

# Apparel and Footwear International RSL Management Group



# RESTRICTED<br/>SUBSTANCES LISTVersion 09











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For more information about AFIRM, visit www.afirm-group.com.







# **AFIRM Mission & Vision**

## **Mission**

AFIRM Group (Apparel and Footwear International RSL Management Working Group, established in 2004) is on a mission to reduce the use and impact of harmful substances in the apparel and footwear supply chains.

Our purpose is to provide a forum to advance the global management of restricted substances in apparel and footwear, communicate information about chemicals management to the supply chain, discuss concerns, and exchange ideas for improving chemicals management.

## **Vision**

AFIRM is recognized as a global center of excellence, providing resources to enable continuous advancement of chemicals management best practices.

We do this based on transparency, science, and collaboration with relevant industries and experts to build safer and more sustainable chemistry within the apparel and footwear supply chains.

As we implement this vision, AFIRM's mission, objectives, and projects will remain product-focused or RSL-related.

# **Legal Statement**

The AFIRM RSL constitutes information from AFIRM only and does not represent any individual AFIRM member. Individual brand RSLs may differ in specific parameters.

The AFIRM RSL is not intended to and does not establish any industry standard of care. The AFIRM RSL may not always provide the most appropriate approach for any individual company's chemical management program. Many brands have implementation guidelines, and suppliers must follow those guidelines where required.

The AFIRM RSL does not constitute legal advice and is not a substitute for legal advice. There is no warranty, express or implied, as to the completeness or utility of the information contained in this AFIRM RSL, including, without limitation, that the information is current and error-free. AFIRM disclaims liability of any kind whatsoever resulting from any use of or reliance on the AFIRM RSL.

# **Policy Statement**

AFIRM has created the following Restricted Substances List ("AFIRM RSL") to assist supply chain participants seeking to increase product quality and safety, or to reduce their environmental impact by limiting the use of certain substances in apparel and footwear.

AFIRM acknowledges that a brand's offerings may include closely related products utilizing the same or similar materials, such as accessories, jewelry, sporting good equipment, wearables, and home textiles. The AFIRM RSL may be applied to these additional product types, and examples are included in the scope of this document for guidance; however, the primary focus of the AFIRM RSL remains apparel and footwear. AFIRM recommends that suppliers check with their brand customers for specific requirements regarding additional product categories.

# **Scope of the AFIRM RSL**

Per the Policy Statement on the previous page, the primary focus of the AFIRM Group and the AFIRM RSL is apparel and footwear.

However, the AFIRM RSL may also be applied to accessories, jewelry, sporting good equipment, wearables, and home textiles.

- **Apparel.** Any garment worn on the body intended to protect, cover, or adorn.
- Footwear. Any durable covering for the feet intended to protect, cover, or comfort.
- Accessories. Any product intended to complement apparel, both carried and worn.
- Jewelry. Small decorative items worn for personal adornment such as rings, necklaces, earrings, pendants, bracelets and cufflinks. Jewelry may be attached to the body or clothing.

- **Sporting Good Equipment.** Any product intended for use in sport or exercise, including protective equipment.
- Wearables. Battery-powered electronic devices intended to be worn on the body during normal use. The AFIRM RSL covers components used on the external portion (i.e. skin contact) of the wearable product. Please note that certain wearable products, such as fitness trackers worn on the wrist, could also be classified as jewelry. AFIRM recommends that suppliers check with their brand customers regarding specific testing requirements for wearable components.
- Home Textiles. Any product intended for functional or decorative purposes in the home.

For guidance purposes, AFIRM provides examples of products to which the AFIRM RSL may be applied, including but not limited to those listed in Table 1.

| Apparel  | Footwear   | Accessories  | Equipment   | Wearables  | Home Textiles  |
|--|--|--|---|--|--|
| <ul> <li>Shirts</li> <li>Pants/trousers</li> <li>Shorts</li> <li>Skirts</li> <li>Dresses</li> <li>Swimwear</li> <li>Socks</li> <li>Jackets</li> <li>Vests</li> <li>Sweatshirts and hoodies</li> <li>Sweaters</li> <li>Underwear</li> <li>Sleepwear and loungewear</li> </ul> | <ul> <li>Lifestyle</li> <li>Athletic (e.g. running, training)</li> <li>Sports (e.g. basketball, soccer, football, baseball)</li> <li>Sandals</li> <li>Flip flops</li> <li>Boots</li> <li>Slippers</li> </ul> | <ul> <li>Hats</li> <li>Headbands</li> <li>Scarves</li> <li>Handbags</li> <li>Backpacks</li> <li>Sunglasses</li> <li>Shoelaces</li> <li>Belts</li> <li>Hair clips</li> <li>Gloves (e.g. winter)</li> <li>Jewelry</li> </ul> | <ul> <li>Shin and leg guards</li> <li>Gloves (e.g. baseball, football, golf)</li> <li>Chest protectors</li> <li>Balls (e.g. basketball, football, soccer)</li> <li>Helmets</li> <li>Shoulder, knee, and elbow pads</li> <li>Yoga mats and blocks</li> <li>Rackets (e.g. tennis, racquetball, badminton)</li> <li>Fitness equipment (e.g. treadmills)</li> <li>Bicycles</li> </ul> | <ul> <li>Fitness trackers (worn on wrist, chest, finger, ear, etc.)</li> <li>Heart-rate monitors</li> <li>Digital watches</li> <li>Smart watches</li> <li>Smart apparel and footwear</li> <li>Wireless headphones and earbuds</li> </ul> | <ul> <li>Towels</li> <li>Bathrobes</li> <li>Bed linens (e.g. sheets, pillowcases, duvets)</li> <li>Blankets</li> </ul> |

## **Additional Product-specific Regulatory Requirements**

Please note that the following items have additional product-specific regulatory requirements that fall outside the scope of the AFIRM RSL.

Suppliers must take additional steps to ensure products produced in their facilities comply with all such requirements—which include safety, flammability, and more.

- **Toys.** These products have regulatory and specific chemical requirements.
- Sunglasses and Children's Jewelry. These types of accessories have non-chemical safety requirements.
- **Protective Equipment.** These products have non-chemical safety and performance standards (e.g. NOCSAE).
- Food-contact Materials. These products have regulatory and specific chemical requirements.
- Electrical and Electronic Components. Components of products that do not come into contact with the skin are subject to other regulatory requirements (e.g. RoHS, EU Batteries Regulation).

Because AFIRM member brands may differ on the types of products classified under each of these categories, suppliers are advised to check with their customers regarding brand-specific definitions, requirements, and product applicability.

# **Uses of the AFIRM RSL**

AFIRM member brands may differ on individual parameters; suppliers are advised to check with the customer regarding brand-specific requirements.

The AFIRM RSL leverages AFIRM's mission — to reduce the use and impact of harmful substances in the apparel and footwear supply chain — by providing a single set of information for maximum and in-depth implementation within the supply chain.

Some examples of uses for the AFIRM RSL, depending on the objectives of the user, include:

- Providing a tool for vendors to establish chemical management knowledge and processes.
- Building full or base compliance with AFIRM member chemical restrictions.
- Providing a common base for testing, which may be accepted by multiple AFIRM brands.
   AFIRM member companies determine and communicate to their vendors their testing requirements and acceptance of test reports.

# **Links and References**

Be proactive! These links provide additional important information regarding chemical management and should be visited on a regular basis.

## AFIRM Packaging Restricted Substances List

www.afirm-group.com/packaging-restrictedsubstance-list

 Available in English, Simplified Chinese, Vietnamese, Japanese, Indonesian, and Spanish, with Traditional Chinese and Turkish versions forthcoming.

## **AFIRM Chemistry Toolkit**

www.afirm-group.com/toolkit

• Available in English, Simplified Chinese, Vietnamese, Japanese, Indonesian, and Spanish, with Traditional Chinese and Turkish versions forthcoming.

## AFIRM PFAS Phaseout Guidance

www.afirm-group.com/pfas-phaseout-guidance

 Available in English, Simplified Chinese, Traditional Chinese, Vietnamese, Japanese, Indonesian, Spanish, and Turkish.

## AFIRM Explainer Videos

www.afirm-group.com/start-here

Available in English, with additional translations forthcoming.

## AFIRM Chemical Information Sheets

www.afirm-group.com/chemical-information-sheets

 Available in English, Chinese, Vietnamese, Japanese, Indonesian, and Spanish, with additional translations forthcoming.

## AFIRM Sampling Guidance

www.afirm-group.com/wp-content/ uploads/2024/01/AFIRM\_Sampling\_Guidance\_ v1\_2024.pdf

Available in English

# Overview of legal chemical limits and country of origin

https://www.aafaglobal.org/AAFA/Solutions\_Pages/ Restricted\_Substance\_List

#### Regulated fluorinated greenhouse gases; Regulation (EU) No 517/2014

https://eur-lex.europa.eu/legal-content/EN/ TXT/?uri=uriserv:OJ.L\_.2014.150.01.0195.01. ENG&toc=OJ:L:2014:150:FULL

# Regulated substances that deplete the ozone layer; EC 1005/2009

http://eur-lex.europa.eu/LexUriServ/LexUriServ. do?uri=OJ:L:2009:286:0001:0030:EN:PDF

## Zero Discharge of Hazardous Chemicals (ZDHC) Foundation — Manufacturing Restricted Substances List (MRSL)

https://mrsl.roadmaptozero.com/

## **Additional Substances and Parameters to Consider**

## EU REACH Substances of Very High Concern

Based on scientific evidence indicating potential hazards to human health or the environment, the European Commission (EC) and European Union (EU) member states propose substances of very high concern (SVHCs) for placement on the European Chemicals Agency (ECHA) "Candidate List of Substances of Very High Concern for Authorisation."

Placing a substance on the Candidate List triggers specific obligations for importers, producers, and suppliers of any article that contains one or more of these substances above 0.1 percent by weight per component. The obligations include providing sufficient information to allow safe use of the article to brand and retail customers or, upon request, to a consumer within 45 days of receipt of the request.

In addition, ECHA must be notified if the substance(s) are present in article components above 0.1 percent in quantities totaling over one ton per producer or importer per year. Notification is not required if the substance has already been registered for that use or when the producer or importer of an article can exclude exposure of humans and the environment during the use and disposal of the article. In such cases, the producer or importer must supply appropriate instructions to the recipient of the article.

ECHA periodically updates the Candidate List; find the most current version at https://www.echa.europa. eu/candidate-list-table.

AFIRM member brands may differ on how they address SVHCs as well as the legal obligations. AFIRM advises suppliers to consult with their customers regarding brand-specific requirements for SVHCs.

## **California Proposition 65 Substances**

Each year, California publishes a list of chemicals known to the state to cause cancer or reproductive toxicity.

Businesses that expose individuals to one or more of these chemicals must provide a clear and reasonable warning before the exposure occurs. For consumer products, this is typically through warning labels on the products or retail signage. Note that this warning is not the same as a regulatory requirement indicating that the product is "unsafe" if a specific concentration is exceeded. Enforcement is carried out through civil lawsuits brought by the California attorney general, district attorneys, or private parties acting in the public interest.

Additional information can be found at https://oehha.ca.gov/proposition-65.

AFIRM member brands may differ on how they address warning-label requirements. AFIRM advises suppliers to consult with their customers regarding brand-specific requirements for Proposition 65 substances.

## Specific In-country Testing and Certification Requirements

Some countries—such as Korea, Russia, and Saudi Arabia—have specific requirements for certain products.

This includes requiring that testing be performed at an approved laboratory in-country, special certification marks, and even unique testing not required by any other country. The AFIRM RSL covers these substance limit requirements, but test methods may vary, and AFIRM member brands may differ on how they address these legal obligations. AFIRM advises suppliers to consult with their customers regarding brand-specific requirements for countries which may have specific testing and/or certification requirements.

# **Biocides, Nanoparticles, Sensitizers, Endocrine Disruptors, Etc.**

Some brands may have specific requirements regarding the use of substances of concern such as biocides, nanoparticles, sensitizers, and endocrine disruptors.

AFIRM recommends checking with your customers regarding individual policies or requirements.

# **AFIRM Chemical Information Sheets**

AFIRM member brands have produced a comprehensive set of educational materials advising suppliers about best practices for chemicals management.

Each chemical information sheet covers a chemical or class of chemicals, giving an overview of the substance(s), where they are likely to be found in the material manufacturing process, and how to maintain compliance with the AFIRM RSL.

The sheets contain some information relevant to packaging, and future revisions will include more specific information.

The complete library of chemical information sheets is available on the AFIRM website at http://afirm-group.com/information-sheets: additionally, links to individual information sheets are embedded in the pages that follow.

The download icon next to a chemical or class of chemicals in the AFIRM RSL indicates that an information sheet is available.



