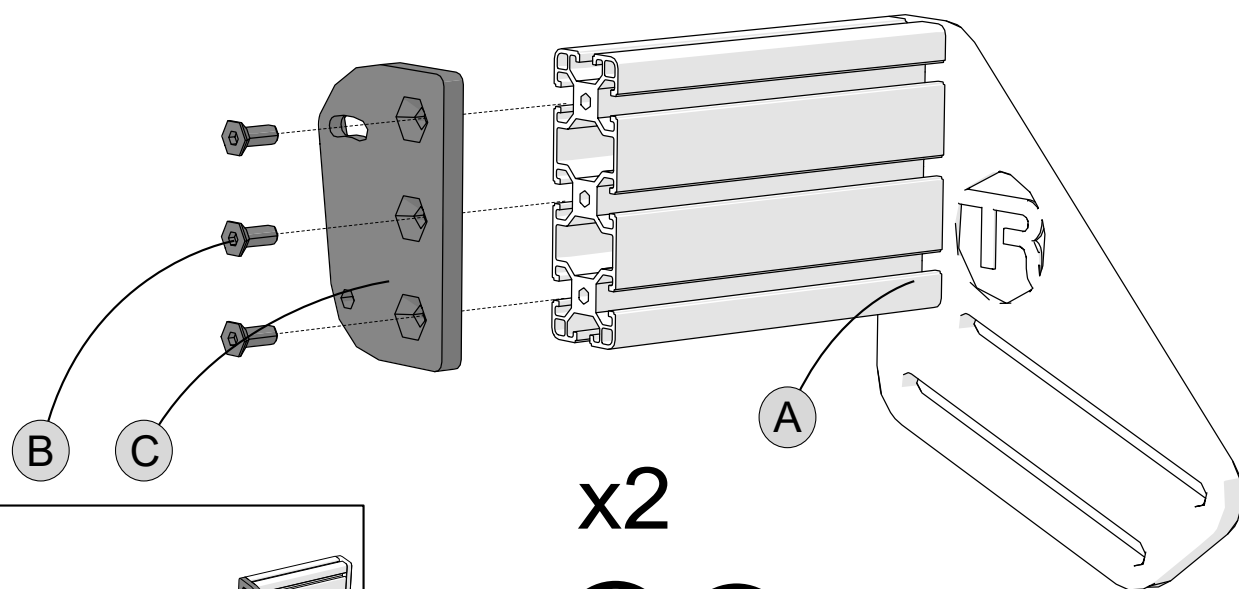
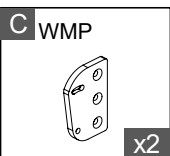
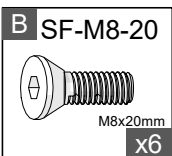
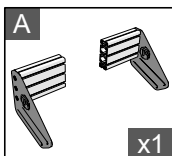
TR80-NWMA + TR80-NWMDD



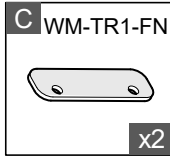
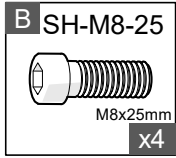
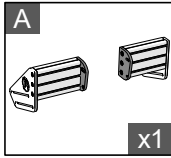
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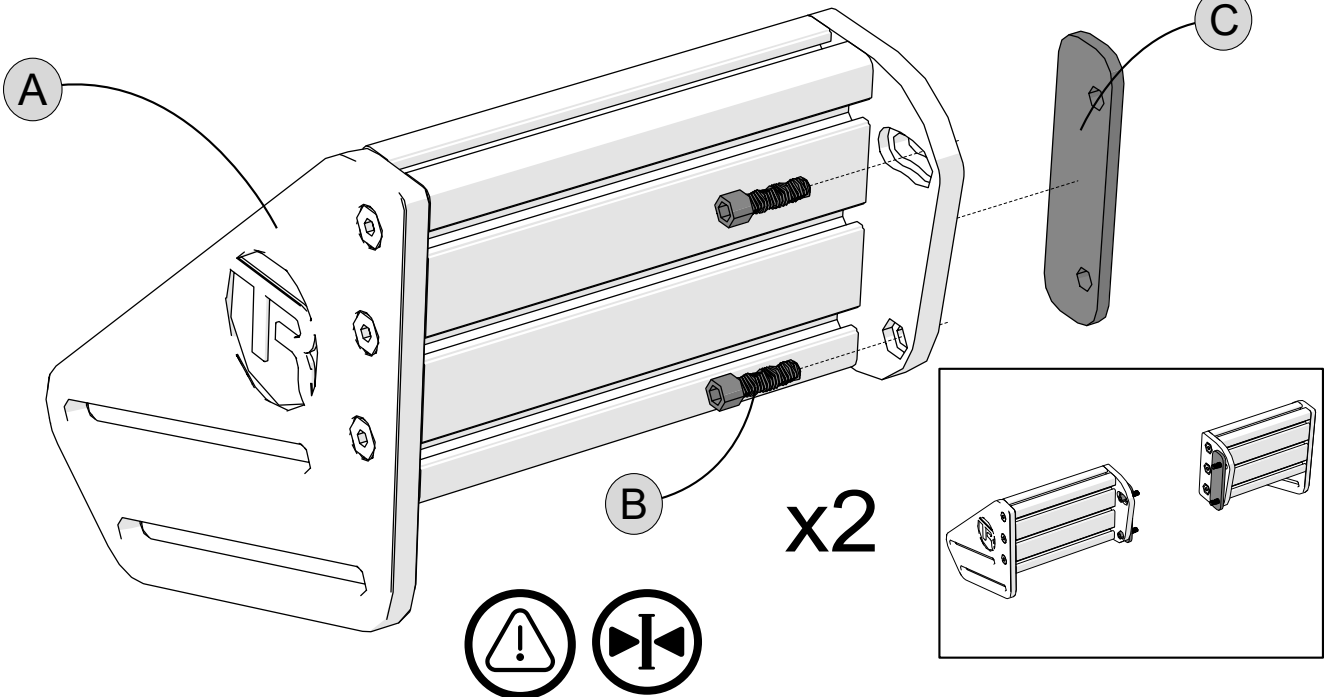
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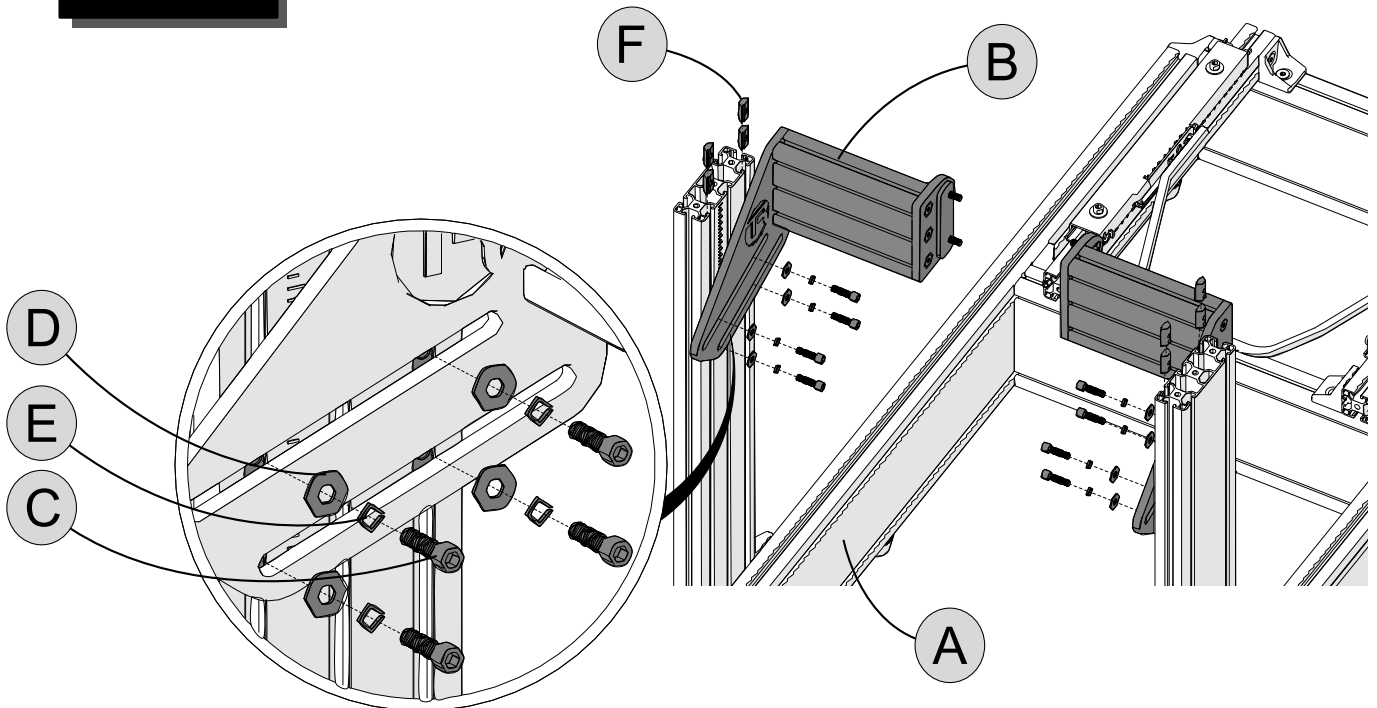
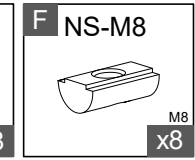
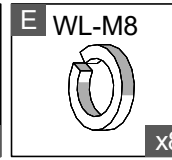
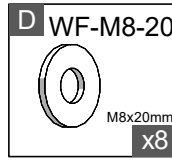
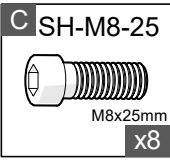
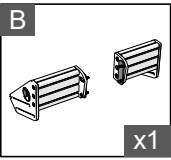
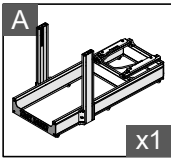
3



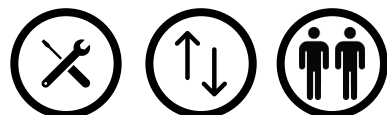
Note: Thread screws just enough to hold WM-TR1-FN in place so screws do not protrude past WM-TR1-FN plate.



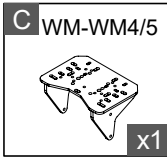
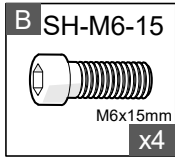
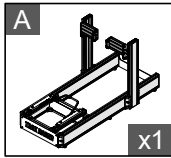
4



NOTE: Adjust position after wheelbase and seat installation

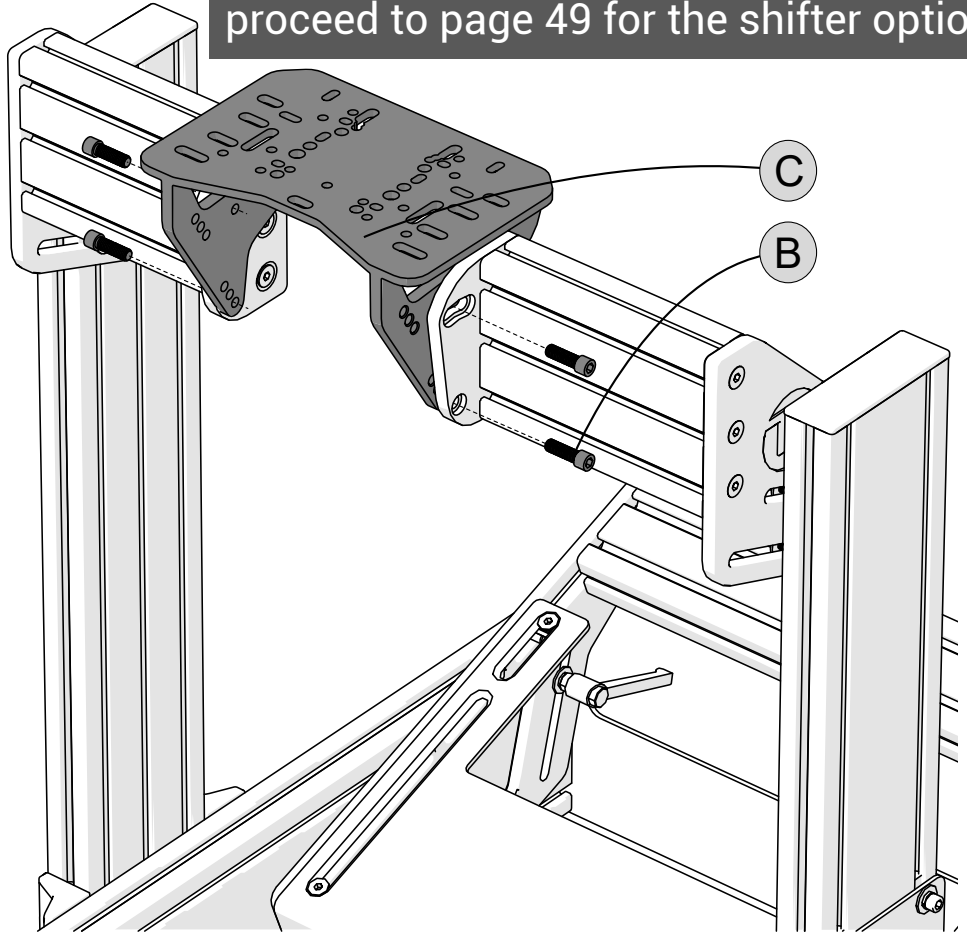


5

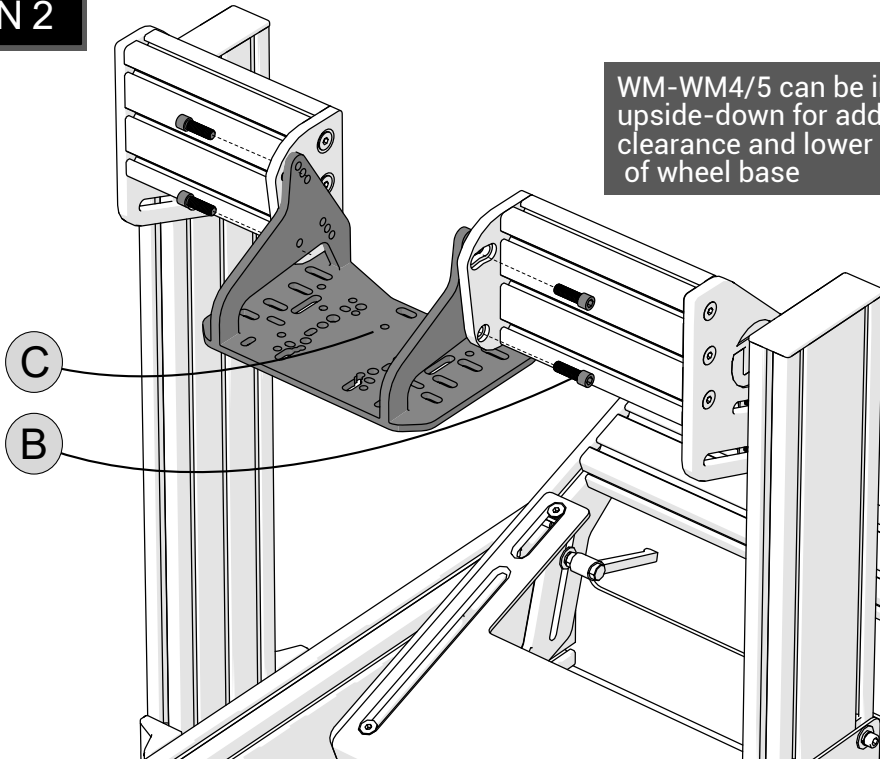


NOTE: After installing the wheel mount, proceed to page 49 for the shifter options.

OPTION 1



OPTION 2



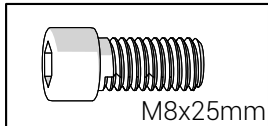
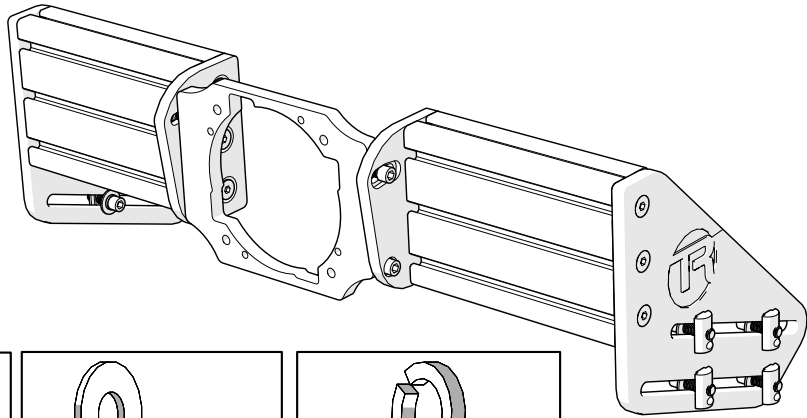
WM-WM4/5 can be installed upside-down for added kneed clearance and lower positioning of wheel base

Wheel Mount Option 4

Universal Direct Drive Mount

PART LISTS

BOX #: TR80-NWMA

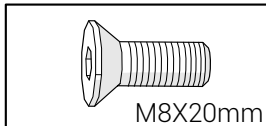


M8x25mm

Hex Screw

SH-M8-25

x12

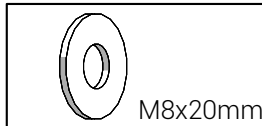


M8X20mm

Screw (Flat)

SF-M8-20

x12

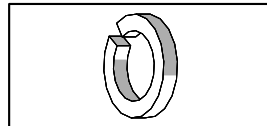


M8x20mm

Washer (Flat)

WF-M8-20

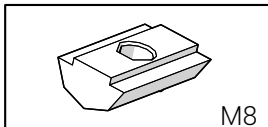
x8



Washer (Lock), M8

WL-M8

x8

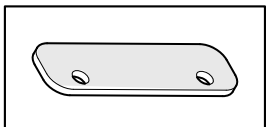


M8

Ball Bearing Nut, M8

NS-M8

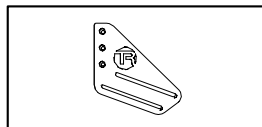
x8



Wheel Mount Side

WM-TR1-FN

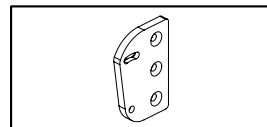
x2



Wheel Mount Plate

WM-TR1-PP

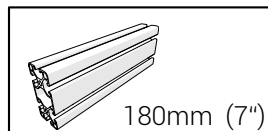
x2



Wheel Mount Plate 2

WM-TR1-WP

x2



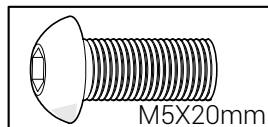
180mm (7'')

Aluminum Profile

TR-12040-180

x2

BOX #: TR80-DDASET

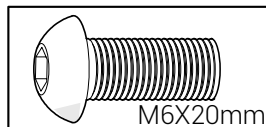


M5X20mm

Screw (Hex Round)

SR-M5-30

x4

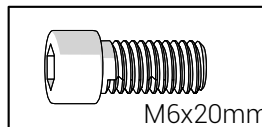


M6X20mm

Screw (Hex Round)

SR-M6-30

x4

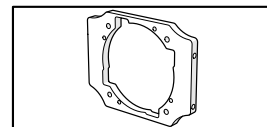


M6x20mm

Hex Screw

SH-M6-20

x4



Wheel Mount Drive Plate

WM-DD

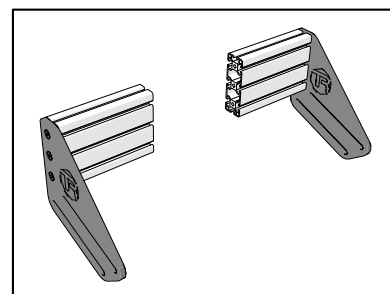
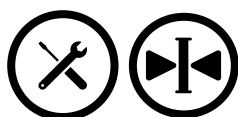
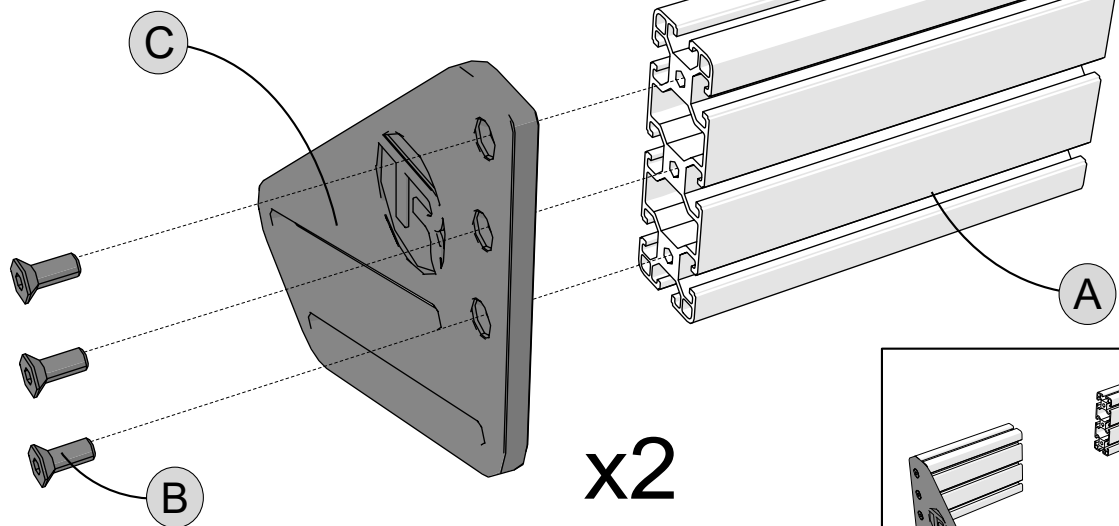
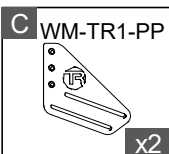
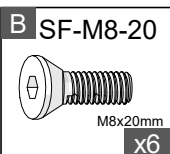
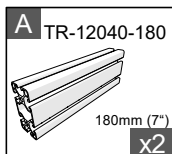
x1

