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Mill-Run plastic sheets

1. Standard thickness and weight

Thickness (mm)	2	3	4	5	6	8	10
Unit weight (g/m ²)	490	600	750	1000	1400	1800	2000

- Tolerance of unit weight: $\pm 5\%$

(special unit weight may be available upon request)

- Tolerance of thickness:

2mm	-5% to 10%	3mm-10mm	$\pm 5\%$
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2. Surface tension/corona treatment

2mm-8mm	>46 dyne/cm	10mm	>42
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3. Width tolerance: -1/16" to 3/16"

4. Length tolerance:

length	tolerance
18"-24"	0" to 0.375"
24"-36"	0" to 0.5"
36"-48"	0" to 0.75"
48" - 64"	0" to 1"
64" - 96"	0" to 1.5"
96" - 120"	0" to 1.875"

5. Squareness (difference in diagonal corner to corner measurement): 0 to 1/4"

6. Warp tolerance: 0 to 1/4"

7. Straightness tolerance: ~2.0 mm/linear meter for length \geq 96" (for example: 3/16" or 5mm for 48x96)

Tolerances are subject to change without notification.

For close tolerance please refer to TRIM AND SQUARE standard. For closer tolerance please consult with sales for availability. Close tolerance must be specified on purchase orders. Otherwise, they will be processed based on Mill-Run Standard.

1/1/2019