Click on the icon or chemical name, and your web browser will open and download a PDF of the information sheet for that substance.

| Chemical Information Sheet |
|----------------------------|
| Version 2.0   March 2021   |

#### FORMALDEHYDE

|             | Proceeding and a second s |
|-------------|--|
| CAS Number  | Substance  |
|             | Methylaidehyde, Oxomethane, Methy<br>aldehyde, Methylene glycol, Methyler<br>Formol, Carbonyl hydride  |
| Other Names | Formalin, Methanal, Oxymethylene,  |

|                                   | distinct, pungent smell. Small amounts or formaldenyde  |
|-----------------------------------|---|
|                                   | are naturally produced by plants, animals, and humans. <sup>1</sup>   |
|                                   | Uses in the Supply Chain  |
|                                   | Formaldehyde may be used in the production of fertilizer,   |
| oress, easy care,<br>(3D)], stain | paper, plywood, and urea-formaldehyde resins. It is also used as<br>a preservative in some foods and in many house-hold products, |
| ions using                        | such as antiseptics, medicines, and cosmetics.1   |
| e-formaldehyde                    | Formaldehyde can be used as one of the starting materials in  |
| raying and                        | auxiliaries imparting textile performance features such as  |
|                                   | wrinkle free, dimensional stability, and stain resistant  |
| scharge                           | characteristics to cotton and cotton blend fabrics.   |
|                                   | R   |

ldehyde is a chemical with w

occurring naturally at low levels in foods and used in a variety of synthetic preparations. At room temperature

for dyes and pigments (especially those with fluorescent effects). It can also be used as a catalyst in certain printing, adhesive and heat transfer processes.

#### Why Formaldehyde is Restricted

Legislation in major markets around the world restricts the presence of formaldehyde in finished products. mraddehyde is classified as a probable human carcinogen and is an irritant which can affect the eyes, nose, and troat. In high concentrations formaldehyde can cause severe pain, gastrointestinal effects, vomiting, coma or de

#### Sourcing Compliant Materials from Your Suppliers

- Contact your suppliers and explain that you require materials to be compliant with the current AFIRM RSL limits.<sup>2</sup> Materials should have no intentionally added formaldehyde, in the processing or as residues for the following: Heat transfer Prints (such as flock and discharge)
  - Adhesives or glue
- Addressives or gue

   Finishing agents

   Require suppliers to submit a confirmation of material compliance or a test report from a third-party la
  When materials are received, consider performing risk-based testing to ensure the current AFIRM RSL
- Check the Safety Data Sheets (SDS) of adhesives and glues to ensure formaldehyde is not listed as an ingredie

# **Definitions of Ages**

Various countries define the terms "babies," "children," and "adults" differently.

Based on legislation, the age ranges listed in Table 2 satisfy the most restrictive global requirements.

## **Table 2. Definition of Ages**

|          | Age Range             |
|----------|-----------------------|
| Babies   | 0 to 36 months        |
| Children | 36 months to 14 years |
| Adults   | 14 years and older    |

# **Definition of "Child Care Article"**

Various countries define the term "child care article" differently.

The most restrictive definition (based on global chemical legislation) includes articles designed or intended by the manufacturer to facilitate sleeping, relaxation, hygiene, feeding, sucking, or teething for children three years of age or younger.

# **Definition of "Limit"**

Some restrictions require that substance limits not be exceeded while others require that substance concentrations be below designated limits.

For example, chromium VI must be below 3 ppm to be compliant with EU law. Test results should always be below designated limits to ensure compliance with all market requirements.

# **Definition of "Reporting Limits"**

Values above which labs should report substances detected for purposes of data capture and harmonization.

By reporting these values, instead of a simple PASS/ FAIL, the supply chain can capture information regarding the presence of substances below the RSL limit. The reporting limits also allow data to be harmonized between various testing labs. Reporting limits are values at or above the method Practical Quantification Limit (PQL). The PQL represents the lowest level at which accurate, precise, and robust data can be reported. AFIRM RSL reporting limits are widely achievable by laboratories across the global analytical testing industry and allow for combined (composite) testing where applicable.

## **Definitions of Material Types**

For the purpose of this RSL, AFIRM offers these definitions of material types and provides examples of materials in Table 3, on the next page.

**Natural fibers.** Animal or vegetable fibers (including semi-synthetics).

**Blended fibers.** Woven or knitted materials created by blending two or more fiber types. For the purpose of this RSL, a blended fiber consists of a natural and a synthetic fiber.

**Synthetic fibers.** Human-made fibers based on synthetic chemicals (often from petroleum sources) such as polymers and extruded fibers.

**Synthetic coated fabrics.** Leather-like materials composed of a textile backing and, typically, a PU or PVC coating. May be referred to as artificial, imitation, vegan, or synthetic leather, or pleather.

**Natural leather.** Created by tanning animal rawhides.

**Coating.** A fluid, semi-fluid, or other material, with or without a suspension of finely divided coloring matter, which changes to a solid film when a thin layer is applied to a metal, wood, stone, paper, leather, cloth, plastic, or other surface.

Coatings do not include printing inks or those materials which actually become a part of the substrate, such as the pigment in a plastic article or those materials which are actually bonded to the substrate, such as by electroplating or ceramic glazing. See "synthetic coated fabrics" for leatherlike materials where the coating becomes part of the substrate.

**Printing.** The process of applying color to a fabric in definite patterns or designs.

**Natural materials.** Material derived from animals or plants that have undergone very little modification. Includes horn, bone, cork, wood, paper, and straw. Excludes natural fibers, natural leather, feathers, down, and metals.

**Crystal.** In this variety of glass, also known as lead glass, lead replaces calcium content of a typical potash glass. The addition of lead oxide gives crystal a much higher index of refraction than normal glass, and consequently much greater sparkle. Crystal typically contains at least 24% lead and is therefore exempt from many regulatory requirements for jewelry. In the European Union, labeling of crystal products is regulated by Council Directive 69/493/ EEC, which defines four categories based on the chemical composition and properties of the material.

**Polymers and plastics.** Plastics are composed of various polymers (typically from petroleum sources) usually mixed with additives including colorants, plasticizers, stabilizers, and fillers. These additives affect the chemical composition, chemical properties, and mechanical properties of the plastic.

**Natural rubber.** Elastic material made from latex sap or trees that can be vulcanized.

**Synthetic rubber.** Material made from petroleumbased monomers with properties similar to natural rubber.

**Foam.** Spongy material made by trapping air bubbles in a solid. These can be open cell or closed cell.

**Metals.** Chemical elements that can be lustrous, ductile, malleable, and good conductors of heat and electricity. Includes metals deposited by physical vapor deposition (PVD), chemical vapor deposition (CVD), or electroplating.

**Feathers and down.** Includes the smaller down feathers as well as the larger contour and flight feathers. See the International Down and Feather Bureau for specific down and feather definitions.

**Glue.** A substance capable of holding materials together by surface attachment.

## Table 3. Examples of Materials within the Scope of the AFIRM RSL

NOTE: This list provides examples of materials within each category but is not exhaustive.

| Natural<br>Fibers<br>Including semi-<br>synthetics  | Blended<br>Fibers   | Synthetic<br>Fibers  | Synthetic<br>Coated<br>Fabrics  | Natural<br>Leather<br>& Fur<br>Skin   | Coatings &<br>Prints   | Natural<br>Materials  | Other<br>Materials  | Polymers,<br>Plastics, Foams,<br>Natural Rubber &<br>Synthetic Rubber   | Metal  | Feathers<br>& Down                         | Glue  |
|---|---|--|---|---|--|---|---|---|--|--|---|
| <ul> <li>Cotton</li> <li>Wool</li> <li>Silk</li> <li>Hemp</li> <li>Cashmere</li> <li>Linen</li> <li>Fur hair</li> <li>Rayon<br/>(semi-<br/>synthetic)</li> <li>Lyocell<br/>(semi-<br/>synthetic)</li> </ul> | <ul> <li>Cotton-<br/>Polyester</li> <li>Wool-Nylon</li> <li>Ramie-<br/>Polyester</li> </ul> | <ul> <li>Polyester</li> <li>Acrylic</li> <li>Nylon</li> <li>Polyamide</li> </ul> | Textiles with:<br>• Polyurethane<br>(PU) coating<br>• Polyvinyl<br>Chloride<br>(PVC)<br>coating<br>• Other<br>Polymeric<br>coatings | <ul> <li>Leather</li> <li>Fur skin</li> <li>Bonded/<br/>recycled<br/>leather</li> </ul> | <ul> <li>Printing techniques such as:</li> <li>Heat transfers</li> <li>Dye sublimation printing</li> <li>Screen printing</li> <li>Direct-to-garment printing</li> <li>Discharge printing</li> <li>Plastisol transfers</li> <li>Coatings such as:</li> <li>Polyvinyl chloride (PVC)</li> <li>Polyurethane (PU)</li> <li>UV-cured</li> </ul> | <ul> <li>Horn</li> <li>Bone</li> <li>Cork</li> <li>Wood</li> <li>Paper</li> <li>Straw</li> <li>Stone</li> <li>Shell (e.g. coconut or mother of pearl)</li> <li>Jacron (a semi-synthetic paper product)</li> </ul> | <ul> <li>Glass</li> <li>Synthetic stone</li> <li>Porcelain</li> <li>Ceramic</li> <li>Crystal</li> </ul> | <ul> <li>Ethylene vinyl acetate<br/>(EVA)</li> <li>Polystyrene (PS)</li> <li>Polyethylene (PE)</li> <li>Acrylonitrile butadiene<br/>styrene (ABS)</li> <li>Neoprene</li> <li>Polypropylene (PP)</li> <li>Polycarbonate (PC)</li> <li>Polyamide (PA)</li> <li>Polyurethane (PU)</li> <li>Polyurethane (PU)</li> <li>Polyurethane (TPU)</li> <li>Thermoplastic<br/>elastomer (TPE)</li> <li>Styrene ethylene<br/>butylene styrene<br/>(SEBS)</li> </ul> | <ul> <li>Stainless steel</li> <li>Brass</li> <li>Copper</li> <li>Gold</li> <li>Silver</li> <li>Aluminum</li> </ul> | <ul> <li>Feathers</li> <li>Down</li> </ul> | <ul> <li>Hot melt<br/>adhesive</li> <li>Powdered<br/>adhesive</li> <li>Flock<br/>adhesive</li> <li>Contact<br/>adhesive</li> <li>Latex glue</li> <li>Polyure-<br/>thane glue</li> <li>Neoprene<br/>cement</li> <li>Epoxies</li> <li>Silicone<br/>adhesive</li> <li>UV-cured<br/>adhesive</li> </ul> |



# **Change Log for the 2024 AFIRM RSL**

| CAS No.   | Substance / Material   | Modification   | Page   |
|-----------|--|--|--------|
| N/A       | Materials within Scope of the AFIRM RSL                                  | Added Jacron (a semisynthetic paper product) to "Natural Materials."   | 10     |
| N/A       | Acidic and Alkaline Substances (pH)                                      | <ul> <li>Changed pH upper limit for chrome-tanned leather to 5.5.</li> <li>Changed pH upper limit for non-chrome tanned leather to 7.5.</li> <li>Included additional guidance on pH levels during the tanning process.</li> </ul>  | 16     |
| Various   | Alkylphenols (APs) Alkylphenol Ethoxylates (APEOs) including all isomers | <ul> <li>Added method GB/T 23322-2018 for down testing in compliance with GB/T 14272-2021 (China market only).</li> <li>Updated APEO leather method to EN ISO 18218-1:2023.</li> </ul>   | 17     |
| Various   | Bisphenols   | <ul> <li>Added limit of 1000 ppm each for listed bisphenols in all materials (excluding BPA in items intended for mouth contact).</li> <li>Added method EN ISO 11936:2023 and 10 ppm reporting limit for leather. Added note for testing textiles.</li> <li>Removed BPAF due to lack of relevance for the apparel and footwear industry as well as existing coverage under PFAS.</li> </ul>  | 19     |
| Various   | Chlorophenols and Ortho-phenylphenol (OPP)                               | Updated method to EN 17134-2:2023 for all materials.   | 20, 33 |
| 6858-49-7 | Disperse Dyes: C.I. Disperse Yellow 49                                   | • Added another CAS number for already restricted C.I. Disperse Yellow 49.   | 23     |
| 7440-02-0 | Heavy Metals: Nickel (Ni)  | • Updated method for Nickel Release as well as the sample preparation method for jewelry and wearable parts not intended for skin contact to EN 1811:2023.   | 28–30  |
| 75-01-4   | Monomers: Vinyl Chloride   | Updated method to EN ISO 6401:2022.  | 30     |
| Various   | Organotin Compounds  | Added multiple organotins with a limit of 1 ppm to align with new legal restrictions and best practices consistent with other industry restricted substances lists.  | 32     |
| Various   | Per- and Polyfluoroalkyl Substances (PFAS)                               | <ul> <li>Updated methods ASTM D7359 and EN ISO 23702-1 to 2023 versions.</li> <li>Added important note about draft test method prEN 17681-1:2023 for targeted PFAS analysis.</li> <li>Added information about pending revision to EU POPs PFOS and related substances restriction.</li> <li>Added new sub-group of PFHxA, its salts, and related substances with note about anticipated new limits based on pending EU legislation.</li> </ul> | 34, 41 |

# **Change Log for the 2024 AFIRM RSL**

| CAS No.    | Substance / Material                                 | Modification  | Page |
|------------|--|---|------|
| Various    | Pesticides   | • Restated method as EN ISO 15913:2003; removed method DIN 38407-2:1993.            | 34   |
| 26040-51-7 | Phthalates   | Added Bis(2-ethylhexyl) tetrabromophthalate due to inclusion on EU REACH SVHC list. | 35   |
| Various    | Polycyclic Aromatic Hydrocarbons (PAHs)              | Added dates for methods EN 17132:2019 and ISO 16190:2021.                           | 36   |
| 91-22-5    | Quinoline  | Added note that Quinoline is not expected in non-dyed materials.                    | 37   |
| Various    | UV Absorbers/Stabilizers                             | Added date for method ISO 24040:2022.   | 38   |
| Various    | South Korea KC Mark Soluble Heavy Metal Requirements | • Updated method to ISO 8124-3:2020 with Amendment 1 of 2023.                       | 40   |
| 36355-01-8 | Pesticides: Hexabromobiphenyl                        | Added a substance to Pesticides (already included as a flame retardant).            | 42   |

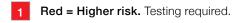
# **AFIRM RSL Testing Matrix**

#### In 2020, AFIRM redefined the recommended testing approach included in the RSL.

In previous years, AFIRM published a Risk Matrix, which gave guidance on risks for each listed substance or class of substances in different materials.