* **NOTE:** Extra hardware may be included as spare parts

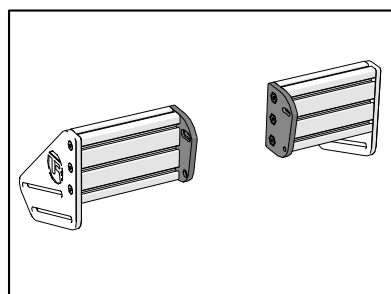
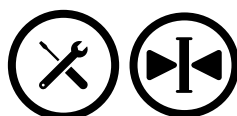
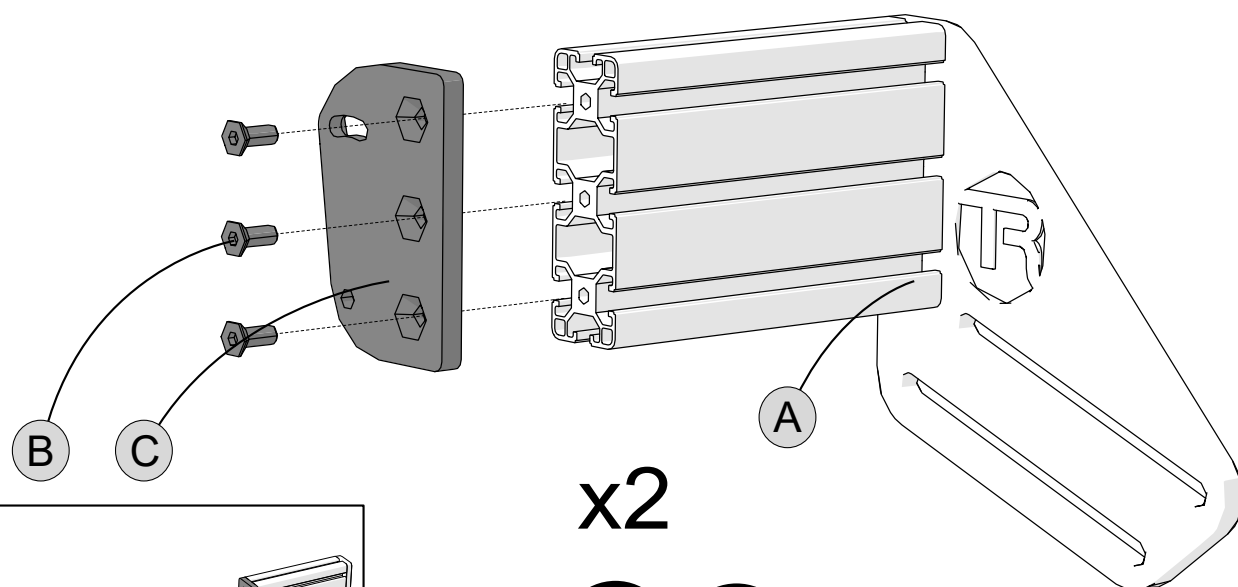
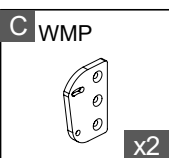
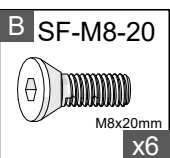
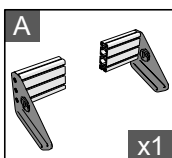
TR80-NWMA + TR80-DDASET



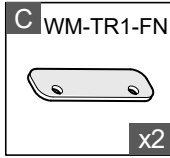
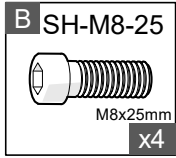
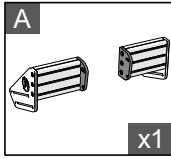
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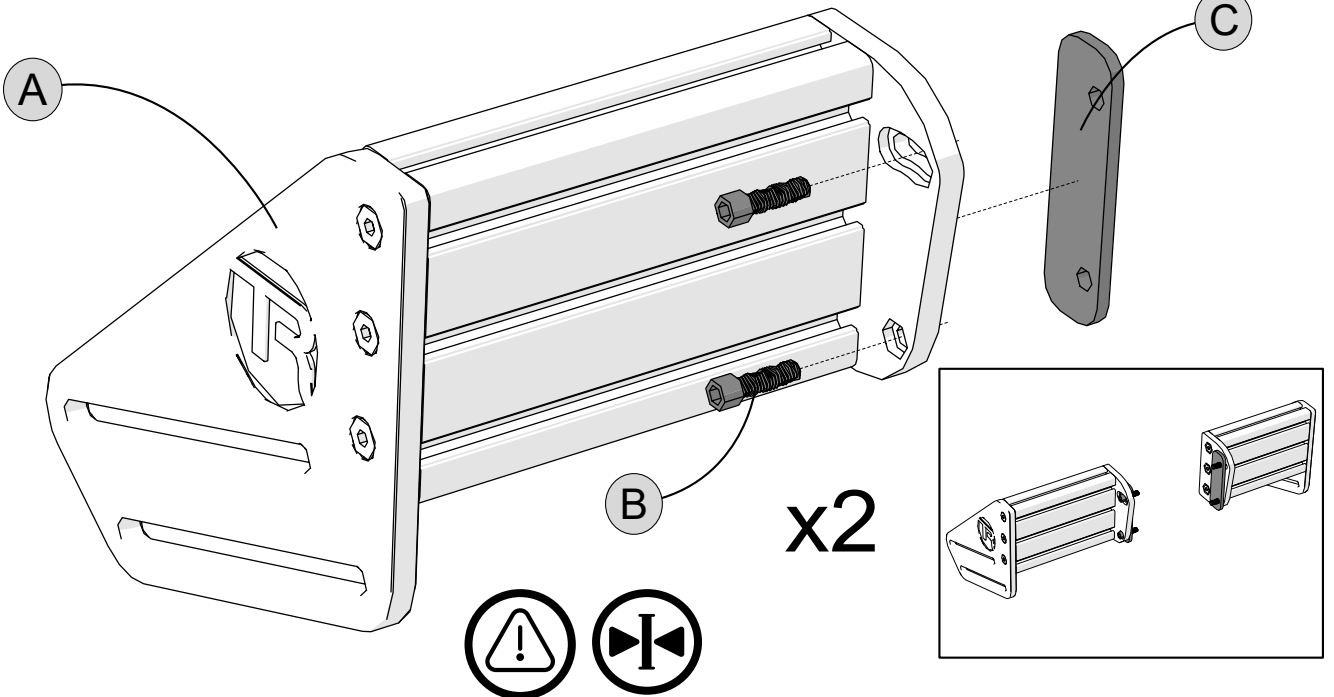
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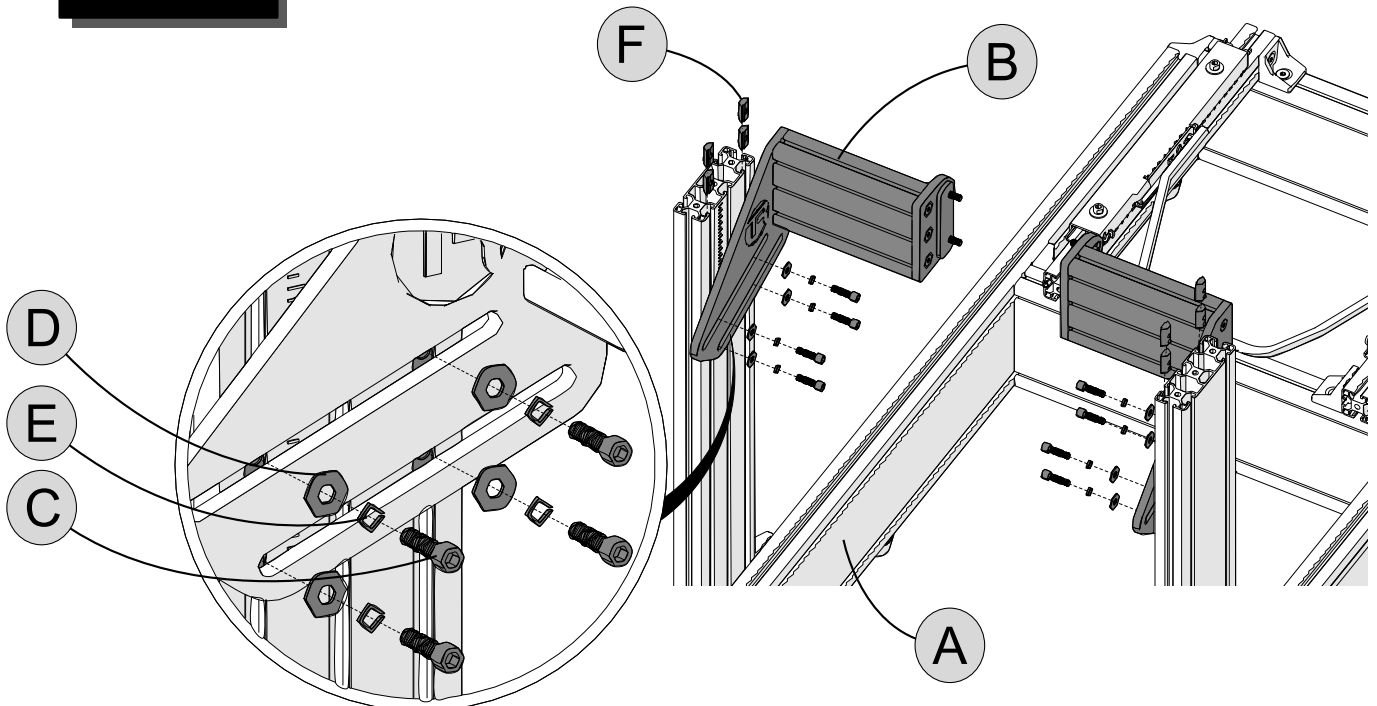
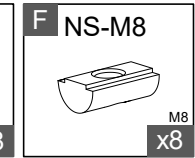
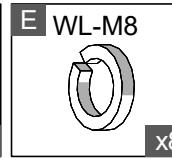
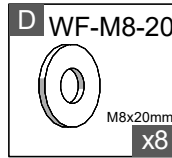
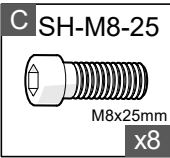
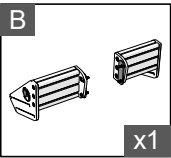
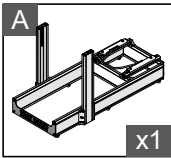
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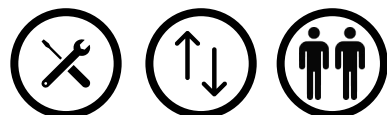
Note: Thread screws just enough to hold WM-TR1-FN in place so screws do not protrude past WM-TR1-FN plate.



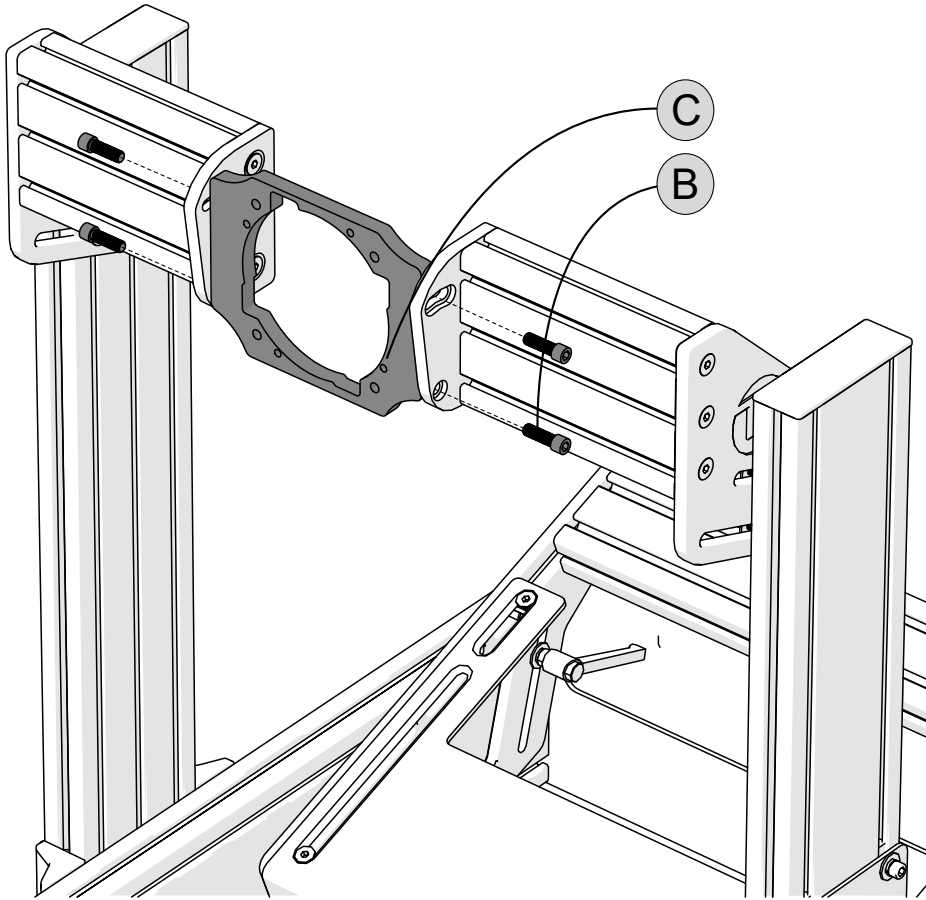
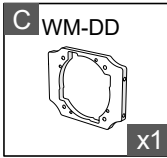
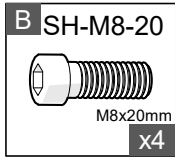
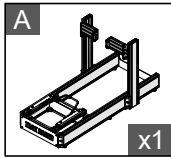
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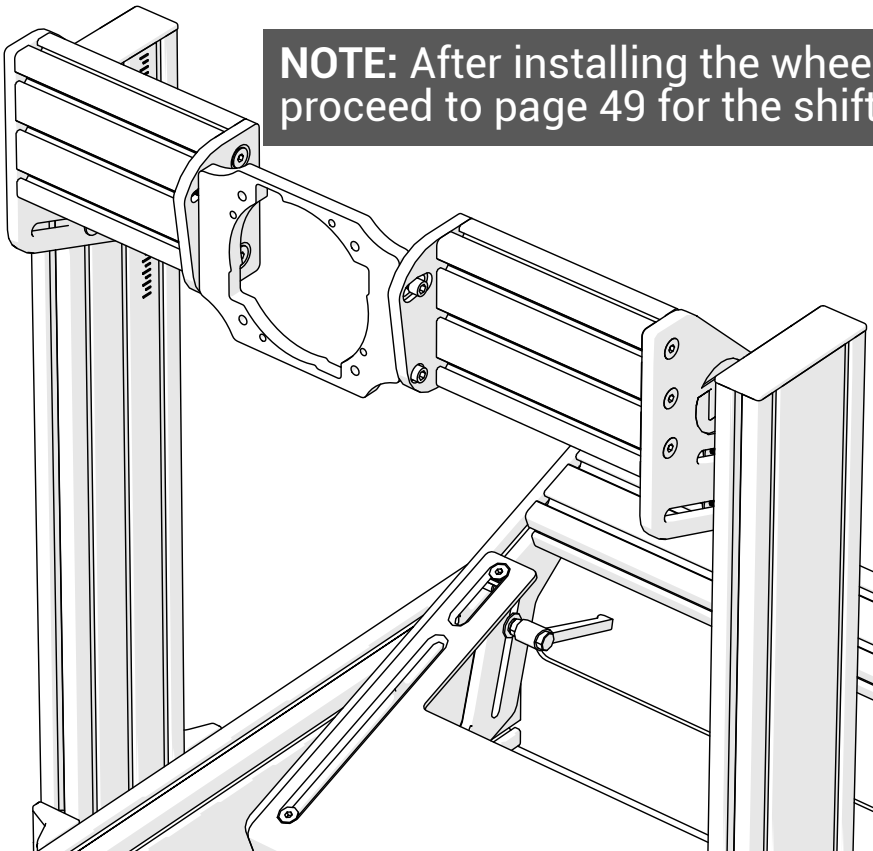
NOTE: Adjust position after wheelbase and seat installation



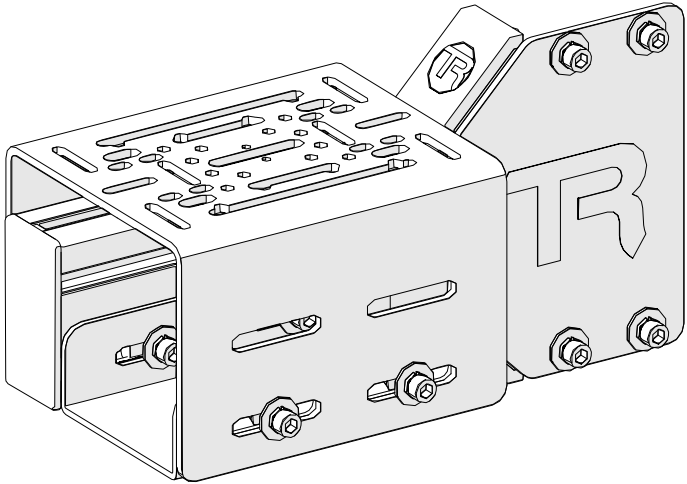
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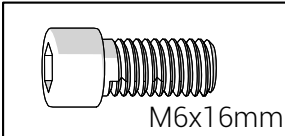
NOTE: After installing the wheel mount, proceed to page 49 for the shifter options.



Shifter Option 1



PART LISTS

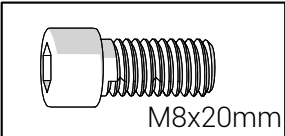


M6x16mm

Hex Screw

SH-M6-16

x2

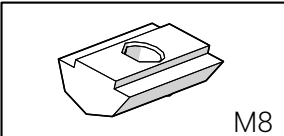


M8x20mm

Hex Screw

SH-M8-20

x18

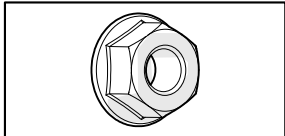


M8

Ball Bearing Nut, M8

NS-M8

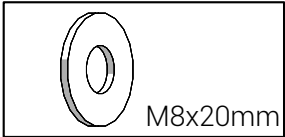
x16



Flange Nut, M8

NF-M8

x2

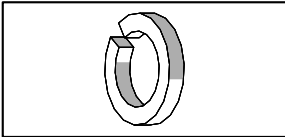


M8x20mm

Washer (Flat)

WF-M8-20

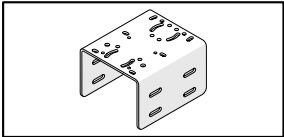
x18



Washer (Lock), M8

WL-M8

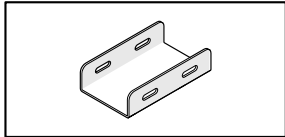
x18



Shifter Plate

SM-01

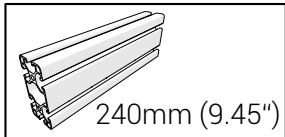
x1



Shifter Plate 2

SM-02

x1

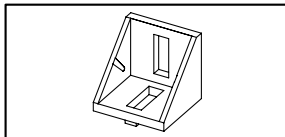


240mm (9.45'')