The Testing Matrix is a more prescriptive approach to help brands and suppliers effectively manage chemical risks by adopting a common testing approach for use and acceptance across different brands. Chemicals assigned a Level 1 in materials should be viewed as the minimum amount of testing required to satisfy AFIRM member requirements, and chemicals assigned a Level 2 are recommended for additional testing and may be required at brand discretion. Regular and self-governed testing of all relevant substances by suppliers will help to ensure the widest acceptance of third-party test reports by international brands. The Testing Matrix was developed by AFIRM brands utilizing multiple sources of information, including industry RSL testing information, a broad understanding of global supply chain operations, and from nearly two decades of managing restricted substances across a wide range of materials.

The Testing Matrix uses the following color codes:



- 2 Orange = Lower risk. Testing recommended and may be required at brand discretion.
- Blank = Lowest risk. Not anticipated in material.

Refer to footnotes for material-specific testing recommendations and exceptions.

Suppliers must check with their brand customers to understand if they will accept test reports according to this AFIRM Testing Matrix. Individual brand testing programs, to the extent they are different, supersede the AFIRM RSLTesting Matrix unless a brand indicates otherwise.

It is a goal of the AFIRM Group to reduce the testing burden on suppliers and streamline the RSL testing approach, while further reducing risk of restricted substances in materials and products. As brands adopt the AFIRM Testing Matrix into their RSL process, suppliers and AFIRM brands will be able to share test reports and data more easily, reducing the need for multiple RSL test submissions to satisfy different RSL requirements.

## **Determining Test Methods Using the AFIRM RSL Testing Matrix**

The test methods listed in the RSL for specific materials correspond to the AFIRM RSL Testing Matrix.

A blank color code for any material will not have a corresponding test method.

For example, Metal has a blank color code for APEOs and therefore no test method is listed for APEOs for Metal in the RSL. If the RSL states "All Materials" or "All Materials Except," this means the test method is applicable to all materials listed with a color of 1 or 2 that do not have a specific test method listed.

AFIRM recommends consulting your testing laboratory to determine the best test method for any material not currently listed in this document.









## Table 4. AFIRM RSL Testing Matrix

NOTE: For recycled materials, additional testing may be required at Level 1; check with each brand on requirements.

|   |                |                  | ends                       | S                        | Skin                       |                   |        | mic,   |                 |     |          |                    | Poly   | mers          |     |     |   |                   |      |
|---|----------------|------------------|----------------------------|--------------------------|----------------------------|-------------------|--------|--|-----------------|-----|----------|--------------------|--|---------------|-----|-----|---|-------------------|------|
| Substance   | Natural Fibers | Synthetic Fibers | Natural & Synthetic Blends | Synthetic Coated Fabrics | Natural Leather & Fur Skin | Natural Materials | Metals | Other: Porcelain, Ceramic,<br>Glass, Crystal, Etc. | Feathers & Down | EVA | PU Foams | All other PU & TPU | Rubber<br>Excludes Latex and Silicon Rubbers | Polycarbonate | ABS | PVC | All Other Foams,<br>Plastics & Polymers | Coatings & Prints | Glue |
| Acetophenone and 2-Phenyl-2-Propanol  |                |                  |                            |                          |                            |                   |        |  |                 | 2   |          |                    |  |               |     |     |   |                   |      |
| Acidic and Alkaline Substances (pH)   | 1              | 1                | 1                          | 1                        | 1                          |                   |        |  |                 |     |          |                    |  |               |     |     |   |                   |      |
| Alkylphenol (AP) and Alkylphenol Ethoxylates (APEOs), including all isomers | 1              | 1                | 1                          | 1                        | 1                          | 1                 |        |  | 1               | 1   | 1        | 1                  | 1  | 1             | 1   | 1   | 1                                       | 1                 | 1    |
| Azo-amines and Aryl Amine salts   | 1A             | 1A               | 1A                         | 1A                       | 1A                         | 1A                |        |  | 1A              |     |          |                    |  |               |     |     |   | 1                 |      |
| Bisphenols  |                | 1                | 1                          | 1                        | 1                          |                   |        |  |                 | 2   | 2        | 2                  | 2  | 1             | 2   | 2   | 2                                       |                   |      |
| Chlorinated Paraffins   |                |                  |                            | 2J                       | 1                          |                   |        |  |                 | 2   | 2        | 1                  | 1  | 2             | 2   | 1   | 2                                       |                   |      |
| Chlorophenols   | 2              | 2                | 2                          |                          | 2                          |                   |        |  |                 |     |          |                    |  |               |     |     |   |                   |      |
| Chlorinated Benzenes and Toluenes   |                | 2                | 2                          | 2                        |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   |                   |      |
| Dimethylfumarate (DMFu)   |                |                  |                            |                          | 2                          |                   |        |  |                 |     |          |                    |  |               |     |     |   |                   |      |
| Dyes, Forbidden and Disperse  |                | 1A               | 1A                         | 1A                       |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   | 2                 |      |
| Dyes, Navy Blue   |                | 2                | 2                          |                          |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   |                   |      |
| Flame Retardants  |                |                  |                            |                          |                            |                   |        |  |                 | 2B  |          |                    |  |               |     |     |   |                   |      |
| Fluorinated Greenhouse Gases  |                |                  |                            |                          |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   |                   |      |
| Formaldehyde  | 1              | 1                | 1                          | 2                        | 1                          | 1C                |        |  |                 |     |          |                    | 2  |               |     |     |   | 1                 | 1    |

A Level 1 for dyed/colored materials (non-white) only.

**B** Level 2 only if Flame Retardant use or contamination is suspected.

**C** Level 1 for Wood, Paper, and Straw materials only.

D Level 2 for Wool materials only.

E Level 2 if extractable Chrome above 1 ppm only.

**F** Copper is exempt from restriction limits in Metal parts.

**G** Level 2 for plant-based fibers only; N/A for animal-based fibers.

**H** Level 1 for Cadmium and Lead only; Crystal is exempt for Lead.

J Level 1 for PVC materials only. Otherwise, Level 2.

K Level 2 for Styrene/Butadiene Rubbers (SBRs) only.

L Level 1 if PFAS use or contamination is suspected. M Level 1 if Rubber or black Polymeric materials,

otherwise Level 2.

 ${\rm N}$  Level 1 for PU and PVC- based materials only.

## Table 4. AFIRM RSL Testing Matrix

|  |                |                  | spue                       | S                        | Skin                       |                   |        | mic,   |                 |     |          |                    | Polyı  | mers          |     |     |   |                              |      |
|--|----------------|------------------|----------------------------|--------------------------|----------------------------|-------------------|--------|--|-----------------|-----|----------|--------------------|--|---------------|-----|-----|---|------------------------------|------|
| Substance                                  | Natural Fibers | Synthetic Fibers | Natural & Synthetic Blends | Synthetic Coated Fabrics | Natural Leather & Fur Skin | Natural Materials | Metals | Other: Porcelain, Ceramic,<br>Glass, Crystal, Etc. | Feathers & Down | EVA | PU Foams | All other PU & TPU | Rubber<br>Excludes Latex and Silicon Rubbers | Polycarbonate | ABS | PVC | All Other Foams,<br>Plastics & Polymers | <b>Coatings &amp; Prints</b> | Glue |
| Heavy Metals, Chromium VI                  | 2D             | 2E               |                            |                          | 1                          |                   |        |  |                 |     |          |                    |  |               |     |     |   |                              |      |
| Heavy Metals, Extractable                  | 1              | 1                | 1                          | 2                        | 1                          |                   | 2F     |  |                 | 2   | 2        | 2                  | 2  | 2             | 2   | 2   | 2                                       | 2                            |      |
| Heavy Metals, Nickel Release               |                |                  |                            |                          |                            |                   | 1      |  |                 |     |          |                    |  |               |     |     |   |                              |      |
| Heavy Metals, Total                        | 2G             |                  | 2G                         | 1                        | 2                          |                   | 1      | 1H   |                 | 1   | 1        | 1                  | 1  | 1             | 1   | 1   | 1                                       | 1                            | 2    |
| Monomers: Styrene & Vinyl Chloride         |                |                  |                            | 1J                       |                            |                   |        |  |                 |     |          |                    | 2K   |               | 2   | 1   |   | 1J                           |      |
| N-Nitrosamines                             |                |                  |                            |                          |                            |                   |        |  |                 |     |          |                    | 2  |               |     |     |   |                              |      |
| Organotin Compounds                        |                | 2                | 2                          | 1                        | 2                          |                   |        |  |                 |     | 1        | 1                  | 1  |               |     | 1   | 1                                       | 1                            | 1    |
| Ortho-phenylphenol (OPP)                   | 2              | 2                | 2                          | 2                        | 2                          |                   |        |  |                 |     |          |                    |  |               |     |     |   | 2                            |      |
| Ozone-depleting Substances                 |                |                  |                            |                          |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   |                              |      |
| Per- and Polyfluoroalkyl Substances (PFAS) |                |                  |                            |                          |                            |                   |        |  |                 | 1L  |          |                    |  |               |     |     |   |                              |      |
| Pesticides, Agricultural                   |                |                  |                            |                          |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   |                              |      |
| Phthalates                                 |                |                  |                            | 1                        |                            |                   |        |  |                 | 1   | 1        | 1                  | 1  | 2             | 2   | 1   | 1                                       | 1                            | 1    |
| Polycyclic Aromatic Hydrocarbons (PAHs)    |                |                  |                            | 2                        |                            |                   |        |  |                 | 1M  | 1M       | 1M                 | 1  |               |     | 1M  | 1M                                      | 1M                           | 1M   |
| Quinoline                                  |                | 2                | 2                          |                          |                            |                   |        |  |                 |     |          |                    |  |               |     |     |   |                              |      |
| Solvents / Residuals, DMFa                 |                |                  |                            | 1                        |                            |                   |        |  |                 |     | 1        | 1                  |  |               |     |     |   | 1N                           | 1N   |
| Solvents / Residuals, DMAC and NMP         |                |                  |                            | 1                        |                            |                   |        |  |                 |     | 2        | 2                  |  |               |     |     | 2                                       | 2                            | 2    |
| Solvents / Residuals, Formamide            |                |                  |                            |                          |                            |                   |        |  |                 | 2   |          |                    |  |               |     |     |   | 2                            |      |
| UV Absorbers / Stabilizers                 |                |                  |                            |                          |                            |                   |        |  |                 | 2   | 2        | 2                  | 2  | 2             | 2   | 2   | 2                                       |                              |      |
| Volatile Organic Compounds (VOCs)          |                |                  |                            | 2                        |                            |                   |        |  |                 | 2   | 2        | 2                  | 2  | 2             | 2   | 2   | 2                                       | 2                            | 1    |

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L Level 1 if PFAS use or contamination is suspected.

M Level 1 if Rubber or black Polymeric materials, otherwise Level 2.

N Level 1 for PU and PVC- based materials only.

| CAS No.  | Substance                            | Limits<br>Component<br>Materials in<br>Finished Product                               | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement                                | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|----------|--------------------------------------|---|---|---|--|
|          | Acetophenone and 2-Phenyl-2-Propanol |   |   |   |  |
| 98-86-2  | Acetophenone                         |   | Potential breakdown products in EVA foam when using certain cross-  | Extraction in acetone or methanol   | 05   |
| 617-94-7 | 2-Phenyl-2-Propanol                  | 50 ppm each   | linking agents, including Dicumyl Peroxide.   | GC/MS, sonication for 30 minutes at 60° C   | 25 ppm each  |
|          | Acidic and Alkaline Substances       |   |   |   |  |
| N/A      | pH value                             | Textiles: 4.0 – 7.5<br>Leather:<br>Chrome-tanned:<br>3.2 – 5.5<br>Other:<br>3.5 – 7.5 | <ul> <li>pH value is a characteristic number, ranging from pH 0 to pH 14, which indirectly shows the content of acidic or alkaline substances in a product.</li> <li>pH values less than 7 indicate sources of acidic substances, and values greater than 7 indicate sources of alkaline substances. To avoid irritation or chemical burns to the skin, the pH value of products must be in the range of human skin—approximately pH 5.5.</li> <li>AFIRM recommends the limits cited to comply with global regulations and to minimize the chances of Chromium VI formation during tanning and processing of leather.</li> <li>For chrome-tanned leather, the final fixing bath of the re-tanning process should always have a pH below 4.0 to guard against the formation of Chromium VI.</li> <li>Important: Egypt, Morocco, and the Gulf Cooperation Council (GCC) require pH for leather not lower than 3.5.</li> </ul> | Textiles and synthetic coated fabrics:<br>EN ISO 3071:2020<br>Leather: EN ISO 4045:2018 | N/A  |