Aluminum Profile

TR-8040-240

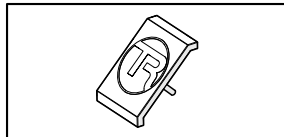
x1



Corner Bracket

BC-40

x2



Corner Bracket Cap

BC-40-CAP

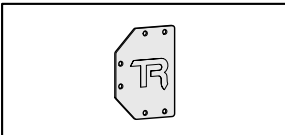
x2



Aluminum Profile Cap

EC-80

x1



Shifter Side Plate

BP-80-H

x1

* **NOTE:** Extra hardware may be included as spare parts

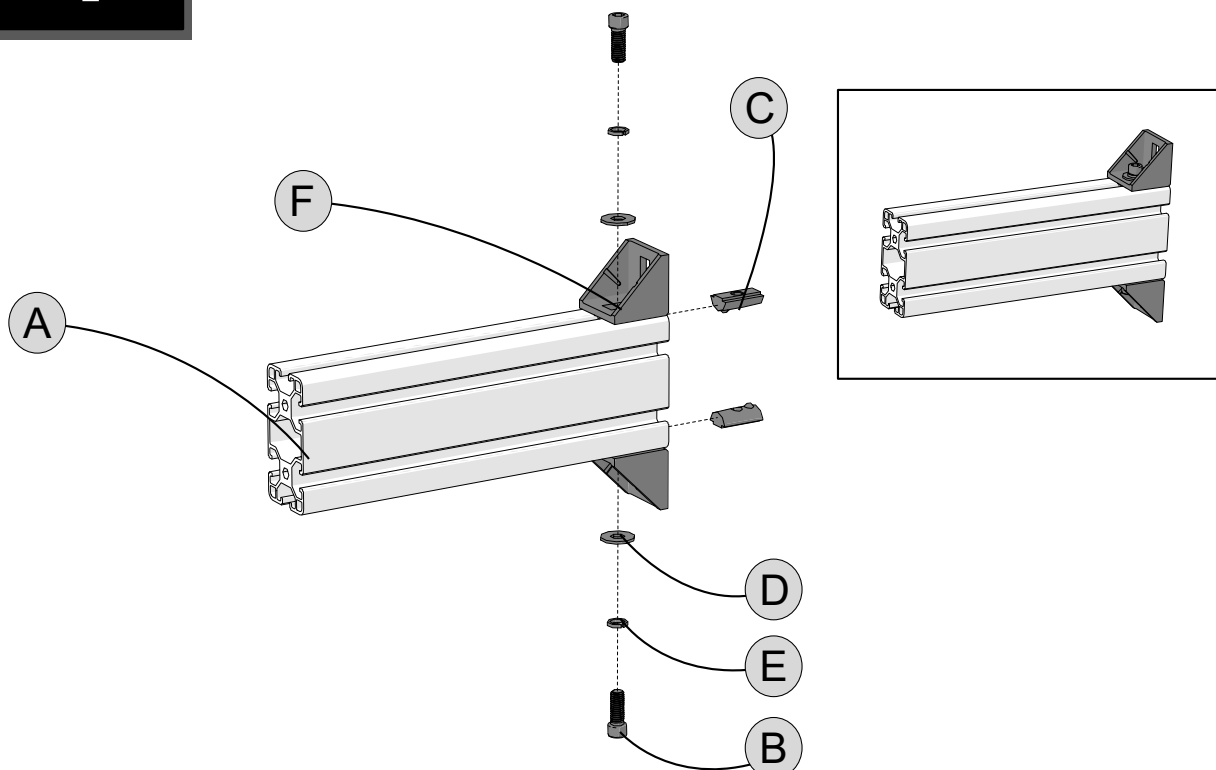
TR80-SHORTSHIFT



TRAK RACER

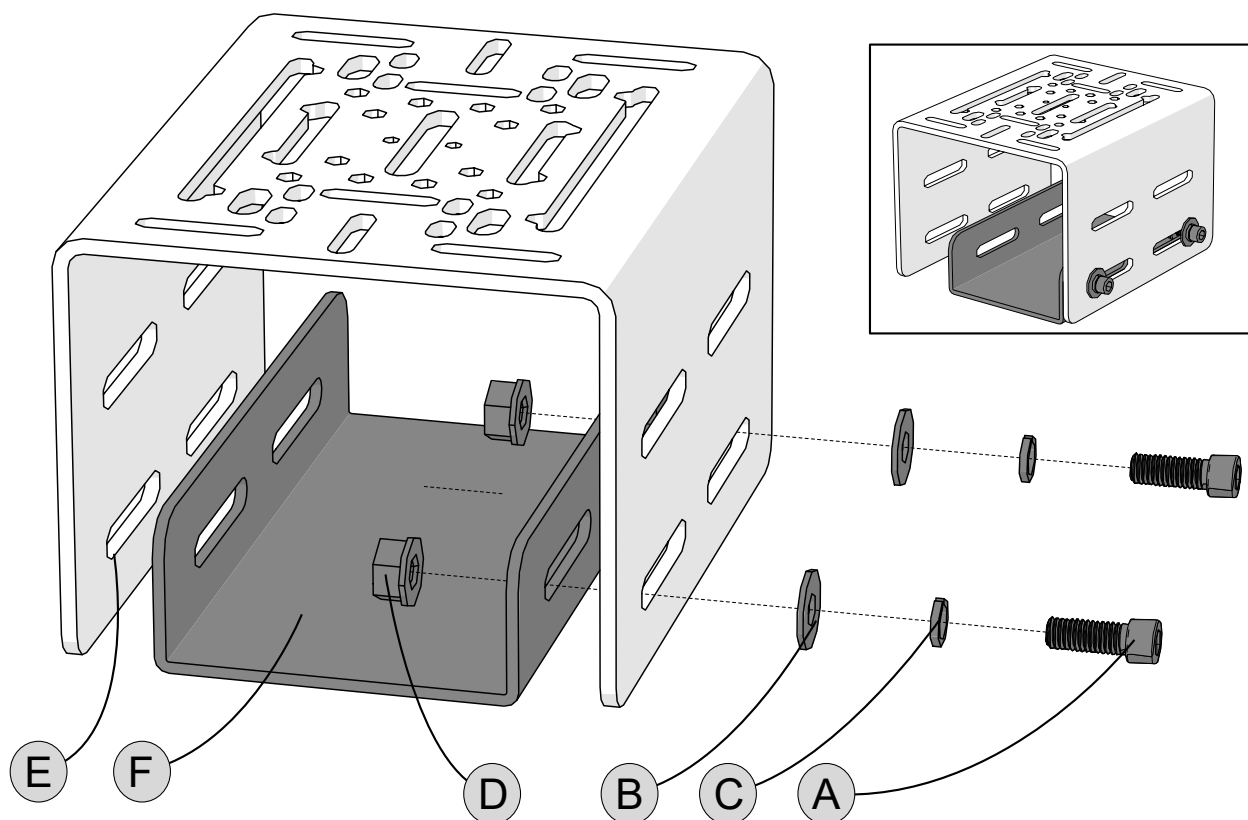
1

A TR-8040-240 240mm (9.45") x1	B SH-M8-20 M8x20mm x4	C NS-M8 M8 x4	D WF-M8-20 M8x20mm x4	E WL-M8 x4	F BC-40 x2
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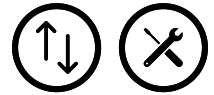
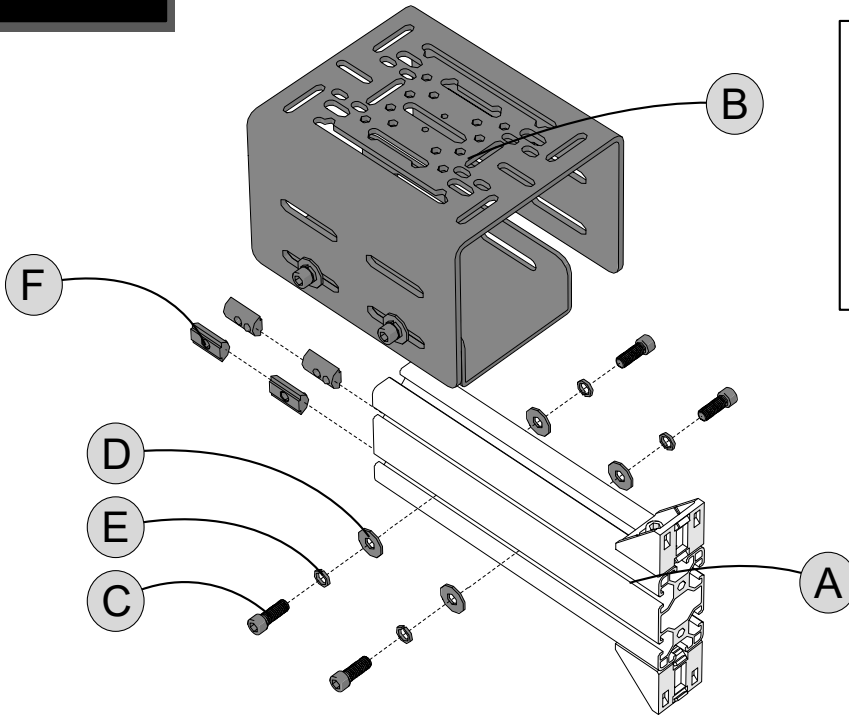
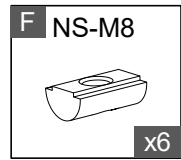
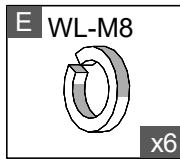
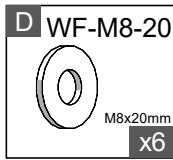
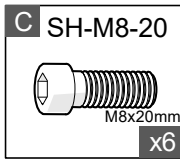
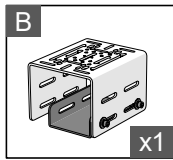
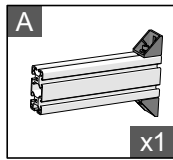


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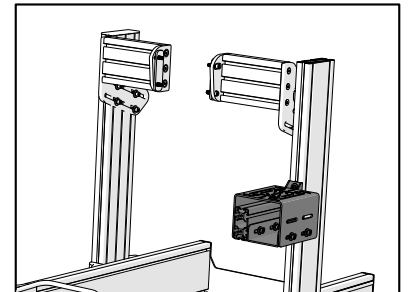
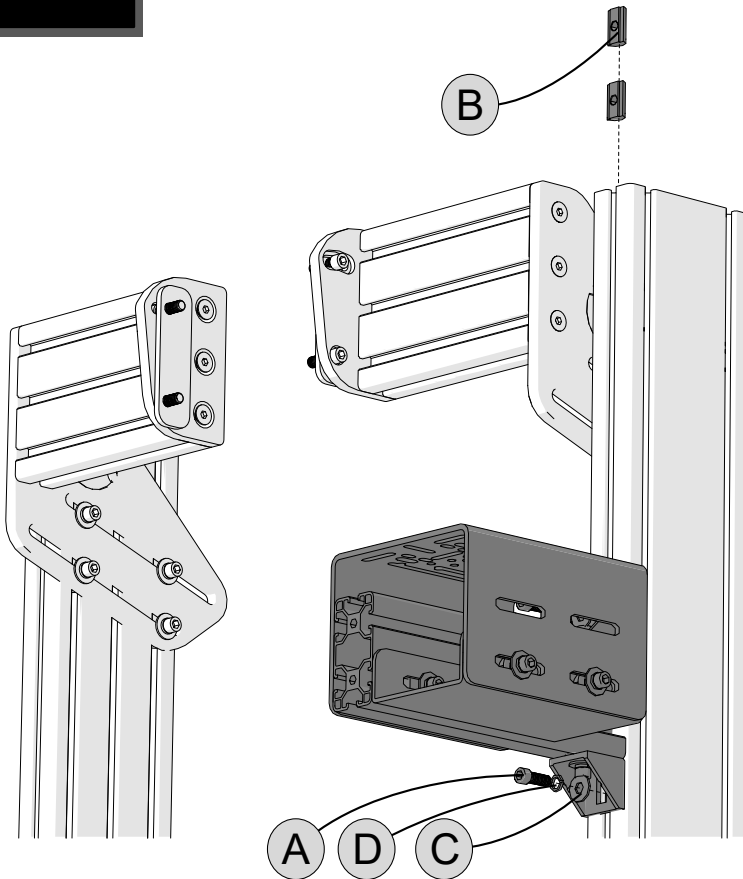
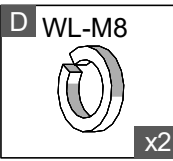
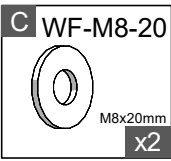
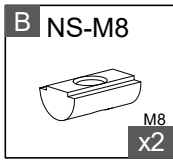
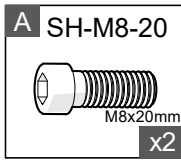
A SH-M8-20 M8x20mm x2	B WF-M8-20 M8x20mm x2	C WL-M8 x2	D NF-M8 x2	E SM-01 x1	F SM-02 x1
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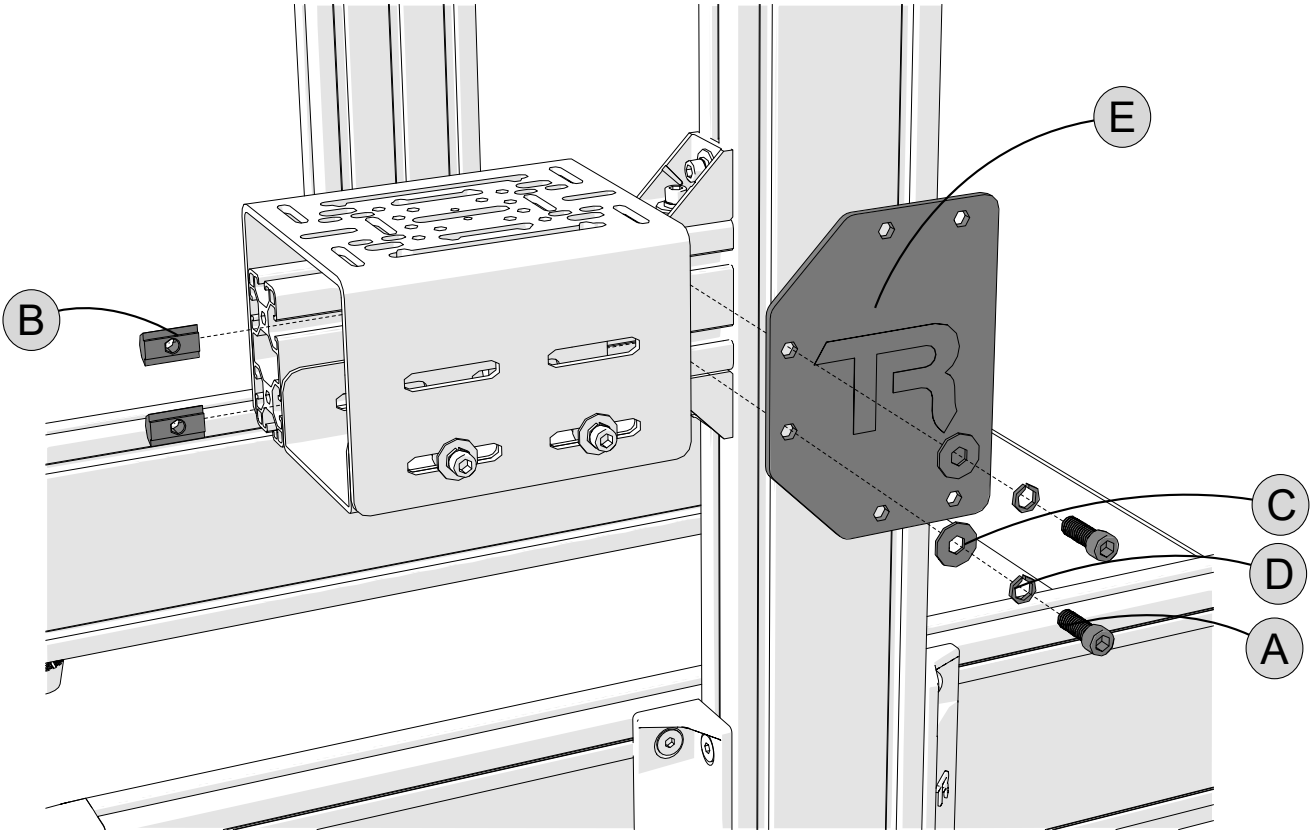
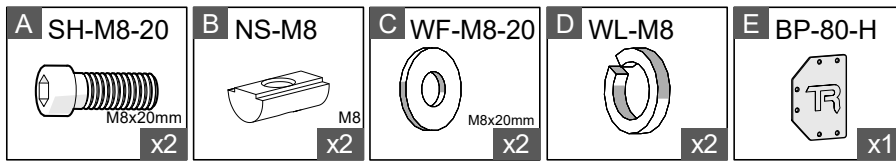
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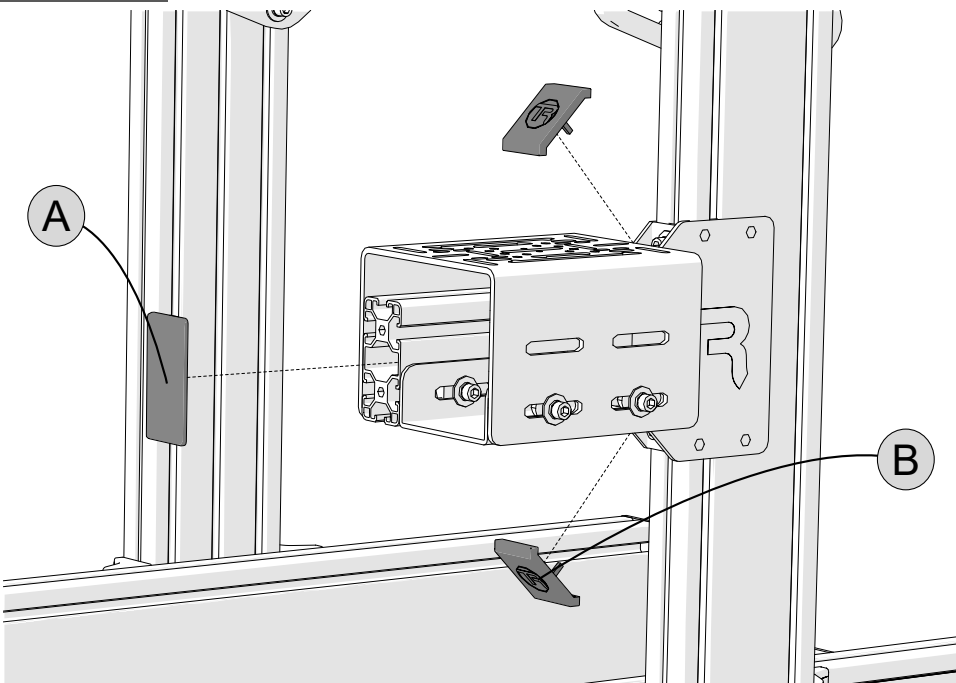
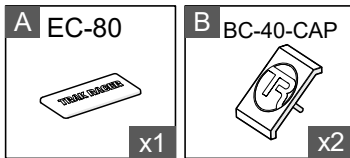
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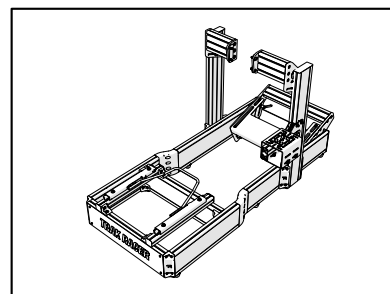
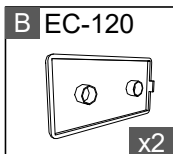
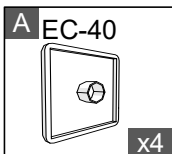
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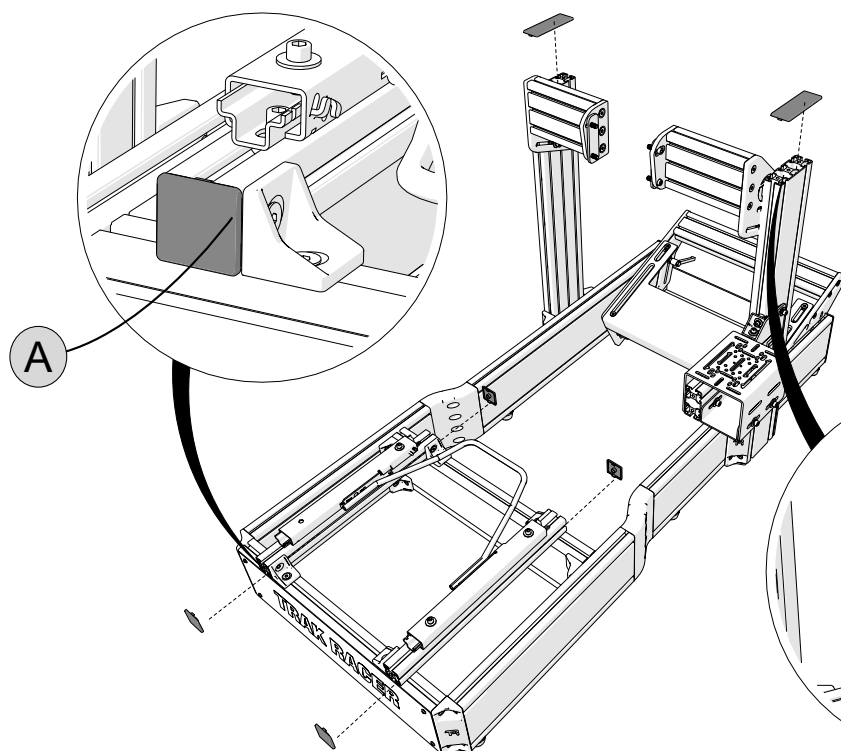
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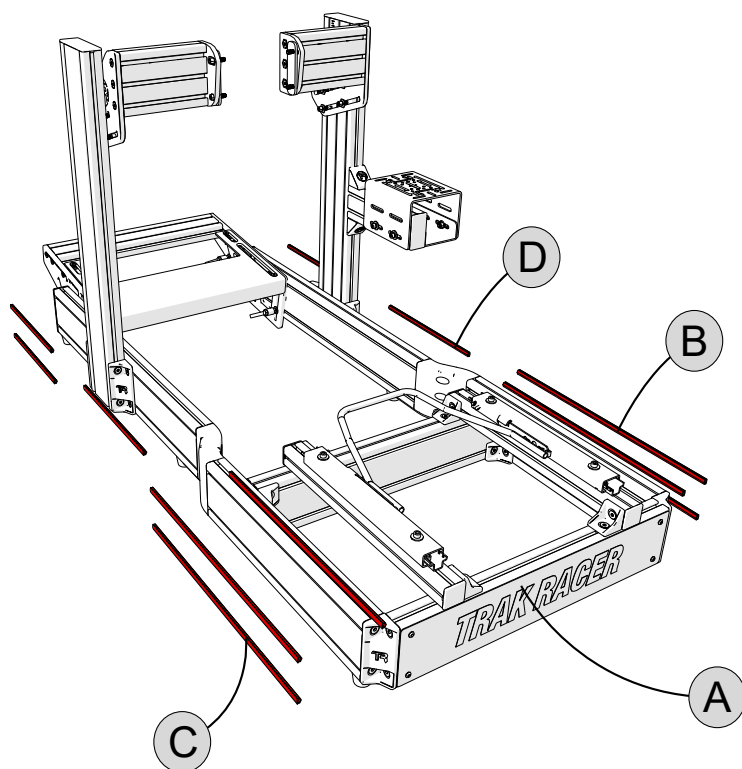
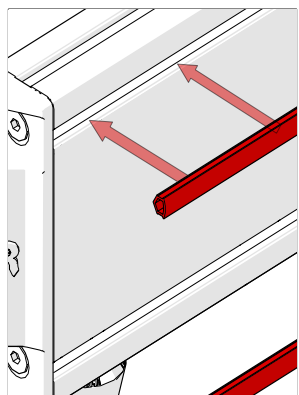
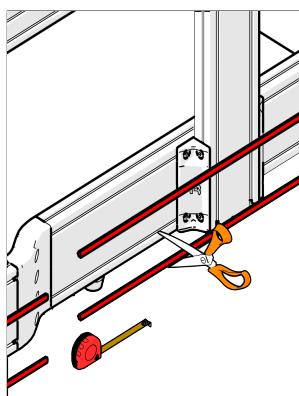
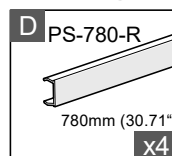
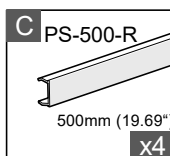
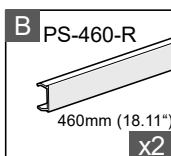
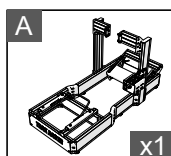
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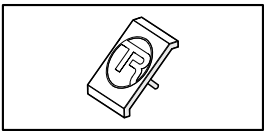
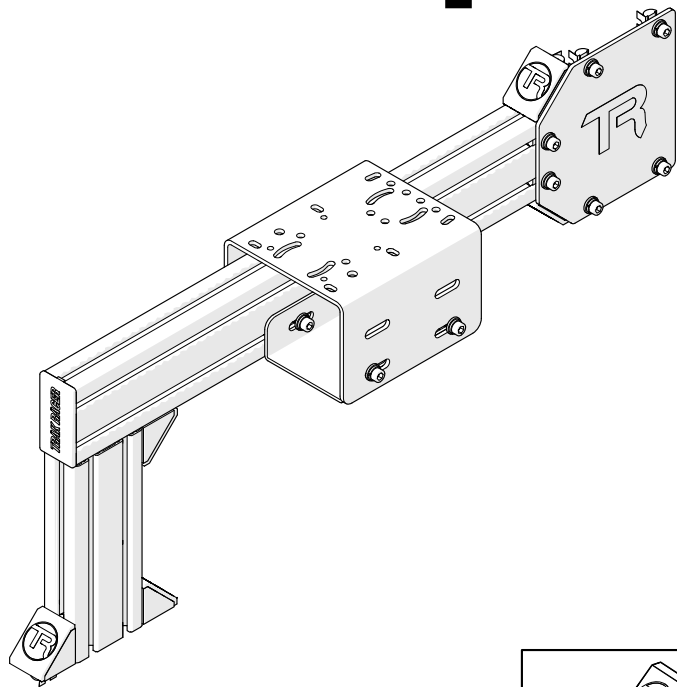
Verify EC-40 vs. EC-120 sizes.
Install on both end sides or one
end side.