| CAS No. | Substance  | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement   | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported  |                  |   |  |                            |
|---------|--|--|--|--|---|------------------|---|--|----------------------------|
|         | Alkylphenols (APs)<br>Alkylphenol Ethoxylates (APEOs)<br>including all isomers |  |  |  |   |                  |   |  |                            |
| Various | Nonylphenol (NP), mixed isomers  | Total APs:<br>10 ppm<br>Total APs + APEOs:<br>100 ppm          | Total APs:<br>10 ppm<br>Total APs:<br>10 ppm<br>Total APs + APEOs:<br>10 ppm<br>Total APs + APEOs:<br>10 ppm<br>Total APs + APEOs:<br>10 ppm<br>Total APs + APEOs:<br>APEOs at<br>APEOs AT<br>AP |  |   |                  | APEOs can be used as or found<br>in detergents, scouring agents,<br>spinning oils, wetting agents,<br>softeners, emulsifying/dispersing<br>agents for dyes and prints,<br>impregnating agents, de-gumming<br>for silk production, dyes and<br>pigment preparations, polyester | Textiles and Leather:<br>EN ISO 21084:2019<br>Polymers and all other materials:<br>1 g sample/20 mL THF, sonication<br>for 60 minutes at 70° C, analysis | Total of NP + OP:<br>3 ppm |
| Various | Octylphenol (OP), mixed isomers  |  |  | padding and down/feather fillings.<br>APs are used as intermediaries in<br>the manufacture of APEOs and<br>antioxidants used to protect or<br>stabilize polymers. Biodegradation<br>of APEOs into APs is the main<br>source of APs in the environment.                       | according to EN ISO 21084:2019<br>Down (China market only):<br>GB/T 23322-2018 for compliance<br>with GB/T 14272-2021     |                  |   |  |                            |
| Various | Nonylphenol ethoxylates (NPEOs)  |  |  | APEOs and formulations containing<br>APEOs are prohibited from use<br>throughout supply chain and<br>manufacturing processes. We<br>acknowledge that residual or trace<br>concentrations of APEOs may<br>still be found at levels exceeding<br>100 ppm and that more time is | All materials except Leather:<br>EN ISO 18254-1:2016 with<br>determination of APEO using<br>LC/MS or LC/MS/MS<br>Leather: | Total of NPEOs + |   |  |                            |
| Various | Octylphenol ethoxylates (OPEOs)  |  | necessary for the supply chain to<br>phase them out completely.<br>Recycled products: Contact your<br>brand customer for information<br>about potential exemptions from the<br>limit on NPEOs in recycled textile<br>products, in particular recycled wool<br>garments.  | Sample prep and analysis<br>using EN ISO 18218-1:2023<br>with quantification according to<br>EN ISO 18254-1:2016<br>Down (China market only):<br>GB/T 23322-2018 for compliance<br>with GB/T 14272-2021  | OPEOs:<br>20 ppm  |                  |   |  |                            |

| CAS No.    | Substance                                 | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement                                | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|---|--|---|---|--|
|            | Azo-amines and Arylamine Salts            |  |   |   |  |
| 92-67-1    | 4-Aminobiphenyl                           |  |   |   |  |
| 92-87-5    | Benzidine                                 |  |   |   |  |
| 95-69-2    | 4-Chloro-o-toluidine                      |  |   |   |  |
| 91-59-8    | 2-Naphthylamine                           |  |   |   |  |
| 97-56-3    | o-Aminoazotoluene                         |  |   |   |  |
| 99-55-8    | 2-Amino-4-nitrotoluene                    |  |   |   |  |
| 106-47-8   | p-Chloraniline                            |  |   |   |  |
| 615-05-4   | 2,4-Diaminoanisole                        |  |   | All materials except leather:<br>EN ISO 14362-1:2017<br>Leather:<br>EN ISO 17234-1:2020 |  |
| 101-77-9   | 4,4'-Diaminodiphenylmethane               |  | Azo dyes and pigments are colorants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds. |   |  |
| 91-94-1    | 3,3'-Dichlorobenzidine                    |  |   |   |  |
| 119-90-4   | 3,3'-Dimethoxybenzidine                   |  |   |   |  |
| 119-93-7   | 3,3'-Dimethylbenzidine                    |  |   |   |  |
| 838-88-0   | 3,3'-dimethyl-4,4'-diaminodiphenylmethane |  |   |   |  |
| 120-71-8   | p-Cresidine                               | 00   | Thousands of azo dyes exist,  |   | E  |
| 101-14-4   | 4,4'-Methylen-bis(2-chloraniline)         | 20 ppm each  | but only those which degrade to<br>form the listed cleaved amines are   | p-Aminoazobenzene:  | 5 ppm each   |
| 101-80-4   | 4,4'-Oxydianiline                         |  | restricted.   | All materials except leather:   |  |
| 139-65-1   | 4,4'-Thiodianiline                        |  | Azo dyes that release these amines<br>are regulated and should no longer  | EN ISO 14362-3:2017   |  |
| 95-53-4    | o-Toluidine                               |  | be used for dyeing textiles.  | Leather:  |  |
| 95-80-7    | 2,4-Toluenediamine                        |  |   | EN ISO 17234-2:2011   |  |
| 137-17-7   | 2,4,5-Trimethylaniline                    |  |   |   |  |
| 95-68-1    | 2,4 Xylidine                              |  |   |   |  |
| 87-62-7    | 2,6 Xylidine                              |  |   |   |  |
| 90-04-0    | 2-Methoxyaniline (= o-Anisidine)          |  |   |   |  |
| 60-09-3    | p-Aminoazobenzene                         |  |   |   |  |
| 3165-93-3  | 4-Chloro-o-toluidinium chloride           |  |   |   |  |
| 553-00-4   | 2-Naphthylammoniumacetate                 |  |   |   |  |
| 39156-41-7 | 4-Methoxy-m-phenylene diammonium sulphate |  |   |   |  |
| 21436-97-5 | 2,4,5-Trimethylaniline hydrochloride      |  |   |   |  |

| CAS No.  | Substance         | <b>Limits</b><br>Component<br>Materials in<br>Finished Product  | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement   | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported   |   |
|----------|-------------------|---|---|--|--|---|
|          | Bisphenols        |   |   |  |  |   |
| 80-05-7  | Bisphenol-A (BPA) | Items intended to come in contact with the mouth:       BI         BPA: 1 ppm       BI         Other products:       sy         1000 ppm each       BI         In preparation for forthcoming pl. restrictions, significantly lower levels of bisphenols should be achievable in, e.g., polyamide, over time or better alternatives should a be substituted if possible.       BI | BPA may be used in the production<br>of epoxy resins, polycarbonate<br>plastics, flame retardants, and PVC.<br>BPS may be used as a substitute<br>for BPA for some specific uses,<br>including in thermal receipt paper.  | Leather: EN ISO 11936:2023   |  |   |
| 80-09-1  | Bisphenol S (BPS) |   | Other products:polyamide dye-fixing agents and in<br>sulfone- and phenol- based leather<br>synthetic tanning agents.1000 ppm eachBPA and BPS can be found in<br>recycled polymeric and paper<br>materials due to polycarbonate<br>plastic and thermal receipt paper<br>made with bisphenols entering<br>waste streams.In preparation<br>for forthcoming<br>restrictions,<br>significantly<br>lower levels of<br>bisphenols should<br>be achievable in,<br>e.g., polyamide,<br>over time or better<br>alternatives shouldBPA and BPS can be found in<br>recycled polymeric and paper<br>materials due to polycarbonate<br>plastic and thermal receipt paper<br>made with bisphenols entering<br>waste streams. | All other materials:<br>Extraction:<br>1g sample/20 ml THF, sonication<br>for 60 minutes at 60° C, then<br>add methanol or acetonitrile for<br>precipitation prior to analysis with<br>LC/MS | Leather:<br>10 ppm each<br>All other<br>materials:   |   |
| 77-40-7  | Bisphenol B (BPB) |   |   | significantly wa<br>lower levels of<br>bisphenols should BP<br>be achievable in, on<br>e.g., polyamide, res<br>over time or better bis<br>alternatives should a res                          | significantly waste streams.<br>lower levels of<br>bisphenols should be achievable in,<br>e.g., polyamide,<br>over time or better<br>alternatives should a revised restriction proposal<br>https://www.aste streams.<br>BPA, BPS, and BPB are included Note for textiles:<br>For precipitation, draw the extra<br>another container and add me<br>or acetonitrile. Inaccurate high<br>results will be obtained if the te | Note for textiles:<br>For precipitation, draw the extract to<br>another container and add methanol<br>or acetonitrile. Inaccurate higher<br>results will be obtained if the textile |
| 620-92-8 | Bisphenol F (BPF) |   | forthcoming in the European Union.<br>AFIRM recommends testing relevant<br>materials for bisphenols according<br>to the Testing Matrix and to work<br>with suppliers to minimize residual<br>concentrations or replace them with<br>better alternatives where possible.   | sample contacts the precipitation solvent.   |  |   |

| CAS No.    | Substance  | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement          | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|--|---|---|---|--|
|            | Chlorinated Paraffins                                |   |   |   |  |
| 85535-84-8 | Short-chain Chlorinated Paraffins (SCCPs) (C10-C13)  | 1000 ppm  | May be used as softeners, flame retardants, or fat-liquoring agents                                     | Leather:<br>ISO 18219-1:2021 (SCCP)<br>ISO 18219-2:2021 (MCCP)    | 100 ppm  |
| 85535-85-9 | Medium-chain Chlorinated Paraffins (MCCPs) (C14-C17) | 1000 ppm  | in leather production; also as a plasticizer in polymer production.                                     | Textiles and all other materials:<br>ISO 22818:2021 (SCCP + MCCP) | 100 ppm  |
|            | Chlorophenols  |   |   |   |  |
| 15950-66-0 | 2,3,4-Trichlorophenol (TriCP)                        |   |   |   |  |
| 933-78-8   | 2,3,5-Trichlorophenol (TriCP)                        |   |   |   |  |
| 933-75-5   | 2,3,6-Trichlorophenol (TriCP)                        |   | Chlorophenols are polychlorinated compounds used as preservatives                                       |   |  |
| 95-95-4    | 2,4,5-Trichlorophenol (TriCP)                        | _   | or pesticides.<br>Pentachlorophenol (PCP),  |   |  |
| 88-06-2    | 2,4,6-Trichlorophenol (TriCP)                        | _   | Tetrachlorophenol (TeCP), and Trichlorophenols (TriCP) are  |   |  |
| 609-19-8   | 3,4,5-Trichlorophenol (TriCP)                        | 0.5 ppm each  | sometimes used to prevent mold<br>and kill insects when growing cotton<br>and when storing/transporting | All materials: EN 17134-2:2023                                    | 0.5 ppm each   |
| 4901-51-3  | 2,3,4,5-Tetrachlorophenol (TeCP)                     | _   | fabrics.<br>PCP, TeCP, and TriCP can also be  |   |  |
| 58-90-2    | 2,3,4,6-Tetrachlorophenol (TeCP)                     |   | used as in-can preservatives in print<br>pastes and other chemical mixtures.                            |   |  |
| 935-95-5   | 2,3,5,6-Tetrachlorophenol (TeCP)                     |   |   |   |  |
| 87-86-5    | Pentachlorophenol (PCP) and its salts and esters     |   |   |   |  |

| CAS No.    | Substance                         | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|-----------------------------------|--|--|--|--|
|            | Chlorinated Benzenes and Toluenes |  |  |  |  |
| 95-49-8    | 2-Chlorotoluene                   |  |  |  |  |
| 108-41-8   | 3-Chlorotoluene                   |  |  |  |  |
| 106-43-4   | 4-Chlorotoluene                   |  |  |  |  |
| 32768-54-0 | 2,3-Dichlorotoluene               |  |  |  |  |
| 95-73-8    | 2,4-Dichlorotoluene               |  |  |  |  |
| 19398-61-9 | 2,5-Dichlorotoluene               |  |  |  | 0.2 ppm each   |
| 118-69-4   | 2,6-Dichlorotoluene               |  |  |  |  |
| 95-75-0    | 3,4-Dichlorotoluene               |  |  |  |  |
| 2077-46-5  | 2,3,6-Trichlorotoluene            |  |  |  |  |
| 6639-30-1  | 2,4,5-Trichlorotoluene            |  | Chlorobenzenes and Chlorotoluenes<br>(Chlorinated Aromatic Hydrocarbons)<br>can be used as carriers in the<br>dyeing process of polyester or wool/<br>polyester fibers. They can also be |  |  |
| 76057-12-0 | 2,3,4,5-Tetrachlorotoluene        |  |  | All materials: EN 17137:2018                             |  |
| 875-40-1   | 2,3,4,6-Tetrachlorotoluene        |  |  |  |  |
| 1006-31-1  | 2,3,5,6-Tetrachlorotoluene        |  |  |  |  |
| 877-11-2   | Pentachlorotoluene                | Total: 1 ppm   | used as solvents.<br>Cross-contamination from anti-moth  |  |  |
| 541-73-1   | 1,3-Dichlorobenzene               |  | agents and poly shipping bags may  |  |  |
| 106-46-7   | 1,4-Dichlorobenzene               |  | cause failures.  |  |  |
| 87-61-6    | 1,2,3-Trichlorobenzene            |  | Important: The Gulf Cooperation<br>Council (GCC) maintains a limit of  |  |  |
| 120-82-1   | 1,2,4-Trichlorobenzene            |  | 1 ppm for 1,2-Dichlorobenzene in   |  |  |
| 108-70-3   | 1,3,5-Trichlorobenzene            |  | textiles.  |  |  |
| 634-66-2   | 1,2,3,4-Tetrachlorobenzene        |  |  |  |  |
| 634-90-2   | 1,2,3,5-Tetrachlorobenzene        |  |  |  |  |
| 95-94-3    | 1,2,4,5-Tetrachlorobenzene        |  |  |  |  |
| 608-93-5   | Pentachlorobenzene                |  |  |  |  |
| 118-74-1   | Hexachlorobenzene                 |  |  |  |  |
| 5216-25-1  | p-Chlorobenzotrichloride          |  |  |  |  |
| 98-07-7    | Benzotrichloride                  |  |  |  |  |
| 100-44-7   | Benzyl Chloride                   |  |  |  |  |
| 95-50-1    | 1,2-Dichlorobenzene               | 10 ppm   |  |  | 1 ppm  |

| CAS No.    | Substance                         | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|-----------------------------------|--|--|--|--|
|            | Dimethylfumarate                  |  |  |  |  |
| 624-49-7   | Dimethylfumarate (DMFu)           | 0.1 ppm  | DMFu is an anti-mold agent<br>that may be used in sachets in<br>packaging to prevent the buildup of<br>mold, especially during shipping. | All materials: ISO 16186:2021                            | 0.05 ppm   |
|            | Dyes (Forbidden 🔄 and Disperse 🗐) |  |  |  |  |
| 2475-45-8  | C.I. Disperse Blue 1              |  |  |  |  |
| 2475-46-9  | C.I. Disperse Blue 3              |  | Disperse dyes are a class of water-insoluble dyes that penetrate   |  |  |
| 3179-90-6  | C.I. Disperse Blue 7              |  |  |  |  |
| 3860-63-7  | C.I. Disperse Blue 26             |  |  |  |  |
| 56524-77-7 | C.I. Disperse Blue 35A            |  |  |  |  |
| 56524-76-6 | C.I. Disperse Blue 35B            |  |  |  |  |
| 12222-97-8 | C.I. Disperse Blue 102            |  |  |  |  |
| 12223-01-7 | C.I. Disperse Blue 106            |  | the fiber system of synthetic or<br>manufactured fibers and are held   |  |  |
| 61951-51-7 | C.I. Disperse Blue 124            |  | in place by physical forces without  |  |  |
| 23355-64-8 | C.I. Disperse Brown 1             | 30 ppm each  | forming chemical bonds. Disperse dyes are used in synthetic fiber  | All materials: DIN 54231:2022                            | 15 ppm each  |
| 2581-69-3  | C.I. Disperse Orange 1            |  | (e.g., polyester, acetate, polyamide).   |  |  |
| 730-40-5   | C.I. Disperse Orange 3            |  | Restricted disperse dyes are<br>suspected of causing allergic  |  |  |
| 82-28-0    | C.I. Disperse Orange 11           |  | reactions and are prohibited from  |  |  |
| 12223-33-5 |                                   |  | use for dyeing of textiles.  |  |  |
| 13301-61-6 | C.I. Disperse Orange 37/76/59     |  |  |  |  |
| 51811-42-8 |                                   |  |  |  |  |
| 85136-74-9 | C.I. Disperse Orange 149          |  |  |  |  |
| 2872-52-8  | C.I. Disperse Red 1               |  |  |  |  |
| 2872-48-2  | C.I. Disperse Red 11              |  |  |  |  |

| CAS No.    | Substance   | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|---|--|---|--|--|
|            | Dyes, continued   |  |   |  |  |
| 3179-89-3  | C.I. Disperse Red 17                                    |  |   |  |  |
| 61968-47-6 | C.I. Disperse Red 151                                   |  |   |  |  |
| 119-15-3   | C.I. Disperse Yellow 1                                  |  |   |  |  |
| 2832-40-8  | C.I. Disperse Yellow 3                                  |  |   |  |  |
| 6300-37-4  | C.I. Disperse Yellow 7                                  |  |   |  | 15 ppm each  |
| 6373-73-5  | C.I. Disperse Yellow 9                                  |  |   |  |  |
| 6250-23-3  | C.I. Disperse Yellow 23                                 |  |   |  |  |
| 12236-29-2 | C.I. Disperse Yellow 39                                 |  |   |  |  |
| 54824-37-2 |   |  |   |  |  |
| 6858-49-7  | C.I. Disperse Yellow 49                                 |  | Disperse dyes are a class of<br>water-insoluble dyes that penetrate   |  |  |
| 54077-16-6 | C.I. Disperse Yellow 56                                 |  | the fiber system of synthetic or<br>manufactured fibers and are held<br>in place by physical forces without<br>forming chemical bonds. Disperse<br>dyes are used in synthetic fiber<br>(e.g., polyester, acetate, polyamide). |  |  |
| 3761-53-3  | C.I. Acid Red 26  |  |   | All materials: DIN 54231:2022                            |  |
| 569-61-9   | C.I. Basic Red 9  | 30 ppm each  |   |  |  |
| 569-64-2   |   | SU ppin each   |   |  |  |
| 2437-29-8  | C.I. Basic Green 4                                      |  | Restricted disperse dyes are  |  |  |
| 10309-95-2 |   |  | suspected of causing allergic   |  |  |
| 548-62-9   | C.I. Basic Violet 3                                     |  | reactions and are prohibited from use for dyeing of textiles.   |  |  |
| 632-99-5   | C.I. Basic Violet 14                                    |  |   |  |  |
| 2580-56-5  | C.I. Basic Blue 26                                      |  |   |  |  |
| 1937-37-7  | C.I. Direct Black 38                                    |  |   |  |  |
| 2602-46-2  | C.I. Direct Blue 6                                      |  |   |  |  |
| 573-58-0   | C.I. Direct Red 28                                      |  |   |  |  |
| 16071-86-6 | C.I. Direct Brown 95                                    |  |   |  |  |
| 60-11-7    | 4-Dimethylaminoazobenzene (Solvent Yellow 2)            |  |   |  |  |
| 6786-83-0  | C.I. Solvent Blue 4                                     |  |   |  |  |
| 561-41-1   | 4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol |  |   |  |  |

| CAS No.       | Substance  | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|---------------|--|--|---|--|--|
|               | Dyes, Navy Blue                                  |  |   |  |  |
| 118685-33-9   | Component 1: C39H23ClCrN7O12S·2Na                | 20 ppm acch  | Navy blue colorants are regulated<br>and prohibited from use for dyeing   | All materials: DIN 54231:2022                            | 15 ppm coch  |
| Not allocated | Component 2: C46H30CrN10O20S2·3Na                | - 30 ppm each  | of textiles.<br>Index 611-070-00-2  | All materials: DIN 54231:2022                            | 15 ppm each  |
|               | Flame Retardants                                 |  |   |  |  |
| 84852-53-9    | Decabromodiphenyl ethane (DBDPE)                 |  |   |  |  |
| 32534-81-9    | Pentabromodiphenyl ether (PentaBDE)              |  |   |  | 5 ppm each   |
| 32536-52-0    | Octabromodiphenyl ether (OctaBDE)                | _  | With very limited exceptions, flame-<br>retardant substances, including<br>the entire class of organohalogen<br>flame retardants, should no longer<br>be applied to materials during<br>production.<br>Listed here are examples of<br>flame-retardant substances used |  |  |
| 1163-19-5     | Decabromodiphenyl ether (DecaBDE)                | _  |   | All materials: EN ISO 17881-1:2016                       |  |
| Various       | All other Polybrominated diphenyl ethers (PBDEs) | _  |   |  |  |
| 79-94-7       | Tetrabromobisphenol A (TBBP A)                   | _  |   |  |  |
| 59536-65-1    | Polybromobiphenyls (PBB)                         | _  | historically across the apparel and footwear industry. It is not intended   |  |  |
| 3194-55-6     | Hexabromocyclododecane (HBCDD)                   | 10 ppm each  | to be a complete list. Other flame<br>retardants not applicable to this<br>industry are regulated worldwide by  |  |  |
| 3296-90-0     | 2,2-bis(bromomethyl)-1,3-propanediol (BBMP)      | _  | the Stockholm Convention and the<br>Aarhus Protocol, which have been  |  |  |
| 13674-87-8    | Tris(1,3-dichloro-isopropyl) phosphate (TDCPP)   | _  | implemented in the European Union under the POPs Regulation.  |  | _  |
| 25155-23-1    | Trixylyl phosphate (TXP)                         | _  | The 10 ppm limit is established to account for incidental impurities,   |  |  |
| 126-72-7      | Tris(2,3,-dibromopropyl) phosphate (TRIS)        |  | byproducts, and contaminants.<br>Flame retardants should not be   | All materials; EN ICO 17001 0.0010                       |  |
| 545-55-1      | Tris(1-aziridinyl)phosphine oxide) (TEPA)        |  | used for any other purpose, e.g., as softeners or plasticizers.   | All materials: EN ISO 17881-2:2016                       |  |
| 115-96-8      | Tris(2-chloroethyl)phosphate (TCEP)              |  |   |  |  |
| 5412-25-9     | Bis(2,3-dibromopropyl) phosphate (BDBPP)         |  |   |  |  |

| CAS No. | Substance  | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement  | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|---------|--|---|---|---|--|
|         | Fluorinated Greenhouse Gases                         |   |   |   |  |
| Various | See Regulation (EU) No 517/2014 for a complete list. | 0.1 ppm each  | Prohibited from use.<br>May be used as foam blowing<br>agents, solvents, fire retardants, and<br>aerosol propellants.   | Sample preparation:<br>Purge and trap — thermal<br>desorption or SPME<br>Measurement:<br>GC/MS  | 0.1 ppm each   |
|         | Formaldehyde   |   |   |   |  |
| 50-00-0 | Formaldehyde   | Adults and children:<br>75 ppm<br>Babies: 16 ppm        | Used in textiles as an anti-creasing<br>and anti-shrinking agent. It is also<br>often used in polymeric resins.<br>Although very rare in Apparel<br>and Footwear, composite wood<br>materials (such as particle board<br>and plywood) must comply<br>with existing California and<br>U.S. Formaldehyde emission<br>requirements (40 CFR 770).<br>Suppliers are advised to refer to<br>brand-specific requirements for<br>these materials.<br>Important: United Arab Emirates<br>Cabinet Resolution No. (54) restricts<br>Formaldehyde in children's textiles<br>to 20 ppm.<br>Indonesia Ministerial Regulation<br>No. 18 limits Formaldehyde to "not<br>detected" (16 ppm) in the following<br>products: towels, bedding, and<br>handkerchiefs. | All materials except leather:<br>JIS L 1041-2011 A (Japan Law 112)<br>or EN ISO 14184-1:2011<br>Leather:<br>EN ISO 17226-2:2019 with<br>EN ISO 17226-1:2021 confirmation<br>method in case of interferences.<br>Alternatively, EN ISO 17226-1:2021<br>can be used on its own. | 16 ppm   |

| CAS No.   | Substance  | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement   | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|-----------|--|---|---|--|--|
|           | Heavy Metals (Non-Jewelry) Extractable 📄 and Total Content 📄 |   | See Appendix A for separate<br>South Korea KC Mark soluble<br>Heavy Metal requirements.   |  |  |
| 7440-36-0 | Antimony (Sb)  | Extractable:<br>30 ppm                                  | Found in or used as a catalyst in<br>polymerization of polyester, flame<br>retardants, fixing agents, pigments,<br>and alloys.  | All materials except leather:<br>DIN EN 16711-2:2016<br>Leather:<br>DIN EN ISO 17072-1:2019  | Extractable:<br>3 ppm  |
| 7440-38-2 | Arsenic (As)   | Extractable:<br>0.2 ppm<br>Total:<br>100 ppm            | Arsenic and its compounds can be<br>used in preservatives, pesticides,<br>and defoliants for cotton, synthetic<br>fibers, paints, inks, trims, and<br>plastics.                                   | Extractable:<br>All materials except leather:<br>DIN EN 16711-2:2016<br>Leather:<br>DIN EN ISO 17072-1:2019<br>Total:<br>All materials except leather:<br>DIN EN 16711-1:2016<br>Leather:<br>DIN EN ISO 17072-2:2019 | Extractable:<br>0.1 ppm<br>Total:<br>10 ppm                                    |
| 7440-39-3 | Barium (Ba)  | Extractable:<br>1000 ppm                                | Barium and its compounds can be<br>used in pigments for inks, plastics,<br>and surface coatings, as well as in<br>dyeing, mordants, filler in plastics,<br>textile finishes, and leather tanning. | All materials except leather:<br>DIN EN 16711-2:2016<br>Leather:<br>DIN EN ISO 17072-1:2019  | Extractable:<br>100 ppm  |
| 7440-43-9 | Cadmium (Cd)   | Extractable:<br>0.1 ppm<br>Total:<br>40 ppm             | Cadmium compounds may be<br>used as pigments (especially in red,<br>orange, yellow and green); as a<br>stabilizer for PVC; and in fertilizers,<br>biocides, and paints.                           | Extractable:<br>All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019<br>Total:<br>All materials except leather:<br>DIN EN 16711-1:2016<br>Leather: DIN EN ISO 17072-2:2019       | Extractable:<br>0.05 ppm<br>Total:<br>5 ppm                                    |