8



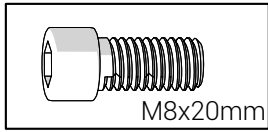
Shifter Option 2



Bracket Corner Cap

BC-40-CAP x5

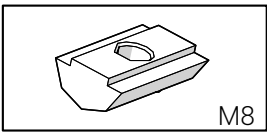
PART LISTS



M8x20mm

Hex Screw

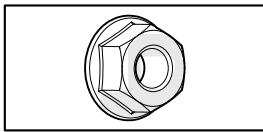
SH-M8-20 x22



M8

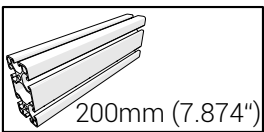
Ball Bearing Nut, M8

NS-M8 x20



Flange Nut, M8

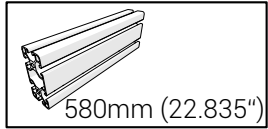
NF-M8 x2



200mm (7.874")

Aluminum Profile

TR-8040-200 x1



580mm (22.835")

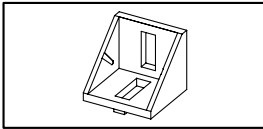
Aluminum Profile

TR-8040-580 x1



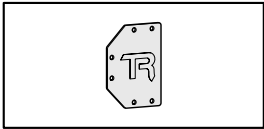
Aluminum Profile Cap

EC-80 x1



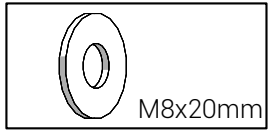
Corner Bracket

BC-40 x5



Shifter Side Plate

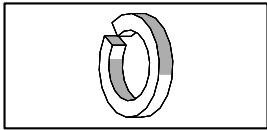
BP-80-H x1



M8x20mm

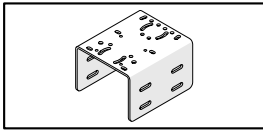
Washer (Flat)

WF-M8-20 x22



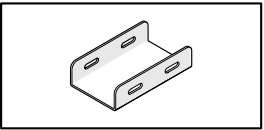
Washer (Lock), M8

WL-M8 x22



Shifter Plate

SM-01 x1



Shifter Plate 2

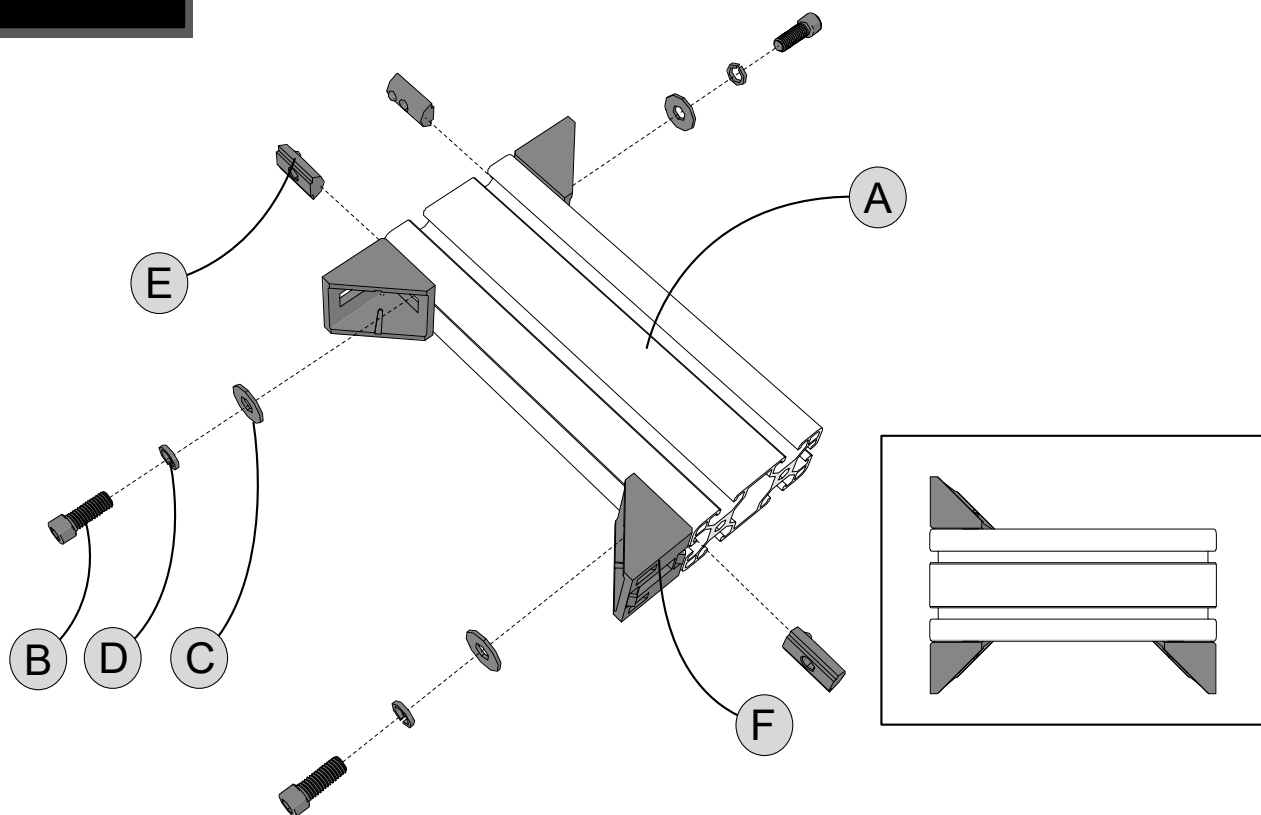
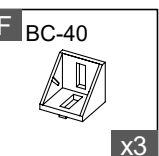
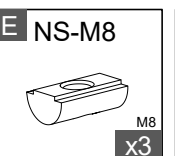
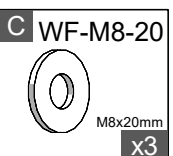
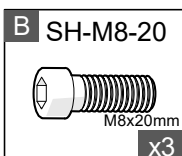
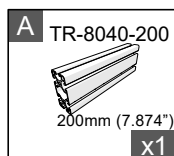
SM-02 x1

* **NOTE:** Extra hardware may be included as spare parts

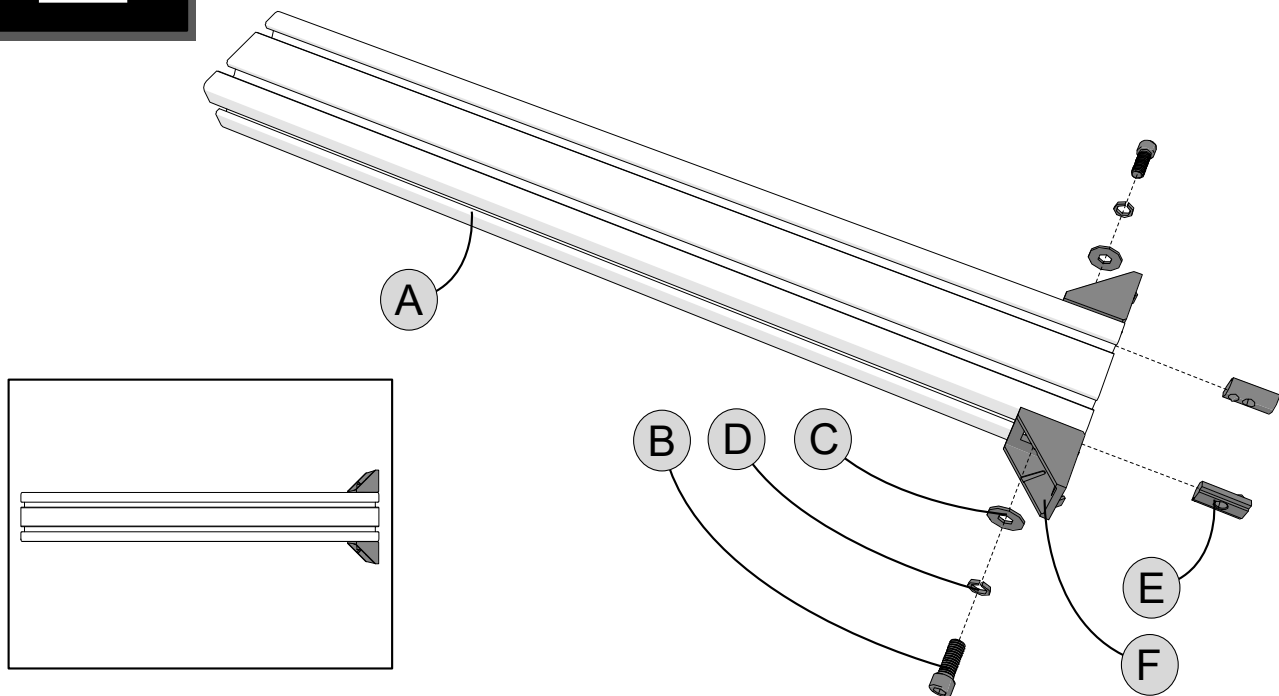
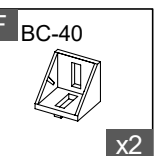
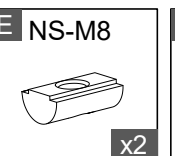
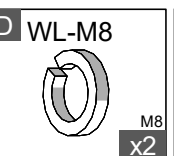
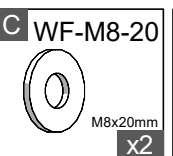
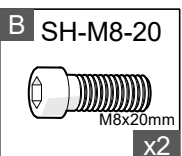
TR120-SMEX



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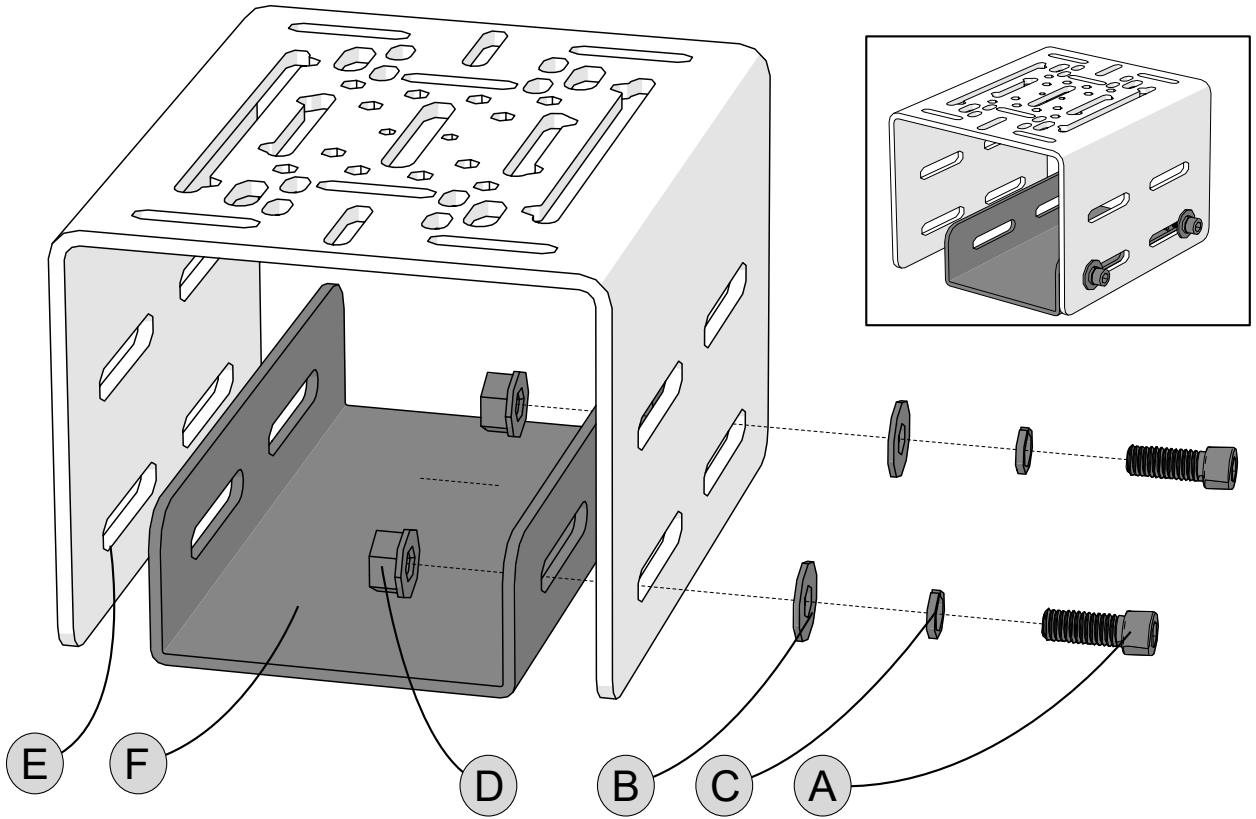


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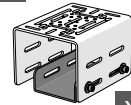
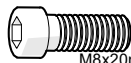


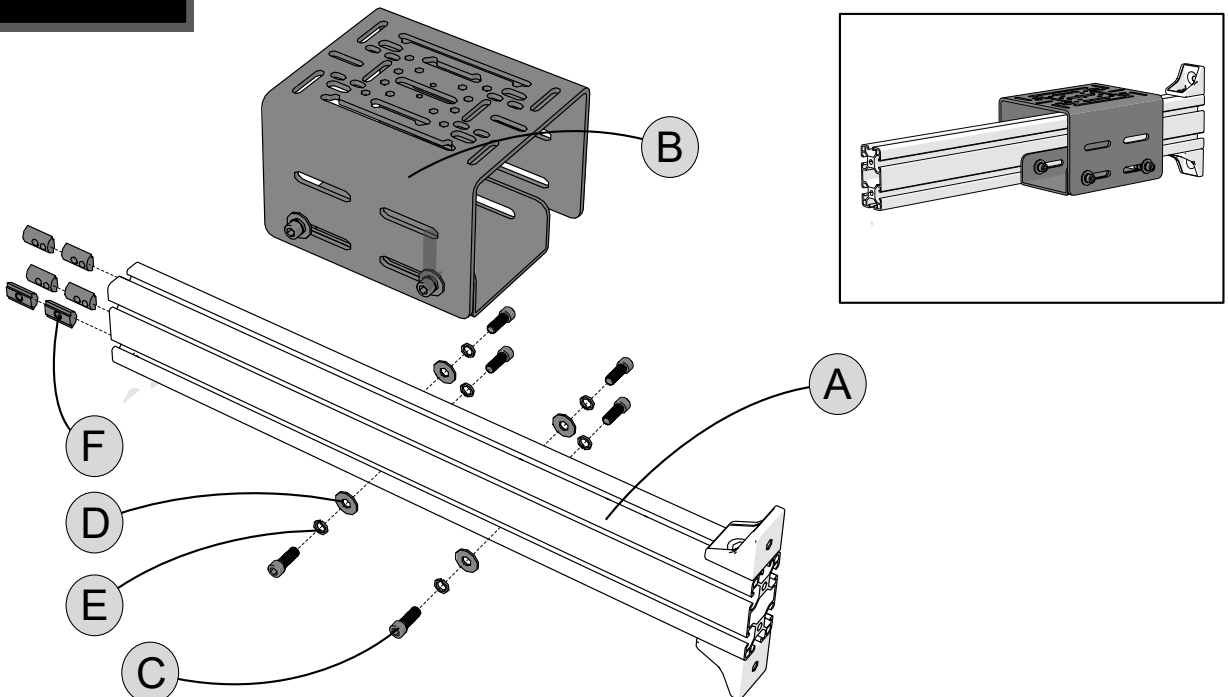
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A SH-M8-20  M8x20mm x2	B WF-M8-20  M8x20mm x2	C WL-M8  x2	D NF-M8  x2	E SM-01  x1	F SM-02  x1
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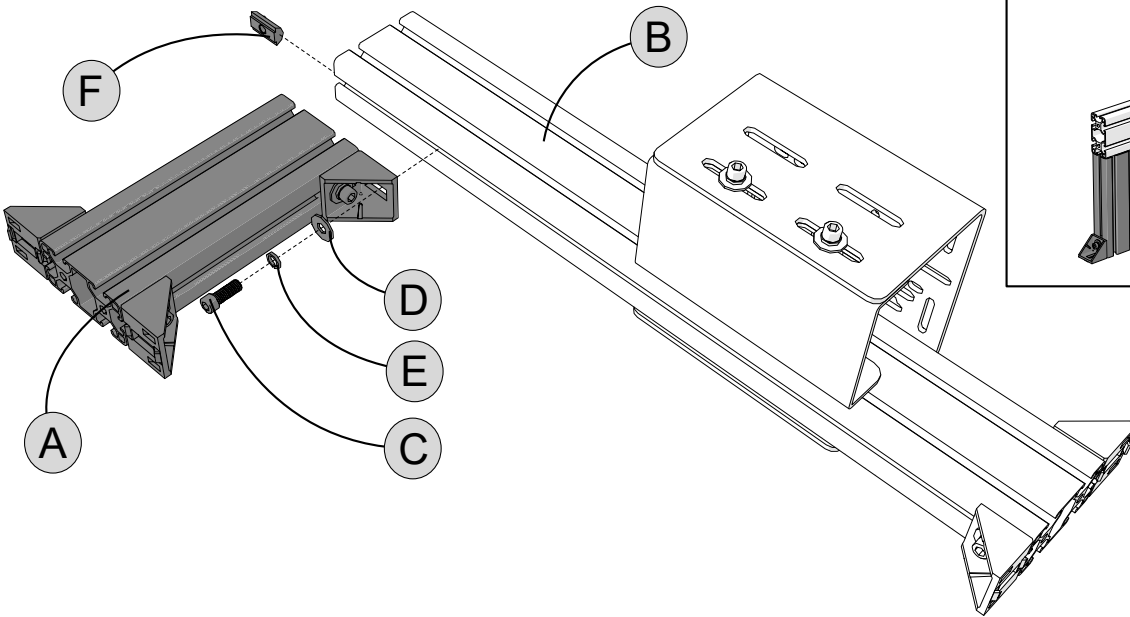
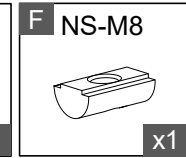
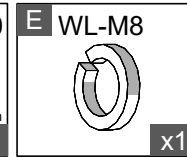
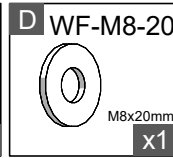
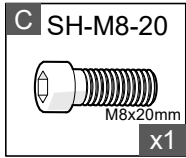
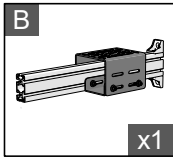
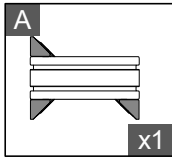