| CAS No.    | Substance                             | <b>Limits</b><br>Component<br>Materials in<br>Finished Product              | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement  | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|---------------------------------------|---|---|---|--|
|            | Heavy Metals (Non-Jewelry), continued |   | See Appendix A for separate<br>South Korea KC Mark soluble<br>Heavy Metal requirements.   |   |  |
| 7440-47-3  | Chromium (Cr)                         | Extractable:<br>Textiles:<br>Babies: 1 ppm<br>Adults and<br>children: 2 ppm | Chromium compounds can be<br>used as dyeing additives; dye-<br>fixing agents; colorfastness after-<br>treatments; dyes for wool, silk, and<br>polyamide (especially dark shades);<br>and leather tanning.<br>Important: Egypt restricts extractable<br>Chromium to 2 ppm in leather<br>products for babies and 200 ppm in<br>leather products for other ages. | Textiles: DIN EN 16711-2:2016<br>Leather: EN ISO 17072-1:2019   | Extractable:<br>0.5 ppm  |
| 18540-29-9 | Chromium VI                           | Extractable:<br>Leather: 3 ppm<br>Textiles: 1 ppm                           | Though typically associated with<br>leather tanning, Chromium VI also<br>may be used in the "after-chroming"<br>process for wool dyeing (Chrome<br>salts applied to acid-dyed wool to<br>improve fastness).   | Textiles:<br>DIN EN 16711-2:2016 with EN ISO<br>17075-1:2017 if Cr is detected<br>Leather:<br>EN ISO 17075-1:2017 and EN ISO<br>17075-2:2017 for confirmation in<br>case the extract causes interference.<br>Alternatively, EN ISO 17075-2:2017<br>may be used on its own.<br>Ageing test: ISO 10195:2018 Method<br>A2 is used at brand discretion. | Extractable:<br>Leather: 3 ppm<br>Textiles: 0.5 ppm                            |
| 7440-48-4  | Cobalt (Co)                           | Extractable:<br>Adults: 4 ppm<br>Children and<br>babies: 1 ppm              | Cobalt and its compounds can be<br>used in alloys, pigments, dyestuff,<br>and the production of plastic<br>buttons.   | All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019  | Extractable:<br>0.5 ppm  |
| 7440-50-8  | Copper (Cu)                           | Extractable:<br>Adults: 50 ppm<br>Children and<br>babies: 25 ppm            | Copper and its compounds can be<br>found in alloys and pigments, and in<br>textiles as an antimicrobial agent.<br>Copper is exempt from restriction<br>limits in Metal parts.<br>Indonesia Ministerial Regulation<br>No. 18 limits copper to 25 ppm the<br>following products: towels, bedding,<br>and handkerchiefs.   | All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019  | Extractable:<br>5 ppm  |

| CAS No.   | Substance                             | <b>Limits</b><br>Component<br>Materials in<br>Finished Product  | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement  | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|-----------|---------------------------------------|---|---|---|--|
|           | Heavy Metals (Non-Jewelry), continued |   | See Appendix A for separate<br>South Korea KC Mark soluble<br>Heavy Metal requirements.   |   |  |
| 7439-92-1 | Lead (Pb)                             | Extractable:<br>Adults: 1 ppm<br>Children and<br>babies: 0.2 ppm<br>Total: 90 ppm   | May be associated with alloys,<br>plastics, paints, inks, pigments and<br>surface coatings.<br>Crystal or "lead glass" is exempt<br>from total Lead restrictions.<br>Indonesia Ministerial Regulation<br>No. 18 limits extractable Lead to<br>0.2 ppm in towels, bedding, and<br>handkerchiefs. | Extractable:<br>All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019<br>Total:<br>Non-metal: CPSC-CH-E1002-08.3<br>Metal: CPSC-CH-E1001-08.3<br>Lead in paint and surface coatings:<br>CPSC-CH-E1003-09.1 | Extractable:<br>0.2 ppm<br>Total: 10 ppm                                       |
| 7439-97-6 | Mercury (Hg)                          | Extractable:<br>0.02 ppm<br>Total: 0.5 ppm  | Mercury compounds can be present<br>in pesticides and as contaminants in<br>caustic soda (NaOH). They may also<br>be used in paints and as catalysts<br>in the manufacture of PU and vinyl<br>chloride for use in PVC.  | Extractable:<br>All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019<br>Total:<br>All materials except leather:<br>DIN EN 16711-1:2016<br>Leather: DIN EN ISO 17072-2:2019                                | Extractable:<br>0.02 ppm<br>Total: 0.1 ppm                                     |
| 7440-02-0 | Nickel (Ni)                           | Extractable:<br>1 ppm<br>Release (metal<br>parts):<br>Prolonged skin<br>contact:<br>0.5 µg/cm²/week<br>Eyewear frames:<br>0.5 µg/cm²/week | Nickel and its compounds can be<br>used for plating alloys and improving<br>corrosion-resistance and hardness<br>of alloys. They can also occur as<br>impurities in pigments and alloys.  | Extractable:<br>All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019<br>Release:<br>EN 12472:2020 and<br>EN 1811:2023<br>Release (eyewear frames):<br>EN 16128:2015                                       | Extractable:<br>0.1 ppm<br>Release:<br>0.5 µg/cm²/<br>week                     |
| 7782-49-2 | Selenium (Se)                         | Extractable:<br>500 ppm   | May be found in synthetic fibers, paints, inks, plastics and metal trims.   | All materials except leather:<br>DIN EN 16711-2:2016<br>Leather: DIN EN ISO 17072-1:2019  | Extractable:<br>50 ppm   |

| CAS No.   | Substance              | Limits<br>Component<br>Materials in<br>Finished Product                           | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement  | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|-----------|------------------------|---|--|---|--|
|           | Heavy Metals (Jewelry) |   |  | Sample preparation for jewelry and<br>wearables:<br>Wax areas not intended for skin-<br>contact: EN 1811:2023 |  |
| 7440-36-0 | Antimony (Sb)          | Paints &<br>Coatings:<br>Extractable:<br>60 ppm                                   | Antimony and its compounds can<br>be used as a Flame Retardant<br>in paints, as well as a colorant in<br>pigments.   | ASTM F963-17 as referenced in<br>ASTM F2923:2020  | Extractable:<br>5 ppm  |
| 7440-38-2 | Arsenic (As)           | Paints &<br>Coatings:<br>Extractable:<br>25 ppm                                   | Arsenic and its compounds can be used in paints and inks.  | ASTM F963-17 as referenced in ASTM F2923:2020   | Extractable:<br>5 ppm  |
| 7440-39-3 | Barium (Ba)            | Paints &<br>Coatings:<br>Extractable<br>1000 ppm                                  | Barium and its compounds can be used in pigments for inks  | ASTM F963-17 as referenced in<br>ASTM F2923:2020  | Extractable:<br>100 ppm  |
| 7440-43-9 | Cadmium (Cd)           | Substrates, Paints<br>& Coatings:<br>Total:<br>Adults: 75 ppm<br>Children: 40 ppm | Cadmium and its compounds are<br>used as pigments (especially in red,<br>orange, yellow, and green).<br>It can also be used in alloys to<br>improve hardness or be found as a<br>contaminant   | ASTM F963-17 as referenced in<br>ASTM F2923:2020  | Total: 5 ppm   |
| 7440-47-3 | Chromium (Cr)          | Paints &<br>Coatings:<br>Extractable:<br>60 ppm                                   | Chromium and its compounds can<br>be used as pigments in paints. It<br>can also be used as part of alloys<br>such as stainless steel.  | ASTM F963-17 as referenced in<br>ASTM F2923:2020  | Extractable:<br>5 ppm  |
| 7439-92-1 | Lead (Pb)              | Substrates, Paints<br>& Coatings:<br>Total: 90 ppm                                | Lead and its compounds may be<br>associated with plastics, paints,<br>inks, pigments, and surface<br>coatings. It can also be found in<br>metals as a contaminant.<br>Crystal or "lead glass" is exempt<br>from total Lead restrictions. | ASTM F963-17 as referenced in<br>ASTM F2923:2020  | Total: 10 ppm  |

| CAS No.   | Substance      | Limits<br>Component<br>Materials in<br>Finished Product   | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement               | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported                |
|-----------|----------------|---|---|--|---|
| 7439-97-6 | Mercury (Hg)   | Paints & Coatings:<br>Extractable:<br>60 ppm  | Mercury and its compounds may be<br>used in paints and can be found as<br>a contaminant in alloys and in gold<br>due to its use during the extraction<br>process.                               | ASTM F2923:2020 as referenced in<br>ASTM F2923:2020                    | Extractable:<br>5 ppm   |
| 7440-02-0 | Nickel (Ni)    | Release (metal parts):<br>Prolonged skin<br>contact:<br>0.5 µg/cm²/week<br>Pierced part:<br>0.2 µg/cm²/week | Nickel and its compounds can<br>be used for plating alloys and<br>improving the corrosion-resistance<br>and hardness of alloys. They can<br>also occur as impurities in pigments<br>and alloys. | EN 12472:2020 and<br>EN 1811:2023                                      | Release:<br>Prolonged skin<br>contact:<br>0.5 µg/cm²/week<br>Pierced part:<br>0.2 µg/cm²/week |
| 7782-49-2 | Selenium (Se)  | Paints & Coatings:<br>Extractable:<br>500 ppm   | Selenium and its compounds may be found in paints and inks.   | ASTM F2923:2020 as referenced in<br>ASTM F2923:2020                    | Extractable:<br>50 ppm  |
|           | Monomers       |   |   |  |   |
| 100-42-5  | Styrene, Free  | 500 ppm   | Styrene is a precursor for<br>polymerization and may be present<br>in various Styrene copolymers like<br>plastic buttons.<br>Free styrene is restricted, but total<br>styrene is not.           | Extraction in Methanol<br>GC/MS, sonication at 60° C for 60<br>minutes | 50 ppm  |
| 75-01-4   | Vinyl Chloride | 1 ppm   | Vinyl Chloride is a precursor for<br>polymerization and may be present<br>in various PVC materials like prints,<br>coatings, flip flops, and synthetic<br>leather.                              | EN ISO 6401:2022   | 1 ppm   |

| CAS No.  | Substance                                | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information               | Suitable Test Method<br>Sample Preparation & Measurement     | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|----------|--|--|--|--|--|
|          | N-Nitrosamines                           |  |  |  |  |
| 62-75-9  | N-nitrosodimethylamine (NDMA)            |  |  |  |  |
| 55-18-5  | N-nitrosodiethylamine (NDEA)             | _  |  | EN ISO 19577:2019 with LC/MS/<br>MS verification if positive | 0.5 ppm each   |
| 621-64-7 | N-nitrosodipropylamine (NDPA)            | -  |  |  |  |
| 924-16-3 | N-nitrosodibutylamine (NDBA)             |  |  |  |  |
| 100-75-4 | N-nitrosopiperidine (NPIP)               | 0.5 ppm each   | Can be formed as by-product in the production of rubber. |  |  |
| 930-55-2 | N-nitrosopyrrolidine (NPYR)              | -  |  |  |  |
| 59-89-2  | N-nitrosomorpholine (NMOR)               | _  |  |  |  |
| 614-00-6 | N-nitroso N-methyl N-phenylamine (NMPhA) |  |  |  |  |
| 612-64-6 | N-nitroso N-ethyl N-phenylamine (NEPhA)  |  |  |  |  |

| CAS No.   | Substance                | <b>Limits</b><br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement          | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|-----------|--------------------------|--|--|---|--|
|           | Organotin Compounds      |  |  |   |  |
| Various   | Tributyltin (TBT)        | 0.5 mm and   |  |   |  |
| Various   | Triphenyltin (TPhT)      | 0.5 ppm each   |  |   |  |
| Various   | Dibutyltin (DBT)         |  |  |   |  |
| Various   | Dioctyltin (DOT)         |  |  |   |  |
| Various   | Monobutyltin (MBT)       |  | Class of chemicals combining tin<br>and organics such as butyl and<br>phenyl groups that should no<br>longer be used in the production<br>of apparel, footwear, and related<br>products.<br>Organotins are predominantly found<br>in the environment as antifoulants<br>in marine paints, but they can<br>also be used as biocides (e.g.,<br>antibacterials), catalysts in plastic |   |  |
| Various   | Monooctyltin (MOT)       | 1 ppm each   |  |   |  |
| Various   | Tricyclohexyltin (TCyHT) | i ppin each  |  |   |  |
| Various   | Trimethyltin (TMT)       |  |  | All materials:<br>CEN ISO/TS 16179:2012 or<br>EN ISO 22744-1:2020 |  |
| Various   | Trioctyltin (TOT)        |  |  |   | 0.1 ppm each   |
| Various   | Tripropyltin (TPT)       |  | and glue production, and heat stabilizers in plastics/rubber.  |   |  |
| Various   | Dimethyltin (DMT)        |  | In textiles and apparel, organotins are associated with plastics/  |   |  |
| Various   | Diphenyltin (DPhT)       |  | rubber, inks, paints, metallic glitter,<br>polyurethane products and heat<br>transfer material.  |   |  |
| Various   | Dipropyltin (DPT)        |  | AFIRM recommends restricting   |   |  |
| Various   | Monomethyltin (MMT)      | Other Organotins:  | "Other Organotins" as a matter of<br>best practice consistent with other<br>industry restricted subtances lists.   |   |  |
| Various   | Monophenyltin (MPhT)     | 1 ppm each   |  |   |  |
| 1461-25-2 | Tetrabutyltin (TeBT)     |  |  |   |  |
| 597-64-8  | Tetraethyltin (TeET)     |  |  |   |  |
| 3590-84-9 | Tetraoctyltin (TeOT)     |  |  |   |  |