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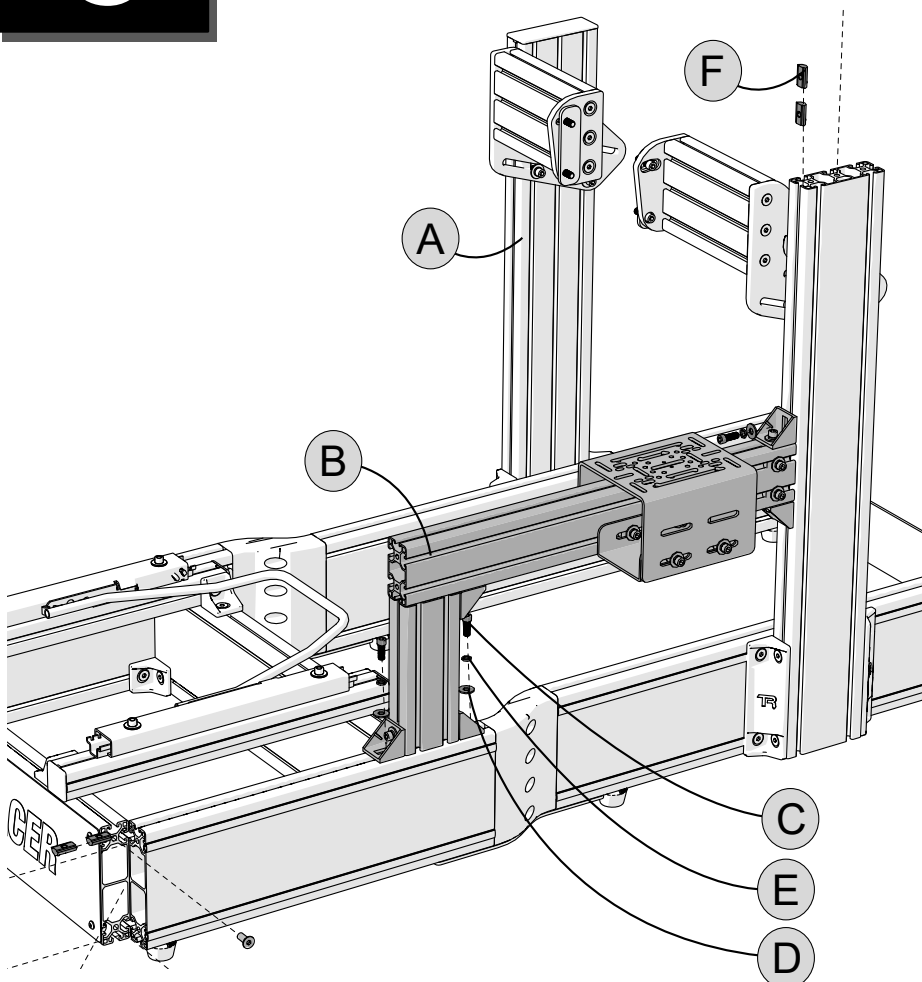
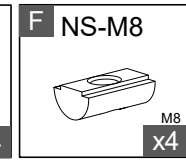
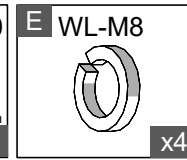
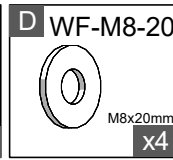
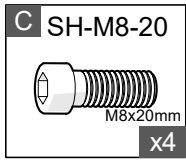
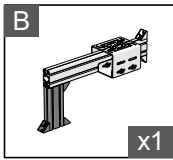
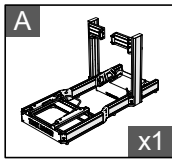
A  x1	B  x1	C SH-M8-20  M8x20mm x6	D WF-M8-20  M8x20mm x6	E WL-M8  x6	F NS-M8  x6
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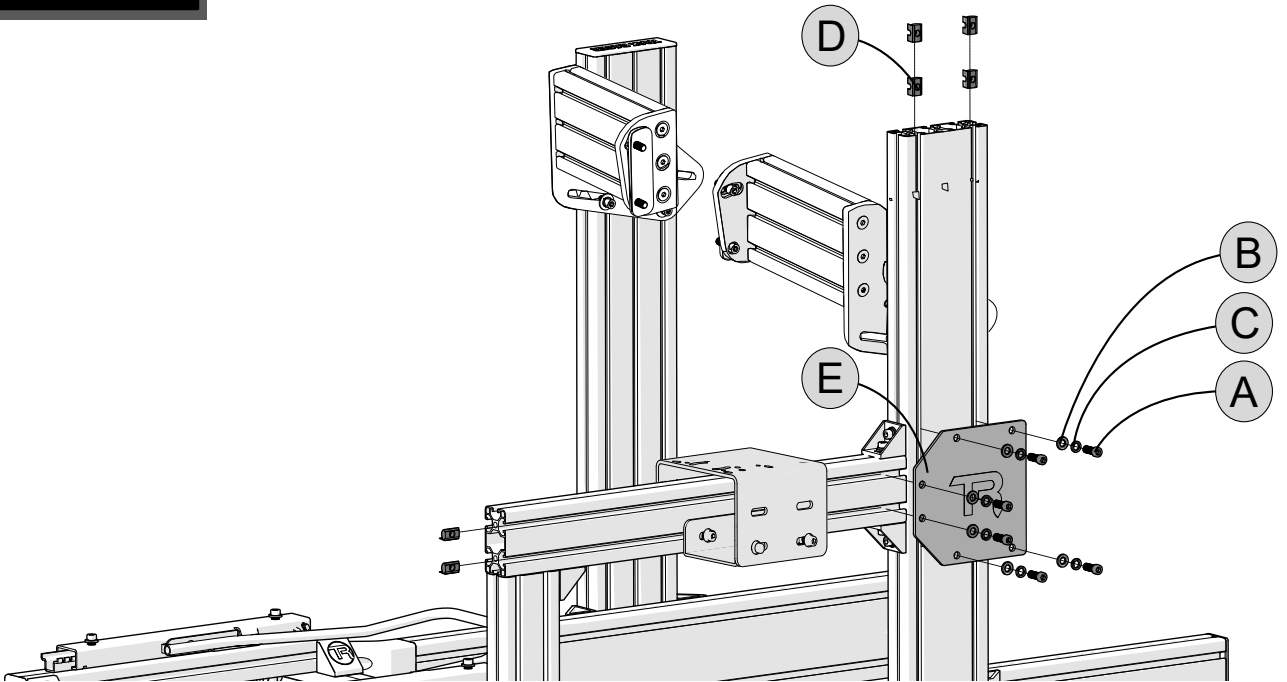
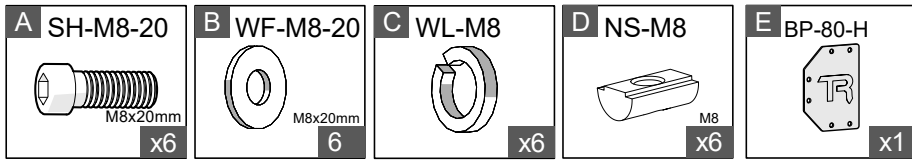
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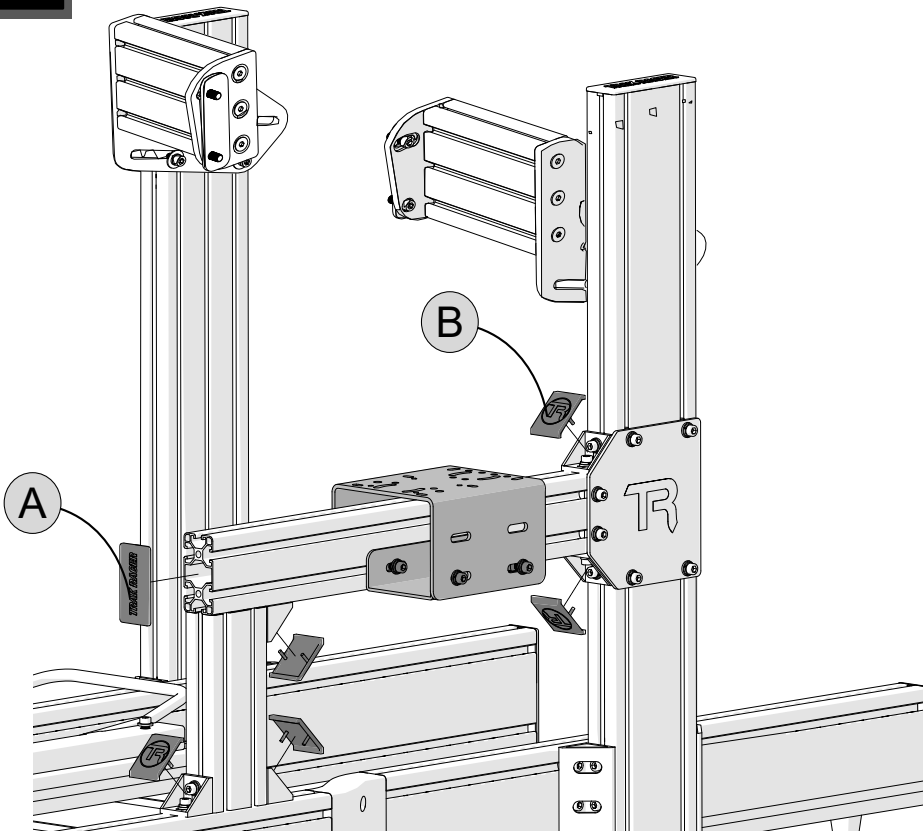
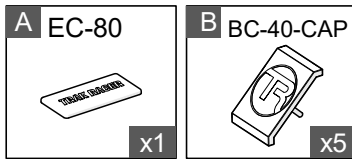
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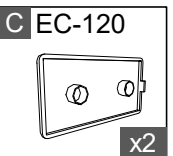
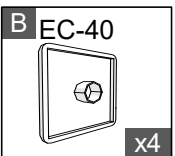
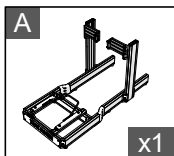
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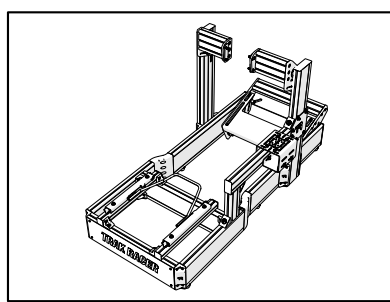
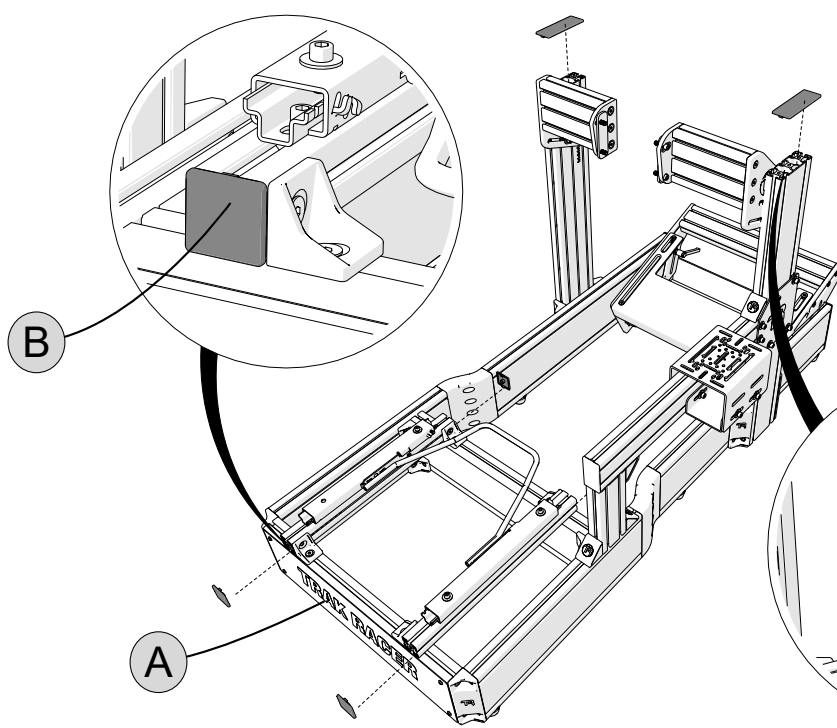
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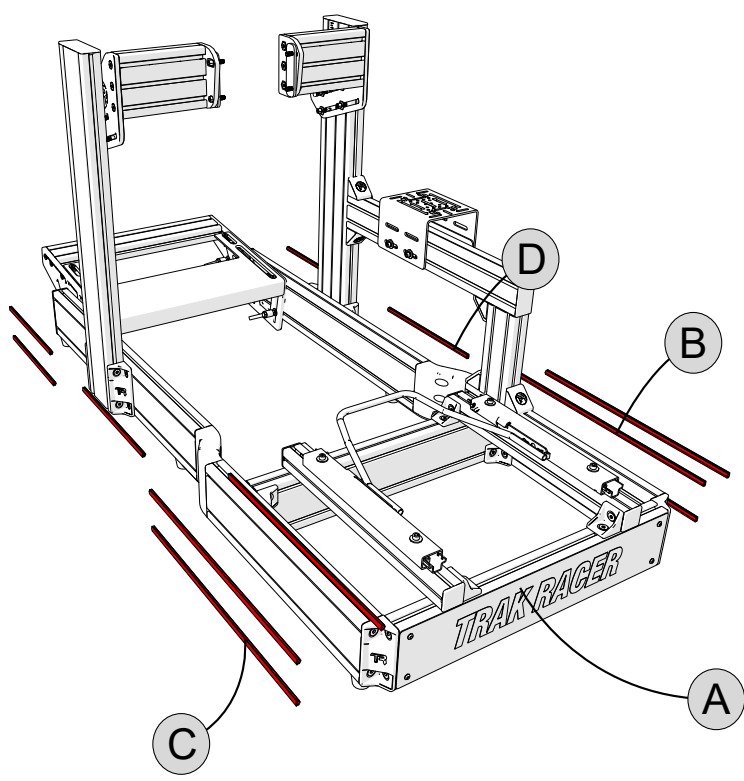
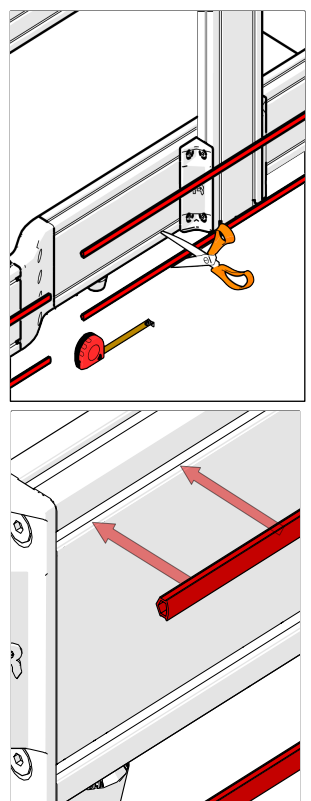
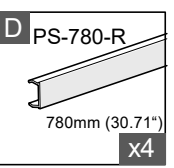
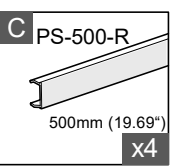
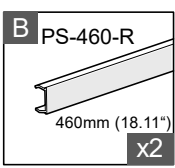
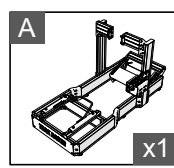
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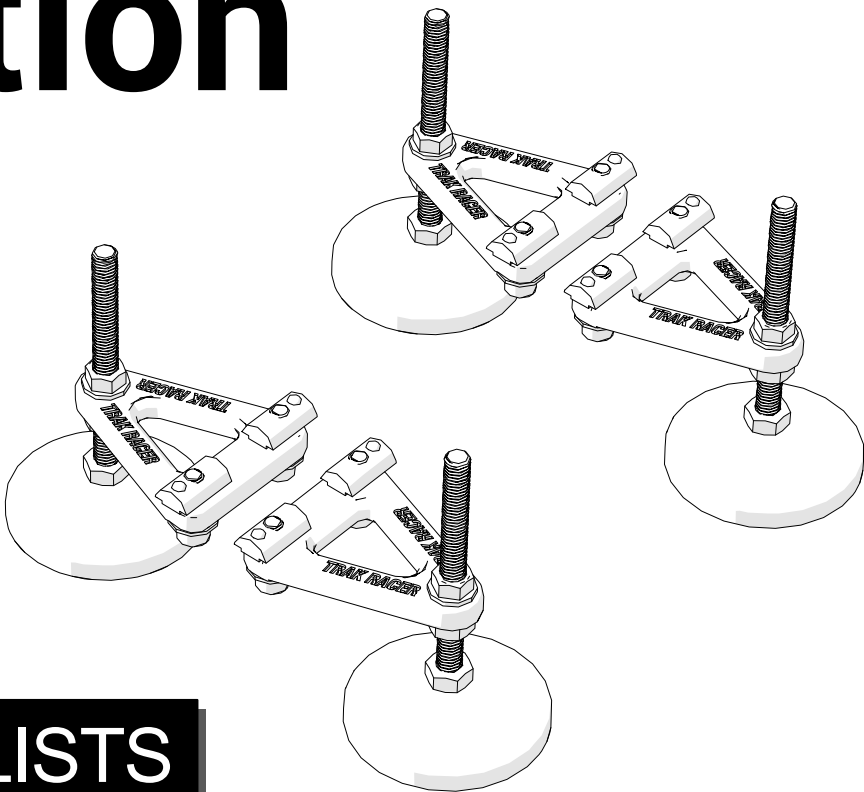
Verify EC-40 vs. EC-120 sizes.
Install on both end sides or one
end side.



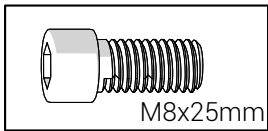
10



Stabilizing Feet Option



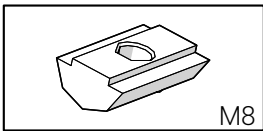
PART LISTS



Hex Screw

SH-M8-25

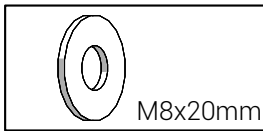
x8



Ball Bearing Nut, M8

NS-M8

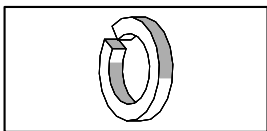
x8



Washer (Flat)

WF-M8-20

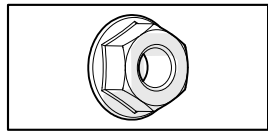
x8



Washer (Lock), M8

WL-M8

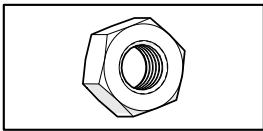
x8



Flange Nut, M10

NF-M10

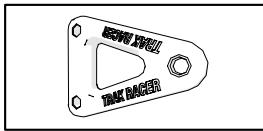
x4



Nut, M10

NL-M10

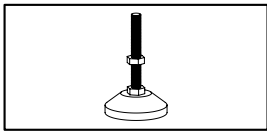
x8



Feet Plate

BF-01

x4



Feet Leg Adjustable

FA-01

x4

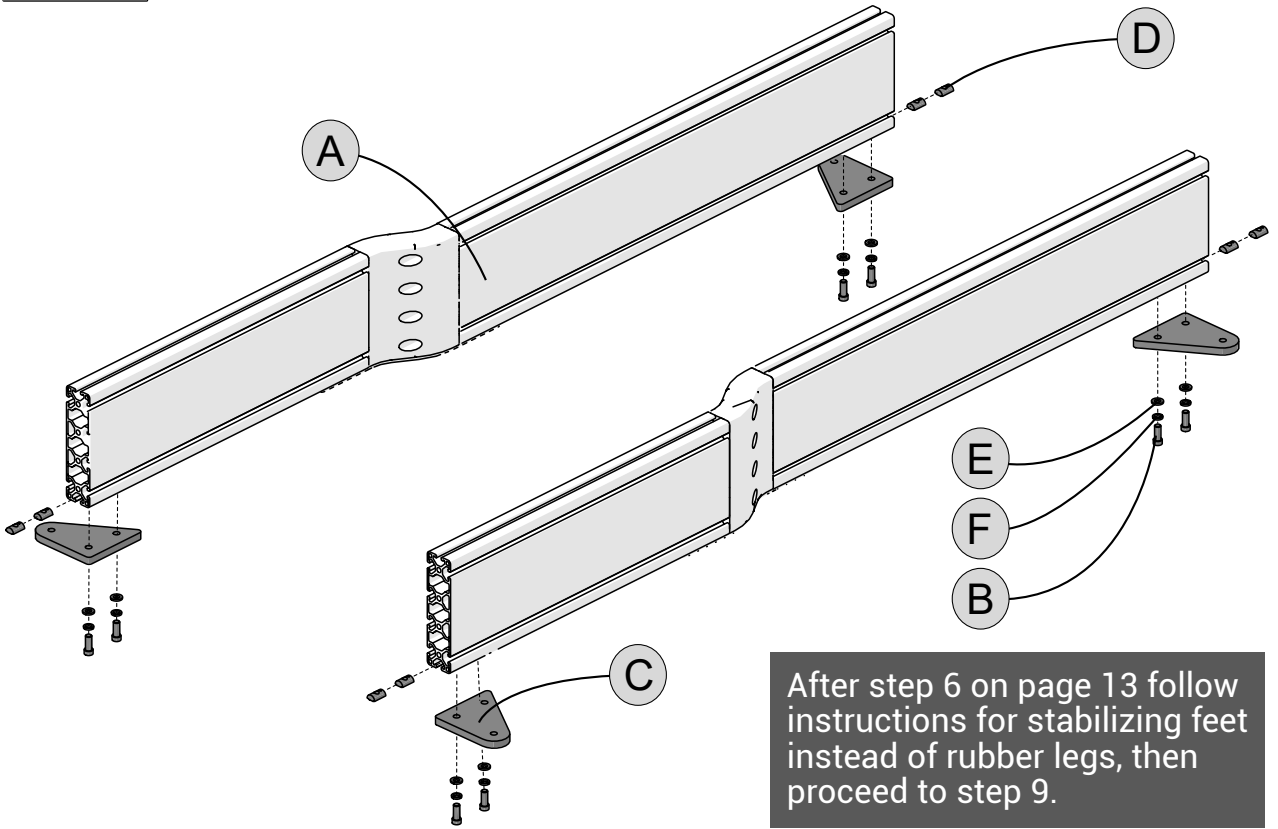
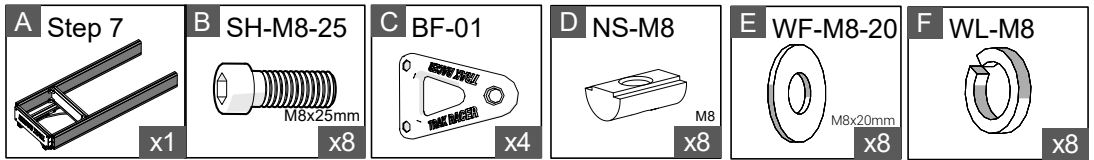


IMPORTANT: Different regions may have different models. Please ensure the part number below matches that on your product's box.