| CAS No. | Substance   | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement   | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|---------|---|---|--|--|--|
|         | Ortho-phenylphenol                                    |   |  |  |  |
| 90-43-7 | Ortho-phenylphenol (OPP)                              | 1000 ppm  | OPP is used for its preservative<br>properties in leather or as a carrier<br>in polyester dyeing processes.                                | All materials:<br>EN 17134-2:2023                          | 100 ppm  |
|         | Ozone-depleting Substances                            |   |  |  |  |
| Various | See Regulation (EC) No 1005/2009 for a complete list. | 5 ppm   | Prohibited from use.<br>Ozone-depleting substances have<br>been used as a foaming agent in<br>PU foams as well as a dry-cleaning<br>agent. | All materials:<br>GC/MS headspace 120° C for<br>45 minutes | 5 ppm  |

| CAS No. | Substance  | <b>Limits</b><br>Component<br>Materials in<br>Finished Product  | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement   | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|---------|--|---|--|--|--|
|         | Per- and Polyfluoroalkyl Substances (PFAS)               |   |  |  |  |
| Various | All PFAS as measured by total organic fluorine           | 100 ppm by 2025<br>50 ppm by 2027   | Regulations around the world   | EN 14582:2016 or<br>ASTM D7359:2023  | 50 ppm total   |
| Various | Perfluorooctane Sulfonate (PFOS) and related substances  | 1 µg/m² total   | ban the use of PFAS in apparel<br>and footwear, with partial or full<br>exemptions for personal protective   | All materials:   | 1 µg/m² total  |
| Various | Perfluorooctanoic Acid (PFOA) and its salts              | 25 ppb total  | equipment and outdoor apparel<br>for severe wet conditions. See<br>California AB 1817 and check              | EN ISO 23702-1:2023 or<br>EN 17681-1:2022 & 17681-2:2022   | 25 ppb total   |
| Various | PFOA-related substances                                  | 1000 ppb total  | with your brand customer for<br>their exemption policy, which may<br>depend on the market.                   | The 1 µg/m <sup>2</sup> total area-based limit<br>for PFOS and related substances<br>is in the process of revision under   | 1000 ppb total   |
| Various | Perfluorohexane-1-sulphonic acid (PFHxS) and its salts   | 25 ppb total  | PFAS may be used in commercial<br>water-, oil-, and stain-repellent<br>agents as well as in breathable       | the EU POPs Regulation and will<br>transition to a 25 ppb total sum limit<br>on PFOS and its salts and a 1000  | 25 ppb total   |
| Various | PFHxS-related substances                                 | 1000 ppb total  | e.g., PTFE.  | ppb total sum limit on PFOS-related<br>substances. This will bring EU PFOS<br>restrictions into alignment with other   | 1000 ppb total   |
| Various | C9-C14 Perfluorocarboxylic acids (PFCAs) and their salts | 25 ppb total  | Refer to Appendix B for a list<br>of PFAS substances and CAS<br>Numbers for which testing can                | existing PFAS restrictions included here.  | 25 ppb total   |
| Various | C9-C14 PFCA-related substances                           | 260 ppb total   | be conducted to indicate whether<br>PFAS chemistry is present above<br>restricted levels due to intended use | Important note:<br>New draft updated method  | 260 ppb total  |
| Various | PFHxA, its salts, and related substances                 | Anticipated<br>regulated limits in<br>the EU:<br>PFHxA and its salts:<br>25 ppb<br>PFHxA-related<br>substances:<br>1000 ppb | or unintended contamination.<br>See AFIRM PFAS Phaseout<br>Guidance for a recommended                        | prEN 17681-1:2023 for targeted<br>PFAS analysis is likely to be finalized<br>and adopted in a future version of<br>the AFIRM RSL. AFIRM anticipates<br>higher findings of various PFAS<br>analytes, especially FTOHs, with this<br>new method, and industry should<br>prepare accordingly. | PFHxA and its<br>salts: 25 ppb<br>PFHxA-related<br>substances:<br>1000 ppb     |
|         | Pesticides and Herbicides, Agricultural                  |   |  |  |  |
| Various | See Appendix C for a complete list.                      | 0.5 ppm each  | May be found in natural fibers, primarily cotton.  | All materials:<br>EN ISO 15913:2003 or<br>EPA 8081/EPA 8151A or<br>BVL L 00.00-34:2010-09  | 0.5 ppm each   |

| CAS No.     | Substance   | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information   | Suitable Test Method<br>Sample Preparation & Measurement   | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|-------------|---|---|--|--|--|
|             | Phthalates  |   |  |  |  |
| 28553-12-0  | Di-Iso-nonylphthalate (DINP)  |   |  |  |  |
| 117-84-0    | Di-n-octylphthalate (DNOP)  |   |  |  |  |
| 117-81-7    | Di(2-ethylhexyl)-phthalate (DEHP)   |   |  |  |  |
| 26761-40-0  | Diisodecylphthalate (DIDP)  |   |  |  |  |
| 85-68-7     | Butylbenzylphthalate (BBP)  |   |  |  |  |
| 84-74-2     | Dibutylphthalate (DBP)  |   | Esters of ortho-phthalic acid  |  |  |
| 84-69-5     | Diisobutylphthalate (DIBP)  |   | (Phthalates) are a class of organic<br>compound commonly added to  |  |  |
| 84-75-3     | Di-n-hexylphthalate (DnHP)  |   | plastics to increase flexibility. They   |  |  |
| 84-66-2     | Diethylphthalate (DEP)  |   | are sometimes used to facilitate the<br>molding of plastic by decreasing its   |  |  |
| 131-11-3    | Dimethylphthalate (DMP)   |   | <ul> <li>melting temperature.</li> <li>Phthalates can be found in:</li> <li>Flexible plastic components<br/>(e.g., PVC)</li> <li>Print pastes</li> </ul> |  |  |
| 131-18-0    | Di-n-pentyl phthalate (DPENP)   |   |  | Sample preparation for all materials:<br>CPSC-CH-C1001-09.4<br>Measurement:<br>Textiles:<br>GC/MS, EN ISO 14389:2014<br>(7.1 Calculation based on weight |  |
| 84-61-7     | Dicyclohexyl phthalate (DCHP)   |   |  |  |  |
| 71888-89-6  | 1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich  | 500k  |  |  |  |
| 117-82-8    | Bis(2-methoxyethyl) phthalate   | 500 ppm each<br>Total: 1000 ppm                         | Adhesives  |  | 50 ppm each  |
| 605-50-5    | Diisopentyl phthalate (DIPP)  |   | <ul><li>Plastic buttons</li><li>Plastic sleevings</li></ul>  | of print only; 7.2 Calculation based   |  |
| 131-16-8    | Dipropyl phthalate (DPRP)   |   | <ul> <li>Plastic sleevings</li> <li>Polymeric coatings</li> </ul>  | on weight of print and textile if print cannot be removed).  |  |
| 27554-26-3  | Diisooctyl phthalate (DIOP)   |   | Listed here are all legally restricted   | All materials except textiles:   |  |
| 68515-50-4  | 1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear  |   | phthalates as well as those included<br>on the REACH substances of very  | GC/MS  |  |
| 71850-09-4  | Diisohexyl phthalate (DIHxP)  |   | high concern (SVHC) candidate list<br>at the time of publication. Suppliers  |  |  |
| 68515-42-4  | 1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)   |   | should assume that the AFIRM RSL includes all phthalates on the SVHC   |  |  |
| 84777-06-0  | 1,2-Benzenedicarboxylic acid Dipentyl ester, branched and linear  |   | list—whether itemized here or not—<br>since the list is updated frequently.  |  |  |
| 68648-93-1  | 1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters<br>or mixed decyl and hexyl and octyl diesters with ≥<br>0.3% of dihexyl phthalate; 1,2-Benzenedicarboxylic |   |  |  |  |
| 68515-51-5  | acid, mixed decyl and hexyl and octyl diesters;<br>1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters  |   |  |  |  |
| 776297-69-9 | n-Pentyl-isopentylphthalate (nPIPP)   |   |  |  |  |
| 26040-51-7  | Bis(2-ethylhexyl) tetrabromophthalate   |   |  |  |  |

| CAS No.  | Substance                               | Limits<br>Compone<br>Materials i<br>Finished F | n  | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement                | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|----------|---|--|--|---|---|--|
|          | Polycyclic Aromatic Hydrocarbons (PAHs) |  |  |   |   |  |
| 83-32-9  | Acenaphtene                             |  |  |   |   |  |
| 208-96-8 | Acenaphthylene                          |  |  |   |   |  |
| 120-12-7 | Anthracene                              |  |  | PAHs are natural components of<br>crude oil and are common residues   |   |  |
| 191-24-2 | Benzo(g,h,i)perylene                    |  |  | from oil refining. PAHs have a characteristic smell similar to that of  |   |  |
| 86-73-7  | Fluorene                                | No<br>individual                               |  | car tires or asphalt.<br>Oil residues containing PAHs are<br>added to rubber and plastics as a<br>softener or extender and may be |   |  |
| 206-44-0 | Fluoranthene                            | restric-<br>tion                               |  |   |   |  |
| 193-39-5 | Indeno(1,2,3-cd)pyrene                  |  | Total:<br>10<br>10<br>10<br>10<br>10<br>10<br>10<br>10<br>10<br>10 |   |   |  |
| 91-20-3  | Naphthalene**                           |  |  |   |   |  |
| 85-01-8  | Phenanthrene                            |  |  | l: PAHs can be present as impurities<br>in Carbon Black. They also may be<br>formed from thermal decomposition                    | All materials:<br>AFPS GS 2019 or<br>EN 17132:2019 or<br>ISO 16190:2021 | 0.2 ppm each   |
| 129-00-0 | Pyrene                                  |  |  |   |   |  |
| 56-55-3  | Benzo(a)anthracene                      |  |  |   |   |  |
| 50-32-8  | Benzo(a)pyrene                          |  |  | Naphthalene:  |   |  |
| 205-99-2 | Benzo(b)fluoranthene                    | 1 ppm  |  | Dispersing agents for textile dyes may contain high residual  |   |  |
| 192-97-2 | Benzo[e]pyrene                          | each<br>Child                                  |  | Naphthalene concentrations due to the use of low-quality  |   |  |
| 205-82-3 | Benzo[j]fluoranthene                    | care<br>articles:                              |  | Naphthalene derivatives (e.g., poor-<br>quality Naphthalene Sulphonate  |   |  |
| 207-08-9 | Benzo(k)fluoranthene                    | 0.5 ppm<br>each                                |  | Formaldehyde condensation products).  |   |  |
| 218-01-9 | Chrysene                                |  |  |   |   |  |
| 53-70-3  | Dibenzo(a,h)anthracene                  |  |  |   |   |  |

| CAS No.  | Substance                    | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement        | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|----------|------------------------------|---|---|---|--|
|          | Quinoline                    |   |   |   |  |
| 91-22-5  | Quinoline                    | 50 ppm  | Found as an impurity in polyester and<br>some dyestuffs.<br>Quinoline can be included with<br>disperse dye testing, as the same<br>method is used for both. It is not<br>expected in non-dyed materials.                          | All materials: DIN 54231:2022 with methanol extraction at 70° C | 10 ppm   |
|          | Solvents and Residuals       |   |   |   |  |
| 68-12-2  | Dimethylformamide (DMFa)     | 500 ppm   | Solvent used in plastics, rubber, and<br>polyurethane (PU) coating. Water-<br>based PU does not contain DMFa<br>and is therefore preferable.  |   | 50 ppm each  |
| 75-12-7  | Formamide                    |   | Byproduct in the production of EVA foams.<br>Taiwan CNS 15493: BSMI may enforce a limit of 200 ppm in yoga mats under authority of the Consumer Protection Act.   | Textiles: EN 17131:2019   |  |
| 127-19-5 | Dimethylacetamide (DMAC)     | 1000 ppm each   | Solvent used in the production of elastane fibers and sometimes as substitute for DMFa.   | All other materials: ISO 16189:2021                             |  |
| 872-50-4 | N-Methyl-2-pyrrolidone (NMP) |   | Industrial solvent used in production<br>of water-based polyurethanes and<br>other polymeric materials. May also<br>be used as a surface treatment for<br>textiles, resins, and metal-coated<br>plastics, or as a paint stripper. |   |  |

| CAS No.    | Substance                  | <b>Limits</b><br>Component<br>Materials in<br>Finished Product  | Potential Uses &<br>Additional Information  | Suitable Test Method<br>Sample Preparation & Measurement      | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|------------|----------------------------|---|---|---|--|
|            | UV Absorbers / Stabilizers |   |   |   |  |
| 3846-71-7  | UV 320                     |   |   |   | 100 ppm each   |
| 3864-99-1  | UV 327                     | 1000 ann ar ch  | PU foam materials such as open<br>cell foams for padding. Used as UV<br>Absorbers for plastics (PVC, PET,<br>PC, PA, ABS, and other polymers),<br>rubber, polyurethane. | ISO 24040:2022 with extraction in<br>- THF, analysis by GC/MS |  |
| 25973-55-1 | UV 328                     | 1000 ppm each   |   |   |  |
| 36437-37-3 | UV 350                     |   |   |   |  |
| 2440-22-4  | Drometrizole               | For<br>informational<br>purposes only.<br>AFIRM<br>recommends<br>testing to assess<br>content levels. | Used as UV Absorbers for plastics<br>(PVC, PET, PC, PA, ABS, and<br>other polymers), rubber, and<br>polyurethane.   |   |  |

| CAS No.   | Substance                         | Limits<br>Component<br>Materials in<br>Finished Product | Potential Uses &<br>Additional Information                            | Suitable Test Method<br>Sample Preparation & Measurement              | Reporting<br>Limit<br>Limits above which<br>test results should<br>be reported |
|-----------|-----------------------------------|---|---|---|--|
|           | Volatile Organic Compounds (VOCs) |   |   |   |  |
| 71-43-2   | Benzene                           | 5 ppm   |   |   |  |
| 75-15-0   | Carbon Disulfide                  |   | _   |   |  |
| 56-23-5   | Carbon Tetrachloride              |   |   |   |  |
| 67-66-3   | Chloroform                        |   |   |   |  |
| 108-94-1  | Cyclohexanone                     |   |   |   |  |
| 107-06-2  | 1,2-Dichloroethane                |   |   | For general VOC screening:<br>GC/MS headspace 45 minutes at<br>120° C | Benzene: 5 ppm<br>Other: 20 ppm<br>each  |
| 75-35-4   | 1,1-Dichloroethylene              |   |   |   |  |
| 100-41-4  | Ethylbenzene                      |   | These VOCs should not be used in textile auxiliary chemical           |   |  |
| 76-01-7   | Pentachloroethane                 |   | preparations.   |   |  |
| 630-20-6  | 1,1,1,2- Tetrachloroethane        |   | They are associated with solvent-<br>based processes such as solvent- |   |  |
| 79-34-5   | 1,1,2,2- Tetrachloroethane        | Total: 1000 ppm   | based polyurethane coatings and glues/adhesives.                      |   |  |
| 127-18-4  | Tetrachloroethylene (PERC)        |   | They should not be used for any kind of facility cleaning or spot     |   |  |
| 108-88-3  | Toluene                           |   | cleaning.   |   |  |
| 71-55-6   | 1,1,1- Trichloroethane            |   |   |   |  |
| 79-00-5   | 1,1,2- Trichloroethane            |   |   |   |  |
| 79-01-6   | Trichloroethylene                 |   |   |   |  |
| 1330-20-7 |                                   |   |   |   |  |
| 108-38-3  | Yulanas (mata- ortho- para )      |   |   |   |  |
| 95-47-6   | – Xylenes (meta-, ortho-, para-)  |   |   |   |  |
| 106-42-3  |                                   |   |   |   |  |

# Appendix A. South Korea KC Mark Soluble Heavy Metal Requirements

**NOTE:** South Korea KC Mark requirements apply to the migration of Heavy Metals from surface coatings/paints, synthetic resins, and paper materials in products intended to be placed in the mouth of children and products intended for infants.

|   | CAS No.   | Substance     | Limits   | Suitable Test<br>Method                        |
|---|-----------|---------------|----------|--|
|   | 7440-36-0 | Antimony (Sb) | 60 ppm   |  |
|   | 7440-38-2 | Arsenic (As)  | 25 ppm   | ISO 8124-3:2020<br>with Amendment<br>1 of 2023 |
|   | 7440-39-3 | Barium (Ba)   | 1000 ppm |  |
|   | 7440-43-9 | Cadmium (Cd)  | 75 ppm   |  |
|   | 7440-47-3 | Chromium (Cr) | 60 ppm   |  |
| _ | 7439-92-1 | Lead (Pb)     | 90 ppm   |  |
|   | 7439-97-6 | Mercury (Hg)  | 60 ppm   |  |
|   | 7782-49-2 | Selenium (Se) | 500 ppm  | <br>   |

# Appendix B. Per- and Polyfluoroalkyl Substances (PFAS) NOTE: This list is a subset of PFAS and is not exhaustive. Findings would indicate intentional use or significant contamination.

| CAS No.     | PFC (PFAS) Name   | CAS No.     | PFC (PFAS) Name  |  |  |
|-------------|---|-------------|--|--|--|
|             | PFOS and Related Substances   |             | PFHxS and Its Salts                                      |  |  |
| 1763-23-1   | Perfluorooctanesulfonic acid (PFOS)   | 355-46-4    | Perfluorohexane Sulfonic acid (PFHxS)                    |  |  |
| 2795-39-3   | Perfluorooctanesulfonic acid, potassium salt (PFOS-K)                                   | 3871-99-6   | Perfluorohexane Sulfonic acid, potassium salt (PFHxS-K)  |  |  |
| 29457-72-5  | Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)                                    | 55120-77-9  | Perfluorohexane Sulfonic acid, lithium salt (PFHxS-Li)   |  |  |
| 29081-56-9  | Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH $_{\!\!\!\!\!\!\!\!\!\!\!\!\!\!})$ | 68259-08-5  | Perfluorohexane Sulfonic acid, ammonium salt (PFHxS-NH4) |  |  |
| 70225-14-8  | Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(OH)_2)                           | 82382-12-5  | Perfluorohexane Sulfonic acid, sodium salt (PFHxS-Na)    |  |  |
| 56773-42-3  | Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N( $C_2H_3$ ),              |             | PFHxS-related Substances                                 |  |  |
| 251099-16-8 | Didecyldimethyl ammonium perfluorooctane sulfonate (PFOS-N(C10H21)2(CH3)2)              |             |  |  |  |
| 4151-50-2   | N-Ethylperfluoro-1-octanesulfonamide (N-Et-FOSA)  | 68259-15-4  | N-Methylperfluoro-1-hexanesulfonamide (N-Me-FHxSA)       |  |  |
| 31506-32-8  | N-Methylperfluoro-1-octanesulfonamide (N-Me-FOSA)                                       | 41997-13-1  | Perfluorohexane sulfonamide (PFHxSA)                     |  |  |
| 1691-99-2   | 2-(N-Ethylperfluoro-1-octanesulfonamido)-ethanol (N-Et-FOSE)                            |             | C9 – C14 PFCAs and Their Salts                           |  |  |
| 24448-09-7  | 2-(N-Methylperfluoro-1-octanesulfonamido)-ethanol (N-Me-FOSE)                           | 375-95-1    | Perfluorononanoic Acid (PFNA, C9-PFCA)                   |  |  |
| 307-35-7    | Perfluoro-1-octanesulfonyl fluoride (POSF)  | 335-76-2    | Perfluorodecanoic Acid (PFDA, C10-PFCA)                  |  |  |
| 754-91-6    | Perfluorooctane sulfonamide (PFOSA)   | 2058-94-8   | Perfluoroundecanoic Acid (PFUnA, C11-PFCA)               |  |  |
|             | PFOA and Its Salts  | 307-55-1    | Perfluorododecanoic Acid (PFDoA, C12-PFCA)               |  |  |
|             |   | 72629-94-8  | Perfluorotridecanoic Acid (PFTrDA, C13-PFCA)             |  |  |
| 335-67-1    | Perfluorooctanoic acid (PFOA)   | 376-06-7    | Perfluorotetradecanoic Acid (PFTeDA, C14-PFCA)           |  |  |
| 335-95-5    | Sodium perfluorooctanoate (PFOA-Na)   | 172155-07-6 | Perfluoro-3-7-dimethyloctanecarboxylate (PF-3,7-DMOA)    |  |  |
| 2395-00-8   | Potassium perfluorooctanoate (PFOA-K)   | 112100 01 0 |  |  |  |
| 335-93-3    | Silver perfluorooctanoate (PFOA-Ag)   |             | C9 – C14 PFCA-related Substances                         |  |  |
| 335-66-0    | Perfluorooctanoyl fluoride (PFOA-F)   | 17741-60-5  | 1H,1H,2H,2H-Perfluorododecyl acrylate (10:2 FTA)         |  |  |
| 3825-26-1   | Ammonium pentadecafluorooctanoate (APFO)  | 2144-54-9   | 1H,1H,2H,2H-Perfluorododecyl methacrylate (10:2 FTMA)    |  |  |
|             | PFOA-related Substances   | 865-86-1    | 1H,1H,2H,2H-Perfluorododecanol (10:2 FTOH)               |  |  |
| 39108-34-4  | 1H,1H,2H,2H-Perfluorodecanesulfonic acid (8:2 FTS)                                      | 34598-33-9  | 2H,2H,3H,3H-Perufloroundecanoic acid (H4PFUnA)           |  |  |
|             |   | 678-39-7    | Perfluorocylethanol 8:2 (8:2 FTOH)                       |  |  |
| 376-27-2    | Methyl perfluorooctanoate (Me-PFOA)   | 39239-77-5  | 1H,1H,2H,2H-perfluorotetradecan-1-ol (12:2 FTOH)         |  |  |
| 3108-24-5   | Ethyl perfluorooctanoate (Et-PFOA)  | 120226-60-0 | 1H,1H,2H,2H-Perfluorododecanesulphonic acid (10:2 FTS)   |  |  |
| 678-39-7    | 2-Perfluorooctylethanol (8:2 FTOH)  | 2043-54-1   | 1H,1H,2H,2H-Perfluorododecyl iodide (10:2 FTI)           |  |  |
| 27905-45-9  | 1H,1H,2H,2H-Perfluorodecyl acrylate (8:2 FTA)   | 30046-31-2  | 1H,1H,2H,2H-Perfluorotetradecyl iodide (12:2 FTI)        |  |  |
| 1996-88-9   | 1H,1H,2H,2H-Perfluorodecyl methacrylate (8:2 FTMA)                                      |             | PFHxA, Its Salts, and Related Substances                 |  |  |
| 27854-31-5  | 2H,2H-Perfluorodecanoic acid (H2PFDA)   |             |  |  |  |
|             |   | 307-24-4    | Perfluorohexanoic Acid (PFHxA, C6-PFCA)                  |  |  |
|             |   | 27619-97-2  | 1H,1H,2H,2H-Perfluorooctanesulfonic acid (6:2 FTS)       |  |  |
|             |   | 647-42-7    | 1H,1H,2H,2H-Perfluorooctanol (6:2 FTOH)                  |  |  |

# **Appendix C. Pesticides and Herbicides, Agricultural**

| CAS No.    | Pesticide Name   | CAS No.    | Pesticide Name  | CAS No.         | Pesticide Name     |
|------------|--|------------|---|-----------------|--------------------|
| 93-72-1    | 2-(2,4,5-trichlorophenoxy) propionic acid, its salts and compounds; 2,4,5-TP | 333-41-5   | Diazinone   | 465-73-6        | Isodrine           |
| 93-72-1    |  | 1085-98-9  | Dichlofluanide  | 4234-79-1       | Kelevane           |
| 93-76-5    | 2,4,5-T  | 120-36-5   | Dichloroprop  | 143-50-0 Kepone |                    |
| 94-75-7    | 2,4-D  | 115-32-2   | Dicofol   | 58-89-9         | Lindane            |
| 309-00-2   | Aldrine  | 141-66-2   | Dicrotophos   | 121-75-5        | Malathione         |
| 86-50-0    | Azinophosmethyl  | 60-57-1    | Dieldrine   | 94-74-6         | MCPA               |
| 2642-71-9  | Azinophosethyl   | 60-51-5    | Dimethoate  | 94-81-5         | МСРВ               |
| 4824-78-6  | Bromophos-ethyl  | 88-85-7    | Dinoseb, its salts and acetate  | 93-65-2         | Mecoprop           |
| 2425-06-1  | Captafol   | 63405-99-2 | DTTB (4, 6-Dichloro-7 (2,4,5-trichloro-<br>phenoxy) -2-Trifluoro methyl benz imidazole) | 10265-92-6      | Metamidophos       |
| 63-25-2    | Carbaryl   |            |   | 72-43-5         | Methoxychlor       |
| 510-15-6   | Chlorbenzilat  | 115-29-7   | Endosulfan  | 2385-85-5       | Mirex              |
| 57-74-9    | Chlordane  | 959-98-8   | Endosulfan I (alpha)  | 6923-22-4       | Monocrotophos      |
| 6164-98-3  | Chlordimeform  | 33213-65-9 | Endosulfan II (beta)  | 298-00-0        | Parathion-methyl   |
| 470-90-6   | Chlorfenvinphos  | 72-20-8    | Endrine   | 1825-21-4       | Pentachloroanisole |
| 1897-45-6  | Chlorthalonil  | 66230-04-4 | Esfenvalerate   | 7786-34-7       | Phosdrin/Mevinphos |
| 56-72-4    | Coumaphos  | 106-93-4   | Ethylendibromid   | 72-56-0         | Perthane           |
| 68359-37-5 | Cyfluthrin   | 56-38-2    | Ethylparathione; Parathion  | 31218-83-4      | Propethamphos      |
| 91465-08-6 | Cyhalothrin  | 51630-58-1 | Fenvalerate   | 41198-08-7      | Profenophos        |
| 52315-07-8 | Cypermethrin   | Various    | Halogenated naphthalenes, including polychlorinated naphthalenes (PCNs)                 | 13593-03-8      | Quinalphos         |
| 78-48-8    | S,S,S-Tributyl phosphorotrithioate (Tribufos)                                |            |   | 82-68-8         | Quintozene         |
| 52918-63-5 | Deltamethrin   | 76-44-8    | Heptachlor  | 8001-50-1       | Strobane           |
| 53-19-0    |  | 1024-57-3  | Heptachloroepoxide  | 297-78-9        | Telodrine          |
| 72-54-8    | DDD  | 36355-01-8 | Hexabromobiphenyl   | 8001-35-2       | Toxaphene          |
| 3424-82-6  |  | 319-84-6   | a-Hexachlorocyclohexane with & without Lindane  | 731-27-1        | Tolylfluanide      |
| 72-55-9    | DDE  | 319-85-7   | b-Hexachlorocyclohexane with & without Lindane  | 1582-09-8       | Trifluraline       |
| 50-29-3    |  | 319-86-8   | g-Hexachlorocyclohexane with & without Lindane  |                 |                    |
| 789-02-6   | DDT  | 118-74-1   | Hexachlorobenzene   |                 |                    |



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