TR80-NEWFEET

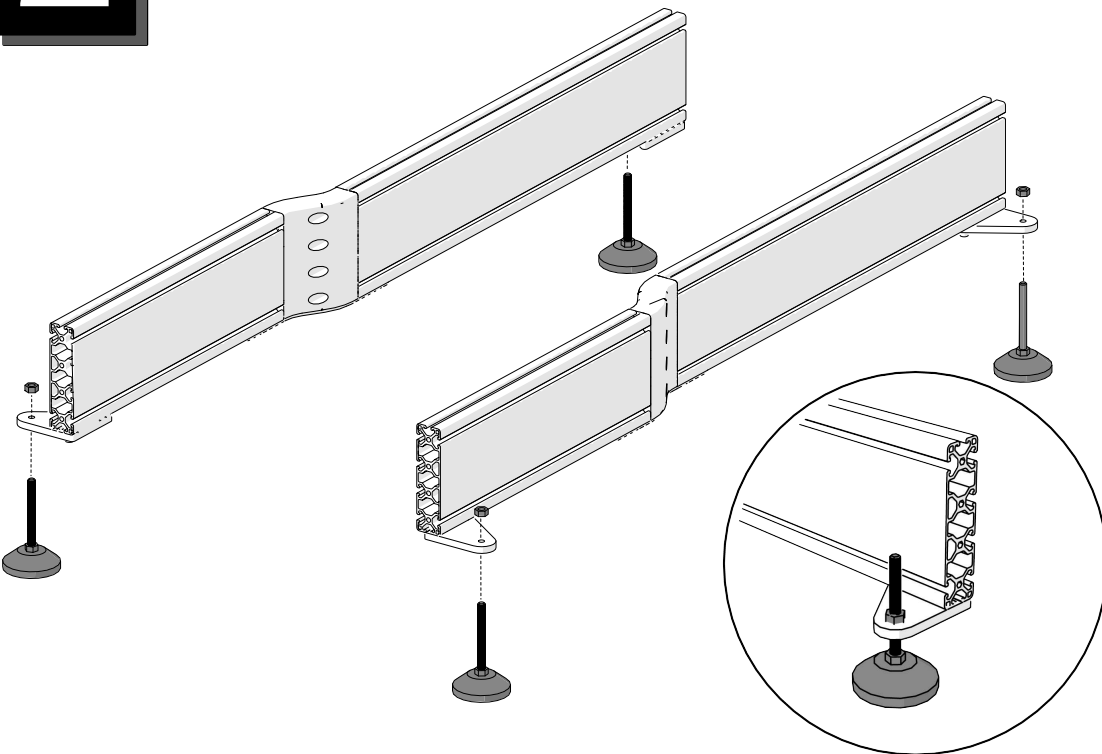
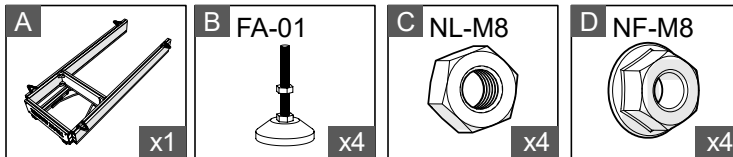


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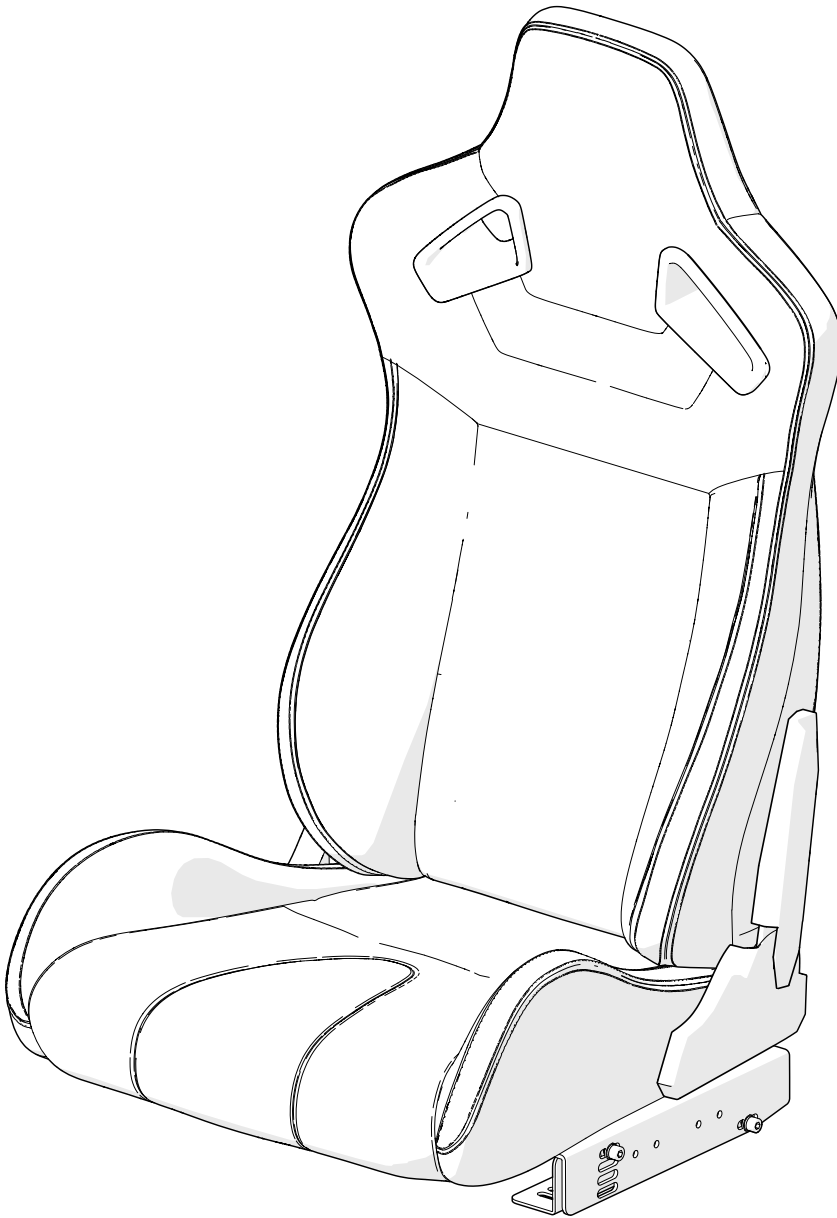


After step 6 on page 13 follow instructions for stabilizing feet instead of rubber legs, then proceed to step 9.

2



Adjustable Recliner Seat Bracket

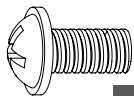


TR-RSB4

TRAK RACER

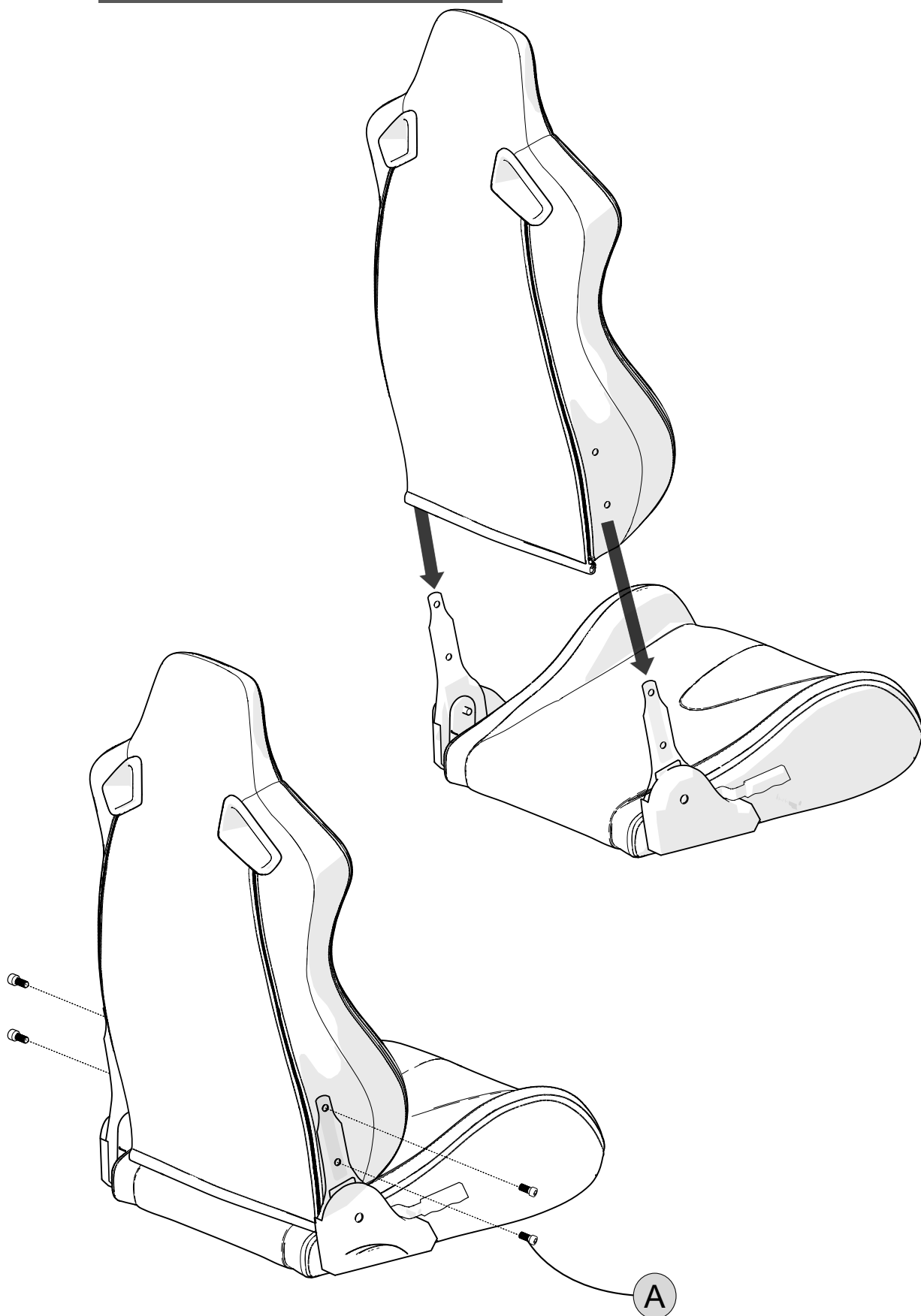
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A Screw

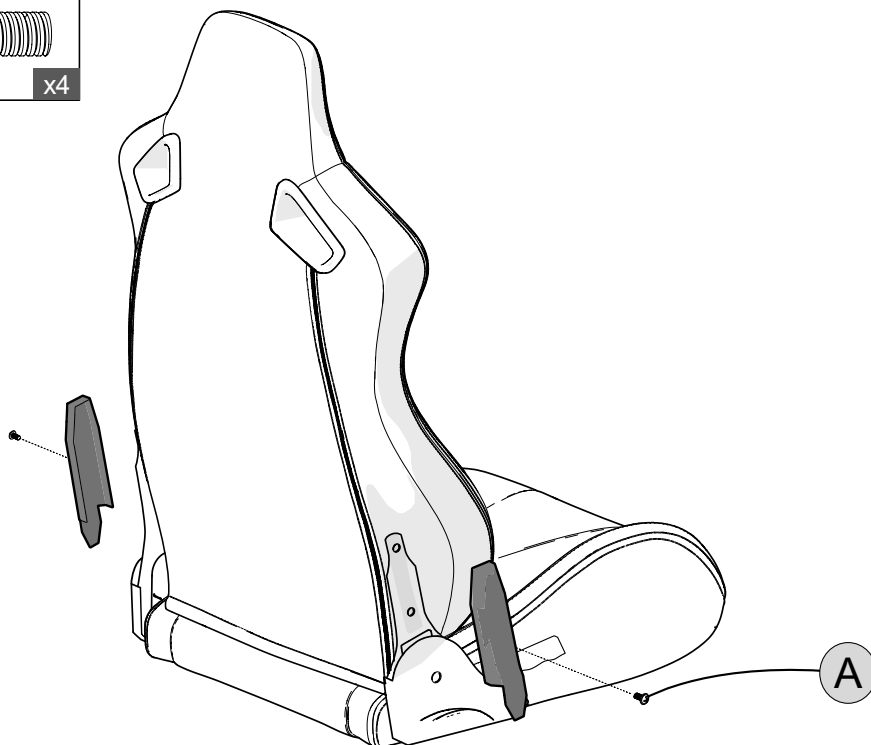
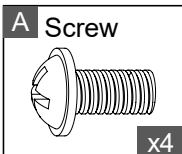


x4

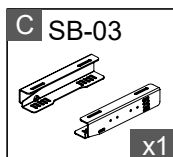
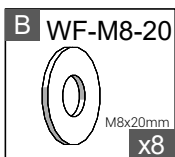
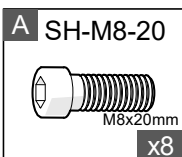
Note: Screws supplied with seat



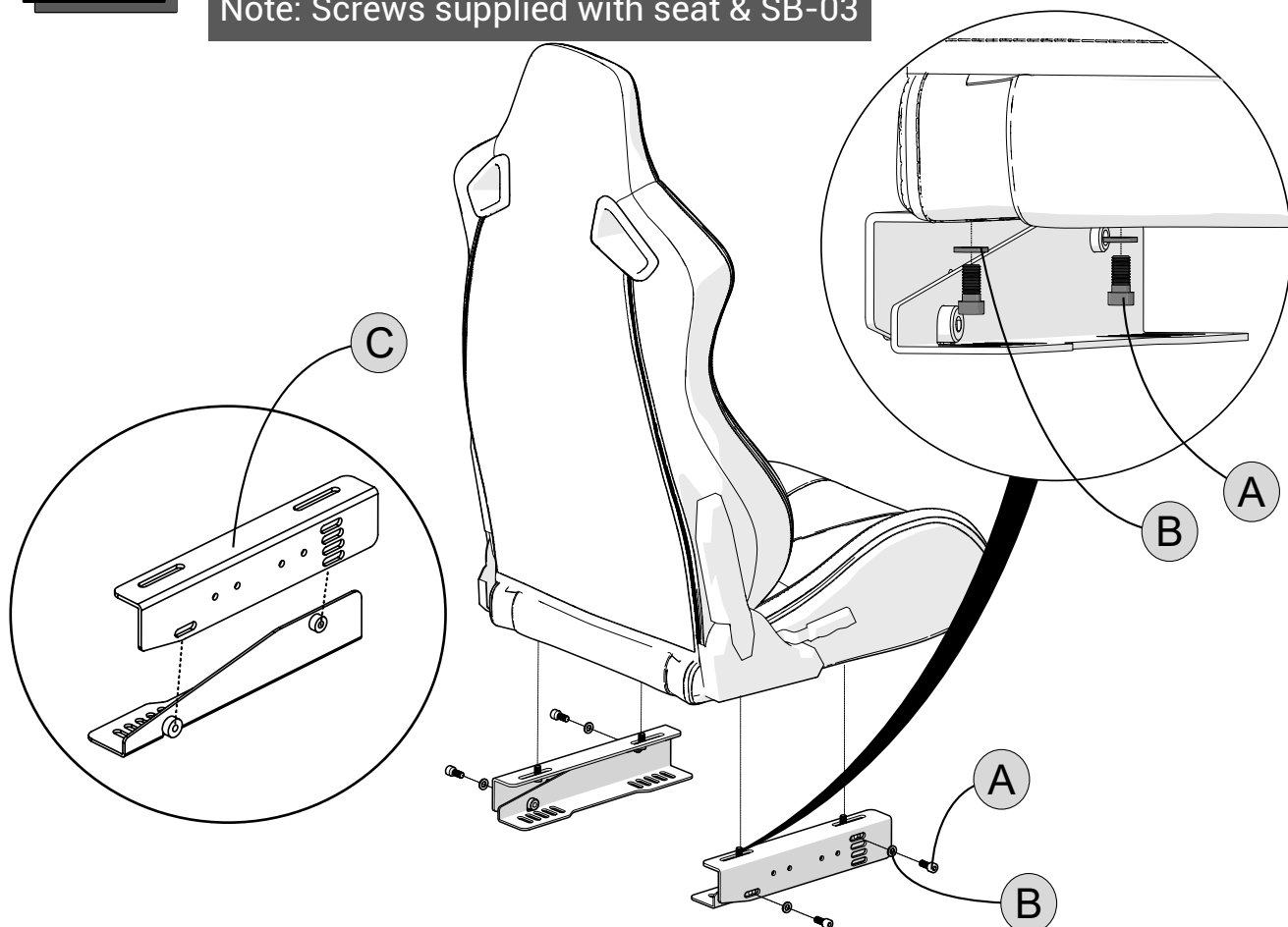
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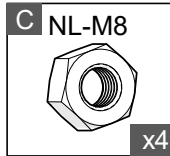
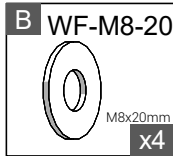
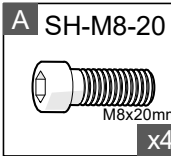
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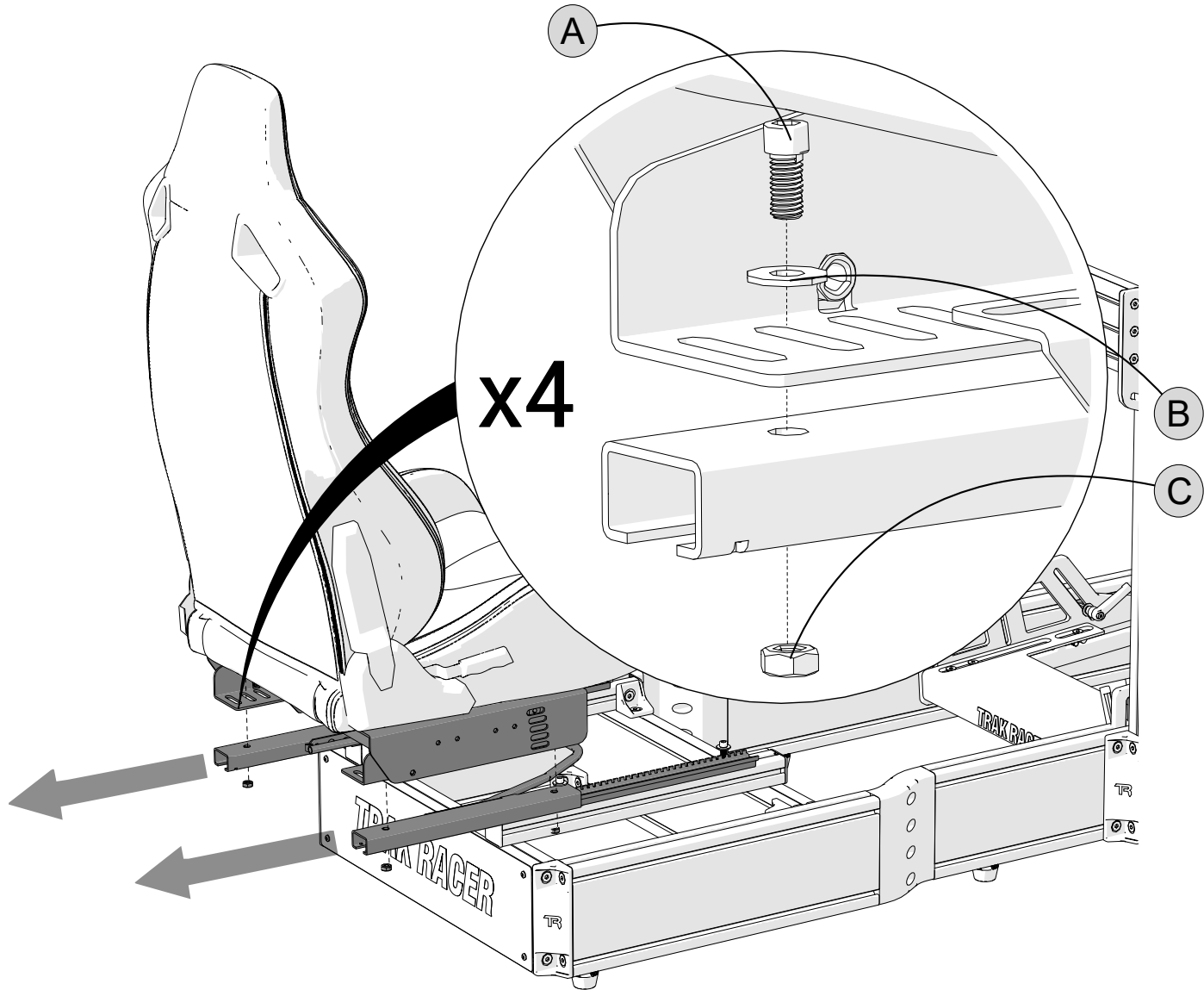
Note: Screws supplied with seat & SB-03



4

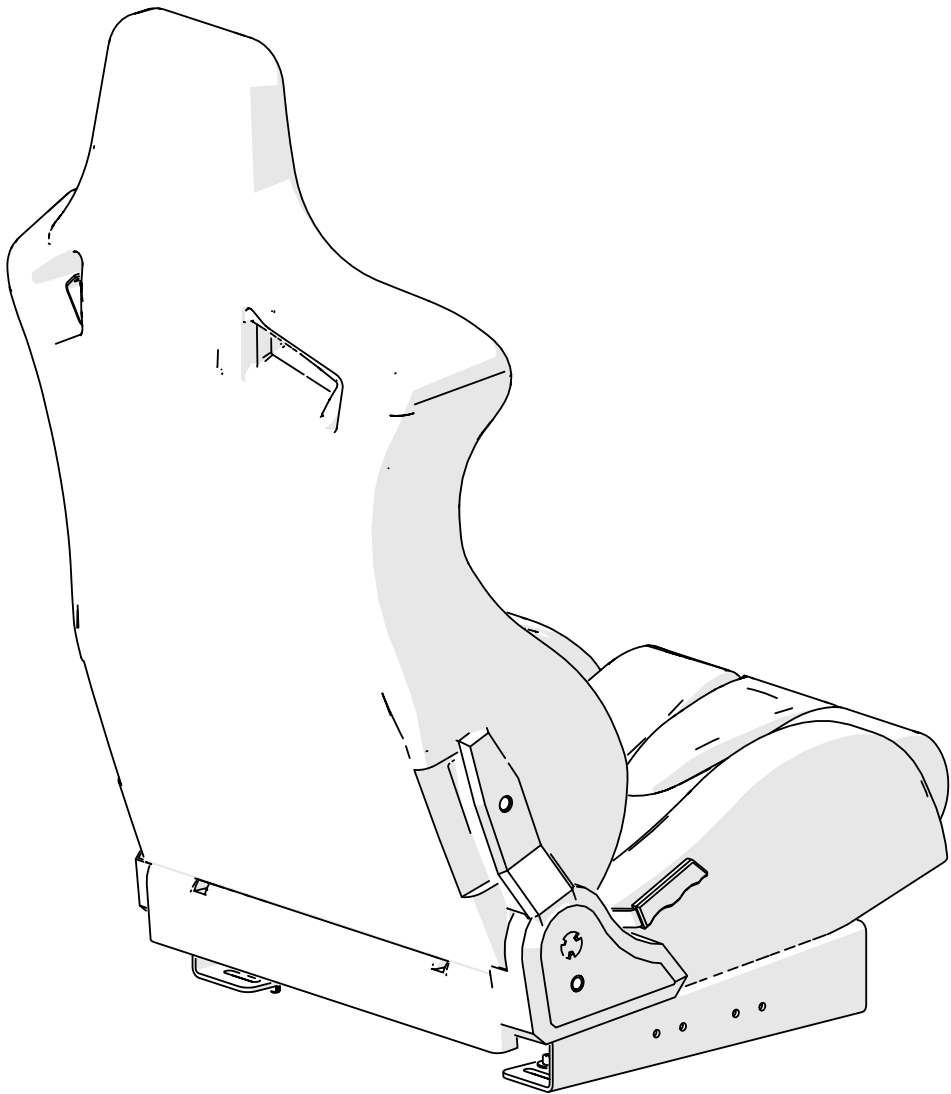


Note: Slide the slider all the way back to install screws and nuts. Then slide all the way forward and repeat for front screws and nuts.



Non-Adjustable Recline Seat Brackets

Assembly Guide

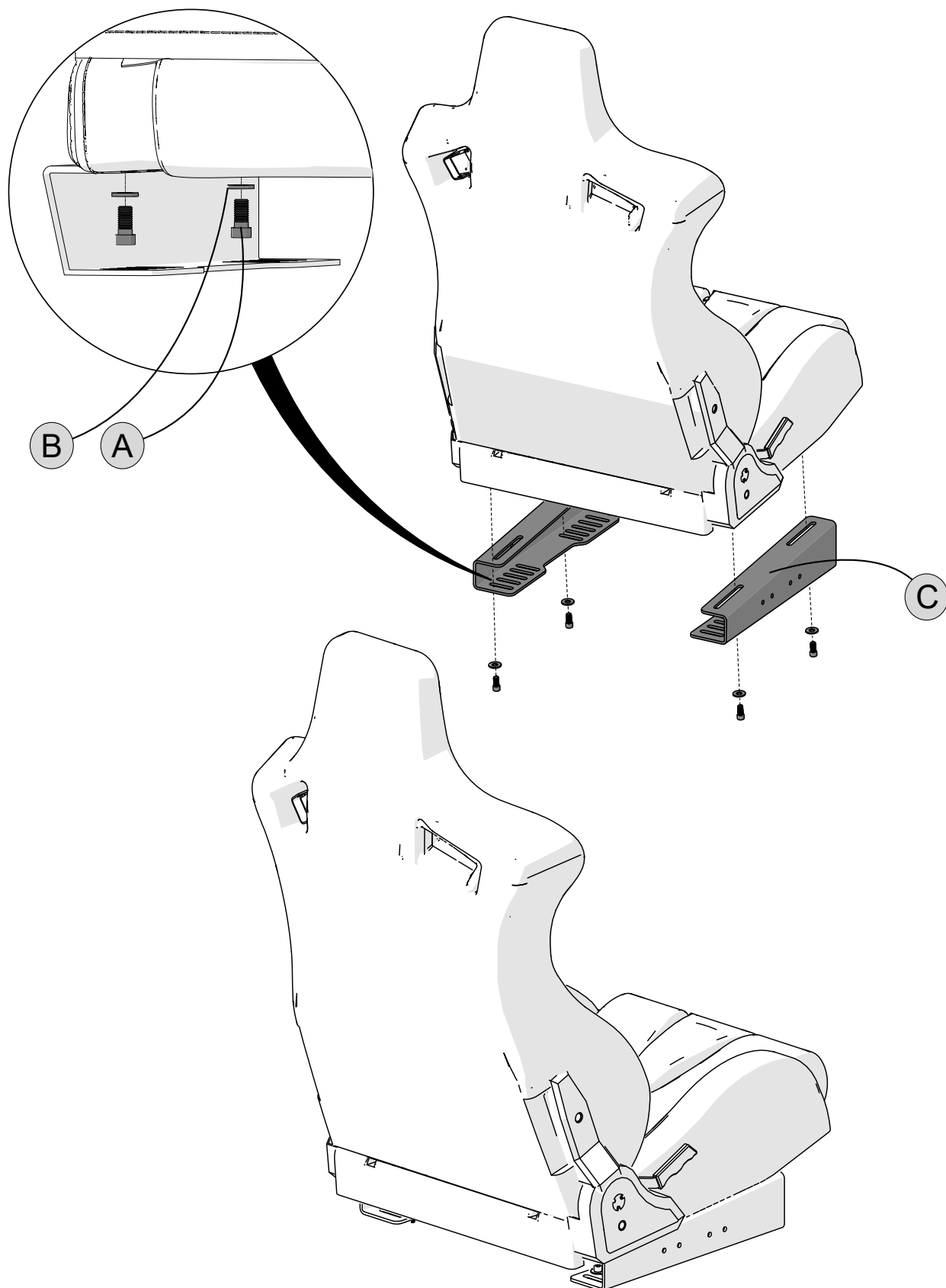


TR-RSB-CH

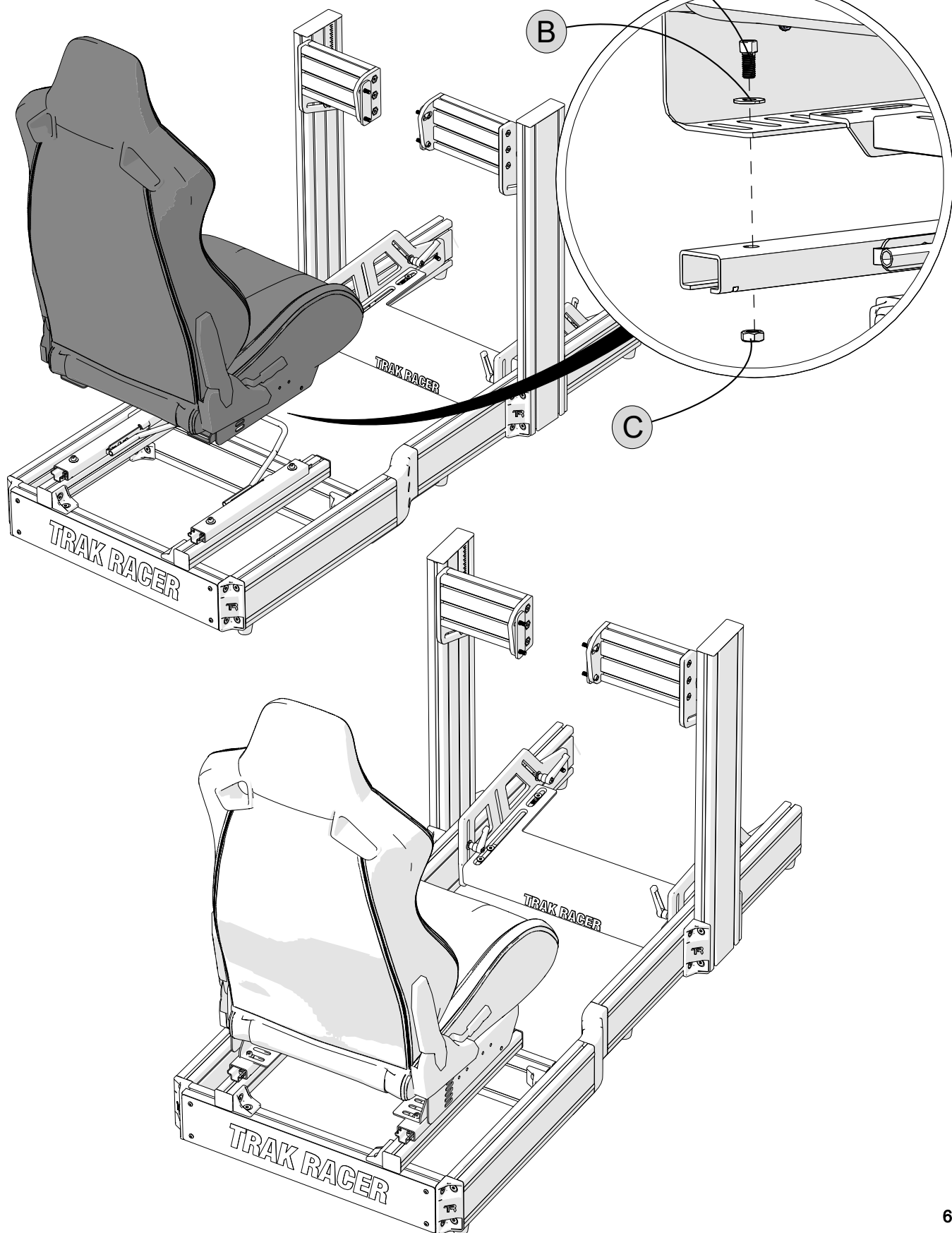
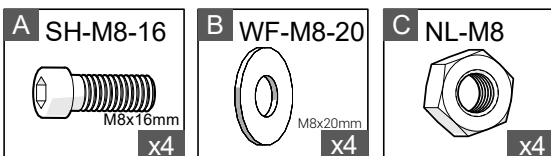
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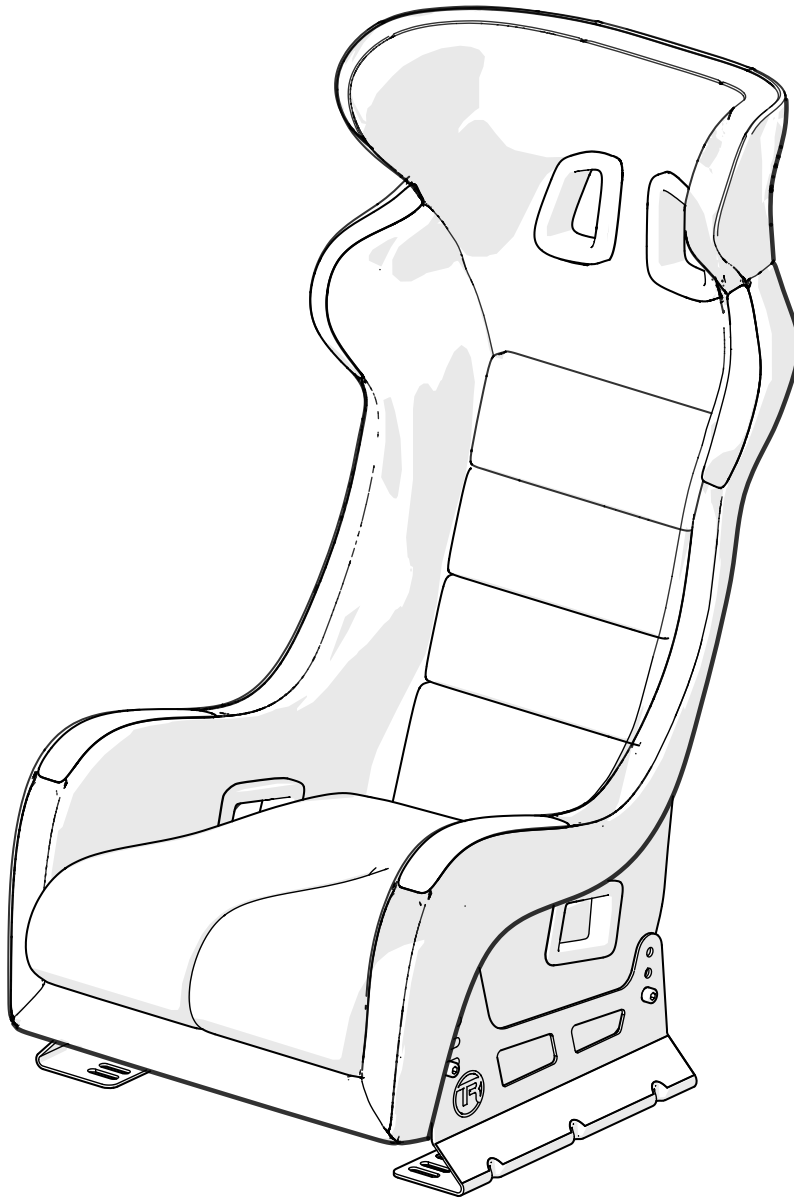
Note: Screws supplied with seat & SB-03



2



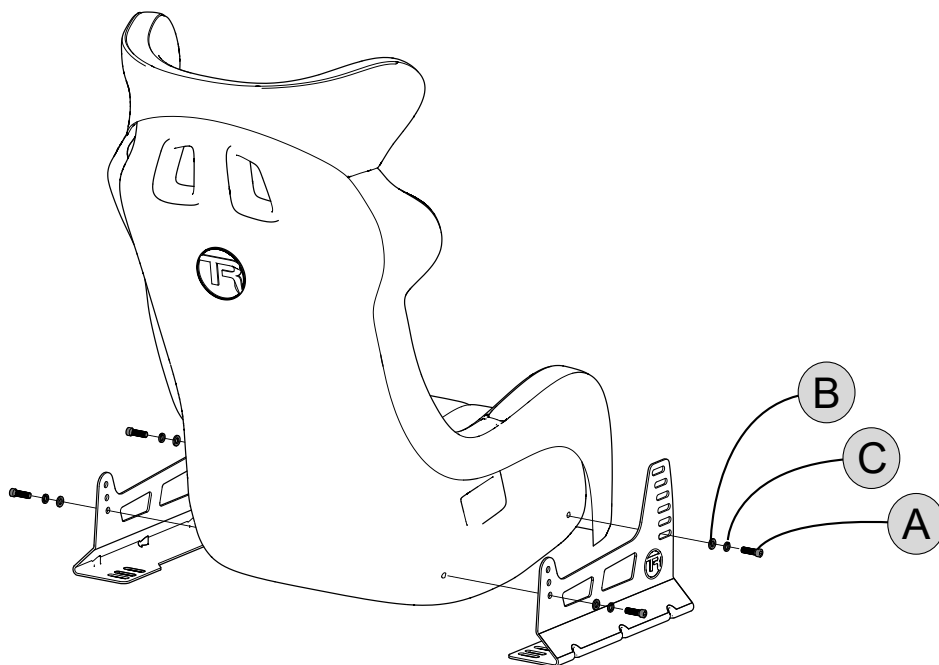
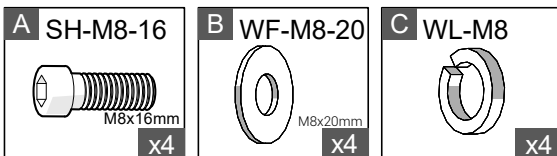
GT/Rally Seat Assembly



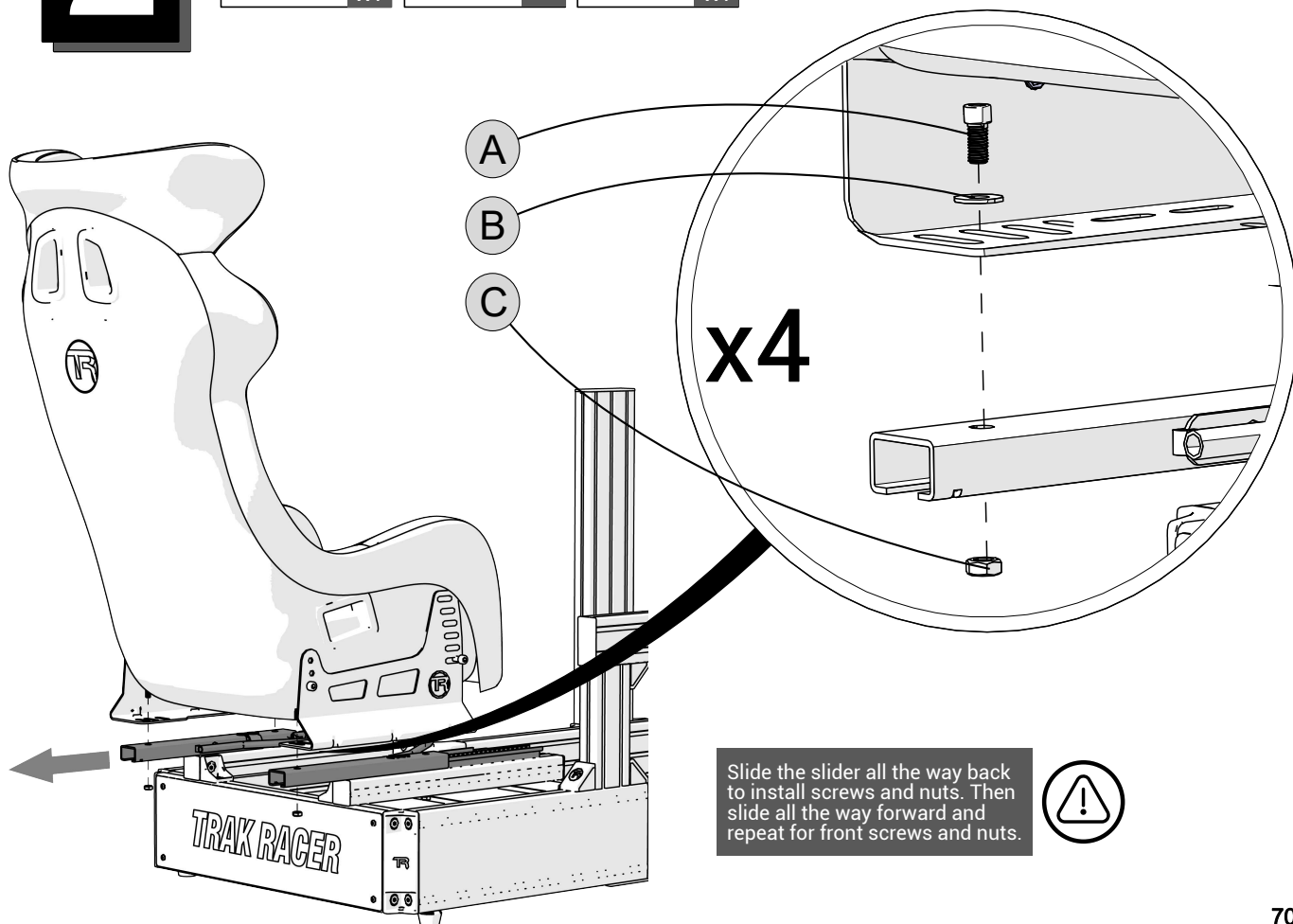
SA-09 and SA-10



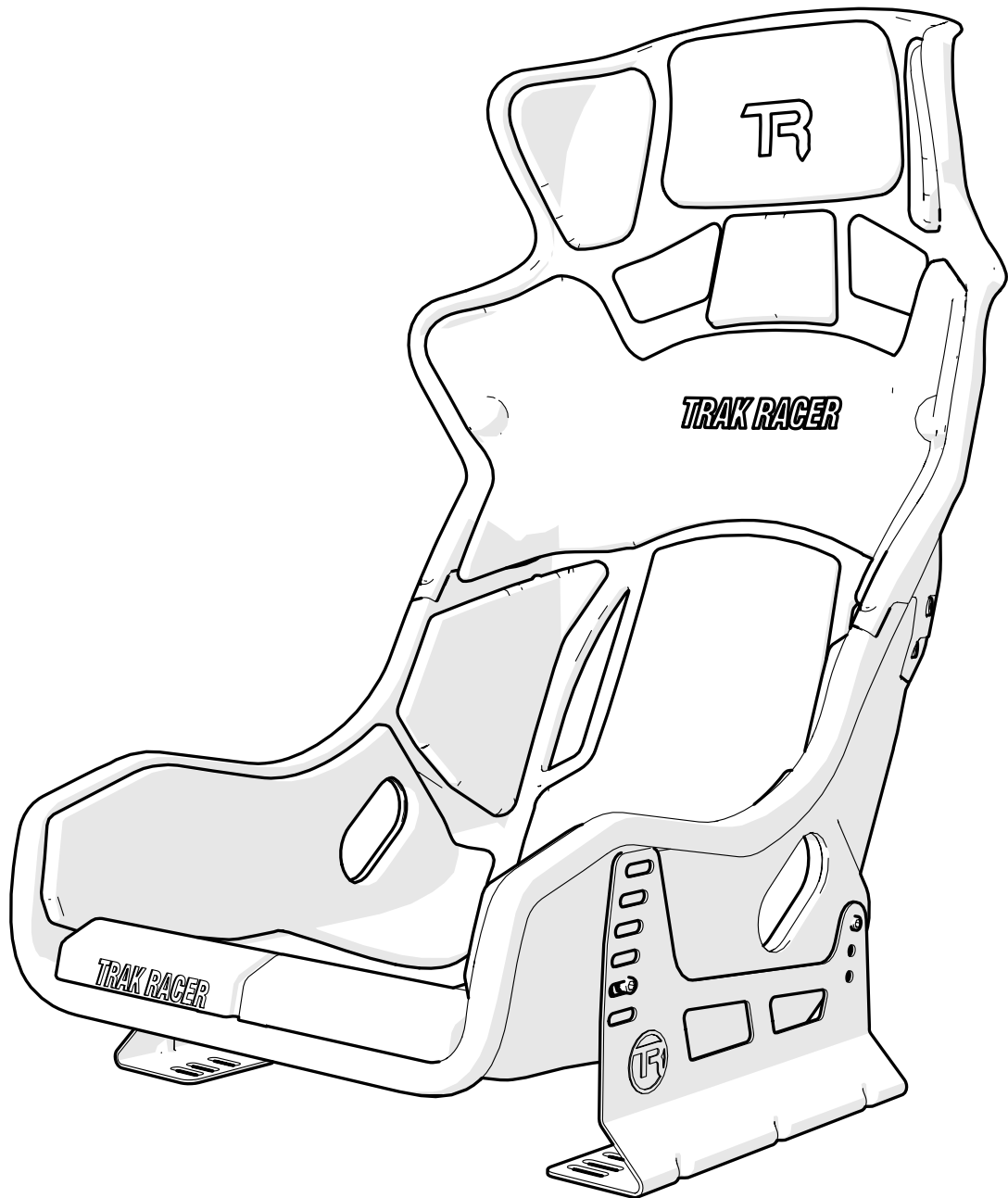
1



2

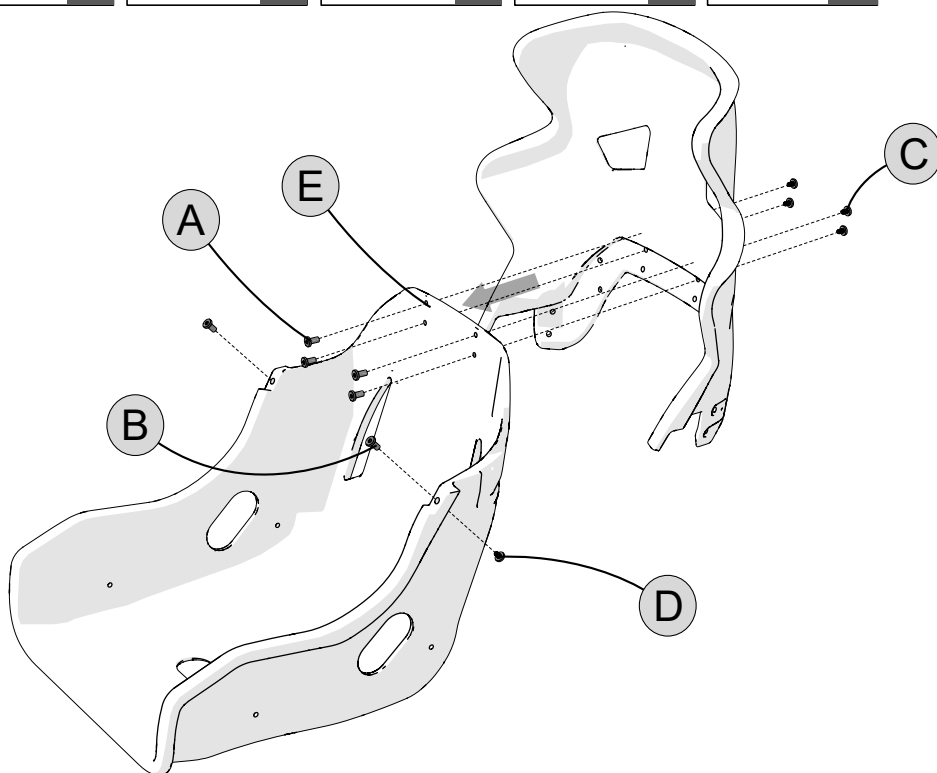
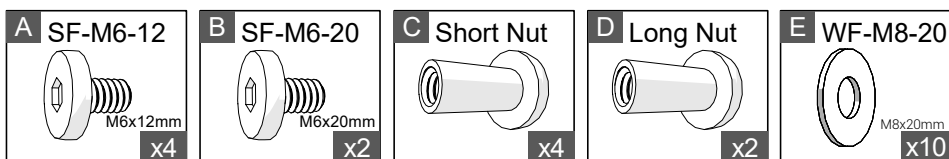


GT/Rally Seat Assembly

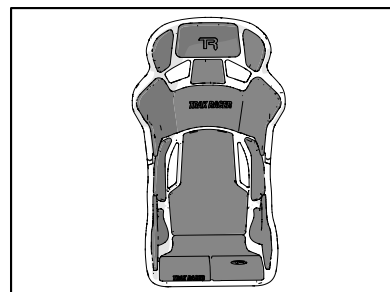
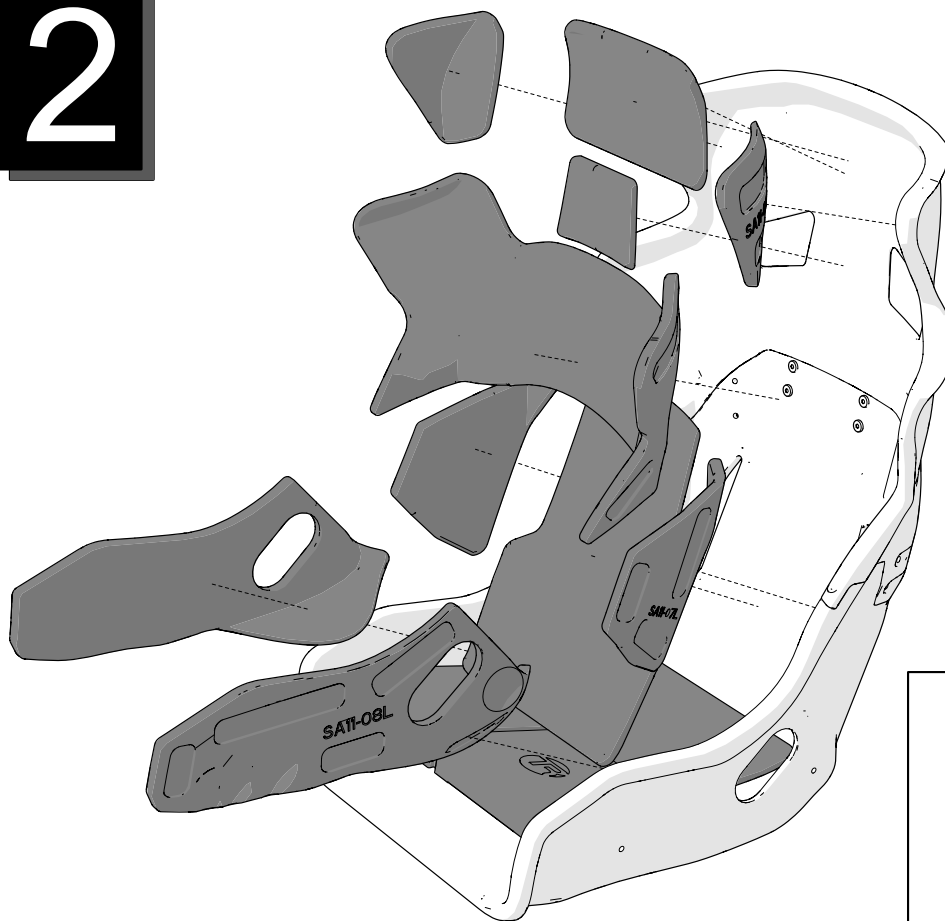


SA-11/SA-12/SA-13

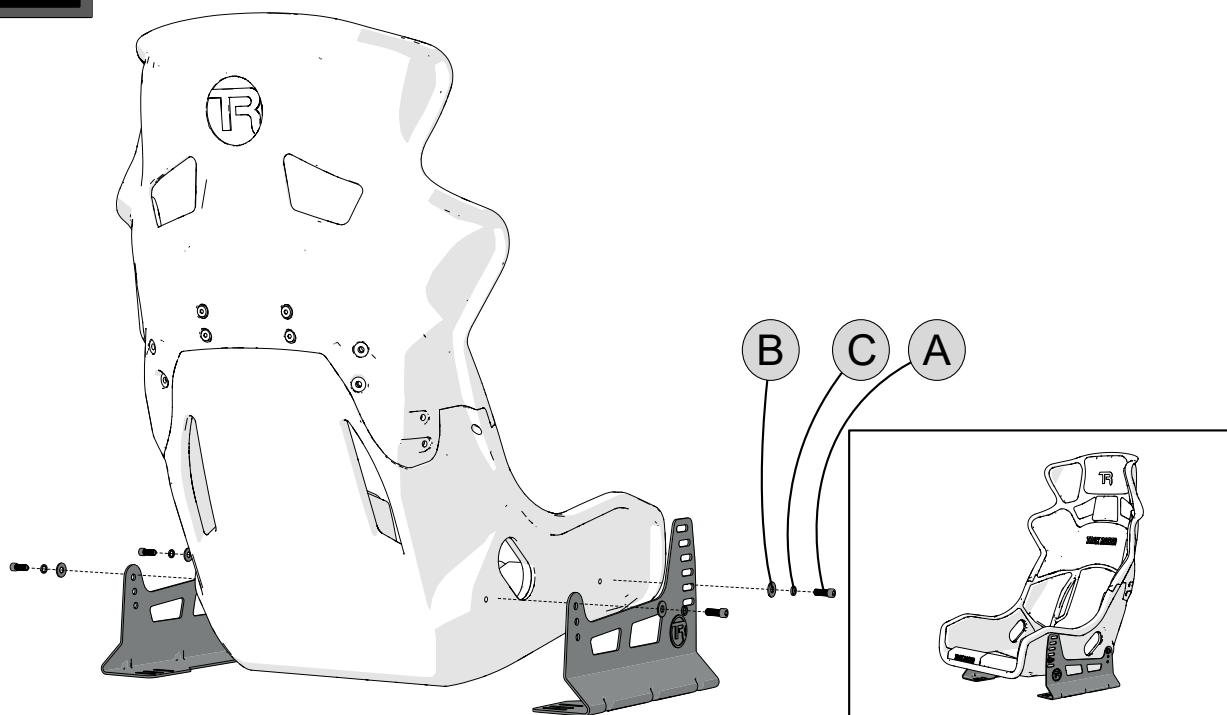
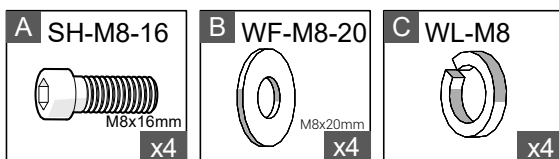
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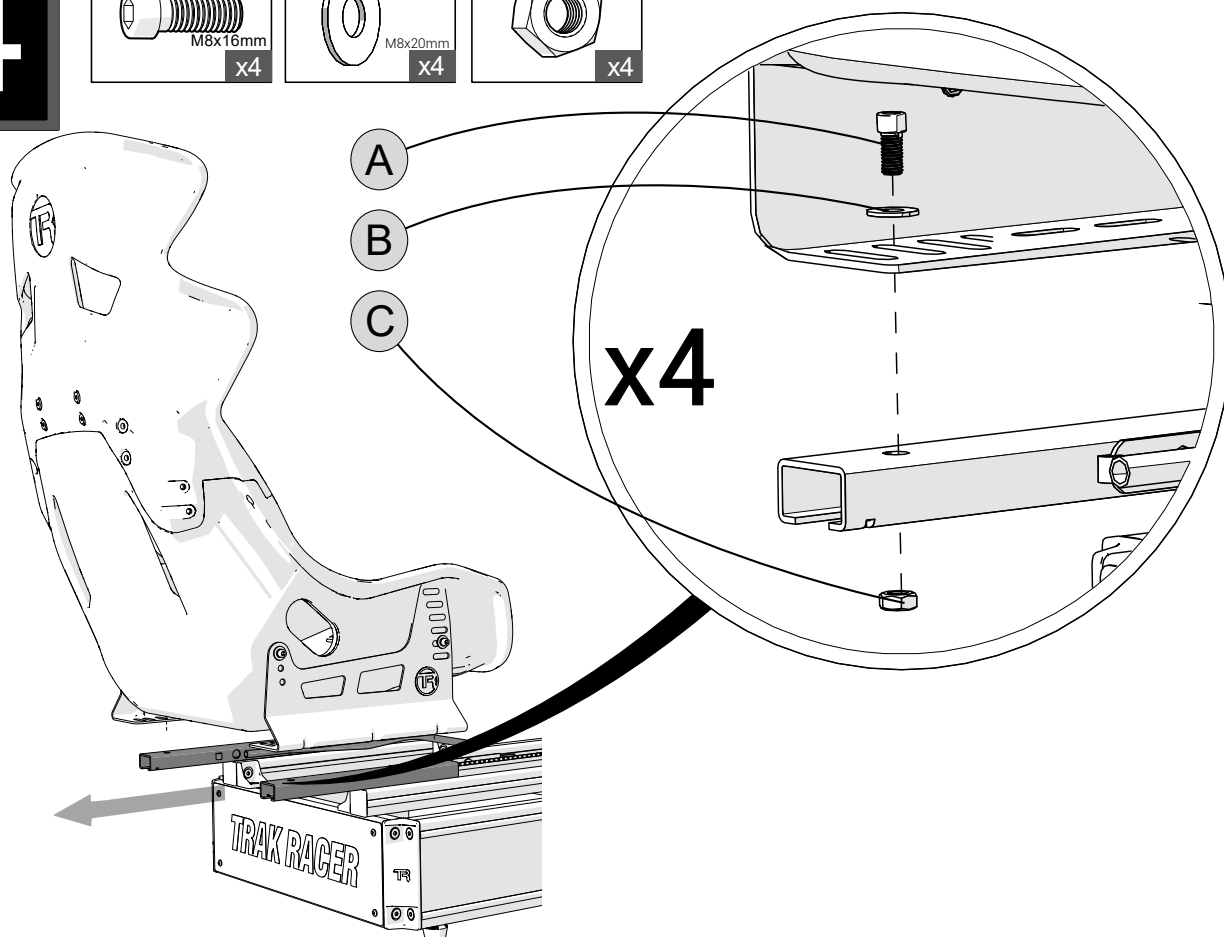
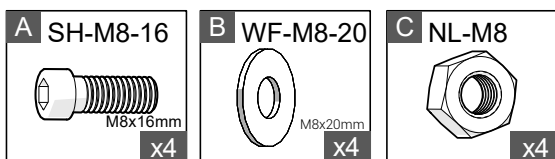
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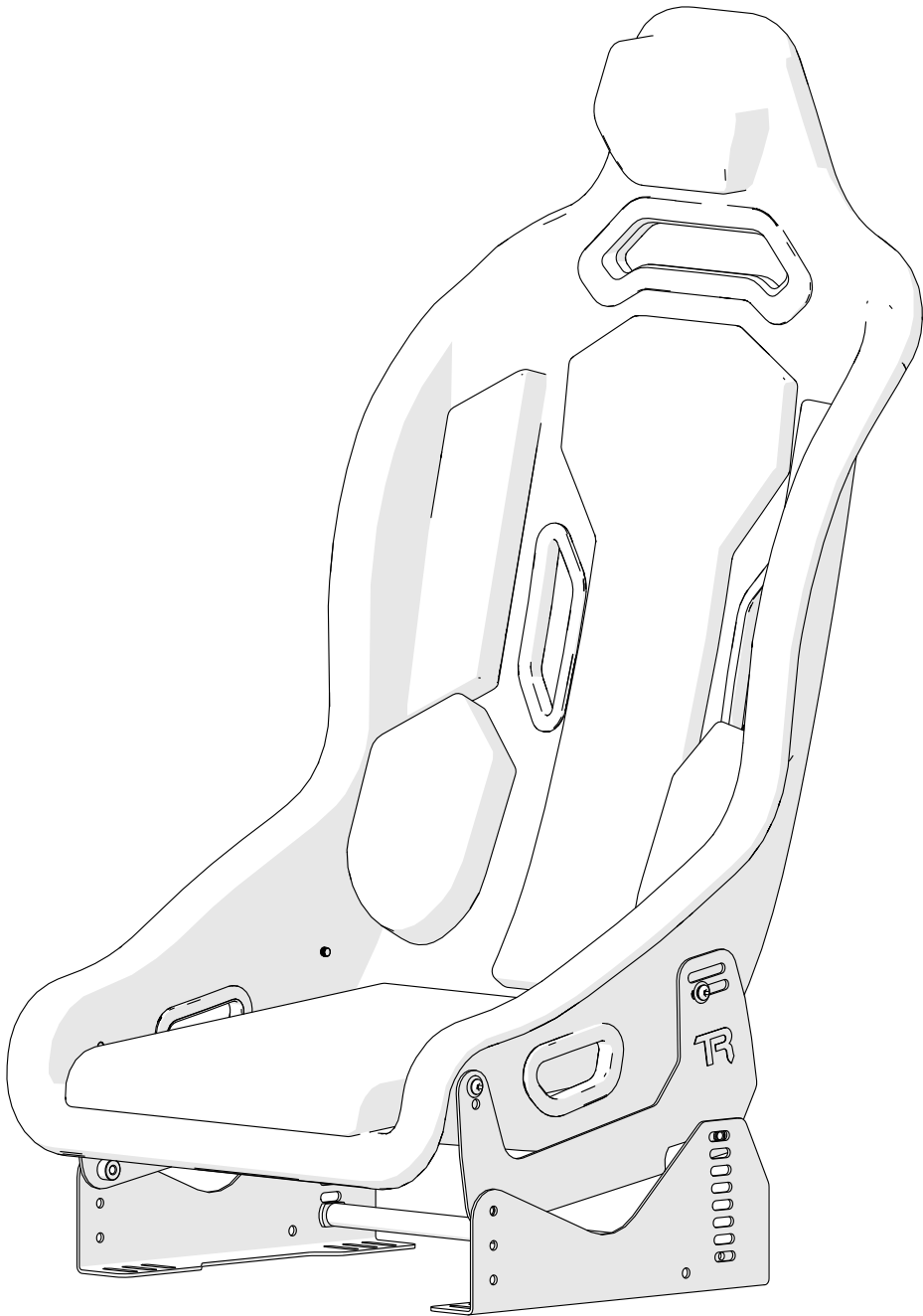
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4



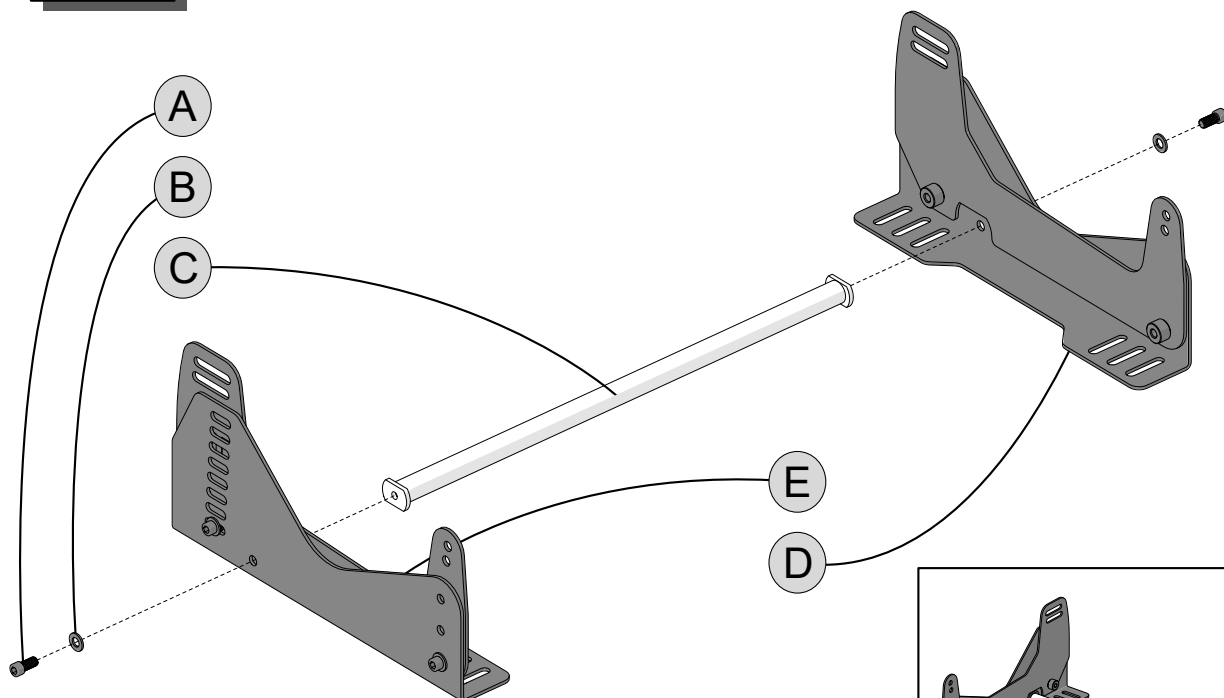
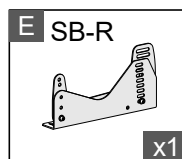
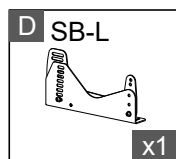
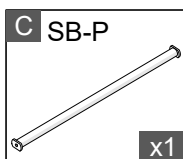
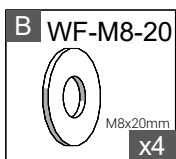
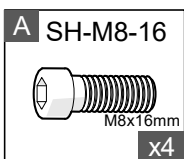
TRX Seat Assembly With Adjustable Bracket



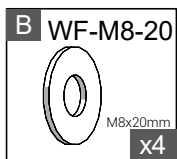
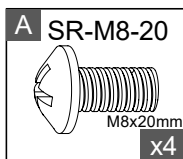
TRX-SB



1

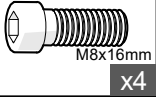


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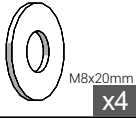


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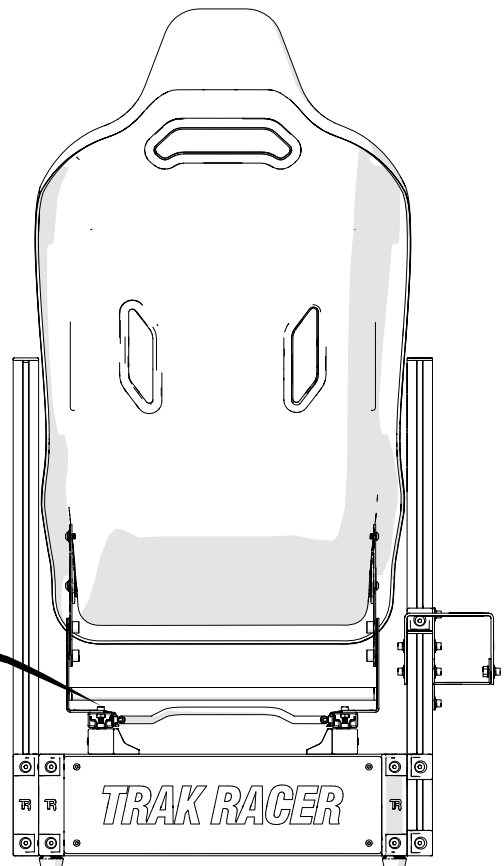
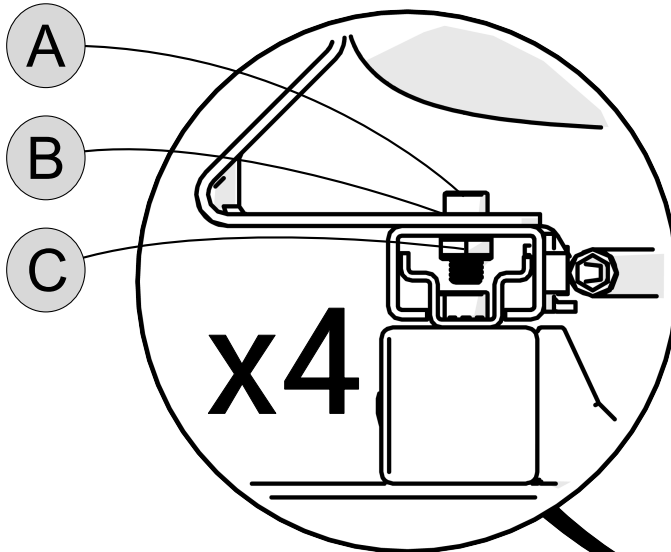
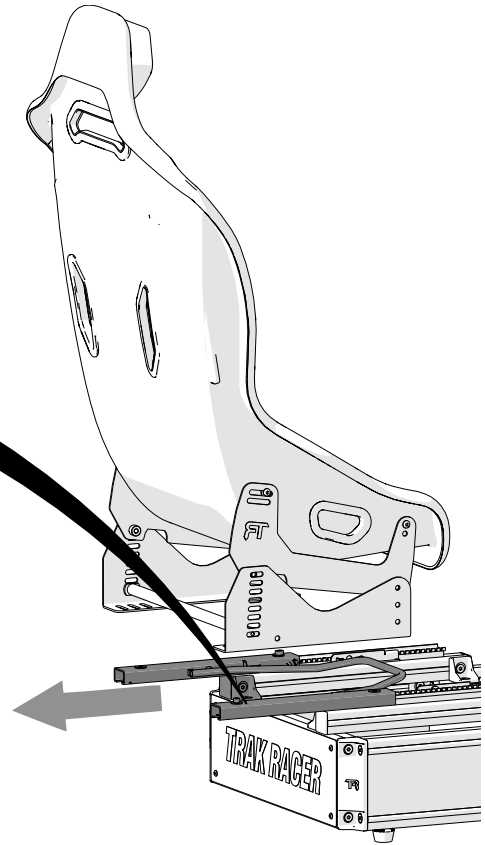
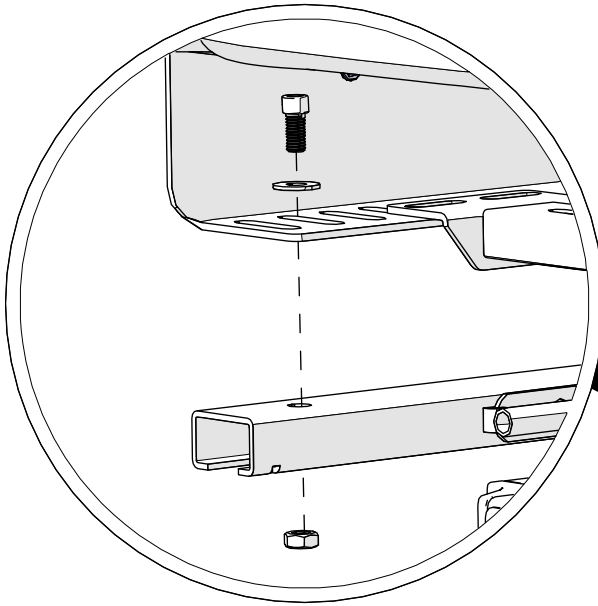
A SH-M8-16



B WF-M8-20



C NL-M8



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